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Abstract

New ideas have been recently proposed to achieve ultra-high brightness electron beams, as particularly needed in SASE-FEL experiments, and to produce flat beams, as required in linear colliders. By proper radial shaping of the photoemission laser pulses, a pancake bunch can be created that will evolve automatically into a uniformly filled 3D ellipsoid, i.e., into the ideal bunch. Low emittance schemes already foreseen for split normal conducting photoinjectors have been applied to the superconducting case in order to produce high peak and high average beam brightness. RF compressor techniques have been partially confirmed by experimental results. Research and experiments in the flat beam production from a photoinjector as a possible alternative to damping rings are in progress. An overview of recent advancements and future perspectives in photoinjector beam physics is reported in this paper.

INTRODUCTION

The research and development of high brightness (high current, low emittance) beam production by photoinjectors has been driven in the last decade mainly by self amplified, spontaneous emission, free-electron laser (SASE FEL) applications. Beams with normalized emittances lower than 1 μm, with peak current of some kA, are required for example for the new x-ray SASE FEL projects [1,2]. Usually, to enhance brightness one has to expose emitting cathode to a very high electric field, and also to introduce magnetic solenoid fields within the photoinjector gun region. These focusing fields allow control and mitigation of space-charge effects, a process termed emittance compensation [3]. In the following sections we describe how a beam can be manipulated in straightforward ways to obtain high peak and average brightness in FELs, and the possibility of high luminosity in linear colliders.

In the FEL context a beam dynamics regime of RF photoinjectors, dealing with a violent bunch elongation under the action of longitudinal space charge forces, the Blow-Out regime, has been recently re-considered as a possible alternative to laser pulse shaping techniques [4,5,6]. A revival of longitudinal focusing techniques with a deeper understanding of emittance compensation theory [7] has opened up a new possibility of compressing the beam inside an RF structure or in a downstream drift, with a proper beam control employed through solenoid focusing to avoid the emittance degradation [8]. This option may avoid the serious phase space degradations observed in magnetic chicanes caused by coherent synchrotron radiation (CSR) emitted in the bends [9]. Kilo-ampere beams with low emittance have been predicted by simulations for the so-called velocity bunching configuration [8]. At DUVFEL (BNL) [10], Tokyo University (UTNL) [11], and PLEIADS (LLNL) [12] preliminary experimental results (in non-optimized beam lines) have verified the usefulness of this idea for strongly compressing photoinjector-derived beams, despite the space charge induced emittance degradation observed.

With the advent of proposed superconducting energy recovery linacs (ERL) dedicated to production of radiation [13] that operate at high average current (high duty factor), the demand for high peak and high average brightness, pushes the injector community to consider also the possibility of using a superconducting RF photoinjector.

In a different context, a new technique has been proposed [14] and recently tested [15] at FNAL, the so-called flat beam production, which is an important goal for linear colliders. It consists in a simple transformation of a magnetized round beam, with equal emittances in both transverse planes, produced by a photo-cathode embedded in a solenoid field, which is then followed by a skew quadrupoles triplet. With proper matching, a flat beam with high transverse emittance ratio (300) as required by linear colliders, may in principle be obtained. Experimental results have achieved so far an emittance ratio of 100.

HIGH BRIGHTNESS BEAM PRODUCTION

A uniformly filled 3D ellipsoid, the so called “waterbag”, is the ideal bunch [16]. The waterbag is characterized by perfectly linear behavior: it is the only charged particle distribution whose internal space charge force field is a linear function of position. The generation of such a bunch configuration directly from the cathode has been recently investigated and its excellent features in terms of negligible emittance growth has been verified by numerical simulations in a realistic photoinjector beam line [17]. Unfortunately the generation of a 3D ellipsoid with uniform charge distribution directly from the cathode is not an easy task and demands challenging solution of the laser pulse shaping system. The techniques proposed in [17] foresee the stacking of a number of Gaussian pulses of different radii or a spectral control of UV beam using four-gratings with masking array in dispersive environment. The demonstration of feasibility of such a laser system is the main challenge for this scheme.

Another way to produce waterbag like bunches has been also recently re-considered [5]. The use of femtosecond photoemission laser pulses in high-gradient RF photoinjectors enables the production of electron bunches whose rest-frame bunch length is much smaller than the bunch radius, the so-called “pancake” bunch. By proper radial shaping of the photoemission laser pulses a pancake bunch can be created that will evolve...
automatically into a uniformly filled 3D ellipsoid, the so-called “blow-out" regime [4]. The clear advantage of this scheme is that longitudinal laser pulse shaping is not anymore an issue, in addition once the beam has reached its final waterbag configuration at the exit of the gun the invariant envelope [7] matching conditions with the booster still hold and the emittance compensation process can be accomplished, as reported in [6]. On the other hand high charge operation (~nC) becomes difficult, because image charge on the cathode may drive incorrect final state. The simulation result [5] shown in Fig 1 is the projection in the x-z plane at the exit of the gun. The cathode was illuminated with a 100 fs long pulse with 1 mm spot size and the extracted charge was 100 pC. The current profile is close to the parabolic shape expected for a uniform ellipsoidal distribution, Fig 2a, and the distribution in the longitudinal phase space is characterized by perfectly linear behavior, Fig 2b.

Very interesting progress have been reported concerning the generation of a “beer can” bunch with uniform charge distribution. The laser system equipped with a Dazzler crystal described in [18] will soon allow the generation of a flat top laser pulse with sub ps rise time. An important prerequisite for the optimal operation of the photoinjector working point described in [19], adopted by many photoinjector projects like LCLS, TESLA X-FEL, SPARC [20]. A preliminary confirmation of the usefulness of such a working point has been demonstrated at the Tesla Test Facility, where a 1 nC beam with longitudinal Gaussian profile has been transported up to the exit of the first cryomodule at 100 MeV, i.e. above the space charge dominated beam threshold, with a measured normalized emittance of 2 μm in very good agreement with the simulations predictions [21]. A very remarkable results considering that a flat top pulse, when available, should reduce the emittance by a factor 2, meeting the requirements for the X FEL injector. In the next fall a dedicated experiment will be performed at the SPARC photoinjector to investigate in more details the emittance compensation process by means of a movable emittance meter device [22], in order to fully characterise the 6D phase space of this working point.

Since the impact of magnetic compressors on the beam quality is a relevant and compelling topic, with the tendency to have serious emittance growth due to coherent synchrotron radiation effects in bends, a new method able to compress the bunch at moderate energies (tens of MeV), using rectilinear trajectories, and integrated in the emittance compensation process, has been proposed [8]. This scheme, see Fig. 3, named velocity bunching, has the following characteristics: although the phase space rotation in this process is still based on a correlated velocity chirp in the electron bunch, in such a way that electrons on the tail of the bunch are faster (more energetic) than electrons in the bunch head, this rotation does not happen in free space but inside the longitudinal potential of a traveling RF wave which accelerates the beam inside a long multi-cell traveling wave (TW) RF structure, applying at the same time an off crest energy chirp to the injected beam. This is possible if the injected beam is slightly slower than the phase velocity of the RF wave so that, when injected at the...
crossing field phase (no field applied), it will slip back to phases where the field is accelerating, but at the same time it will be chirped and compressed. The key point is that compression and acceleration take place at the same time within the same linac section, actually the first section following the gun, that typically accelerates the beam, under these conditions, from a few MeV (> 4) up to 25-35 MeV.

Fig. 4: Average current, transverse emittance and envelope, axial magnetic field vs z for a 860 A compressed beam.

A careful optimization of a high brightness photoinjector, with integrated velocity bunching as required for the SPARX project has been reported in [23]. The plots in Fig. 4, of the peak current and the transverse normalized rms emittance (a thermal emittance of 0.3 mm is included) as a function of the distance from the cathode computed by PARMELA for 100 K particles, show that a peak current of 860 A can be reached with a transverse rms normalized emittance of 1.5 μm. The final beam energy is only 150 MeV, so additional care must still be taken after this point in order to properly damp residual emittance oscillation driven by space charge correlations. The integration of a velocity bunching in a long linac (1 GeV) with additional magnetic compression has been also investigated [24] showing the excellent performance of such an hybrid scheme. The experimental results achieved so far are compared in Tab 1. It is important to note that none of the velocity bunching experiment has been performed on a machine specifically designed for this kind of process: the DUV-Fel experiment was performed in a sufficiently high energy linac but without solenoid around the accelerating structures so that emittance control during bunching was impossible. In the Tokyo University experiment the accelerating structure was equipped with the solenoid but the final energy was too low for such an high charge density bunch, nevertheless they have demonstrated the compression for a high charge beam and pointed out the sensitivity to phase jitters. Only the LLNL layout was close to the optimized case and in fact they succeed to demonstrate the possibility to compensate emittance while bunching, down to the level of the non-compressed beam. Anyway the final results in terms of emittance (10 μm) is not yet satisfactory. A fully optimized dedicated photo-injector for application of the velocity bunching technique still does not exist; one of the missions of the SPARC project is indeed to design and commission such a system.

Table 1: Velocity bunching experiments

<table>
<thead>
<tr>
<th></th>
<th>BNL</th>
<th>UCLA</th>
<th>DUV-FEL</th>
<th>UTNL</th>
<th>LLNL</th>
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<td>Charge</td>
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<td>0.2</td>
<td>0.2</td>
<td>1</td>
<td>0.2</td>
</tr>
<tr>
<td>Length</td>
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<td>0.39</td>
<td>0.5</td>
<td>0.5</td>
<td>&lt;0.3</td>
</tr>
<tr>
<td>C.R.</td>
<td>6</td>
<td>15</td>
<td>&gt;3</td>
<td>&gt;13</td>
<td>10</td>
</tr>
<tr>
<td>Reference</td>
<td>[25]</td>
<td>[12]</td>
<td>[10]</td>
<td>[11]</td>
<td>[12]</td>
</tr>
</tbody>
</table>

SUPERCONDUCTING RF GUN

In the past, for an implementation of SRF guns it was always assumed that one needs strong focusing inside the gun, near the photocathode. This assumption has been partially driven by relatively low achievable gradient in SRF guns. An interesting solution which avoids use of solenoid fields in transverse beam control near the cathode, so-called “rf focusing”, has been proposed in [26]. Unfortunately this method requires a deformation of the cathode plane, causing nonlinear field perturbations that may cause significant emittance growth in the injector. The improvement in superconducting cavity fabrication allows today accelerating gradient higher than 30 MV/m, corresponding to peak field of 60 MV/m [27]. An alternative scheme in which rf focusing is not required can today be considered.

A very attractive approach has been proposed at BNL [28]. The basic idea is to illuminate with UV laser the back wall of the superconducting Nb cavity accelerating in this way photo-emitted electrons. An optimized configuration has been proposed in [29], in which the working point described in [19] has been scaled also to an L-band SC gun design.

This configuration shown in Fig. 5 has a focusing solenoid geometry that keeps most of the magnetic field outside the cavity. In fact in the superconducting case the magnetic field must not penetrate the super-conducting cavity, to avoid thermal breaks down when the critical field of 200 mT is exceeded. The residual fringing field at the level of few Gauss is tolerable in that the focusing is applied only after cool down and the small field is excluded from the superconducting cavity through the Meissner effect, thus avoiding any residual flux trapping that may cause cavity Q0 degradation. In such a design one can obtained the same performance of a normal
conducting gun with the additional option to work in CW operation, and hence to obtain high average current.

Another proposed scheme is to excite a TE magnetic mode inside the cavity that focuses the electron beam and prevents the increase of the transverse emittance [30]. Operation with high average beam current requires photocathodes having enhanced quantum efficiency ($\eta$). When superconductor is used as a photoemitter, high $\eta$ minimizes the thermal load on the superconducting surface. More generally, high $\eta$ implies that one may keep the size and cost of the high duty cycle laser system used to illuminate the photocathode within reasonable limits. It has been recently proposed to use lead as a photocathode deposited on the back wall of the gun cavity. Preliminary measurement [32] show a $\eta = 1.7 \times 10^{-3}$ for a lead cathode illuminated by a 213 nm laser. With such a good $\eta$ a 3 W laser could generate 1 nC beam at 1 MHz.

The extreme case of ampere class superconducting guns is discussed in [31]. These devices require careful control of the higher order mode trapping and are specifically designed with wide beam tubes so to facilitate damping of unwanted trapped HOM.

**FLAT BEAM PRODUCTION**

In the context of electron-positron linear collider (LC) projects, the goals of electron sources are even more challenging. Linear colliders in fact require high charge, polarized electron beams with extremely low normalized emittances, with geometric average $\sqrt{\epsilon_{nx} \cdot \epsilon_{ny}} = 10^{-4}$ μm. The recent analytical and numerical efforts in understanding beam dynamics in RF photo-injectors have again raised the question whether the performance of an RF electron gun based injector could be competitive with respect to a damping ring. An injector for a linear collider must provide a flat beam in order to reduce beamstrahlung effects at the interaction point, thus implying $\epsilon_{nx} \ll \epsilon_{nx}$. But a production of a flat beam directly from the cathode surface would increase the difficulties for emittance compensation, easily achieved by means of a symmetric solenoid. A flat beam is typically delivered by a damping ring. Nevertheless a transformation of a round beam derived from a photoinjector into a flat beam has been recently proposed [33] by means of simple linear beam optics adapter at the exit of a injector.

This transformation is possible with a magnetized beam, as produced by an rf gun with a cathode embedded in a solenoid field [14]. At the exit of the gun/solenoid system the beam has an angular momentum given by $p_\theta = \frac{1}{2} e B_{z,c} R_c^2$ where $B_{z,c}$ is the on cathode magnetic field, and $R_c$ the laser spot radius. Both transverse planes are thus coupled by the beam rotation. Such rotation can be arrested by a suitable choice of a skew quadrupole triplet that, in addition, changes the emittance ratio according to the relation,

$$\frac{\epsilon_{nx}}{\epsilon_{ny}} = 1 + \frac{2\sigma_r^2}{\beta^2 \sigma_{r'}^2}$$

for a beam with rms size $\sigma_r$ and rms angular spread $\sigma_{r'}$. The final emittance ratio is thus simply variable by adjusting the free parameter $\beta = 2 p_\theta / e B_{z,c}$, via the magnetic field on the cathode. A first successful demonstration of this method was recently achieved at the A0 experiment at FNAL [15].

In Fig. 6 the beam images at different positions along the beam line of the FNAL experiment are shown. It has been verified that the beam remains flat as it drifts farther downstream, an important experimental achievement that demonstrate the effectiveness of the linear beam optics adapter in the context of RF photoinjector. The measured ratio of emittances is about 100, with $\epsilon_{nx} = 41 \mu m$ and $\epsilon_{ny} = 0.41 \mu m$ for a 0.5 nC beam, which yields a geometric mean emittance that is still rather high at 4 μm. Additional experiments are foreseen in the near future to optimize the emittance compensation process.

**ACKNOWLEDGEMENT**

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PROGRESS AND PLANS FOR R&D AND THE CONCEPTUAL DESIGN OF THE ILCinjector systems

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Abstract
The International Linear Collider (ILC) Injector is a complex of different subsystems that are strictly correlated: positron source, polarized electron source, damping rings and bunch compressor. The choice of parameters of each subsystem has a strong influence on the others. A description of the critical items requiring further R&D in order to finalize the choice of the parameters needed for the Conceptual Design is given. The status and plans of R&D in progress on these items at a global level are reported.

INTRODUCTION
After the choice of the Super Conducting RF “cold” technology by the International Recommendation Panel in August 2004, the 1st International Linear Collider Workshop [1] was held at KEK to start the collaboration toward an international design between Asia, Europe and US. Workshops and meetings are used to provide communication between different groups working on the injector subsystems.

A 2nd Workshop will be held at Snowmass in August to start the definition of the baseline ILC configuration for the Conceptual Design Report.

The injection system is one of the crucial issues of this decision process. The success of ILC will depend also on the capability of the injector to produce high intensity, low emittance beams with good efficiency and low losses.

The ILC Injector Systems
The ILC Injector is a complex of strictly correlated subsystems, which must provide electrons and positrons and inject them into Damping Rings (DR) to reduce the transverse emittances, and transfer them into the Main Linacs travelling through bunch length compressors. Polarization of both beams is highly desirable for the experiments. For polarized beams a spin rotator system is needed before transfer to the Main Linacs.

The choice of the parameters of each Injector Subsystem has an influence on the others and the quality and stability of the extracted beam has an impact on the luminosity. The optimization of the IS parameters is therefore a crucial task.

A schematic design of the ILC showing the injector subsystems is presented in Fig.1. The nominal design parameters for the ILC injector system [2] are given in Table I.

Table I: ILC main parameters

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rep. rate (Hz)</td>
<td>5</td>
</tr>
<tr>
<td>Particles/bunch</td>
<td>2 \times 10^{10}</td>
</tr>
<tr>
<td>Train length (ms)</td>
<td>~1</td>
</tr>
<tr>
<td>Norm. horizontal emit. $\gamma \epsilon_x$ (m)</td>
<td>8 \times 10^{-6}</td>
</tr>
<tr>
<td>N. bunches/train</td>
<td>2820</td>
</tr>
<tr>
<td>Norm. vertical emit. $\gamma \epsilon_y$ (m)</td>
<td>2 \times 10^{-8}</td>
</tr>
<tr>
<td>Bunch dist. (ns)</td>
<td>337</td>
</tr>
<tr>
<td>Bunch length (\mu m)</td>
<td>300</td>
</tr>
<tr>
<td>Luminosity @500 GeV c.m. (cm^{-2} s^{-1})</td>
<td>2.0 \times 10^{34}</td>
</tr>
</tbody>
</table>

POLARIZED ELECTRON SOURCE
The design of an electron source for ILC will be based on well tested systems; only the polarized source poses new R&D challenges. A polarized electron source successfully operated already at the SLC [3]: 80% polarization was achieved with a strained lattice GaAs cathode with a quantum efficiency of 0.1%.

Figure 1: Schematic layout of ILC

* Work supported in part by the Commission of the European Communities under the 6th Framework Programme “Structuring the European Research Area”, contract number RIDS-011899.
A design capable of delivering a much higher charge per bunch was made for NLC [4]. The characteristics of a source for a SC linac, similar to that required for ILC, are also described in the TESLA TDR [5]: the charge per bunch needed is nearly the same as for NLC but the different time structure of the bunches poses more demanding requirements on the laser system.

The present status of R&D on polarized e- injector for ILC is very briefly summarized below [6].

Polarization larger than 85% is assured using well-tested GaAs/GaAsP strained lattice photocathodes, with R&D continuing towards 100% polarization. Photoemission study for the long ILC linac pulse (~1 ms) is needed. The large charge required for ILC can be produced using SLC type systems; many good technologies have been developed to design a state of the art gun. ILC laser needs substantial R&D.

POSITRON SOURCE

The positron charge needed for ILC is a factor 10³ larger than that achieved at SLC and therefore this is one of the most demanding items of the injection system. For a “conventional” source like the SLC one it is very challenging to achieve such a large number of positrons, and therefore an “undulator based” novel scheme has been proposed [2]; more recently alternative schemes based on Compton scattering have been also put forward [7]. A conventional source uses electrons hitting on a target, while the other two schemes use photons and therefore, by means of polarized photons, can also produce polarized positrons.

Undulator based source

The high energy, low emittance electron beam passing through a long undulator produces a high flux of photons (10-40 MeV). The electrons are deviated by a small angle bend and sent to the Interaction Point, the photons are collimated and sent on a thin (0.4 radiation length X0) Ti Alloy target to produce positrons. The capture system after the target is similar for all the schemes: an adiabatic matching device (high field pulsed focusing lens) and a high gradient RF capture section surrounded by a focusing solenoid. Positrons need then to be transported back to the beginning of the linac (see Fig. 1).

The main advantages of this source with respect to a conventional one are the lower neutron production rate and lower energy deposition in the target, which reduce the problems of heat removal, radiation damage and shielding in the target area and in the capture system.

Another advantage is the smaller transverse emittance of the positrons which, probably, can be matched to the DR acceptance without the need of a large acceptance pre-Damping Ring.

With this scheme polarization of the positron beam can be achieved by using a helical undulator, which produces circularly polarized photons, instead of a flat one. However, the design of the flat undulator is straightforward while for the helical one R&D is needed. There are proposals for permanent magnet and SC prototypes [8].

The disadvantages of the undulator scheme are due to the use of high energy colliding electrons to produce positrons. This increases the complexity of the system and has a negative impact on commissioning and availability.

‘Conventional’ source

The conventional source consists of a 6 GeV electron beam [9] hitting a thick target (4.5 X0) made of a WRe alloy. The target is a wheel rotating at 360 m/s and is cooled with water in flow channels. The capture system is similar to that of the undulator source but is more demanding due to the larger energy deposition and the larger emittance of the positrons. Due to the large positron emittance, the increase of the DR acceptance with a pre-DR could be needed to increase the positron yield. The region of the source is a high radiation environment: radiation hard components and remote handling for maintenance and repair are necessary.

All the problems related to power removal, heat damage, radiation damage and radiation shielding are more challenging with respect to the undulator source. On the other hand a conventional source allows separation of positron production from colliding electrons, which improves commissioning and availability and allows more operational flexibility.

Compton source

There is a proposal of producing polarized positrons using circularly polarized photons obtained by Compton backscattering of laser light by an electron beam. Production of polarized positrons with this method has been demonstrated at ATF [7,10]. The photon flux obtained in the laser-electron beam collision is much lower than that required for the ILC positron source: different schemes have been proposed to multiply the number of collision points. These schemes are at an early design stage but could be a promising alternative in the future.

DAMPING RING

DR are used to reduce the large normalized emittance of the source in order to get the very small beam sizes at the IP needed for the design luminosity. DR requirements are: low emittance, short damping time and high current. In the following the main DR issues are summarized.

For positrons, nearly 7 damping times are needed to reach an extracted emittance very close to the equilibrium one; this condition determines the required betatron damping time: τ_d < 28ms at 5 Hz repetition rate. In order to compress the long linac pulse train (~300 Km) down to the DR length the rise and fall time of injection/extraction kickers must be shorter than the DR bunch distance. The 17 Km long DR of the TESLA design [2] is based on a 20 ns bunch distance. Shortening the linac pulse affects directly the luminosity, therefore it is clear that the feasibility of ultra fast kickers is the key issue for the DR design.
Large DR acceptance is needed to get high positron injection efficiency; this in turn asks for large magnetic apertures, i.e. high costs, strong kickers and a large Dynamic Aperture (DA). A long wiggler section is also necessary to get a short damping time but nonlinearities in the wiggler field could reduce the DA. A dedicated study of this issue is in progress. The high current and short bunch distance can cause instabilities and collective effects, which limit the maximum current and deteriorate the emittance. Fast ion instability in the e' ring and e-cloud effect in the e one are a concern. Studies to estimate and mitigate these effects are in progress [11]. Space charge incoherent tune shift becomes important due to the long circumference and small emittance.

As an example typical DR parameters are compared with those of some operating machines in Table II.

The characteristics of the B and Φ-Factories [12] are: large number of particles per bunch, short bunch distance, short bunch length, the same as for the DR, but their emittances are much larger. The powerful longitudinal and transverse feedback systems used in the Factories to damp instabilities can be implemented in the DR as well. However it should be understood if it is possible to use feedbacks without causing emittance growth. In any case the DR will have lower current and faster radiation damping, which should mitigate instabilities.

The Accelerator Test Facility (ATF) DR at KEK has been designed as a test machine to produce a low vertical emittance beam and to test the advanced diagnostics (laser wire beam profile monitor, high resolution BPMs, etc.) required to measure it.

A 4 pm vertical emittance, the smallest emittance ever achieved, has been measured at low current [13]. Due to the low energy, a beam size growth due to Intra Beam Scattering is observed at higher current. At 1x10^{10} part/bunch there is an increase by a factor 1.5; however the normalized emittance is still smaller than that required for the DR. ATF is a very short ring with redundant diagnostics (96 BPMs in each plane), and redundant orbit and coupling correction sistems (97 orbit correctors, 68 skews). It is important to understand how its achievements can be scaled to a 17 Km DR.

The feasibility of 2 pm vertical emittance has to be demonstrated. It depends on the capability of achieving ultra low values of closed orbit, coupling and vertical dispersion and requires efficient correction algorithms.

**DR Layouts**

For the DR there are still critical items which require a decision before finalizing the baseline design for the CDR. First of all the layout: there are proposals for 17, 6 and 3 Km long DRs. For TESLA (17 Km) a dogbone design with two long straight sections in the linac tunnel, connected by relatively short arcs (total arc length ~2 Km) has been proposed. This solution allows to save on tunnel length but has a negative impact on commissioning and availability and could affect the low emittance due to the stray fields in the linac tunnel. On the other hand, a short ring would be accommodated in a dedicated tunnel with evident advantages in terms of availability.

Many different DR lattices and layouts have been proposed, and a list of their parameters is reported in Table III. The lattices are based on different arc cells (FODO, TME, π) and have different lengths. All the lattices show an horizontal emittance smaller than the nominal one, demonstrating that there is a reasonable safety margin on this parameter.

The radiated energy per turn, needed to achieve the nominal damping time, is proportional to the ring length. Therefore long lattices require a long wiggler section and a large RF voltage. For short lattices it is easier to achieve the nominal damping time or even shorter.

A comparative study of the lattices performances, by applying the same tools and assumptions to all them, will produce the necessary input to the CDR baseline configuration.

The final choice will be based on many issues; in particular the following items certainly need more studies and experimental tests:

- Minimum achievable emittance
- e-cloud and fast ion instability
- Incoherent space charge tune shift
- Other collective effects
- Wiggler optimization and dynamic aperture

**Table II: Comparison of DR parameters with operating storage rings**

<table>
<thead>
<tr>
<th></th>
<th>DAFNE</th>
<th>KEK-B LER/HER</th>
<th>PEP-II LER/HER</th>
<th>ATF</th>
<th>DR</th>
</tr>
</thead>
<tbody>
<tr>
<td>E (GeV)</td>
<td>0.5</td>
<td>3.5/8</td>
<td>3.1/8.99</td>
<td>1.28</td>
<td>5</td>
</tr>
<tr>
<td>C (m)</td>
<td>98</td>
<td>3016</td>
<td>2199</td>
<td>138</td>
<td>17000/3000</td>
</tr>
<tr>
<td>N (10^{10})</td>
<td>2.0</td>
<td>7.7/5.9</td>
<td>9.3/5.</td>
<td>0 - 1.0</td>
<td>2.0</td>
</tr>
<tr>
<td>Bunch distance (ns)</td>
<td>2.7</td>
<td>7.8</td>
<td>6.3</td>
<td>2.8</td>
<td>20/3.</td>
</tr>
<tr>
<td>γεX (μm-rad)</td>
<td>400</td>
<td>120/380</td>
<td>200/860</td>
<td>3/5</td>
<td>8</td>
</tr>
<tr>
<td>γεY (μm-rad)</td>
<td>1.0</td>
<td>5.6/11</td>
<td>12/44</td>
<td>0.01/0.015</td>
<td>0.02</td>
</tr>
<tr>
<td>ℓX (m-rad)</td>
<td>4.1x10^{-7}</td>
<td>(1.8 - 2.4)x10^{-8}</td>
<td>(3.3 - 4.9)x10^{-8}</td>
<td>(1.2 - 2.0)x10^{-9}</td>
<td>8.2x10^{-10}</td>
</tr>
<tr>
<td>ℓY (m-rad)</td>
<td>1.0x10^{-10}</td>
<td>(8.2 - 7.1)x10^{-10}</td>
<td>(2.0 - 2.5)x10^{-9}</td>
<td>(4 - 6)x10^{-12}</td>
<td>2.10^{-12}</td>
</tr>
<tr>
<td>σ2 (mm)</td>
<td>19</td>
<td>8.0/6.0</td>
<td>12</td>
<td>5/9</td>
<td>6.0</td>
</tr>
<tr>
<td>τX (ns)</td>
<td>36</td>
<td>43/46</td>
<td>62/37</td>
<td>18</td>
<td>&lt;28</td>
</tr>
<tr>
<td>I average (A)</td>
<td>1.0</td>
<td>1.6/1.2</td>
<td>2.1/1.1</td>
<td>0.07</td>
<td>0.16/0.9</td>
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Table III - Parameter list for different DRs

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<tr>
<th>Lattice</th>
<th>PPA</th>
<th>OTW</th>
<th>OCS</th>
<th>BRU</th>
<th>MCH</th>
<th>DAS</th>
<th>TESLA</th>
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<tr>
<td>E [GeV]</td>
<td>5</td>
<td>5</td>
<td>5.066</td>
<td>3.74</td>
<td>5</td>
<td>5</td>
<td>5</td>
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<td>Circum [m]</td>
<td>2824</td>
<td>3223</td>
<td>6114</td>
<td>6333</td>
<td>15935</td>
<td>17023</td>
<td>17000</td>
</tr>
<tr>
<td>Arc Cell</td>
<td>FODO</td>
<td>TME</td>
<td>TME</td>
<td>FODO</td>
<td>FODO</td>
<td>FODO</td>
<td>π</td>
</tr>
<tr>
<td>ξ (x,y)</td>
<td>-63,-61</td>
<td>-88,-75</td>
<td>-66,-56</td>
<td>-61,-69</td>
<td>-69,-75</td>
<td>-105,-107</td>
<td>-125,-68</td>
</tr>
<tr>
<td>ac [e-4]</td>
<td>2.83</td>
<td>3.62</td>
<td>1.59</td>
<td>11.9</td>
<td>4.09</td>
<td>1.14</td>
<td>1.2</td>
</tr>
<tr>
<td>tx [ms]</td>
<td>20</td>
<td>12.1</td>
<td>27.6</td>
<td>25.5</td>
<td>26.9</td>
<td>27</td>
<td>28</td>
</tr>
<tr>
<td>U0 [MeV]</td>
<td>4.7</td>
<td>8.9</td>
<td>7.5</td>
<td>6.2</td>
<td>19.8</td>
<td>21</td>
<td>21</td>
</tr>
<tr>
<td>γε [μm]</td>
<td>4.24</td>
<td>3.80</td>
<td>6.67</td>
<td>2.76</td>
<td>6.60</td>
<td>6.10</td>
<td>8.00</td>
</tr>
<tr>
<td>f_{ref} [MHz]</td>
<td>18</td>
<td>22</td>
<td>23</td>
<td>54</td>
<td>48</td>
<td>50</td>
<td>50</td>
</tr>
<tr>
<td>σl [mm]</td>
<td>6</td>
<td>6</td>
<td>6</td>
<td>9</td>
<td>9</td>
<td>6</td>
<td>6</td>
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<tr>
<td>Nb [e10]</td>
<td>2</td>
<td>2</td>
<td>2</td>
<td>2</td>
<td>2</td>
<td>2</td>
<td>2</td>
</tr>
<tr>
<td>Nbunches</td>
<td>2820</td>
<td>2820</td>
<td>2820</td>
<td>2820</td>
<td>2820</td>
<td>2820</td>
<td>2820</td>
</tr>
<tr>
<td>IAv [mA]</td>
<td>955</td>
<td>837</td>
<td>441</td>
<td>426</td>
<td>169</td>
<td>159</td>
<td>159</td>
</tr>
</tbody>
</table>

**Dynamic aperture**

A large DA is necessary to assure large acceptance and to reduce injection losses. DA calculations have been performed for some of the lattices. The feasibility of a large DA depends on the details of the lattice and the sextupole configuration rather than on the layout. As it is shown in ref.[14] achieving a large DA is more difficult for a dogbone layout, since sextupoles in the arcs must correct the arc and long straight sections chromaticity. However, for example, a 16 Km FODO lattice (MCH) [15] designed as a dogbone showed a large dynamic aperture (> 10 σx,y for γεx,y = 0.01 m) see Fig. 2. Tracking of a realistic positron distribution, produced by a simulation of an undulator positron source, has been done for lattices (MCH, OCS) [15,16]. The injection losses were of the order of 1% for both lattices.

The wigglers used to achieve short damping times can be harmful to the DA. Studies on the effect of wigglers on the damping ring DA have been presented at the “WIGGLE 05” Workshop in Frascati [17]. Different models have been proposed to reproduce measured field distributions and tracking with different wigglers has been performed. A suitable wiggler design can be found to minimize the field nonlinearity and avoid significant DA reduction. This item will require more R&D in the near future.

**Kickers**

Kickers are definitely the DR system that requires more R&D. Their challenging requirements are listed below:
- Linac pulse frequency 5 Hz,
- Bunch frequency (for 1 ms) 3 MHz
- Deflection angle 0.5 mrad,
- Rise and fall time 20 nsec - 3ns
- Pulse to pulse reproducibility at extraction ≥ ±0.07%.

If the positrons will be produced by an undulator source, extraction of damped bunches is performed at the same time of injection of new bunches. In this case a large kicker deflection angle is needed for both injection and extraction. By adopting a conventional e+ source or a pre-DR, this can be avoided and the extraction deflection angle, which has a tight stability constraint, can be much smaller (0.03 mrad).

Kickers R&D is in progress in many laboratories [18]: Strip line kickers and pulsers (KEK, SLAC, DESY, LBNL, LLNL, Cornell), Fourier series kicker (FNAL, UIUC), CTF3-like RF deflectors (LNF), crab cavity deflector scheme (Cornell). A short pulse stripline kicker powered by a pulser based on Fast Ionization Dynistor (FID) technology has been tested at ATF using turn by turn BPMs [19]. The characteristics are: length 0.33 m, voltage ± 5 KV, kick angle 60 μrad.

Figure 2: Dynamic aperture of 16 Km dogbone FODO lattice (MCH)
A short pulse stripline kicker powered by a pulser based on Fast Ionization Dynistor (FID) technology has been tested at ATF using turn by turn BPMs [18]. The characteristics are: length 0.33 m, voltage ± 5 KV, kick angle 60 μrad. The kicker pulse envelope was measured by scanning the pulse timing. A preliminary result is shown in Fig. 3 where a 2.2 ns rise/fall time has been achieved.

Figure 3: Amplitude of the betatron oscillation as a function of the kicker timing.

**BUNCH COMPRESSOR**

The job of matching the MDR bunch length requirements to the IP bunch length requirements is performed by a specialized beam line, a "bunch compressor", which reduces the rms bunch length while increasing the rms energy spread. A single stage bunch compressor scheme with a compression factor of 20, from 6 mm to 300 μm has been proposed for the TESLA TDR. To keep the maximum rms energy spread small, a two or three stages compressor has been also proposed [20]. It can compress the bunch length down to 150 μm allowing for more flexibility in the choice of the collision parameters.

**CONCLUSIONS**

For the injector system some decisions have still to be taken: the major issues are the positron source, which can be 'conventional' or undulator based, and the DR layout. The tasks needed for injector configuration selection have been identified and assigned in an international collaboration. The intent is to provide the documentation to start the decision process at the 2nd ILC Workshop at Snowmass.

The ILC Baseline Configuration Document should be ready by the end of 2005 and the Complete CDR, including cost and schedule plans should be completed by the end of 2006.

**ACKNOWLEDGEMENTS**

This paper is based on the work done worldwide by a large number of people. In particular the contributions of G. Dugan, M. Kuriki, A. Wolski, J. Sheppard, J. Clark, T. Maruyama, P. Tenenbaum must be mentioned.

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DAΦNE OPERATION AND PLANS FOR DAΦNE2

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J. Fox, D. Teytelman, SLAC, Stanford, USA.

Abstract
The e+e- collider DAΦNE, a 1.02 GeV c.m. Φ-factory, has reached a peak luminosity of about 1.4x1032 cm−2 s−1 and a peak integrated luminosity in one day of about 8.6 pb−1. With the current rates the physics program of the three main experiments DEAR, FINUDA and KLOE will be completed by the end of 2007. In this paper we describe in detail the steps which have led to the luminosity improvement and the options for the upgrade of the collider towards higher energy and/or luminosity.

INTRODUCTION
The DAΦNE [1] complex consists of two independent rings having two common interaction regions (IR) and an injection system composed of a full energy linear accelerator, a damping/accumulator ring and the relative transfer lines. The main present DAΦNE parameters during operations are listed in Table 1.

Table 1: DAΦNE parameters

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Energy [GeV]</td>
<td>0.51</td>
</tr>
<tr>
<td>Trajectory length [m]</td>
<td>97.69</td>
</tr>
<tr>
<td>RF frequency [MHz]</td>
<td>368.26</td>
</tr>
<tr>
<td>Harmonic number</td>
<td>120</td>
</tr>
<tr>
<td>Damping time, τ_E/τ_x [ms]</td>
<td>17.8/36.0</td>
</tr>
<tr>
<td>Bunch length at 0 current [cm]</td>
<td>1.0</td>
</tr>
<tr>
<td>Bunch length at full current [cm]</td>
<td>2.5</td>
</tr>
<tr>
<td>Beam currents e-/e+ [Amps]</td>
<td>1.7/1.3</td>
</tr>
<tr>
<td>Number of colliding bunches</td>
<td>107</td>
</tr>
<tr>
<td>Beta functions β_x/β_y [m]</td>
<td>1.6/0.017</td>
</tr>
<tr>
<td>Emittance, ε_x [mm mrad] (KLOE)</td>
<td>0.34</td>
</tr>
<tr>
<td>Emittance ratio at 0 current [%]</td>
<td>0.25</td>
</tr>
<tr>
<td>Emittance ratio at full current [%]</td>
<td>0.60</td>
</tr>
<tr>
<td>e- Tunes Qx/Qy</td>
<td>0.091/0.1660</td>
</tr>
<tr>
<td>e+ Tunes Qx/Qy</td>
<td>0.1090/0.1910</td>
</tr>
</tbody>
</table>

Since 2000 DAΦNE has been delivering luminosity to three experiments: KLOE [2], FINUDA [3] and DEAR [4]. The KLOE detector has been permanently installed in the first interaction region (IR1), FINUDA and DEAR detectors share, one at a time, the second interaction region (IR2).

A wide spectrum of experiments is also being carried out at the DAΦNE beam test facility (BTF) [5], a dedicated beam transfer line delivering electron or positron beams in the energy range 25-725 MeV with intensities varying from 1016 particle/pulse down to a single-electron. Moreover, two separate beam lines are used for synchrotron radiation (SR) studies, extracting the SR light from a wiggler and a bending magnet, respectively [6].

The luminosity performances for the 3 experiments are shown in Figure 1, while the details of 2004-5 KLOE run are shown in Figure 2.

Figure 1: DAΦNE peak luminosity history. Red: Kloe runs, Blue: Dear runs, Green: FINUDA runs.

Figure 2: DAΦNE performances in the 2004-5 KLOE run.
As shown in Table 2 the high energy and nuclear physics programs on DAΦNE is scheduled to be completed by end 2007. For this reason the DAΦNE team, in collaboration with the Frascati physics community has started a study for a possible upgrade of the collider to extend its physics reach. In addition we are also studying possible machine experiments to explore novel techniques to further increase the design luminosity of a new collider.

Table 2: Schedule of physics experiments at DAΦNE

<table>
<thead>
<tr>
<th>Table 2: Schedule of physics experiments at DAΦNE</th>
<th>2004</th>
<th>2005</th>
<th>2006</th>
<th>2007</th>
</tr>
</thead>
<tbody>
<tr>
<td>KLOE</td>
<td>&gt;2 fb⁻¹</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>FINUDA</td>
<td>1</td>
<td>1</td>
<td>1</td>
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<tr>
<td>SIDDHARTA</td>
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</table>

**LUMINOSITY OPTIMISATION**

The steady luminosity progress shown in Fig. 1 was achieved by the optimization of the machine parameters and hardware changes implemented during a 6 months long shut down in 2003 with the goal of doubling the luminosity and beam lifetime (and also to install the FINUDA detector on IR2). The main accelerator physics issues that have been studied and optimized can be summarized as follows [7]:

- Working point choice.
- Coupling correction.
- Optimization of collision point parameters (betas, emittances, crossing angles etc.)
- Collider optics modeling.
- Nonlinear beam dynamics study.
- Single and multibunch instability cures.
- Fine tuning of all parameters in collisions during data taking.

The most relevant hardware changes made during the 2003 shut down [8] are:

- New KLOE and FINUDA Interaction Regions.
- Long straight sections modification.
- Wiggler magnets modification.
- Shorter injection kicker pulse.
- Additional feedback amplifiers.
- Maintenance of bellows and scrapers.

Continuous work on the optics with a particular care on wiggler modeling resulted in a satisfactory agreement between model predictions and measurements of beta functions, dispersion, second order dispersion, chromaticities etc. [9]. The model reliably reproduces and predicts the machine optical functions allowing us to test very quickly for a wide range of lattice configurations (e.g. lattices with a momentum compaction factor varying from +0.04 to −0.02). The linear optics model has proven to be a good base for coupling correction, dynamic aperture optimization and nonlinear dynamics studies. At present DAΦNE operates with coupling corrected down 0.2−0.3% and the dynamic aperture as large as 14−15 σx.

The new KLOE IR (doublet configuration) allowed a reduction of both the IP beta functions without chromaticity increase together with a reduction of the nonlinear forces due to the parasitic beam-beam crossings. Independent rotations of all IR quadrupoles provides local coupling correction and possibility of operation with arbitrary values of the KLOE solenoid field. For the KLOE lattice configuration the values of βx=1.6 m and βy=1.7 cm at the IP have been reached, to be compared to 4.5 m and 4.5 cm, respectively, of the initial design values. The horizontal emittance has also been reduced by about a factor 3 with respect to the design to further reduce the effect of the parasitic collisions. As a result we now collide routinely with 108 consecutive bunches out of available 120, the short gap is still needed for ion clearing in the e-ring.

The poles of the wiggler magnets have been modified by adding longitudinally and horizontally shimmed plates [10]. Moreover, an extra sextupole component has been added on one of the terminal poles of each wiggler to ease the dynamic aperture optimization. Field measurements and beam tests showed a significant reduction of the second and fourth order terms in the fields and revealed almost a factor 2 improvement in the energy acceptance. These modifications were essential for keeping satisfactory lifetime despite the emittance reduction.

The longitudinal feedback systems were originally designed to damp only dipole multibunch oscillations excited by the beam interaction with parasitic high order modes. However, after filter modifications and overall tuning now they are capable to damp also the 0-mode and quadrupole instabilities [11]. In turn, with additional power amplifiers the transverse feedbacks can keep under control the transverse multibunch instabilities with a rise time as fast as 17 μs [12].

Installation of three octupoles in each ring (the number is limited by allowable space) [13] helped to increase the dynamic aperture and to compensate the lattice cubic nonlinearity that is a necessary condition to obtain good luminosity performance [14]. They proved particularly useful to compensate the effect of the nonlinearities from the parasitic beam-beam crossings, increasing the lifetime by about 30% when colliding at the maximum currents.

A dedicated work on background reduction including orbits and optical functions correction, working point fine tuning, sextupole and octupole strengths and scraper position optimization have allowed to operate the collider in the “tapping up” mode without switching off the KLOE drift chamber during injection. This resulted in a significant increase of the integrated luminosity.

**PERFORMANCE LIMITATIONS**

The major limits to a further increase of the luminosity in DAΦNE at present are:

- Positron beam instability.
- Single beam (bunch) transverse size enlargement with current.
- Lifetime due to the parasitic crossings.
- Vertical size enlargement due to the beam-beam interaction.
At present the maximum storable positron beam current is limited at 1.3 A by a very fast horizontal instability. Several indications are in favour of interpreting it as an electron cloud instability. In particular, we measure a large positive tune shift with the beam current and observe an anomalous vacuum pressure rise. Moreover, such a fast instability rise time can not be explained only by the beam interaction with parasitic HOM or resistive walls.

The instability has a beam break up nature: it is faster than the synchrotron period and depends strongly on injection conditions. We have increased substantially the maximum storable current by shortening the injection kicker pulse and optimizing the 2 kickers injection closed bump. The threshold of the instability decreased by at least a factor 2 after the 2003 shut down and it is still not clear why. The smaller emittance and/or the longer Landau damping due the reduction of the machine non-linearities are possible candidates and we plan to test their influence.

Several simulations are being made with particular attention on the e-cloud creation in the wiggler sections since nonlinear field components of the wiggles were modified [15].

The transverse beam size enlargement with current, takes place even with single beams and depends on the single bunch current. Recent machine studies showed a clear correlation between the observed effect and the longitudinal microwave instability:

- the transverse beam blow up and the instability have the same single bunch current threshold;
- the threshold scales as the square root of the RF voltage;
- the threshold increases more than linearly for higher momentum compaction factors;
- the effect is more pronounced for the electron ring, which has a higher beam coupling impedance.

The mechanism of the coupling of the instability between the transverse and longitudinal axis is still to be understood.

The main lifetime limitation in collisions comes from parasitic crossings of the closely spaced bunches in DAΦNE. Some further optimization it still possible, but we think that significant improvements now can be made only with additional hardware upgrades.

The vertical enlargement due to the beam-beam could be further reduced by a refinement of the coupling correction and by changing the machine working points, either closer to the integer (around 0.06/0.09) or to the half integer like in the B-Factories (around 0.53/0.56)

**LUMINOSITY UPGRADE PLANS**

A scientific program beyond the scheduled physics runs (Table 2) is a matter of discussion in the physics and accelerator communities at Frascati. There are a few options being considered as a basis for the future DAΦNE upgrade [16]. These are briefly discussed in the following.

**Energy upgrade (DAΦNE2)**

The first proposal of DAΦNE upgrade consists in extending the collider energy from the Φ-resonance to the threshold of n-nbar production (1.1 GeV/beam) preserving the present machine layout [17]. This essentially requires:

- new dipole magnets fitting the existing vacuum chamber and providing 2.4 T magnetic field;
- new low beta superconducting quadrupoles;
- energy upgrade of the injection system or implementation of a ramping scheme in the main rings.

All other magnets, their power supplies and existing accelerator subsystems (such as vacuum, RF, feedbacks etc.) are basically compatible with high-energy operation.

Preliminary studies have shown that the high field dipole magnets are feasible, but still more work is needed to get a reliable design that provides the required field quality [18].

Concerning injection, the upgrade of the linac to full energy (without damping ring) [19] would allow for a fast and flexible injection procedure. The main drawbacks is obviously the cost. This solution would also require upgrading the kickers and injection septum magnets in each ring. In turn, energy ramping is possible with existing hardware [20], but this option does not allow topping-up injection during high-energy operation.

The required luminosity at the energy of the n-nbar threshold of $10^{32} \, \text{cm}^{-2}\text{s}^{-1}$ can be obtained with 0.5 A in each beam of 30 bunches. These parameters are conservative since the lower operating current with respect to DAΦNE is largely overcome by all the advantages that come from the higher energy (increased damping, reduced beam-beam, weaker instabilities etc.). The operation at the Φ energy should still be possible since the hardware and the layout basically remain the same, although with a small increase of the damping time.

**Luminosity upgrade (DAΦNE2)**

The second possibility is DAΦNE2, a collider with a peak luminosity in the range $1-3 \times 10^{33} \, \text{cm}^{-2}\text{s}^{-1}$. Our studies are based on maintaining as much as possible the present layout and infrastructures. The key ingredients for the upgrade are:

- Shorter bunch and lower $\beta_y$.
- Stronger damping.
- Higher number of bunches.
- Increasing colliding currents (between 2 and 3 Amps)
- Lower tunes (closer to the integers or half-integers).

We expect to decrease the bunch length and, respectively the vertical beta at the IP, by a factor of 2-2.5. This can be done by means of a lattice with a large negative momentum compaction (see following Section ) and/or reducing the beam vacuum chamber coupling impedance.
More bunches can be put in collisions by increasing the RF frequency from the present 368 MHz to 500 MHz. The IR must be redesigned in order to decrease the harmful effects of the parasitic collisions and to provide smaller beta functions at the IP. This could be done with stronger quadrupoles (permanent magnets should work, but we do not exclude a SC solution).

We also plan to reduce the damping time by a factor >2. This can be done, first, by reducing the gap of the existing wigglers, thus increasing the gap field and at the same time improving the field quality in the beam region and by adding new wigglers in the second IR (possibly superconducting).

At present there are no severe limitations on the maximum current in the electron beam. We plan also to overcome the positron beam limit due to the e-cloud instability: one of the possible cures is Ti coating of the positron ring vacuum chamber and enlargement of the antechamber gap.

Optimisation of the dynamic aperture would give a possibility to move the working points closer to the integer (or half integer) tunes where, according to numerical simulations, another factor 1.5-2 in luminosity can be gained.

**Tau-Charm Factory**

There is interest in the Frascati particle physics community to build a tau-charm factory with peak luminosity of the order of \(10^{34}\) cm\(^{-2}\)s\(^{-1}\) at the energy of 3.8 GeV (c. m.). Neither detailed nor feasibility study has started yet, but preliminary evaluations have shown that such a factory could be housed inside the existing DAΦNE building. A set of parameters providing the required luminosity is illustrated in Table 3.

<table>
<thead>
<tr>
<th>E, GeV</th>
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<th>1.8</th>
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<td>U, keV</td>
<td>328</td>
</tr>
<tr>
<td>L, cm(^2) s(^{-1})</td>
<td>1034</td>
<td>V(_{RF}), MV</td>
<td>2</td>
</tr>
<tr>
<td>f(_{RF}), MHz</td>
<td>500</td>
<td>V(_{RF})-MV</td>
<td>2</td>
</tr>
<tr>
<td>(\varepsilon_x), m rad</td>
<td>1.5x10(^{-7})</td>
<td>(\alpha_c)</td>
<td>0.022</td>
</tr>
<tr>
<td>(\beta_x, \beta_y), m</td>
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<td>(\sigma_E/E)</td>
<td>8.7x10(^{-4})</td>
</tr>
<tr>
<td>k</td>
<td>0.003</td>
<td>P(_{rad}), kW</td>
<td>900</td>
</tr>
<tr>
<td>N(_{bunch})</td>
<td>160</td>
<td>(\sigma_y), mm</td>
<td>6</td>
</tr>
<tr>
<td>N(_{part})</td>
<td>3.5x10(^{10})</td>
<td>I(_{thresh}), mA</td>
<td>25</td>
</tr>
<tr>
<td>(\bar{\gamma}_{\beta_x, \beta_y})</td>
<td>0.03-0.05</td>
<td>I(_{st}), A</td>
<td>2.7</td>
</tr>
</tbody>
</table>

**EXPERIMENTAL ACTIVITIES**

It is known that there can be several advantages for collider operation with a negative momentum compaction lattice (see, for example, [21] and references therein):

- the bunches are shorter and exhibit a more regular shape;
- longitudinal beam-beam effects, such as coherent and incoherent instabilities and synchrobetatron resonances are less dangerous;
- since the head-tail instability with a negative \(\alpha_c\) takes place with a positive chromaticity, requirements on sextupole strength can be relaxed.

Lattices with a negative momentum compaction factor have been tried successfully in a few storage rings. However, to our knowledge, high current multibunch operation and beam-beam collisions have never been tested with a negative \(\alpha_c\). This was one of the reasons why we dedicated some machine time to study DAΦNE operation with \(\alpha_c<0\). Yet another point in favour of \(\alpha_c<0\) is that, if successful, the principle can be used in all the DAΦNE upgrade options: energy or luminosity upgrade, super Φ-factory or tau-charm factory. Briefly summarising the results of these studies:

- the bunches shorten (see Fig. 3) as predicted by numerical simulations;
- the DAΦNE optical model reproduces well optical functions with \(\alpha_c<0\). This also makes us confident that the model will be reliable for a proposed experiment on Terahertz CSR requiring low momentum compaction factors [22];
- a single bunch with a current of 40 mA is stable with negative chromaticity;
- there are no problems with RF cavities and feedbacks: about 1 A of stable current has been stored in both beams;
- coupling and geometric luminosity is as in usual operating conditions (or even better for the e-ring);
- first collisions have been tested at low current (about 300mAmps) obtaining about \(L\sim2.5x10^{31}\) cm\(^{-2}\)s\(^{-1}\).

Unfortunately above 3mAmps/bunch the electron vertical sizes grows very fast due to microwave instability threshold. The problem can be overcome either by increasing the absolute value of \(\alpha_c\) or by decreasing the electron ring impedance (higher because the presence of the ion-clearing electrodes). Both these solutions can be implemented only with hardware changes, so have to be considered only for future upgrades.
The DAΦNE team is working also at the project of a super Φ-factory with a luminosity of the order of $10^{34}$ cm$^{-2}$s$^{-1}$. A preliminary proposal has been published [23]. The ultra-high luminosity design is based on standard together with new accelerator physics concepts, the most relevant being:

- strong radiation emission to increase the radiation damping (all wiggling machine);
- lattice with a high negative momentum compaction $\alpha_c$;
- strong RF focusing (longitudinal bunch length modulation) scheme to get bunch length in the mm scale at the interaction point [24,25].

Before going on with the super factory design, the new concepts should be tested experimentally. In particular, the longitudinal bunch length modulation along the ring has never been tried in any storage ring. For this reason we are considering the possibility to perform an experiment on bunch length modulation in DAΦNE [26].

Moreover, in the strong longitudinal focusing regime the beam dynamics becomes essentially three-dimensional. This means that all dynamical features, such as dynamic aperture, lifetime, high current operation, beam-beam collision etc. need to be fully investigated.

**CONCLUSIONS**

The Φ-factory DAΦNE has proved very successful to increase the know-how and expertise of the accelerator physics community. The particle physics programs have also been extremely important. These results have stimulated the Frascati community to push the frontier even further:

1. energy upgrade to reach the n-nbar threshold by building new dipoles and changing the injection procedure;
2. luminosity upgrade to $L > 2 \times 10^{32}$ cm$^{-2}$ s$^{-1}$ requiring major changes of the existing facilities;
3. a tau-charm factory inside the DAΦNE building with peak luminosity of the order of $10^{34}$ cm$^{-2}$ s$^{-1}$.

An experimental activity aimed at testing accelerators concepts that could help pushing the luminosity at the Φ resonance energy towards $10^{34}$ cm$^{-2}$ s$^{-1}$ level is well under way.

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TEMPORAL E-BEAM SHAPING IN AN S-BAND ACCELERATOR

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Abstract

New short-wavelength SASE light sources will require very bright electron beams, brighter in some cases than is now possible. One method for improving brightness involves the careful shaping of the electron bunch to control the degrading effects of its space charge forces. We study this experimentally in an S-band system, by using an acousto-optical programmable dispersive Ti:Er laser to shape the photocathode laser pulse that drives the RF photoinjector. We report on the efficiency of shaping from the IR through the UV, and the effects of shaping on the electron beam dynamics.

INTRODUCTION

The experiments reported here were conducted at the DUV-FEL facility at BNL/NSLS with a suitable photo injector and drive laser in collaboration with the SPARC Project at INFN-LNF providing the acousto-optical programmable dispersive Ti:Er (AOPDF) used to temporally shape the laser pulses.

The DUV-FEL facility [1] consists of a frequency tripled Ti:Sapphire amplifier laser, a 250 MeV S-band accelerator, and the NISUS undulator for SASE and High Gain Harmonic Generation FEL experiments in the IR and deep UV [2]. The accelerator features a 6 MeV BNL/SLAC/UCLA gun, 2 SLAC-type accelerating structures providing 70 MeV followed by a 4 dipole chicane and three more accelerating structures with a T-law energy of up to 250 MeV after a recent energy upgrade [3]. A spectrometer dipole after the last structure enables energy spectra and time resolved measurements [4].

The first part of this paper describes the laser system and the pulse shaping method. The second part reports on the measurements of the electron beam properties using shaped drive laser pulses.

LASER SHAPING

The principle of an AOPDF [5] is to generate an acoustic wave in a birefringent crystal (tellurium oxide) which diffracts the incident light wavelength dependent. The small scaling factor \( \alpha = \frac{\Delta n}{V/c} \) (acoustic speed \( V \) and index difference \( \Delta n \)) of typically \( 10^{-7} \) between the acoustic and optic wave allows the diffraction of 800 nm light with a 50 MHz rf signal. In frequency domain, the diffracted light wave is \( E_{out}(\omega) = E_{in}(\omega) S(\alpha \omega) \) with an acoustic wave \( S(\omega) \), thus allowing arbitrary modulations of phase and amplitude within the temporal limits given by the crystal length.

The DUV-FEL photocathode laser system is shown in Fig. 1. A 5 W green Millenia V laser pumps a 10 nJ, 100 fs Ti:Sapphire oscillator. The oscillator pulse is stretched to 200 ps and amplified in a 2 pass YAG pumped regenerative oscillator to 2 mJ and in a 2-pass amplifier to 20 mJ. After a grating compressor 9 mJ remaining infrared are doubled and tripled in a 500 \( \mu \)m and a 100 \( \mu \)m BBO crystal giving 500 \( \mu \)J of UV light. A spatial Ti:Er consisting of a pin-hole and an iris aperture reduces the UV to 50 \( \mu \)J being sent to the photo-cathode.

![Diagram of the DUV-FEL laser system including the DAZZLER.](image)

The AOPDF (a DAZZLER from FASTLITE) was inserted behind the Ti:Sapphire oscillator considering the damage threshold of the device. At that location the pulse shape of the T-law UV pulse will be affected by both the amplification and the harmonic conversion process, which has to be taken into account to find the appropriate amplitude and phase Ti:Er for the AOPDF.

Laser Diagnostics

Both spectral and temporal diagnostics were used to characterize the 800, 400, and 266 nm light. Single shot and averaged spectra were obtained with a monochromator using an 1800/mm grating. The SHG and THG light spectra were taken in second and third order. Time distributions at all wavelengths were obtained with a streak camera with a 2 ps resolution in synchro-scan mode and with a scanning cross-correlator for the UV light with a resolution of 200 fs.

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Shaping Results

The goal of the study was to generate a 10 ps long \( \tau \) at-top UV laser pulse with a 1 ps rise/fall time and a \( \tau \) atness of 10%. These parameters were shown to be optimal in a similar experiment using an LCSLM [6]. Three different methods were pursued to obtain the proper \( \tau \) iter for the AOPDF. The 1st strategy relied on the time-wavelength correlation of a chirped pulse in creating a 10th order super-gaussian spectrum which corresponds to a nearly \( \tau \) at-top time distribution within the requirements. To account for the saturation effect in the amplitude, a few iterations were necessary, in which the ratio between the actual spectrum and the goal spectrum was used as a multiplicative correction to the amplitude \( \tau \) iter of the AOPDF. The second method was the implementation of a genetic algorithm to optimize the time shape directly. Simulations showed good conversion after several hundred iterations. However, the fact that no single shot measurement with high resolution was available, made this method unfeasible. The third method was to manually tune amplitude and phase of the \( \tau \) iter function.

![Figure 2: Spectra and streak camera time \( \tau \) iterles of 15 ps long shaped laser pulse.](image)

The results of the iterative spectrum optimization are shown in Figs. 2 and 3. The incident 10 nm wide Gaussian oscillator spectrum was shaped into a 9 nm wide \( \tau \) at-top IR spectrum. The slight loss of bandwidth in the blue light is due to the bandwidth limitation of the 500 \( \mu \)m thick SHG crystal. An even larger loss in the UV bandwidth could be prevented by replacing the original 250 \( \mu \)m crystal with a 100 \( \mu \)m thick one. The time distributions from the streak camera show a corresponding shortening between the IR and the blue. The comparison of the high resolution cross-correlation and the UV spectrum exhibit a strong correlation between the spectral and the temporal modulation. The source of this modulation was found to be the stretcher and the regenerative amplifier. Further experiments confirmed that small amplitude modulations in the oscillator pulse eventually create large modulations in the UV spectrum with a gain of about 10. The mechanism is presumably a Kerr-effect in the regenerative amplifier crystal which converts amplitude into phase modulation. This phase modulation becomes apparent only in the spectra of the generated harmonics and also produces temporal modulation.

Since the spectral phase changes are not influenced by the amplification process, the Kerr-induced phase modulations could in principle be corrected with a phase \( \tau \) iter for the AOPDF. However, the modulation period of about 1 nm is too \( \tau \) at the effective resolution of the Dazzler of 1 nm. Furthermore, the modulation amplitude was \( \tau \) atting up to 50% from shot to shot due to small variations in the saturation power of the regen and thus limiting the ability to suppress the modulation.

To produce the required 10 ps UV pulse for the photo-injector, the IR pulse was shortened in the studies with the electron beam. The resulting UV pulse was 8 ps long with 1 ps long edges, but 30% variation throughout the pulse.

### ELECTRON BEAM MEASUREMENTS

The electron beam was generated with the gun phase at 30° and both phases of linac 1 and 2 set to maximize the energy to 65 MeV and to minimize residual chirp. The following chicane was not powered to measure the uncompressed beam. Electron beam images were generated at various YAG screens and measured with CCD cameras. The projected transverse emittances were measured using three screens along linacs 3 and 4, which were not powered then. Time resolved measurements were taken at the screen after the spectrometer dipole with linac 3 or 4 set to zero phase to impose a known, variable chirp to the beam. The time resolved vertical slice emittance was obtained by vary-

![Figure 3: Time \( \tau \) iter of 15 ps long shaped UV laser pulse. The blue line shows the cross-correlation, the green the streak camera, and the red the UV spectrum scaled to match the time distribution.](image)

![Figure 4: Longitudinal phase space reconstructions for 70 pC. Panel a) shows the Gaussian, b) the \( \tau \) at-top case.](image)
ing a quadrupole upstream of the spectrometer to generate a vertical focus and correlating the horizontal energy distribution of the beam to a time coordinate with the known chirp. The longitudinal phase space parameters were measured by varying the sign and amplitude of the chirp while recording the energy distribution. Analyzing the energy spread gives the longitudinal emittance and bunch length, whereas a tomographic reconstruction [7] using the energy proT lesions resolves the phase space distribution and thus the energy time correlation and the beam current distribution.

The experiments were done for bunch charges of 70 pC and 300 pC and an non-shaped Gaussian and a shaped τ at-top UV laser pulse. The τlter for the AOPDF was manually tuned to minimize the modulation in the laser pulse by monitoring the modulation in the energy spectrum of the electron beam. The reconstructed longitudinal phase space for the low charge case is shown in Fig. 4, the corresponding slice energy deviation and the electron and laser beam time distributions are displayed in Fig. 5. The vertical slice emittance and the beam mismatch parameter \( \xi = \left( \gamma_0 Z - 2 \alpha_0 \alpha + \beta Z \right) / 2 \) are shown in Fig. 6. The Twiss parameters of the central slice were used as reference for the mismatch.

<table>
<thead>
<tr>
<th>Shaped</th>
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<td>( \mu m )</td>
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<td>50</td>
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<td>270</td>
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</table>

The electron beam and corresponding laser parameters obtained from these measurements are listed in Table 1. The average energy spread values are taken over all slices disregarding the correlation which increases the projected values. The matched charge value is the amount of charge with a mismatch parameter of less than 1.15. The projected vertical emittance in the low charge case was calculated from the slice measurement, whereas the numbers at high charge are from the three screen measurement. In both cases, a significant reduction of vertical emittance could be observed due to the shaping of the laser, which is due to a better slice alignment.

**SUMMARY**

The desired pulse length and rise time of the UV laser pulse could be obtained by using an AOPDF for shaping. The lack of a fast temporal diagnostic made the optimization of the required τ atness unfeasible. The electron beam with the shaped laser had a more uniform longitudinal phase space, a reduced projected transverse emittance, and a larger part of the pulse with matched slices.

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PROPOSAL OF AN EXPERIMENT ON BUNCH LENGTH MODULATION IN DAΦNE


Abstract

Obtaining very short bunches is an issue especially for colliders but also for CSR sources. The modulation of the bunch length in a strong rf focusing regime had been proposed, corresponding to a high value of the synchrotron tune. A ring structure where the function R56 along the ring oscillates between large positive and negative values will produce bunch length modulation. The synchrotron frequency can be tuned both by the rf power and by the integral of the function R56, up to the limit of zero value corresponding to the isochronicity condition. The proposal of a bunch length modulation along the ring in DAΦNE is here described. DAΦNE lattice can be tuned to positive or negative momentum compaction values, or to structures in which the two arcs are respectively set to positive/negative integrals of the R56 function. With the installation of an extra rf system at 1.3 GHz, experiments on bunch length modulation both in the regime of high and low synchrotron tune can be realized.

INTRODUCTION

Short bunches are interesting for both e+e- circular colliders and synchrotron light source storage, the first to overcome the luminosity degradation due to the hourglass effect at very low $\beta^*$, the second to produce in a controlled way Coherent Synchrotron Radiation (CSR). All factory upgrades use minimization of the bunch length by high rf voltages as an essential feature of their projects, while CSR sources base the feasibility of very short bunches on the isochronicity regime.

In the framework of superfactories studies the strong rf focusing regime (SRFF) [1] was used as one of the principles for a Φ factory design. This regime is based on a high rf voltage and a high momentum compaction ($\alpha_c$) ring lattice which together produce a bunch length modulation along the ring. The microwave instability effects on the bunch lengthening in principle can be controlled by placing the high impedance objects in the ring zones corresponding to the longer bunch, with the collision point placed at the shorter bunch position.

An evolution of the SRFF principle has been recently proposed[2]: a ring structure where the dependence of the longitudinal position of a particle on its energy oscillates between large positive and negative values along the ring can also produce a bunch length modulation. The synchrotron frequency can be controlled by means of the rf voltage and the momentum compaction. This regime overcomes one of the critical points of the SRFF principle, where due to the large synchrotron tune $Q_s$, both the dynamic aperture and beam-beam effect depend critically on the 3D working point choice[3].

No storage ring has been so far operated in such a regime. The DAΦNE magnetic structure can be tuned both on the high and low synchrotron tune regimes, and with a new rf system at 1.3 GHz[4] the bunch length modulation can be enhanced. This paper will be focused mainly on the beam dynamics aspects of the experiment, referring the reader to [4,5] for hardware details.

PRINCIPLE FOR THE BUNCH LENGTH MODULATION

In a ring with one rf cavity placed at $s_f$ (peak voltage $V$, wavelength $\lambda_{rf}$), whose gradient is given by:

$$U = \frac{2\pi V}{E \lambda_{rf}} \quad (1)$$

where $E$ is the beam energy, the general expressions of the generalised longitudinal Twiss parameters are[1,2]:

$$\cos \mu = 1 - \frac{\alpha_c L}{2} U$$

$$\beta_\perp(s) = \frac{1}{\sin \mu} \left( \alpha_c L - R_\parallel(s) R_\perp(s) U \right) \quad (2)$$

$$\gamma_L = \frac{U}{\sin \mu}$$

where $\mu$ is the longitudinal ring phase advance, $L$ the closed orbit length and $R(s)$ the longitudinal drift functions defined as:

$$R_\parallel(s) = \frac{\int D(s')}{\rho(s')} ds' \quad \text{and} \quad R_\perp(s) = \alpha_c L - R_\parallel(s) \quad (3)$$

$D$ is the dispersion function and $\rho$ the dipole bending radius. Notice that $R_\parallel(L) = \alpha_c L$, and therefore the function $\beta_\perp$ is periodic in $L$. The beam energy spread, proportional to $\gamma_L$, is constant along the ring:

$$\left( \frac{\sigma_E}{E} \right)^2 = \frac{\gamma_L}{2} \left( \frac{C{\gamma_L}}{L \alpha_c} \int \frac{\beta_\perp(s)}{\rho(s')^{\gamma_L}} ds' \right) \quad (4)$$
with \( C_L = 2.15 \times 10^{-19} \text{ m}^3 \text{ sec}^{-1} \), and \( \alpha_L \) the longitudinal damping constant. The longitudinal emittance \( \epsilon_L \) is:

\[
\epsilon_L = \frac{1}{\gamma_L} \left( \frac{\sigma_L}{E} \right)^2
\]

and the bunch length is \( \sigma_L(s) = \sqrt{\epsilon_L \beta_L(s)} \). The modulation in \( \beta_L \) and bunch length becomes not negligible if \( U \) is high and the drift functions large. Two regimes can be used:

a) the function \( R(s) \) is monotonic in \( s \), corresponding to the SRFF regime[1], with a large synchrotron tune \( Q_s \).

b) \( R(s) \) is non-monotonic, and has a large derivative with opposite signs in two different zones of the ring[2]. As \( R(L) \) tends to zero the ring becomes isochronous. Most storage rings lattices are not flexible enough to reach the necessary \( R(L) \) variation, and/or do not have the necessary powerful and concentrated rf system.

DEDICATED DAΦNE STRUCTURE

The dispersion in DAΦNE can be tuned on a wide range thanks to the independently powered quadrupoles, while the rf system is dimensioned for the usual collider operation: the present \( U \) parameter must be increased at least one order of magnitude to reach a measurable bunch length modulation. An extra SC rf cavity at 1.3 GHz, with a maximum voltage of 10 MV[4] can be installed in either of the two Interaction Regions (IRs), serving both rings. The IRs are usually occupied by different experiments[6], and since vacuum aperture is needed to install the rf cavity, our proposed accelerator physics experiment can be scheduled between two physics runs, using a detuned optics for both IRs, without low-beta insertions.

The maximum \( \alpha_L \) value and \( R(s) \) variation are limited by the physical and dynamic aperture of the ring. Three different structures are considered: structure A) in monotonic regime, where the contributions of all dipoles to the drift function is positive, as shown with black ; in Fig. 1, which shows the \( R(s) \) behaviour for all three cases; \( \alpha_L \) is 0.073, about three times larger than the present one. With high values of \( V, Q_s \) approaches the half integer, as shown in Fig.2. Structure B) (violet empty dot in figures) corresponds to non-monotonic regime with negative dispersion in two of the short arc dipoles, and a value of \( \alpha_L \) similar to the present one (0.02). Structure C) (blue full dot in figures) is also non-monotonic but with a much lower value of \( \alpha_L \) (0.004).

The main goal of the experiment is to measure the bunch length modulation factor, \( F_m = \sigma_{Lmax}/\sigma_{Lmin} \). For structure A) \( F_m \) becomes noticeably larger than unity for high \( V \) (see fig.3), when \( \mu \) approaches \( \pi \). In structure B) \( F_m \) is measurable also with low rf voltage. In C) \( F_m \) is larger since it is enhanced when approaching isochronicity.

In the monotonic case (A) the minimum bunch length is in the IR opposite to the cavity position, since it occurs in the point where \( R(s) = \alpha_L/2 \) [1,2], while in B) and C) it is near the rf cavity position. In the whole range the bunch length is of the order of few mm, as shown in Fig 4, which represents \( \sigma_{Lmax} \) and \( \sigma_{Lmin} \) for the three structures.

The energy spread increases with \( F_m \), as can be deduced from eq.(4). \( \epsilon_L \) is large for low \( V \), decreases up to a minimum, and then increases again. An interesting result is that the behaviour of \( \sigma_{L}/E \) and \( \epsilon_L \) with \( F_m \) is very similar for all the structures (see Fig.5).

Dynamic aperture

The horizontal and longitudinal planes in the bunch length modulation regime are strongly coupled. Also on-energy particles, due to the coupling non-linear terms, oscillate with large amplitudes in the longitudinal plane.

---

Figure 1 : Behaviour of \( R_1(s) \) along the ring with \( s_{rf} = 0 \).
The dynamic aperture (DA) for the \textit{monotonic} structure A ($Q_x = 4.82$, $Q_y = 5.21$, $\varepsilon_x = 0.54$ mm mrad) and the \textit{non-monotonic} B ($Q_x = 5.81$, $Q_y = 5.15$, $\varepsilon_x = 0.6$ mm mrad) has been computed with the MAD8 code, after a first optimisation of the sextupole configurations for chromaticity correction. Figures 6 and 7 represent the horizontal dynamic aperture in terms of $\sigma_x$ on energy (black) and at $6\alpha_x/E$ (red) as functions of $Q_x$. Since $\sigma_x/E$ increases with $Q_x$ (see eq(4) and Fig.5), each point in the red line corresponds to a different off-energy absolute value. In the figures also $F_m$ has been represented (right vertical scale): for the same value of $F_m$ the \textit{non-monotonic} regime has a wider DA.

<table>
<thead>
<tr>
<th>$Q_x$</th>
<th>$Q_y$</th>
<th>$\varepsilon_x$</th>
</tr>
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<tbody>
<tr>
<td>4.82</td>
<td>5.21</td>
<td>0.54 mm mrad</td>
</tr>
<tr>
<td>5.81</td>
<td>5.15</td>
<td>0.6 mm mrad</td>
</tr>
</tbody>
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![Figure 6](image6.png)  
![Figure 7](image7.png)

Figure 9 represents the longitudinal phase plane at the cavity position (IP2) and in the opposite side (IP1) of the ring for structure B with $V = 8$ MV. The ellipse projection on the horizontal axis is proportional to the bunch length, and there is about a factor 2 between the two points. Results show that the experiment is feasible, but give a special warning on the sensitivity of the working point choice, specially for the \textit{monotonic} case.

**CONCLUSIONS**

We propose an accelerator physics experiment in DAΦNE to test the bunch length modulation regime in storage rings. It is not meant for increasing the collider performances with the present design, since a luminosity increase would need a different IR, a stronger variation of the drift functions, more radiation damping and a lower impedance, specially on the e-ring [6].

The experiment offers anyway a wide range of different results. The measurement of the modulation factor is the first and essential aim of the experiment, and can be done even at very low current, single bunch operation. The high synchrotron frequency (above the MHz for case A) which can be reached with these structures asks for feedback system modification to test multibunch operation at high currents.

Other results of the experiment are:

- The measurement of the microwave instability threshold in different regimes with very short bunches. In fact the two DAΦNE rings have different impedances due to the presence in the e-ring of ion clearing electrodes. The two IRs will have also different impedance since one will house the new rf cavity, and the bunch length is minimum in IR1 or IR2 according to which of the two regimes are used.
- The Touschek effect observation as a function of the bunch length modulation.
- Beam dynamics and dynamic aperture with high synchrotron frequency.
- Localized production of stable CSR and comparison with the distributed production along the ring.

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RECENT OBSERVATIONS ON A HORIZONTAL INSTABILITY IN THE DAΦNE POSITRON RING

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Abstract
A strong horizontal instability limits the maximum positron current storable in the DAFNE Phi-Factory. A powerful feedback system makes it possible to store and put in collision more than 1300 mA of positron current in 105-109 bunches. Nevertheless, a much higher current (>2.4A) has been successfully stored in the twin electron ring. Measurements have been carried out to understand the positron current limit and to characterize the behavior of the horizontal instability at high current with different bunch patterns. Grow/damp turn-by-turn data obtained by turning off the horizontal feedback have been acquired and analyzed. Spectral analysis and growth rates of the instability are shown. In particular, the -1 mode has strong evidence and fast growth rate. Its growth rate behavior is analyzed at different beam currents and bunch patterns.

INTRODUCTION
In DAΦNE [1], after the 2003 shutdown, a very fast horizontal instability limits the maximum positron current storable in the DAFNE Phi-Factory at ~ 0.5A. A powerful feedback system makes it possible to store and put in collision more than 1300 mA of positron current in 105-109 bunches. The ring has been filled almost completely (the harmonic number is 120) with contiguous bunches spaced by 2.7 nsec.

Nevertheless, a much higher current (> 2.4A) has been successfully stored in the twin electron ring.

Measurements have been carried out to understand the positron current limit and to characterize the behavior of the horizontal instability at high current with different bunch spacings and patterns.

SYSTEMS AND TOOLS DESCRIPTION
To study the strong horizontal multibunch instability, the authors have recorded and analyzed the transverse displacements for each bunch on a turn-by-turn basis. The data acquisition system and preliminary measurements have been presented in a previous paper[2]. The apparatus is able to switch off one or both the transverse feedbacks for short time periods and to put the recorded data in ASCII formatted files. A LABVIEW recording program generates automatically a time stamp directory tree database with the data files [3]. Other LABVIEW analysis tools allow evaluating the stored data.

Figure 1: Scheme of the software tools used to record the transients and to analyze the data.
Using this system, it has been possible to estimate the instability growth rates for each bunch at different beam currents and to evaluate the tune shift along the bunch train. In particular, a strong dependence of oscillation amplitudes on the bunch position along the train has been observed.

The database files can be converted offline to standard format to be analyzed by the MATLAB analysis tools developed by the SLAC feedback team [4], [5].

Fig. 1 shows a scheme of the software tools used to record the transients and to analyze the data.

The transverse feedbacks utilize, as input to the low power electronics, the same type of pickups and hybrid junctions used by the data acquisition system. The feedback system front-end is composed by a baseband amplification stage, a high pass filter to cut the 50Hz noise and a low pass filter to avoid the aliasing in the following section. The low pass filter is a commercial device with flat group delay for low pulse distortion.

The feedback system generates the correction signal by a partially digital approach [6]. An 8-bits analog to digital converter samples the oscillation signal for each bunch. Simple operations, like bunch-by-bunch timed multiplication for 1, -1 or zero, are implemented to manage the input data flow at 368 MHz. The signal sampling is useful also to stretch the output signal to a bucket period and to make less critical the feedback timing.

In real time every 2.7 nsec, through a digital to analog converter, a bunch-by-bunch correction signal is sent to the power section and to the kickers. The feedback system can manage for each bunch oscillation frequencies up to the Nyquist limit (revolution frequency divided by two). Each feedback makes use of two 250W power amplifiers.

**OBSERVATIONS ON THE INSTABILITY**

Grow/damp measurements have been done with the setup plotted in Fig.1. A typical grow/damp shows very fast damping with a high transverse feedback gain. We consistently see only one eigenmode in all horizontal grow/damps: -1. Fig. 2 shows results from a horizontal grow-damp in the e⁻ main ring. There is some tune shift between open and closed loop. The eigenvalue shift is 148 * 10^3 s⁻¹ + 28 * 10^3 rad/s.

Figure 2: Horizontal grow-damp in the e⁻ main ring.

It is remarkable to note from the figure that the horizontal feedback damping time is ~7 μsec.

Fig. 3 shows a complex exponential that fits to growth and damping transients.

Figure 3: Data fit and error for mode #119.

Figure 4: Horizontal growth rate and tune shift recorded on July 21, 2004.
Excellent open-loop fit indicates that growth rate and oscillation frequency have weak dependence on oscillation amplitude.

The growth rates of mode -1 versus beam current and fill pattern are plotted in Fig. 4: these data have been recorded on July 21.

The growth rate shows a roughly linear behavior versus current, as it is plotted in the figure. However changing bunch spacing from one to two RF buckets scales the growth rate by a factor 2. Growth rates induced by constant impedance should scale with total current. The instability behavior could be compatible with the presence of an electron cloud [7].

To understand better the problem, other data have been recorded the day after changing the bunch spacing. The results are plotted in Fig. 5.

The growth rate increases with beam current spacing the bunches by one or two or three. Instead, it decreases with bunch spacing by four or more.

This behaviour could be compatible with an electron cloud decay time of ~9 nsec.

**DISCUSSION**

Grow/damp turn-by-turn data obtained by turning off the horizontal feedback have been acquired and analyzed. Spectral analysis and growth rates of the instability have been shown. In particular, the -1 mode has strong evidence and fast growth time (~10 μs).

The instability is very fast.

A so fast instability growth rate cannot be explained only by the beam interaction with HOMs or resistive walls. Growth rates as a function of fill pattern show that this motion is not due to fixed impedance (resistive wall). Its growth rate behavior is analyzed at different beam currents and bunch patterns. The growth rate increases with beam current spacing the bunches by one or two or three. Differently, it decreases with bunch spacing at least four.

Besides, the rise time scales almost linearly with bunch current (at least, for bunch patterns with spacing 1, 2, 3), while a conventional multibunch instability due to HOMs should scale with the total beam current.

When the bunch spacing becomes larger (4 or more), the rise time decreases. This is compatible with the presence of an electron cloud with ~9 nsec decay time. These measurements, together with observations of anomalous vacuum pressure rise and with numerical simulations reported in [7], are in favor of interpreting the instability as an electron cloud one.

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THE PROJECT PLASMONX FOR PLASMA ACCELERATION EXPERIMENTS AND A THOMSON X-RAY SOURCE AT SPARC


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Abstract

We present the status of the project PLASMONX, recently approved by INFN. This project, based on a collaboration between INFN and CNR-IPCF, aims at a long term upgrade of the SPARC system with the goal to develop at LNF an integrated facility for advanced beam-laser-plasma research in the field of advanced acceleration techniques and ultra-bright X-ray radiation sources and related applications. The project, in its first phase, foresees the development at LNF of a High Intensity Laser Laboratory (HILL) whose main component is a 100 TW-class Ti:Sa laser system synchronized to the SPARC photo-injector. Experiments of self-injection and acceleration of electrons into laser driven plasma waves will be conducted at HILL-LNF, early in this first project phase. Eventually an additional beam line will be built in the SPARC bunker in order to transport the SPARC electron beam at an interaction point, where a final focus system will allow to conduct experiments either of laser-beam co-propagation in plasma waves for high gradient acceleration, or experiments of laser-beam head-on collisions to develop a Thomson source of bright ultra-short X-ray radiation pulses, with X-ray energies tunable in the range 20 to 1000 keV and pulse duration from 30 fs to 20 ps. Preliminary simulations of plasma acceleration with self-injection are illustrated, as well as external injection of the SPARC electron beam.

DEVELOPMENT OF A 100 TW-CLASS LASER SYSTEM AT LNF

While the SPARC Project is in progress at LNF aiming at the construction by the year 2006 of an advanced photoinjector driving a FEL[1], its long term upgrade, based on the project PLASMONX, has just been launched after approval by INFN, with a first phase aimed at building at LNF a 100 TW-class laser system as the core system of a High Intensity Laser Laboratory (HILL), and a final goal of constituting a national facility merging advanced technologies and expertises in high brightness electron beams and high intensity laser beams, as well as plasma wave formation, control and diagnostics. Under this respect, the collaboration between INFN and CNR-IPCF is considered to be strategic to the realization of the final phase of the facility, where synchronized electron and photon beams of ultra-high performances, in terms of brightness, intensity and brevity will be driven to interact in several fashions, in order to allow investigations of high gradient acceleration techniques and/or X-ray production via Thomson back-scattering in the spontaneous incoherent mode or, eventually, in the coherent collective mode. The proposed time schedule for this initiative is tightly correlated with the progress of the SPARC project: according to this schedule, final completion of the SPARC&PLASMONX facility is foreseen by the year 2009.

The proposed laser system[2] must have unique performances in terms of power, pulse duration, flexibility and reliability: it will be installed inside the dedicated HILL building at LNF, presently under design, located just on top of the SPARC bunker. The laser system, based upon the C.P.A. technique, will deliver < 50 fs, 800 nm, >100 TW, laser pulses at 10 Hz rep. rate. The 5 J laser pulses will be transported uncompressed from the HILL laboratory down into the SPARC bunker. The proposed system combines the reliability of established Ti:Sa technology with novel additional devices aimed at overcoming known issues typical of large Ti:Sa systems.*

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One of these issues concerns the power contrast ratio, namely the ratio between the main CPA pulse and the so-called “pedestal”, a spurious precursor radiation arising from amplified spontaneous emission (ASE) by amplifiers. The block diagram of Figure 1 shows the main components of the system, including the devices necessary for ensuring the high quality of the final output.

The oscillator produces a 10 fs pulse that is stretched and pre-amplified by a two stage amplifier up to the 30 mJ level per pulse. Approximately half of this energy is extracted and compressed to provide a low energy beam for probing/diagnostic purposes. The remaining part of the pulse is further amplified to the 8 J level and finally compressed under vacuum. Besides the standard vacuum spatial filter necessary for beam cleaning, we plan to insert an adaptive optics before the vacuum compressor. This device will enable us to remove aberrations on the beam which may result in a poor performance of the compressor as well as poor quality of the focal spot after focusing. Concerning the control of the pulse duration, the system includes a Dazzler device which will enable correction of the spectral features of the pulse prior to stretching. These corrections are necessary in order to keep the final pulse-length well below the 100 fs level. In fact, we aim at reaching the < 50 fs pulse-length which is now regarded as the minimum pulse duration achievable in a multi-joule Ti:Sa laser system. The main beam characteristics after the vacuum compressor are foreseen to be: pulse energy 5 J, peak power > 100 TW, contrast ratio < $10^{-5}$.

We plan to conduct R&D on the OPCPA technique (Optical Parametric Chirped Pulse Amplification), that exploits the non-linear properties of some crystals for the amplification of optical pulses: we aim at an inherently low ASE system in which the ASE level is drastically reduced in the initial amplifier stages. In fact, it is estimated that with an OPCPA system in place, the final pulse length could be as short as 30 fs, thus leading to a peak power as high as 170 TW on target and a contrast ratio smaller than $10^{-8}$.

Most of the proposed programme relies on the synchronisation of the laser system with the SPARC Linac and, in particular, with the photoinjector laser system. This can be done either using an electro-optics based approach or optically. In the first way the laser oscillator is synchronized with an external rf signal, by changing dynamically the oscillator cavity length: a jitter between the rf and the laser pulse of less than 1 ps is typically achieved. The fully optical approach consists in synchronising the two laser systems. This can be done either by using the same oscillator for both lasers or by measuring the change in delay between the two laser pulses (i.e. using a single shot second order cross correlator) with a precision of tens of femtoseconds, and then adjust dynamically a delay line in one of the two laser system.

**PLASMA ACCELERATION EXPERIMENTS**

Here we describe two possible plasma acceleration experiments that can be performed at HILL (first phase) and inside the SPARC bunker (final phase, external injection).

**Self-injection**

Following a scheme proposed by Bulanov et al.[3], we studied by simulations the self-injection of electrons trapped by a plasma wave driven across a density transition, as depicted in Fig.2. A 17 fs (FWHM) laser pulse of intensity $I = 2.5 \times 10^{19}$ W/cm$^2$ is focused to a 20 μm
waist into the plasma: a bunch of $10^8$ electrons with energy $E \approx 10$ MeV is generated, with small energy spread $\Delta T/T=5\%$, very short bunch length, $\sigma_z=5 \mu m$, and quite low transverse emittance, 0.1 mm.mrad.

Figure 2 – (lower diagram) Energy spectrum of the accelerated electrons in a plasma with sharp density depletion (upper diagram), generated by 2-d hydrodynamic simulations of an exploding two-foil target (marked by yellow arrows). Red arrow shows the laser pulse propagation.

**External Injection**

A numerical experiment of injecting an electron bunch produced by the SPARC Linac into a plasma is based on a simulation technique using a test-particle code that assumes a quasi-static field approximation. Transverse fields are at least two orders of magnitude less than the longitudinal ones and are safely neglected, while non-linear effects are treated in a 2-d representation. The injected electron bunch has a charge of 21 pC at an energy of 130 MeV, with 8 $\mu$m (rms) transverse size and rms length of $\sigma_z=12 \mu m$. The energy spread is about 0.1%. The electron bunch has been obtained by a start-to-end simulation of the beam dynamics in the SPARC photo-injector, and transported through the PLASMONX beam-line to the interaction point[4]. The simulation uses a 4J laser pulse with 50 fs pulse length at 800 nm wavelength, focused in a 50 $\mu$m spot into a preformed plasma of density of $5 \times 10^{16}$ cm$^{-3}$. The bunch has a longitudinal extent which is small but not negligible compared to the wavelength of the plasma wave. The energy distribution of the electrons at the exit of the plasma is shown in Figure 3 for two different plasma acceleration lengths of 20 mm and 100 mm (this implies guiding the laser pulse into a plasma channel [2] or a capillary discharge).

Figure 3 - Electron energy distribution at the exit of a plasma of $5 \times 10^{16}$ cm$^{-3}$ for an acceleration length of 20 mm, corresponding to twice the Rayleigh length $Z_R$ of the focusing optics. Also shown in the plot is the result of an accelerator length of 100 mm, assuming a laser pulse guiding over $5 Z_R$. The energy spread of the output electrons is 3% (rms).

**X-RAY THOMSON SOURCE**

By colliding in vacuum the SPARC electron beam[4] and the HILL laser pulse (3 ps, 4 J) we evaluated[5] a yield of $9.3 \times 10^8$ photons/s at a tunable energy in the 20-1000 keV range, with angular and spectral distribution as shown in Fig.4. By guiding the laser pulse one can upgrade the photon yield per pulse up to $1.6 \times 10^9$.

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RF AND MAGNETIC MEASUREMENTS ON THE SPARC PHOTOINJECTOR AND SOLENOID AT UCLA

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Abstract
The rf photocathode gun and the solenoid for the SPARC project at INFN-LNF (Frascati) have been fabricated and undergone initial testing at UCLA. The advanced aspects of the design of these devices are detailed. Final diagnosis of the tuning of the RF gun performance, including operating mode frequency and field balance, is described. The emittance compensating solenoid magnet, which is designed to be tuned in longitudinal position by differential excitation of the coils, has been measured using Hall probe scans for field profiling, and pulsed wire methods to determine the field center. Comparisons between measurements and the predictions of design codes are made.

DESIGN OVERVIEW
The SPARC project [1], which is an INFN-ENEA-university collaboration centered at the INFN-LNF (Frascati) lab, is designed to demonstrate a state-of-the-art, high brightness electron source, and utilize this source for experiments. These experiments demand the highest beam performance levels, and include radiation production (e.g. FEL [2] and inverse Compton scattering) and advanced acceleration schemes (e.g. laser-plasma and inverse FEL) [3].

The electron source for SPARC, shown schematically in Fig. 1, is very close in design to the photoinjector sources designed for the LCLS X-ray SASE FEL [4], and deployed recently at the NLCTA-ORION. The source is based on the 1.6 cell 2856 MHz BNL/SLAC/UCLA RF photoinjector gun, run at high gradient (120-140 MV/m on-axis field), which demands 11-15 MW of RF power. It is fitted with Cu or higher-quantum efficiency Mg photocathodes. The cathode is illuminated with a 266 nm pulse of frequency-tripled laser light which is spatially and temporally shaped into a flat-top, uniform intensity profile [2].

The gun is followed by an emittance compensation solenoid approximately 20 cm in length, and a drift to a linac section (entrance 150 cm from the cathode). This linac section has an additional solenoid focusing applied around it, to aid in the emittance compensation process, as called for in the so-called Ferrario working point [4] that forms the basis of many high brightness designs at present.

Both the gun and emittance compensation solenoid were redesigned through collaborative work at UCLA and INFN, with fabrication and initial testing occurring at UCLA. The 1.6 cell gun is close in design to the ORION model [5], which was also created by UCLA in collaboration with SLAC. Recent lessons learned from the ORION gun include, most importantly, the need to remove the insertable (at the outer wall) tuners from the full cell. This avoids breakdown at modest levels of RF power in the gun that afflicts nearly all known version of this gun. The ORION gun [5], with its tuners essentially out of the circuit, has been conditioned to over 15 MW with little arcing; similar experience is reported at the BNL ATF [6].

Figure 1. Schematic of SPARC photoinjector RF gun and emittance compensation solenoid. Supports not as built, cathode flange removed.

Figure 2. Output of HFSS, showing coupling to waveguide, and field balance in gun.

Thus a major goal of the SPARC gun construction is to remove the reliance on full cell tuners, which also serves to remove much of the quadrupole field component of the
RF profile. It will be seen that removal of the tuners yields gun improvement in the general RF behavior.

In the course of the design process, the gun was simulated using 2- and 3-D codes. In order to model the coupling of the gun to the wave-guide, as well as to accurately predict power dissipation at this relatively high average power (10 Hz, 3 μsec RF fill) HFSS 3D calculations were performed, as illustrated in Fig. 2.

The SPARC solenoid was designed to be similar to, but more flexible than, the standard BNL/LCLS type of device. Like previous versions, it employs field stiffening iron between coil sections, but in our case there are only four sections (see Fig. 1). Further, these coils are independently powered, in order to tailor the field profile. By asymmetrically exciting the coils (Fig. 3), this centroid of the field can be made with variable center in z, thus allowing choice of distance from the cathode to the effective solenoid lens center. The effect of this variation on the emittance compensation process is shown in Fig. 4. This “knob” will be used in the first phase of the project (no linac post-acceleration) to experimentally identify the optimum conditions for emittance compensation.

Figure 3. Field profiles in flat, ramp-up and ramp-down excitations of the SPARC solenoid, 60% variation of current between end coils.

The solenoid was simulated using both POISSON (2D approx.) and Radia (3D). It was constructed with an octagonal outer yoke shape, and utilized coils that have large reservoir cooling, instead of center-core cooling. This allowed a current of 300 A (total current per coil section of 21,600 A-turns).

RF GUN PERFORMANCE

After fabrication and tuning at UCLA and SLAC, the gun underwent final testing at UCLA, and was shipped to Frascati in Jan. 2005. The testing involved: the identification of 0 and π-mode frequencies and their separation; the π-mode field balance, quality factor $Q$; external coupling $\beta$; and full cell coupling loop calibration. The results of these measurements are summarized in Table 1.

All measurements require that the gun field be balanced to yield correct running conditions. This balancing is accomplished by deforming the cathode shape using a tuning nut on the exterior center of the cathode. The (excellent) results of this optimization are shown in Figure 5.

Despite the use of a standard power slot, the external coupling was found to be somewhat higher than in the past ($\beta=1.22$), or 1% reflected power. This small reflection has no significance for operations, but does indicate an interesting difference from past devices — the

Table 1. SPARC gun measurement summary.

<table>
<thead>
<tr>
<th>Measurement</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mode separation (0-π)</td>
<td>3.06 MHz</td>
</tr>
<tr>
<td>Coupling $\beta$ (also VSWR)</td>
<td>1.22</td>
</tr>
<tr>
<td>$Q_0$</td>
<td>12,500</td>
</tr>
<tr>
<td>Reflected power</td>
<td>1 %</td>
</tr>
<tr>
<td>Running temperature</td>
<td>42º C</td>
</tr>
<tr>
<td>Full cell coupling calib.</td>
<td>-65.4 dB</td>
</tr>
</tbody>
</table>

Figure 4. Rms beam size and emittance evolution in the SPARC injector, comparison between flat and ramp-down solenoid settings.

Figure 5. Bead drop data analyzed to show $E_z^2$, along with SUPERFISH prediction. Deviations near $z=0$ are caused by image charge effects.
cavity $Q_0$ was found to be 12,500, which is roughly 8% higher than in past guns, and (now) in agreement with simulations. This implies that significant power loss was occurring in the tuner joints.

The full-cell power monitor coupling loop was calibrated, but it was noted that this measurement was quite sensitive to temperature, as the differential expansion of steel (the coupler tube) and copper changes position of the loop in the evanescent field region. Final calibration must be performed at the operating temperature.

**Solenoid Performance**

The solenoid $B_z$ profile was scanned using Hall probes, for two different scenarios: 150 A in all for coils, and 150 A in only two downstream coils. The results are compared to the predictions of Radia (Fig. 6) 3D and Poisson (Fig. 7) 2D simulations. The overall profile is accurate in both cases, but the 2D model overestimates the field amplitude by ~4%. This discrepancy is in part due to the yoke geometry being octagonal, not cylindrical, as assumed in the 2D model.

The case of Fig. 6 corresponds to the setting required for running the gun at 132 MV/m. As the coils can be run at nearly twice this current, a considerable overhead is available in $B_z$. This overhead will allow maximum flexibility in the differential excitation in the four coils.

![Figure 6. SPARC solenoid Hall probe scan (150 A on all coils); predictions of Radia 3D model.](image)

![Figure 7. SPARC solenoid Hall probe scan with only two downstream coils excited at 150 A; predictions of POISSON model (4% correction).](image)

Perhaps the most important measurement to check in the scan of Fig. 6, however, is the residual field at the cathode position. For the measured conditions, this residual field is 7 G. This corresponds, for a 1 mm radius (design) beam spot, to a contribution of 0.03 mm-mrad to the normalized emittance, an ignorable value.

The magnetic center of the solenoid was determined using a pulsed-wire apparatus. It was observed that the magnetic center was aligned to the mechanical center of the solenoid, to better than two wire widths (100 microns), when the adjustment screws were positioned all the way out (coils resting directly in the yoke support).

**Outlook**

The SPARC photoinjector gun is due to be installed and aligned at the SPARC facility the LNF in June of 2005, with first high power RF conditioning in October 2005. At that point, dedicated measurements of the RF and magnetic performance of the system will begin, commencing with the measurement of emittance evolution at low energy (5.5 MeV) as a function of laser, RF gun, and magnet parameters. The emittance will be characterized also as a function of distance from the gun. During this phase of experiments, it is also expected that different cathodes may be studied.

After this initial period of testing, the full acceleration system will be installed. This will allow the beam energy to be increased to above 150 MeV, and allow the full range of beam dynamics experiments (e.g. velocity bunching, RF deflector-based diagnostics), and FEL studies to begin.

**References**


A PRELIMINARY INTERACTION REGION DESIGN FOR
A SUPER B-FACTORY*

M. Sullivan†, M. Donald, S. Ecklund, A. Novokhatski, J. Seeman, U. Wienands
(SLAC, Menlo Park, California)
M. Biagini (INFN/LNF, Frascati (Roma))

Abstract

The success of the two B-Factories (PEP-II and KEKB) has encouraged us to look at design parameters for a B-Factory with a 30-50 times increase in the luminosity of the present machines to a luminosity of $L \sim 1 \times 10^{36}$ cm$^{-2}$ sec$^{-1}$. This has sparked an interest into looking at a design for a higher luminosity of particles in both peak and in integrated luminosity. We present an initial design of an interaction region for a “SuperB” accelerator with a crossing angle of $\pm$14 mrad and include a discussion of the constraints, requirements and concerns that go into designing an interaction region for these very high luminosity electron-positron machines.

INTRODUCTION

The PEP-II B-Factory has achieved a luminosity of $9 \times 10^{33}$ cm$^{-2}$ sec$^{-1}$ and KEKB the B-Factory at KEK has reached a luminosity of $1.5 \times 10^{34}$ cm$^{-2}$ sec$^{-1}$. Both B-Factories are performing well over design specifications in both peak and in integrated luminosity. This has sparked an interest into looking at a design for a higher luminosity machine of the order $1 \times 10^{36}$. In order to achieve this high luminosity in a PEP-II design, the $\beta_e$ values are reduced from 11 mm to 1.5 mm, the number of bunches is increased from 1725 to 6900 and the bunch currents are increased. Total beam currents are 10 A for the high-energy beam (HEB) and 23 A for the low-energy beam (LEB). Table 1 summarizes the machine parameters for the present PEP-II and for a SuperB PEP-II [1,2].

Table 1. The present PEP-II and a SuperB PEP-II.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>PEP-II</th>
<th>SuperB</th>
</tr>
</thead>
<tbody>
<tr>
<td>$e^+$ energy (GeV)</td>
<td>3.1</td>
<td>8</td>
</tr>
<tr>
<td>$e^-$ energy (GeV)</td>
<td>9</td>
<td>3.5</td>
</tr>
<tr>
<td>$\beta_e^+$ ($e^+e^-$) (cm)</td>
<td>50/28</td>
<td>15/15</td>
</tr>
<tr>
<td>$\beta_e^-$ ($e^+e^-$) (mm)</td>
<td>11/11</td>
<td>1.5/1.5</td>
</tr>
<tr>
<td>$\epsilon_x$ ($e^+e^-$) (nm-rad)</td>
<td>30/50</td>
<td>40/40</td>
</tr>
<tr>
<td>$\epsilon_y$ ($e^+e^-$) (nm-rad)</td>
<td>1.25/2.10</td>
<td>0.43/0.43</td>
</tr>
<tr>
<td>Bunch length (mm)</td>
<td>11</td>
<td>1.7</td>
</tr>
<tr>
<td>Crossing angle (mrad)</td>
<td>0</td>
<td>±14</td>
</tr>
<tr>
<td>Number of bunches</td>
<td>1588</td>
<td>6900</td>
</tr>
<tr>
<td>Beam current ($e^+e^-$) A</td>
<td>2.45/1.55</td>
<td>10.1/23.0</td>
</tr>
<tr>
<td>Particles/bunch ($\times 10^{10}$)</td>
<td>7.1/4.5</td>
<td>6.7/15.3</td>
</tr>
<tr>
<td>Bunch current ($e^+e^-$) (mA)</td>
<td>1.54/0.98</td>
<td>1.46/3.33</td>
</tr>
<tr>
<td>Lum. ($\times 10^{34}$ cm$^{-2}$ sec$^{-1}$)</td>
<td>0.92</td>
<td>100</td>
</tr>
</tbody>
</table>

*Work supported by the Department of Energy under contract number DE-AC03-76SF00515.
†sullivan@slac.Stanford.edu

INTERACTION REGION DESIGN

The PEP-II SuperB interaction region design has a $\pm$14 mrad horizontal crossing angle. The crossing angle collision separates the beams enough of 0.155 m, the 1st parasitic crossing for 6900 bunches, to keep the beam-beam effects minimized at this first near miss location. The first magnet from the IP is a shared vertically focusing quadrupole (QD1) located at 0.35 m – 0.85 m from the IP. This horizontally defocusing magnet further separates the two beams horizontally and allows for the placement of the first septum magnet (QF2) to be located at 2.5 m from the IP. The fact that the QD1 magnets are shared and that the two beams have different trajectories through these magnets means that the beams will be bent in these magnets and the bending will generate synchrotron radiation power. At the high beam currents of 10 A and 23 A any amount of bending can generate significant levels of SR power. Bending the beams before the collision can generate backgrounds by sweeping off-energy particles onto the detector beam pipe and bending in the beams after the collision can generate backgrounds proportional to the luminosity by sweeping the off-energy beam particles from radiative bhabhas onto the nearby beam pipe.

In order to try to strike a balance between backgrounds from beam gas events and backgrounds from luminosity terms, the locations of the QD1 magnetic axes with respect to the two beam orbits are considered free parameters. The present design has the QD1 axis for the incoming LEB very nearly centered on the beam orbit while the QD1 on the incoming HEB side is shifted toward the outgoing LEB orbit. This shift decreases the amount of bending the outgoing LEB experiences thereby decreasing the luminosity background term for the LEB at the expense for generating a little more SR power from the HEB by bending the upstream HEB a small amount. For the incoming LEB, shifting the QD1 axis toward the outgoing HEB generates a SR fan that either strikes or comes too close to a detector beam pipe. Figure 1 shows a layout of this initial interaction region design. The QF2 magnets complete the final focusing of the LEB and the two sets of magnets QD4 and QF5 are the primary magnets for the final focusing of the HEB. The axes of these magnets were located on the beam trajectories in this initial design. At this stage, bending radiation from magnets further outbound of the IP is ignored. We believe that soft bends can be placed before any outbound bending magnets so as to minimize the incoming SR.
SYNCHROTRON RADIATION

The next step in checking the feasibility of the design is to look at synchrotron radiation from the local final focusing quads. In this case, we have QD1 and QF2 for the LEB and QD1, QD4 and QF5 for the HEB. An initial design for the detector beam pipe is a round pipe with a 25 mm inside radius that is ±15 cm long and with masking located at ±15 cm from the IP. The masks are disks that have a smaller radius than the detector beam pipe radius. The assembly is oriented along the HEB collision axis.

The first look at the SR background indicated that there are too many photons directly striking the detector beam pipe from both incoming beams. The physics window of the beam pipe is considered to be ±10 cm from the IP. Closer inspection reveals that the source of the photons striking the beam pipe is from the focusing in the x plane near the outboard end of QF2 for the LEB and focusing in the x plane near the inboard end of QF5 for the HEB. The beam particles that produce the background are between 7 and 10 beam sigmas in x. Table 2 is a summary of the SR backgrounds for various cases and it includes a comparison with the design values for the PEP-II B-factory. The estimated integrated radiation dose from SR for a silicon detector in the PEP-II design was 11 krad/yr. If we scale this dose rate up to the values of the initial baseline for the SuperB we get a dose rate of 650 Mrad/yr.

Table 2 where the backgrounds from the HEB drop to the level of the offset QD4 case. Table 3 summarizes the SR power for the interaction region magnets.

The estimated integrated radiation dose from SR for a silicon detector in the PEP-II design was 11 krad/yr. If we scale this dose rate up to the values of the initial baseline for the SuperB we get a dose rate of 650 Mrad/yr from the HEB alone.

In order to ameliorate the SR backgrounds from the HEB, we offset the QD4 magnet from the incoming beam axis by 10 mm. The induced bend in the beam orbit redirects the radiation from 7-10σ particles in the upstream QF5 magnet away from the detector beam pipe. In a similar manner, the QF2 magnetic axis is offset from the LEB orbit by 12 mm and the resulting bend in the beam again redirects the SR from the 7-10σ particles in the outboard part of QF2 away from the detector beam pipe. The background results are shown in table 2.

Table 2. Summary of SR background numbers for various improvements to the initial baseline design. The photon counts are photons that are greater then 4 keV.

<table>
<thead>
<tr>
<th>Cases</th>
<th>γ/sec</th>
<th>γ/xing</th>
</tr>
</thead>
<tbody>
<tr>
<td>PEP-II design values</td>
<td>10</td>
<td>2.4×10⁶</td>
</tr>
<tr>
<td>Baseline HER</td>
<td>46500</td>
<td>4.4×10¹⁴</td>
</tr>
<tr>
<td>Baseline LER</td>
<td>57100</td>
<td>5.4×10¹³</td>
</tr>
<tr>
<td>Offset QD4 10 mm HER</td>
<td>141</td>
<td>1.3×10¹³</td>
</tr>
<tr>
<td>Offset QF2 12 mm LER</td>
<td>244</td>
<td>2.3×10¹¹</td>
</tr>
<tr>
<td>Cut at 8σ instead of 10σ HER</td>
<td>140</td>
<td>1.3×10¹¹</td>
</tr>
<tr>
<td>Beam tail dist. #1 HER</td>
<td>5.8</td>
<td>5.5×10⁷</td>
</tr>
<tr>
<td>Beam tail dist. #1 LER</td>
<td>9.6</td>
<td>9×10⁷</td>
</tr>
<tr>
<td>Beam tail dist. #2 HER</td>
<td>0.10</td>
<td>9.4×10⁶</td>
</tr>
<tr>
<td>Beam tail dist. #2 LER</td>
<td>0.15</td>
<td>1.4×10⁶</td>
</tr>
<tr>
<td>No beam tail dist. HER</td>
<td>7×10⁻¹⁴</td>
<td>6.5×10⁻⁵</td>
</tr>
<tr>
<td>No beam tail dist. LER</td>
<td>1×10⁻¹¹</td>
<td>0.012</td>
</tr>
</tbody>
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</tr>
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<td>9.6</td>
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</tr>
<tr>
<td>Beam tail dist. #2 HER</td>
<td>0.10</td>
<td>9.4×10⁶</td>
</tr>
<tr>
<td>Beam tail dist. #2 LER</td>
<td>0.15</td>
<td>1.4×10⁶</td>
</tr>
<tr>
<td>No beam tail dist. HER</td>
<td>7×10⁻¹⁴</td>
<td>6.5×10⁻⁵</td>
</tr>
<tr>
<td>No beam tail dist. LER</td>
<td>1×10⁻¹¹</td>
<td>0.012</td>
</tr>
</tbody>
</table>
Table 3. A summary of the synchrotron radiation power produced from the interaction region magnets. The first column is from the on-axis baseline design and the second column is for the present design with the offset QF2 and QD4 on the incoming beam orbits.

<table>
<thead>
<tr>
<th>Magnet</th>
<th>Baseline (kW)</th>
<th>Present (kW)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Upstream LER QF2</td>
<td>0.24</td>
<td>3.48</td>
</tr>
<tr>
<td>Upstream LER QD1</td>
<td>10.21</td>
<td>10.21</td>
</tr>
<tr>
<td>Downstream LER QD1</td>
<td>78</td>
<td>78</td>
</tr>
<tr>
<td>Downstream LER QF2</td>
<td>0.24</td>
<td>0.24</td>
</tr>
<tr>
<td>Upstream HER QF5</td>
<td>1.67</td>
<td>1.67</td>
</tr>
<tr>
<td>Upstream HER QD4</td>
<td>1.00</td>
<td>27.75</td>
</tr>
<tr>
<td>Upstream HER QD1</td>
<td>47.42</td>
<td>47.42</td>
</tr>
<tr>
<td>Downstream HER QD1</td>
<td>240</td>
<td>240</td>
</tr>
<tr>
<td>Downstream HER QD4</td>
<td>1.00</td>
<td>1.00</td>
</tr>
<tr>
<td>Downstream HER QF5</td>
<td>1.67</td>
<td>1.67</td>
</tr>
<tr>
<td>Totals</td>
<td>381</td>
<td>411</td>
</tr>
</tbody>
</table>

**BEAM TAILS**

The head-on collision of the PEP-II design together with the beam bending in the shared QD1 magnets and in the offset QD4 magnets generate beam orbits in the PEP-II interaction region that produce SR backgrounds that are dominated by bending radiation and are relatively insensitive to beam-tail distributions. Consequently, we have adopted fairly conservative beam-tail distributions in the present PEP-II design.

In contrast, the SR backgrounds in the SuperB IR design are dominated by the particle density of the beam tails in the $7-10 \sigma$ area of the x plane. The PEP-II beam-tail distributions were used in the initial baseline background calculations for the SuperB IR. Figure 4 shows plots of various beam tail distributions and Table 2 shows the change in the detector backgrounds based on the different beam-tail distributions seen in the plot. The beam-tail background numbers include the gain in background from the offsets in the QD4 and QF2 magnets. As one can see from Table 2, a reduction in the particle density in the high $\sigma$ region of the x plane rapidly lowers the detector backgrounds to levels equal to and even below the PEP-II design value. One can also see that the removal of all beam tails (the no tail entries in table 2) completely remove the SR background. It should be noted that the vertical beam tail distribution does not, at present, make an appreciable background even when we use the relatively high beam tail distribution of the PEP-II design. Hence, all background numbers include the PEP-II beam-tail distribution in the y plane except for the no tail entries.

**SUMMARY**

We have taken an initial look at an interaction region design for a B-factory with a luminosity of $1 \times 10^{36}$ cm$^{-2}$ sec$^{-1}$. The design has a ±14 mrad horizontal crossing angle which separates the two beams quickly enough to permit a bunch spacing of 0.32 m or 6900 bunches in a 2200 m PEP storage ring. Because of the high-current beams there is minimal beam bending in the design. Some beam bending is unavoidable due to the shared QD1 magnet. In addition, some bending of the upstream beam orbits is introduced in order to redirect synchrotron radiation generated by the focusing of the beam away from the detector beam pipe. This reduces detector backgrounds to within an order of magnitude of the PEP-II backgrounds. Further reductions in backgrounds can be achieved by lowering the beam tail distribution in the x plane. Perhaps the present B-factories can shed some light on what the actual particle density is in the beam-tails.

The results from this initial study are encouraging. It looks like synchrotron radiation backgrounds can be controlled. More work needs to be done and further iterations of the design need to include HOM power generated by the SR masking, lost beam particle backgrounds and backgrounds from luminosity as well as magnet and vacuum chamber designs.

**REFERENCES**


PARAMETERS OF A SUPER-B-FACTORY DESIGN*

J. Seeman†, Y. Cai, S. Ecklund, J. Fox, S. Heifets, N. Li, P. McIntosh, A. Novokhatski, M. Sullivan, D. Teytelman, U. Wienands
SLAC, Menlo Park, CA 94025, USA
M. Biagini, INFN, Frascati, Italy

Abstract
Parameters are being studied for a high luminosity $e^+e^-$ collider operating at the Upsilon 4S that would deliver a luminosity in the range of 7 to 10 x $10^{34}$/cm²/s. Particle physics studies dictate that a much higher luminosity collider than the present B-Factory accelerators will be needed to answer future new key physics questions. The success of the present B-Factories, PEP-II and KEKB, in producing unprecedented luminosity with very short commissioning times has taught us about the accelerator physics of asymmetric $e^+e^-$ colliders in a new parameter regime. Such a collider could produce an integrated luminosity of 10,000 fb$^{-1}$ (10 ab$^{-1}$) in a running year. A Super-B-Factory [1-8] with 30 to 50 times the performance of the present PEP-II accelerator would incorporate a higher frequency RF system, lower impedance vacuum chambers, higher power synchrotron radiation absorbers, and stronger bunch-by-bunch feedback systems. The present injector based on the SLAC linac needs no improvements and is ready for the Super-B-Factory.

PARAMETERS

The design of a 7 to 10 x $10^{35}$ cm²/s$^{-1}$ $e^+e^-$ collider combines an extension of the design of the present B Factories with a few new ideas and special circumstances to allow improved beam parameters to be achieved. The luminosity $L$ in an $e^+e^-$ collider that has a limited vertical tune shift $\xi_y$ with flat beams is given by the standard expression

$$L = 2.17 \times 10^{34} (1+r) n \xi_y^2 \left( \frac{E I_b}{\beta_y^*} \right) \text{cm}^2\text{sec}^{-1} \quad (1)$$

where $I_b$ is the bunch current (amperes), $n$ is the number of bunches, $E$ is the beam energy (GeV), $r$ is the vertical to horizontal emittance ratio (~0.01) and $\beta_y^*$ is the vertical beta function (cm) at the collision point. The luminosity gain of the Super B Factory comes from the increase of the beam currents by about a factor of five, lowering $\beta_y^*$ about a factor of four, and increasing the beam-beam tune shifts about 80%. The resulting gain is about a factor of 30 to 50 over that of the present B Factories. In addition, due to continuous injection with the luminosity always near the maximum as shown successfully in the present B-Factories, the overall integrated luminosity per unit time of the Super B Factory is expected to be 10 ab$^{-1}$ per year with a peak luminosity of 7 x $10^{35}$ cm²/s$^{-1}$. The parameters of a representative $e^+e^-$ colliders at SLAC at 7 x $10^{35}$ cm²/s$^{-1}$ are listed in Table 1. The PEP-II tunnel at SLAC is an excellent site for this collider.

The beam energies are 8 GeV for the high-energy ring (HER) and 3.5 GeV for the low-energy ring (LER). Lowering the high-energy ring energy from the present 9 GeV reduces the overall synchrotron radiation load on the RF system and raises the instability thresholds for the low energy beam. The $e^+$ and $e^-$ may be exchanged if need be as either particle can be stored in either ring using the versatile SLAC injector. The linac can provide low emittance beams with 80 Hz of e- and 20 Hz of e+.

Table 1: Parameters for a Super B Factory at 952 MHz

<table>
<thead>
<tr>
<th>Parameter</th>
<th>LER</th>
<th>HER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Energy (GeV)</td>
<td>3.5</td>
<td>8</td>
</tr>
<tr>
<td>RF frequency (MHz)</td>
<td>952</td>
<td>952</td>
</tr>
<tr>
<td>Vertical tune</td>
<td>72.64</td>
<td>56.57</td>
</tr>
<tr>
<td>Horizontal tune</td>
<td>74.51</td>
<td>58.51</td>
</tr>
<tr>
<td>Current (A)</td>
<td>15.5</td>
<td>6.8</td>
</tr>
<tr>
<td>Number of bunches</td>
<td>6900</td>
<td>6900</td>
</tr>
<tr>
<td>Ion gap (%)</td>
<td>1.2</td>
<td>1.2</td>
</tr>
<tr>
<td>RF klystron/cavity</td>
<td>24/24</td>
<td>18/18</td>
</tr>
<tr>
<td>RF volts (MV)</td>
<td>30</td>
<td>23</td>
</tr>
<tr>
<td>$\beta_y^*$ (nm)</td>
<td>1.7</td>
<td>1.7</td>
</tr>
<tr>
<td>$\beta_x^*$ (cm)</td>
<td>14</td>
<td>14</td>
</tr>
<tr>
<td>Emittance (x/y) (nm)</td>
<td>24/0.28</td>
<td>24/0.28</td>
</tr>
<tr>
<td>$\sigma_z$ (mm)</td>
<td>1.8</td>
<td>1.8</td>
</tr>
<tr>
<td>Hourglass-X-angle factor</td>
<td>0.81</td>
<td>0.81</td>
</tr>
<tr>
<td>Crossing angle(mrad)</td>
<td>14</td>
<td>14</td>
</tr>
<tr>
<td>IP Horiz. size (µm)</td>
<td>58</td>
<td>58</td>
</tr>
<tr>
<td>IP Vert. size (µm)</td>
<td>0.7</td>
<td>0.7</td>
</tr>
<tr>
<td>Horizontal $\xi_x$</td>
<td>0.12</td>
<td>0.12</td>
</tr>
<tr>
<td>Vertical $\xi_y$</td>
<td>0.12</td>
<td>0.12</td>
</tr>
<tr>
<td>Lumin. (x10^{34}/cm²/s)</td>
<td>70</td>
<td>70</td>
</tr>
</tbody>
</table>

*Supported by US DOE contract DE-AC03-76SF00515.
†seeman@slac.stanford.edu
RF FREQUENCY SELECTION

An RF frequency of 952 MHz is the leading design choice for the Super B-Factory. At the higher frequency, more bunches (about 6900) can be stored, thereby reducing single bunch effects and higher order mode losses at the high total current. SLAC in association with industry has the ability to design and manufacture CW 952 MHz klystrons producing 1 MW. RF cavities at 952 MHz can be made with a similar design to either the Cornell CESR or KEKB style superconducting RF cavities. The bore of the cavities will be enlarged to reduce the R/Q for beam stability reasons. (See Figures 1, 5 and 6.)

In the Super B Factory, the single bunch currents are only about a factor of two higher than those of PEP-II although the total current is increased by a factor of five. Furthermore, the bunch lengths are about four times shorter. These short, high-charge bunches lead to increased single bunch effects. Higher-Order-Mode (HOM) losses and resistive wall losses have to be minimized in each ring. HOM losses in the RF cavities will be reduced by opening the beam channel through the RF cavities by about 50%. [6] The resistive wall losses of the short bunches in the vacuum chambers will be reduced by a factor of two by increasing the vacuum chamber dimensions.

INTERACTION REGION

The interaction region is being designed to leave the same longitudinal free space as that presently used by BABAR but with superconducting quadrupole doublets as close to the interaction region as possible, as shown in Figures 3 and 4. A crossing angle is used to separate the two beams as they enter and leave the interaction point. The overall interaction region is shorter than for PEP-II, allowing a shorter detector [7].

Recent work at Brookhaven National Laboratory on precision conductor placement of superconductors in large-bore low-field magnets has led to quadrupoles in successful use in the interaction regions for the HERA collider. New magnets of this style for the BEPC-II collider are under construction [8]. A minor redesign of these magnets will work well for a Super B Factory.

The beams must have a crossing angle about ±14 mrad at the collision point to avoid parasitic crossing effects. The short Super B Factory bunches are made by providing extra over-voltage in the RF system and by a high phase-advance and low momentum compaction magnetic lattices as shown in Figure 2.

The increases in the beam-beam parameters from the present 0.08 range to 0.12 will be achieved by operating just above but very close to the half-integer horizontal tune where predictable, but strong, dynamic beta effects occur. Also, pushing the transverse tunes closer to specific resonances allows a higher tune shift and more luminosity but with shorter beam lifetimes. Both techniques have been successfully demonstrated at the present B Factories.

Figure 2: LER lattice with 2.5 π phase advance/cell.

POWER SCALING

The power required by a collider is the sum of a site base plus RF sources and magnets. A summary is shown in Table 2. With a Super B-Factory, there will be an overall base level due to the SLAC campus (~15 MW), the linac running for PEP-II at 30 Hz (~10MW), the linac running for LCLS (~10 MW), and SPEAR (~5 MW) for a total of about 40 MW. The total Super-B-Factory RF power is
the sum of the cavity wall losses, beam synchrotron radiation, beam resistive wall losses, beam higher order mode losses (HOM), cryogenic losses and AC distribution inefficiencies. The AC transformers and high voltage power supplies are about 90% efficient. The RF klystrons are about 65% efficient. The synchrotron radiation losses are minimized by reducing the energy asymmetry of the B-Factory to 3.5 x 8 GeV and by adding dipoles to the low-energy ring to reduce the effective bending radius. The vacuum chamber bores are enlarged to reduce the resistive wall losses that go inversely with the chamber size. The HOM losses are reduced by going to a higher RF frequency with more bunches but the same total current. The total power needed is about 128 MW. The SLAC power substation and transmission lines can easily provide up to 140 MW.

Figure 4: Interaction region for a Super B-Factory. The first quadrupole is at 35 cm from the interaction point.

Figure 5: R/Q and stored field energy versus cavity bore.

Figure 6: Resistive wall wakes for a 1.8 mm long bunch.

Table 2: AC Power needed for a SLAC Super B-Factory

<table>
<thead>
<tr>
<th>Power use</th>
<th>LER (MW)</th>
<th>HER (MW)</th>
<th>Sum (MW)</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC HOM Losses</td>
<td>13</td>
<td>3</td>
<td>16</td>
</tr>
<tr>
<td>AC synch. rad. losses</td>
<td>30</td>
<td>30</td>
<td>60</td>
</tr>
<tr>
<td>AC magnet losses</td>
<td>5</td>
<td>5</td>
<td>10</td>
</tr>
<tr>
<td>AC cryogenics</td>
<td>1</td>
<td>1</td>
<td>2</td>
</tr>
<tr>
<td>AC other lab projects</td>
<td>--</td>
<td>--</td>
<td>40</td>
</tr>
<tr>
<td>Total SLAC site power</td>
<td>--</td>
<td>--</td>
<td>128</td>
</tr>
</tbody>
</table>
PERFORMANCE OF THE PEP-II B-FACTORY COLLIDER AT SLAC *


Abstract

PEP-II is an e+e− asymmetric B-Factory Collider located at SLAC operating at the Upsilon 4S resonance (3.1 GeV x 9 GeV). It has reached a luminosity of 9.21x10^{33}/cm^2/s and has delivered an integrated luminosity of 710 pb^{-1} in one day. PEP-II has delivered, over the past six years, an integrated luminosity to the BaBar detector of over 262 fb^{-1}. PEP-II operates in continuous injection mode for both beams boosting the integrated luminosity. The peak positron current has reached 2.45 A in 1588 bunches. Steady progress is being made in reaching higher luminosity. The goal over the next several years is to reach a luminosity of 2.1x10^{34}/cm^2/s. The accelerator physics issues being addressed in PEP-II to reach this goal include the electron cloud instability, beam-beam effects, parasitic beam-beam effects, high RF beam loading, shorter bunches, lower $\beta_x, \beta_y$ interaction region operation, and coupling control. Figure 1 shows the PEP-II tunnel.

PARAMETERS

The present parameters of PEP-II are shown in Table 1 compared to the design. The present peak luminosity is over three times the design and the best integrated luminosity per month is 17.04 fb^{-1}, over five times the design. The highest luminosity in each month is shown in Figure 2, the integrated luminosity each month in Figure 3 and the integrated luminosity in Run 5 in Figure 4.

![Figure 1. View of the PEP-II tunnel.](image)

Table 1: PEP-II May 2005 Parameters.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>PEP-II Design</th>
<th>PEP-II Present</th>
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</thead>
<tbody>
<tr>
<td>HER Vertical tune</td>
<td>23.64</td>
<td>23.622</td>
</tr>
<tr>
<td>HER Horizontal tune</td>
<td>24.62</td>
<td>24.520</td>
</tr>
<tr>
<td>LER Vertical tune</td>
<td>36.64</td>
<td>36.564</td>
</tr>
<tr>
<td>LER Horizontal tune</td>
<td>38.57</td>
<td>38.512</td>
</tr>
<tr>
<td>HER current (mA)</td>
<td>750</td>
<td>1550</td>
</tr>
<tr>
<td>LER current (mA)</td>
<td>2140</td>
<td>2450</td>
</tr>
<tr>
<td>Number of bunches</td>
<td>1658</td>
<td>1588</td>
</tr>
<tr>
<td>Ion gap (%)</td>
<td>5</td>
<td>1.8</td>
</tr>
<tr>
<td>HER RF klystron/cav</td>
<td>5/20</td>
<td>9/26</td>
</tr>
<tr>
<td>HER RF volts (MV)</td>
<td>14.0</td>
<td>15.5</td>
</tr>
<tr>
<td>LER RF klystron/cav.</td>
<td>2/4</td>
<td>4/8</td>
</tr>
<tr>
<td>LER RF volts (MV)</td>
<td>3.4</td>
<td>4.04</td>
</tr>
<tr>
<td>$\beta_y$ (mm)</td>
<td>15-25</td>
<td>11</td>
</tr>
<tr>
<td>$\beta_x$ (cm)</td>
<td>50</td>
<td>35-49</td>
</tr>
<tr>
<td>Emittance (x/y) (nm)</td>
<td>49/2</td>
<td>31-59/1.4</td>
</tr>
<tr>
<td>$\sigma_z$ (mm)</td>
<td>11</td>
<td>11-12</td>
</tr>
<tr>
<td>Lum hourglass factor</td>
<td>0.9</td>
<td>0.84</td>
</tr>
<tr>
<td>Crossing angle (mrad)</td>
<td>&lt;0.1</td>
<td></td>
</tr>
<tr>
<td>IP Horiz. size $\Sigma$ (μm)</td>
<td>222</td>
<td>170</td>
</tr>
<tr>
<td>IP Vert. Size $\Sigma$ (μm)</td>
<td>6.7</td>
<td>7.3</td>
</tr>
<tr>
<td>HER Horizontal $\xi_x$</td>
<td>0.03</td>
<td>0.055</td>
</tr>
<tr>
<td>HER Vertical $\xi_y$</td>
<td>0.03</td>
<td>0.046</td>
</tr>
<tr>
<td>LER Horizontal $\xi_x$</td>
<td>0.03</td>
<td>0.053</td>
</tr>
<tr>
<td>LER Vertical $\xi_y$</td>
<td>0.03</td>
<td>0.064</td>
</tr>
<tr>
<td>Lumin. (x10^{33}/cm^2/s)</td>
<td>3.00</td>
<td>9.21</td>
</tr>
<tr>
<td>Int. Lum/month (fb^{-1})</td>
<td>3.3</td>
<td>17.04</td>
</tr>
<tr>
<td>Total Int. Lum. (fb^{-1})</td>
<td>30/year</td>
<td>&gt; 262 total</td>
</tr>
</tbody>
</table>

*Supported by US DOE contracts DE-AC02-76SF00515 and DE-AC03-76SF00098.
†seeman@slac.stanford.edu
The progress in integrated luminosity has come from correcting the orbits, lowering \( \beta_y^* \), moving the fractional horizontal tunes in both rings to just above the half integer (\(<0.52\)), and trickle injection of both beams.

**RUN 5 STATUS**

PEP-II [1-7] has been providing colliding beams for the BaBar detector since May 1999. The present Run 5 started in April 2005 and will end in July 2006. There will be a one month down in October 2005 for safety checks. During the recent run, colliding beams occupied 75% of the time, 20% for repairs, and 5% for machine development and accelerator physics studies. About 87% of the data logged by BaBar was on the Upsilon 4S resonance and 13% off-resonance about 40 MeV lower. The highest luminosity in PEP-II is \( 9.21 \times 10^{33}/cm^2/s \) with the corresponding parameters listed in Table 1. The horizontal beam size of the LER is enlarged at this peak luminosity by about 30%. Also, the vertical beam size of the HER is enlarged by about 20% at the peak luminosity. Both increases are due to the beam-beam effect. 710 pb\(^{-1}\) has been delivered in 24 hours. The present delivered luminosity to BaBar is over 262 fb\(^{-1}\).

The accelerator down from August 2004 to March 2005 dealt with three months of installation work followed by several months of safety training and procedure updates.

**BEAM-BEAM INTERACTION**

At low currents, the luminosity increases as the product of the electron and positron bunch charges. At higher currents the LER-x and HER-y beam sizes enlarge due to beam-beam and somewhat by interaction region parasitic collisions. The HER and LER bunch charges are appropriately balanced to produce near equal beam-beam effects. If there is a miss-balance, flip-flop effects can occur. The horizontal tunes of both rings were recently moved closer to the half integer (~0.51 to 0.52) and an increase of about 10% in luminosity occurred. In order to move the HER to the half integer, the horizontal beta beats in the HER had to be fixed. Moving close to the half integer tune makes any beta beats larger. Computer codes (MIA, ORM, Phase-Advance) have been used to improve the coupling and betas in the rings. The beta beats in both rings are below 50%.

![Figure 2. Peak luminosity each month since May 1999. The highest luminosity has reached \( 9.21 \times 10^{33}/cm^2/s \).](image)

![Figure 3. Integrated luminosity per month. In July 2004 PEP-II delivered over 17 fb\(^{-1}\).](image)

![Figure 4. Delivered integrated luminosity to BaBar by PEP-II. A grand total of over 262 fb\(^{-1}\) has been delivered from May 1999 to May 2005.](image)

Since October 2003, PEP-II has operated with bunches in every two RF buckets but with mini-gaps of a few RF buckets after about 66 bunches. A plot of the bunch luminosity over the whole train is shown in Figure 6. Over the train, there are no signs of Electron Cloud Instability ECI in the positron beam. The parasitic crossing beam-beam effects are largest in the vertical plane where the vertical betas are much larger than the horizontal betas at the parasitic collisions displaced 63 cm from the IP on both sides (\( \Delta x = 3.2 \text{ mm} \)). As the \( \beta_y^* \) is lowered the parasitic effects will become stronger but so far at most a few percent (~5%) luminosity loss. Beam-
beam parameters from 0.046 to 0.065 are now routinely achieved in PEP-II that far exceed the design of 0.03.

CONTINUOUS (TRICKLE) INJECTION

Continuous injection was made to work in November 2003 when the PEP-II and BaBar teams reduced the backgrounds to an acceptable level to allow BaBar to take data continuously. The improved efficiency for data delivery was about 30% within a few days. Trickle injection for positrons uses about three injection pulses per second from the SLAC linac, resulting in the positron current being stable to about 0.1% with BaBar recording better than 98% of the data. The electron ring at PEP-II proved more difficult and studies continued until March 2004 before trickle injection was successful. About two linac pulses per second is needed to keep the electron current stable to 0.1%. Since March 2004, both PEP-II rings are trickle injected simultaneously with BaBar taking data. So PEP-II has true trickle injection with either beam injected pulse-by-pulse with very steady currents and steady luminosity, see Figure 5. The overall integrated luminosity efficiency jumped 10% with the HER ring and to just over 40% with both rings together.

FUTURE PLANS

PEP-II has an upgrade plan that is leading towards a luminosity of greater than $2.1 \times 10^{34}$ in FY2007. Combining the equations for luminosity and the vertical beam-beam parameter, one derives the traditional luminosity scaling

$$ L = 2.17 \times 10^{34} (1 + r) \frac{E}{\beta y} \frac{I}{\beta_{y}^{*}} \left( \frac{E I}{\beta y} \right) \text{cm}^{-2}\text{sec}^{-1} \quad (1) $$

equation with $r$ the y to x aspect ratio ($\sim 0.04$), $E$ the beam energy, $I$ the beam current, and $\beta_{y}^{*}$ the vertical beta at the collision point. In order to get a factor of 2.3 above the present luminosity ($2.1 \times 10^{34}$), the currents will be raised about a factor of 1.5 to 2, the tune shifts increased about 10% and $\beta_{y}^{*}$ reduced from 11 mm to about 8.5 mm. The number of RF stations in the LER will be increased from four to five in order to achieve about 4.4 A. The number of RF stations in the HER will be increased from nine to ten allowing a current of 2.2 A. To shorten the bunch length to reduce the hourglass effects, a lower alpha lattice will be used in HER and a higher RF voltage.

REFERENCES

X-BAND DIPOLE MODE DEFLECTING CAVITY FOR THE UCLA NEPTUNE BEAMLINEx

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D. Alesini, INFN/LNF, Frascati, Italy

Abstract

We report progress on the design and construction of a nine-cell cavity operating in a $TM_{110}$-like dipole mode for use as a temporal diagnostic of the 14 MeV, 300 pC electron bunches generated at the UCLA Neptune Laboratory linear accelerator, with an anticipated temporal resolution of 50 fs at a peak input power of 50 kW. The cavity is a center-fed standing-wave pi-mode structure, operating at 9.6 GHz, and incorporating a knife-edge and gasket assembly which minimizes the need for brazing or welding. Results of initial RF testing of the prototype cavity are discussed and compared with simulation results obtained using the commercial code HFSS.

INTRODUCTION

In a traditional linear RF-based accelerator, the electromagnetic mode utilized to accelerate the beam is designed to give rise to a longitudinal electric field with zero transverse deflection for a beam traveling on the axis. Although some transverse fields may be present on-axis near the coupling irises connecting the cells, in the case of a multicell structure or disk-loaded waveguide, the fields generated in the central regions of the cells typically resemble the $TM_{0n0}$ modes of a pillbox structure. Modes which resemble the $TM_{110}$ dipole modes are avoided for purposes of longitudinal acceleration since they produce a strong transverse deflection of the beam. Deflecting mode structures have long been used, however, for particle separation in beams of more than one species [1, 2] and as a longitudinal momentum kick along the orthogonal transverse axis whose strength is approximately linear in the arrival time of the particles. As a result, the longitudinal distribution of the beam is deflected transversely and can be imaged on a simple profile monitor located downstream [3]. Some recent efforts have focused on longitudinal phase space reconstruction [4, 5] and creation of temporal correlations for x-ray compression [6].

Recent bunch-shaping experiments at the UCLA Neptune Laboratory [7] require the implementation of a beam diagnostic capable of resolving the temporal structure of the sub-picosecond to several picosecond duration electron bunches generated by the Neptune linear accelerator beamline and dogleg compressor with resolutions at the 50 fs level. For this purpose, we have designed a 9-cell standing-wave deflecting mode cavity operating at an X-Band frequency of 9.59616 GHz. A diagram of the proposed diagnostics section with the deflecting cavity in place is shown in Fig. 1.

CAVITY DESIGN

The proposed diagnostic for measuring the longitudinal current profile of the compressed bunches produced by the Neptune linear accelerator and dogleg compressor is a linearly polarized $TM_{110}$ dipole mode cavity, being developed in collaboration with the INFN Laboratori Nazionali di Frascati. By correctly designing the input power coupler, the polarity of the transverse magnetic field in this mode may be selected to correspond with either the $x$ or $y$ axis of the beamline. When a beam is injected into such a cavity at the zero-crossing of the RF, it experiences a transverse momentum kick along the orthogonal transverse axis whose strength is approximately linear in the arrival time of the particles. As a result, the longitudinal distribution of the beam is deflected transversely and can be imaged on a simple profile monitor located downstream [3]. This process is illustrated in Fig 2. The transverse RMS beam size along the deflection axis after a drift $L$ following the cavity is given by

$$\sigma_x = \sqrt{\sigma_0^2 + \sigma_{def}^2}$$

where $\sigma_0$ is the beam size with the detector off and [4]

$$\sigma_{def} = 2\sigma_z L \frac{\pi f V_0}{c U/e},$$

where $\sigma_z$ is the RMS bunch length, $f$ is the RF frequency, $V_0$ is the deflecting voltage, and $U$ is the beam energy. The achievable temporal resolution can then be written as

$$\Delta t = \Delta x \frac{U/e}{L \pi f V_0},$$

where $\Delta x$ is the achievable spatial resolution of the profile monitor and the camera and optics used to view it. The transverse voltage is related to the input RF power $P$ by $V_0 = \sqrt{n R_T P}$ where $n$ is the number of cells and $R_T$ is the transverse shunt impedance per cell. Based upon various spatial and hardware concerns, we have chosen a 9-cell...
standing-wave $\pi$-mode structure operating at a frequency of 9.59616 GHz. This gives an estimated shunt impedance of 680 k$\Omega$ per cell and a deflecting voltage of $V_0 = 550$ kV at an input power of $P = 50$ kW. At this voltage, the temporal resolution given by Eq. (2) is on the order of 50 fs. The 9-cell structure was designed using the RF modeling codes MAFIA and HFSS 9.0. An image of the cavity geometry from these simulations and a plot of the (magnetic) Teld proTle are shown in Fig. 3, followed by a list of parameter values in Table 1.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>Number of Cells</td>
<td>9</td>
<td>-</td>
</tr>
<tr>
<td>Pi-Mode Freq</td>
<td>9.59616</td>
<td>GHz</td>
</tr>
<tr>
<td>Transverse Shunt Impedance</td>
<td>6.1</td>
<td>M$\Omega$</td>
</tr>
<tr>
<td>Defecting Voltage</td>
<td>552</td>
<td>kV</td>
</tr>
<tr>
<td>Quality Factor</td>
<td>9080</td>
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</tr>
<tr>
<td>Cell Radius</td>
<td>18.25</td>
<td>mm</td>
</tr>
<tr>
<td>Cell-to-Cell Distance</td>
<td>15.62</td>
<td>mm</td>
</tr>
<tr>
<td>Iris diameter</td>
<td>10</td>
<td>mm</td>
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<tr>
<td>Beam pipe diameter</td>
<td>10</td>
<td>mm</td>
</tr>
<tr>
<td>VSWR</td>
<td>1.0</td>
<td>-</td>
</tr>
</tbody>
</table>

Due to the presence of the irises which couple the cells, there is a nonzero transverse electric Teld in the vicinity of each iris. However, for a $\pi$-mode structure, the electric Teld produces a net deflecting in the same direction as the magnetic Teld and thereby enhances the deflecting of the beam.

**STEEL PROTOTYPE RESULTS**

The stainless steel cavity prototype design incorporates a knife-edge vacuum seal machined directly into the mating faces of the cells, which can accommodate a copper gasket or o-ring. This allows the cavity to be easily disassembled, and will also permit a vacuum test of the prototype without the need for brazing or welding, which can warp and detune the cells. A drawing of the assembled prototype cavity is shown in Fig. 4 with a quarter section removed to reveal the interior of the structure. The inner RF surfaces of the structure were electrolytically coated with a 1 micron thick layer of copper.

Note that the prototype dimensions are scaled to a slightly lower frequency than the Tnal cavity design, due to the fact that the frequency had not yet been Tnalized at the time of its construction. This can be seen in the $S_{11}$ frequency scan in Fig. 5. Only Tve resonances appear, indicating that the intermediate modes corresponding to odd multiples of $\pi/8$ are suppressed by the choice of a central coupler. The predicted HFSS frequency for the $\pi$-mode for this geometry (in air) is 9.4953 GHz. The $\pi$-mode frequency lies within 5 MHz of the simulation prediction. Final frequency tuning will be accomplished by heating the cavity with a PID-feedback temperature control system. The estimated frequency correction factor is $df/dT = -150$ kHz/C for steel and -142 kHz/C for copper.

It can be seen in Fig. 5 that there is good mode separation between the $\pi$-mode resonance and the nearest non-suppressed mode. In addition, the VSWR is very close to unity. The depth of the $\pi$-mode resonance is not fully apparent in Fig. 5 due to the limited resolution of the plot, but it actually extends to about -50 dB.
Figure 5: Plot of the RF reactance at the input coupler of the prototype cavity showing the 5 non-suppressed resonances.

Table 2: Measured Prototype Parameters (in Air)

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Meas</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>$f_\pi$</td>
<td>9.5001</td>
<td>GHz</td>
</tr>
<tr>
<td>$f_{3\pi/4}$</td>
<td>9.5169</td>
<td>GHz</td>
</tr>
<tr>
<td>$\Delta f$</td>
<td>16.9</td>
<td>MHz</td>
</tr>
<tr>
<td>VSWR</td>
<td>1.006</td>
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</tr>
<tr>
<td>$Q_0$</td>
<td>7839</td>
<td>-</td>
</tr>
</tbody>
</table>

A bead pull was also performed on the prototype using an uncalibrated aluminum bead. The resulting shift in frequency as a function of the bead position along the cavity axis was measured using a network analyzer. By Slater’s perturbation formula, the frequency shift observed is related to the Tled amplitudes $E_0$ and $H_0$ along the axis by the formula [8]

$$\Delta f / f_0 = \frac{\pi a^2}{W_0} (|E_0|^2 - \frac{1}{2} |H_0|^2)$$

(3)

where $a$ is the bead diameter, and $W_0$ is the stored energy in the cavity.

Consequently, the positive peaks in Fig. 6 correspond with the irises where $E_0$ is maximum, and the negative peaks correspond with the centers of the cells where $H_0$ is maximum. The Tled balance is imperfect due to difficulties involved in attempting to tune the cells of a steel cavity for a copper-based design prior to application of the 1-micron copper coating. Also note that the attenuation of the peaks near the center cell is a systematic error due to the fact that the frequency deviation in this region approaches the width of the resonance. This may be corrected in the future by using a smaller bead.

**CONCLUSIONS**

The final cavity will be constructed of solid copper using the design parameters of Table 1. This design is expected to provide temporal resolution of the electron beam at the 50 fs level, which should be sufficient to resolve the picosecond to sub-picosecond current profiles generated by the UCLA Neptune accelerator and dogleg compressor beamline. The cell-to-cell mating will incorporate the vacuum seal design of the steel prototype, in order to simplify the process of assembling and tuning the cavity, but with viton o-rings between the mated cells. An alternative hybrid design using copper cells with stainless steel knife-edges is currently being explored for applications with more stringent vacuum requirements.

**REFERENCES**


DESIGN OF A MULTI-CELL, HOM DAMPED SUPERCONDUCTING CAVITY FOR THE STRONG RF FOCUSING EXPERIMENT AT DÆNE

David Alesini, Caterina Biscari, Roberto Boni, Alessandro Gallo, Fabio Marcellini, Mikhail Zobov, INFN/LNF, Frascati, Italy
Carlo Pagani, INFN/LASA, Seugate (MI) and DESY, Hamburg

Abstract

A strong RF focusing experiment to be performed at the DÆNE Φ-factory has been proposed to create and observe a bunch length modulation along the ring. The very large RF gradient required to reach the strong focusing regime can only be obtained by using a multiecell superconducting cavity. Moreover, in order to demonstrate the feasibility of a high luminosity collider based on this principle, a total multibunch current of the order of 1A has to be stored under stable conditions in this regime. A 1.3 GHz 7-cells cavity has been designed for this purpose, based on the TESLA geometry with small modifications of the basic cell to comply with the DÆNE revolution frequency. The number of cells has been changed from 9 to 7 to reduce the number of the cavity HOMs, while the beam tubes have been enlarged to let most of the HOMs propagate and be damped by room-temperature ferrite rings. The modes of the first longitudinal band, which include the accelerating TM_{010,S}, do not propagate in the beam tubes and have been studied with special care to prevent the overlap with the bunch revolution harmonics and to cure the effects of coupling to the synchrotron tune sidebands.

INTRODUCTION

The interest for short and intense bunches is growing in the storage ring physics community. The super-factory projects ask for short bunches to avoid the hourglass effect while reducing the vertical beta-function at the Interaction Point (IP) to increase the luminosity. On the other hand the synchrotron light users are interested in stable production of Coherent Synchrotron Radiation (CSR) that also requires short bunches, which have been so far obtained only at very low current with quasi-isochronous lattices.

Table 1: cavity parameters.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>RF frequency [MHz]</td>
<td>1288.9</td>
</tr>
<tr>
<td>Max RF voltage [MV]</td>
<td>8</td>
</tr>
<tr>
<td>R/Q geometric factor [Ω]</td>
<td>390</td>
</tr>
<tr>
<td>Quality factor (@1.8 K)</td>
<td>10^{10}</td>
</tr>
<tr>
<td>Cavity wall power [W @ 1.8 K]</td>
<td>8</td>
</tr>
<tr>
<td>Loaded quality factor</td>
<td>2.4 × 10^{10}</td>
</tr>
<tr>
<td>Cavity detuning for Beam Loading (@8 MV, Ib=1A) [kHz]</td>
<td>- 60</td>
</tr>
<tr>
<td>RF generator power [kW]</td>
<td>1</td>
</tr>
<tr>
<td>Cavity length [m]</td>
<td>0.8</td>
</tr>
</tbody>
</table>

The Strong RF Focusing (SRFF) scheme [1] has been originally proposed to get short and intense bunches at the IP in the preliminary design of a super Φ-factory aimed at reaching a luminosity of the order of 10^{34} cm^{-2}s^{-1}. In such a scheme a large momentum compaction factor together with a very high RF gradient across the bunch provide a modulation of the bunch length along the ring, which can be minimized at the IP.

An accelerator physics experiment to be performed at the Frascati Φ-factory DÆNE has been proposed to create and observe for the first time the bunch length modulation along the ring [2]. A 1.3 GHz 7-cells Superconducting (SC) cavity has been designed for this purpose, based on the TESLA [3] geometry. The cavity parameters are shown in Table 1.

CAVITY DESIGN

The 1.3 GHz 7-cells cavity design is based on the TESLA geometry with small modifications of the basic cell to comply with the DÆNE revolution frequency, as shown in Fig. 1. The number of cells has been changed from 9 to 7 to reduce the number of the cavity HOMs, while the beam tubes have been enlarged to let most of the HOMs propagate and be damped by room-temperature ferrite rings. As an example, the transmission coefficient between the two enlarged beam tubes for the 2nd and 3rd monopole bands is plotted in Fig. 2. The highest quality factors are of the order of 10^{3}.

The Strong RF Focusing (SRFF) scheme [1] has been originally proposed to get short and intense bunches at the
**Input coupling dimensioning**

The SC cavity will be used as a harmonic cavity in addition to the standard DAΦNE NC RF system. The resistive beam loading is therefore negligible in the SC RF system. The input coupling factor of the SC cavity is defined essentially by the amount of microphonic noise that shakes the SC cavity and continuously displaces its resonant frequency.

![Figure 3: optimal Q_ext and available accelerating voltage as a function of the cavity microphonic detuning.](image)

The optimum $Q_{\text{ext}}$ value depends on the maximum tolerable frequency deviation of the accelerating mode, as shown in the plot of Fig. 3. If the microphonic detuning exceeds $\pm 15$ Hz, the 1 kW RF power available from our solid state amplifier is no more sufficient to guarantee 8 MV accelerating voltage. In this case piezo tuners should be used to compensate the microphonic noise, or a feedback loop adapting the RF frequency of the reference oscillator to the instantaneous value of the resonant frequency of the SC cavity accelerating mode has to be implemented. Depending on the amount of the microphonic noise the optimal $Q_{\text{ext}}$ of the input coupler ranges from $2 \times 10^7$ to $4 \times 10^7$.

The mode of the 1st longitudinal band (TM$_{010}$-like), which include the accelerating one, do not propagate in the beam tubes remaining undamped. To prevent beam disruption caused by the TM$_{010}$-like mode interaction with the bunch revolution harmonics and/or the synchrotron sidebands a specific strategy based on 2 concepts (mode detuning and direct RF feedback) has been defined.

**CONTROL OF THE TM$_{010}$-LIKE MODES**

The first concept is that the resonant frequencies should not overlap the bunch revolution harmonics in order to avoid anomalous power exchange between the beam and the cavity. The nominal resonant frequencies and the $R/Q$ of these modes are reported in Table 2.

<table>
<thead>
<tr>
<th>Mode $f$ [GHz]</th>
<th>$R/Q$</th>
</tr>
</thead>
<tbody>
<tr>
<td>$\pi/7$</td>
<td>1266.73</td>
</tr>
<tr>
<td>$2\pi/7$</td>
<td>1269.90</td>
</tr>
<tr>
<td>$3\pi/7$</td>
<td>1274.53</td>
</tr>
<tr>
<td>$4\pi/7$</td>
<td>1279.72</td>
</tr>
<tr>
<td>$5\pi/7$</td>
<td>1284.45</td>
</tr>
<tr>
<td>$6\pi/7$</td>
<td>1287.75</td>
</tr>
</tbody>
</table>

Due to the cell fabrication tolerances, the real frequency values after fabrication are displaced by few hundreds kHz respect to the nominal ones and the multi-cell cavity has to be retuned by controlled plastic deformation of the cells to precisely position the frequency of the accelerating mode and restore a good field flatness.

The possibility of tuning the resonant frequency of each mode in the band safely away from the DAΦNE bunch...
revolution harmonics during the accelerating mode tuning process has been investigated.

The frequency sensitivity of each mode and the field flatness of the accelerating one have been calculated as a function of the longitudinal deformation of each cell (see Figs. 6 and 7). From these results it is possible to calculate the longitudinal deformation of the cells that we have to implement in the final tuning procedure to shift the resonant frequency of one of the trapped modes by a given quantity. As an example, assuming that we need to shift by 200 kHz a selected mode in the band, we have calculated the set of the cell longitudinal deformations that gives the required shift maximizing the R/Q of the accelerating mode and minimizing the frequency shift of the other modes. The results show that, independently of the selected mode, the required cell deformations are ≤ 0.3 mm, while the frequency shift of the other modes is ≤ 200 kHz. The accelerating mode R/Q reduction is only few percent.

The second concept in the TM010-like mode control strategy concerns the cure of the coupled bunch longitudinal instability arising from the coupling with the synchrotron sidebands. To reduce the beam coupling impedance of 1st band monopoles the cavity has to be powered through an efficient direct RF loop as sketched in Fig. 8. The use of a wideband, low group delay solid state amplifier is particularly suitable for this task. A comb filter tuned on the bunch revolution harmonics is necessary to avoid interaction with powerful spectral lines that may saturate the loop and to set optimal phase values of the open loop transfer function at the frequencies where the modes are actually located.

CONCLUSIONS

A 7-cells SC cavity based on the TESLA design has been proposed for the bunch length modulation experiment to be made at the Frascati Φ-factory DAΦNE. The basic cell has been slightly modified to resonate on the 420th harmonics of the bunch revolution frequency. The high order modes, with the exception of the TM010r-like ones, propagate in enlarged beam tubes and are damped in room-temperature ferrite ring loads. The control strategy of the 1st monopolar band modes (TM010r-like), which includes the accelerating one, relies on detuning the modes from the bunch revolution harmonics and impedance reduction through the implementation of a direct RF feedback loop.

The TESLA cavity input coupler allows adjusting the coupling coefficient, whose optimal value is defined by the amount of microphonic noise affecting the cavity accelerating mode.

The cavity design engineering will start after the official approval of the strong RF focusing experiment at DAΦNE.

REFERENCES

OPTIMIZATION OF RF COMPRESSOR IN THE SPARX INJECTOR

M. Boscolo, M. Ferrario, B. Spataro, INFN-LNF Frascati (Rome); C. Ronsivalle, ENEA-Frascati (Rome); L. Serafini, INFN-MI, Milan

Abstract

The SPARX photoinjector consists in a rf gun injecting into three SLAC accelerating sections, the first one operating in the RF compressor configuration in order to achieve higher peak current. A systematic study based on PARMELA simulations has been done in order to optimize the parameters that influence the compression also in view of the application of this system as injector of the so called SPARXINO 3-5 nm FEL test facility. The results of computations show that peak currents at the injector exit up to kA level are achievable with a good control of the transverse and longitudinal emittance by means of a short SW section operating at 11424 MHz placed before the first accelerating section. Some working points in different compression regimes suitable for FEL experiments have been selected. The stability of these points and the sensitivity to various types of random errors are discussed.

SPARX INJECTOR

The first phase of the SPARX project [1] consists in developing techniques and critical components for future X-ray facilities. One of the lines of this R&D activity foresees the use of the SPARC photoinjector [2] to test RF compression techniques aimed to the generation of electron beams with high peak brightness.

The SPARC photoinjector, now under construction in Frascati, consists of a 1.6 cell RF gun operated at S-band with a peak field on the cathode of 120 MV/m and an incorporated metallic photo-cathode followed by an emittance compensating solenoid and three accelerating sections of the SLAC type (2856 MHz travelling wave), the first one embedded in a solenoid composed by an array of 13 coils. It is aimed to provide a 155 MeV-100 A bunch with a projected emittance less than 2 μm and a slice emittance less than 1 μm for the 50% of slices driving a saturating SASE 500 nm FEL without the use of a compressor scheme.

For the SPARC RF compression tests it is planned to use the first SPARC accelerating section as RF compressor, to add a solenoid on the sections #2 and #3 and to place a 11424 MHz (the 4th harmonic of the operating frequency of the TW sections) short linac before the first accelerating structure.

RF COMPRESSOR OPTIMIZATION

RF compressor techniques, based on the simultaneous action of velocity bunching and emittance compensation, have been theoretically and numerically studied [3] and partially confirmed by experimental results [4]. The SPARX injector will be devoted to perform optimized velocity bunching studies and to provide definitive tests of the usefulness of this technique. A systematic study based on extensive numerical simulations of beam dynamics in the SPARX injector has been done by PARMELA code [5] in order to optimize all the parameters and to study the stability of the system.

No IV Harmonic Section Included

A first set of PARMELA runs was done to determine the dependence of the final current from the phase on RF compressor and to optimize the magnetic fields in the solenoids embedding the accelerating sections in order to minimize the emittance in different compression regimes without the use of the X-band section. The results, summarized in Table 1, demonstrate that it is possible to reach good levels of compression with a good control of emittance, but some undesired characteristics limit the practical use of RF compression especially in view of a further compression at higher energy.

<table>
<thead>
<tr>
<th>RF compressor phase range</th>
<th>B1,B2,B3 (gauss)</th>
<th>Current (A)</th>
<th>Max. Emittance (μm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>-60° / -75°</td>
<td>1200,0,0</td>
<td>117-151</td>
<td>0.7</td>
</tr>
<tr>
<td>-75° / -83°</td>
<td>1200,1400,0</td>
<td>151-249</td>
<td>0.8</td>
</tr>
<tr>
<td>-83° / -87°</td>
<td>1200,1400,0</td>
<td>249-458</td>
<td>1.3</td>
</tr>
<tr>
<td>-87° / -91°</td>
<td>Ramped from 1200 to 1800</td>
<td>458-1180</td>
<td>2.8</td>
</tr>
</tbody>
</table>

In fact the increase of compression gives: 1) an increasing deformation in the shape of the bunch that appears as a spike followed by a long tail 2) a highly non-linear longitudinal phase space 3) a strong sensitivity to phase jitter that gives for compression factors greater than 3 a percentage variation of current of ~ 15-25% for an error phase of 1 deg on the RF compressor. These effects are due to the combination of the RF and space charge non-linearities. A partial compensation can be obtained by the use of the foreseen IV harmonic section placed between the gun and the RF compressor.

IV Harmonic Section Included

With the 11424 MHz section switched on, the optimization criterion is to bunch the beam in the centre with a linear correlation phase-energy differentily from the unlinearized case where the charge piles up in the bunch head and only a portion of the electrons (typically the half) is involved by the compression process.

From simple analytical considerations the beam energy should be decreased of 1/16 of the energy gain in the RF
compressor, but due to deceleration the input energy and energy spread change give different energy gain and phase slippage in the SLAC sections, so that the amount of the needed deceleration must be determined numerically. From PARMELA simulations it results that the beam energy must be reduced from 5.64 MeV to ~3.3 MeV, that can be obtained by different combinations of phase and amplitude (Ex) in the X-band section, giving different compression factors for the same phase on the RF compressor. As it is shown in figure 3 the beam current can be raised to ∼ 950 A.

The first working point (fig.3) is particularly suitable to a further magnetic compression due to its good beam characteristics in terms of current (450 A) and emittance (1.03 μm) and good linearity of φ-E space compared with the case in which the same average current is obtained with the IV harmonic section off (fig.4).

![Figure 3: Average current, transverse emittance and envelope, axial magnetic field vs z for a 450 A compressed beam.](image)

Working points in medium and high compression regime

In the parameters space of figure 3 two working points have been selected also in view of the application of the system as injector of the so-called SPARXINO 3-5 nm FEL test facility [1] based on an upgrade of the actual Frascati 800 MeV linac including a second stage of compression of magnetic type.

![Figure 2: The percentage variation of current for an error of 1 degree in the RF compressor phase.](image)

![Figure 4: Longitudinal phase space for a 450 A compressed beam with and without the IV harmonic section.](image)

![Figure 5: Slice analysis for a 450 A compressed beam.](image)
Figure 6: Average current, transverse emittance and envelope, axial magnetic field vs z for a 860 A compressed beam.

Figure 7: Slice analysis for a 860 A compressed beam.

**SENSITIVITY TO ERRORS**

The sensitivity of the two working points described above to various types of random errors under realistic conditions has also been studied. Following a technique already used for the SPARC working point described in [6], a statistical analysis has been done based on the results of one hundred PARMELA runs performed for each working point, each one with random errors set within the limits of table 2 using the criterion of having a maximum growth of the projected emittance of 10% and a maximum current variation of ±15% with respect to the nominal case.

Table 2: Variation of parameters for combined random errors study in the SPARX injector

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Error range</th>
</tr>
</thead>
<tbody>
<tr>
<td>Phase jitter gun-linac</td>
<td>±1°</td>
</tr>
<tr>
<td>Phase jitter gun-X band section</td>
<td>±1°</td>
</tr>
<tr>
<td>Charge fluctuation</td>
<td>10%</td>
</tr>
<tr>
<td>Gun B field amplitude</td>
<td>±0.4%</td>
</tr>
<tr>
<td>Gun E field amplitude</td>
<td>±0.5%</td>
</tr>
<tr>
<td>Spot radius</td>
<td>±10%</td>
</tr>
<tr>
<td>Spot ellipticity</td>
<td>3.5%</td>
</tr>
</tbody>
</table>

The results of the simulations were used to construct the curves plotted in fig. 8 that give the probability to obtain an emittance greater or equal than the corresponding value on the abscissa for the two considered compressed beams compared with the non-compressed SPARC beam. For example a probability of 10% corresponds to a normalized projected emittance ≥ 1 μm at 100 A and to ~ 1.8 μm at 450 A and to ~ 2.25 μm at 860 A.

Figure 8: Probability vs emittance over 100 simulations.

The distribution of the values of the projected normalized brightness in 100 runs gives the results reported in table 3 showing that the compression gives an increase, as expected, not only of the average value but also of the standard deviation with a consequent reduction of the brightness stability.

Table 3: Projected normalized brightness in 100 runs

<table>
<thead>
<tr>
<th>Current (A)</th>
<th>&lt;Bn&gt; / A/(m-rad)²</th>
<th>σ / A/(m-rad)²</th>
</tr>
</thead>
<tbody>
<tr>
<td>100</td>
<td>1.1×10¹³</td>
<td>0.25×10¹⁵</td>
</tr>
<tr>
<td>450</td>
<td>2.4×10¹³</td>
<td>0.86×10¹⁵</td>
</tr>
<tr>
<td>860</td>
<td>2.8×10¹³</td>
<td>1.2×10¹⁵</td>
</tr>
</tbody>
</table>

Concerning the slice emittance, in all simulations it does not exceed 1 μm for the central slices at 450 A and 1.2 μm at 860 A.

**CONCLUSIONS**

The results of the RF compressor optimization study in the SPARX injector show that a high peak current beam (up to 1 KA in the slice) can be produced with a charge uniformly distributed through the pulse and a tolerable sensitivity on incoming phase jitter. A sensitivity study to various types of random errors in some significant operating points shows that the projected and slice emittance remain respectively below 2.5 μm and 1.2 μm in realistic operation conditions.

**REFERENCES**

[1] M. Boscolo et al. “Start To End Simulations for The SPARX Project”, this Conference
[2] SPARC collaboration “Status of the SPARC Project”, this Conference
SPARC WORKING POINT OPTIMIZATION FOR A BUNCH WITH GAUSSIAN TEMPORAL PROFILE

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Abstract
We present the optimization of the working point with a Gaussian temporal profile for the SPARC photoinjector. Start to end simulations starting from a Gaussian electron beam pulse shape are discussed here, in comparison with the nominal working point performances of a 10ps flat top pulse with rise time of 1ps [1]. Machine parameters have been optimized for the Gaussian pulse shaping both for the standard operating conditions and for the radiofrequency (RF) compressor configuration. In particular, compression factors (C) 2 and 4 have been studied in details. Simulations have been performed using the codes PARMELA [2] and GENESIS [3], for the beam transport along the photoinjector and for the FEL/SASE process respectively.

The two pulse shapes we considered, Gaussian and rectangular with rise time of 1 ps, provide the same saturation length and average power of radiation emitted in the undulator, but the higher current in the beam core of the Gaussian pulse gives a higher peak radiation power at the cost of a broader radiation spectrum. These simulations were performed to investigate thoroughly one of the possible operating modes of the SPARC laser system, which naturally produces such Gaussian shaped pulses.

INTRODUCTION
A longitudinally Gaussian charge distribution has been considered as a possible pulse shaping for the SPARC photoinjector. We optimized the machine free parameters for this pulse shape with a $V_{\text{rms}}=2.89$ ps and studied in details this selected working point.

Since the Gaussian time profile exhibits a better linear behavior in the longitudinal space charge field w.r.t. the flat-top profile, we decided to investigate the emittance, energy spread and longitudinal emittance of Gaussian temporal distributions. So we investigated if the emittance and energy spread values could be reduced by taking into consideration an initially Gaussian pulse. Plots of fig. 1 show that the longitudinal phase space is more linear in the core of the Gaussian profile (right) than for the rectangular case (left), but tails are longer in the first case. However, at this longitudinal position, the correlated energy spread is slightly lower for the Gaussian profile, and the corresponding longitudinal emittance is 34.0 $\mu$m, compared to 61.5 $\mu$m of the nominal rectangular case. The different characteristics of the two beam distributions are presented below. Furthermore, the chosen Gaussian pulse has been RF compressed, the dynamics of the chirped beam and the FEL/SASE predictions are discussed.

Figure 1: Longitudinal phase space at $z=150$ cm, the accelerating sections entrance. Left: 10 ps beam pulse and 1 ps rise time (defined as the time interval from 10% to 90% of the total pulse height); right: Gaussian pulse. Energy spread is 1.78% and 1.53% for the rectangular and Gaussian pulse, respectively.

In order to preserve the matching conditions with the beamline we take a Gaussian with the same $V_{\text{rms}}$ of the nominal rectangular pulse of bunch length $L=10$ ps. So, as the $V_{\text{rms}}$ of a square pulse is given by $L/\sqrt{12}$, we consider a Gaussian temporal pulse with a width of $\sigma=2.89$ ps. This assumption implies that the Gaussian beam has a 40% higher peak current. In fact, the bunch current for the rectangular and Gaussian profiles are respectively given by the following relations:

$$I_{\text{rect}} = \frac{\beta_c Q}{\pi R^2 L}$$
$$I_{\text{Gaussian}} = \frac{\beta_c Q}{\pi R^2 \sqrt{2 \pi \sigma_x}} e^{-\frac{x^2}{2\sigma_x^2}}$$

so that for the central slice it results that

$$I_{\text{Gaussian}} = \sqrt{6} I_{\text{rect}} \approx 1.4 I_{\text{rect}}.$$

In principle, this consideration leads to the idea that the high current of the Gaussian beam core pulse could give promising simulation results for the FEL/SASE effects.

Table 1: Parameters that differ for the Gaussian and for the nominal case

<table>
<thead>
<tr>
<th>Nominal</th>
<th>$\varphi_{\text{in}}$(º)</th>
<th>$B_{\text{gun}}$(T)</th>
<th>$B_{\text{RFW}}$(T)</th>
</tr>
</thead>
<tbody>
<tr>
<td>32</td>
<td>0.273</td>
<td>0.615</td>
<td></td>
</tr>
<tr>
<td>Gaussian</td>
<td>26</td>
<td>0.271</td>
<td>0.700</td>
</tr>
</tbody>
</table>

OPTIMIZATION OF THE GAUSSIAN WORKING POINT
The set of parameters of the SPARC photoinjector has been fixed by the optimization transport of the nominal pulse shape. We now want to match the Gaussian beam to the beam line, that is we look for a set of parameters such that the longitudinal evolution of the normalized emittance in the gun and drift leads to two relative
minima, and the minimum of the beam envelope corresponds to the relative maximum. The best profile of an electron pulse in relation to the goal of emittance minimization leads to two relative emittance minima which have the same value [4]. This is obtained by a rectangular pulse with zero rise and decay time. The longer the rise time the higher the value of the first minimum and, in turn, the higher the final emittance.

The Gaussian beam evolution along the first 2 m of the injector without accelerating structures is shown by the black curve of fig. 2: the first emittance minimum almost disappears, very similarly to the case of a rectangular pulse shape with long rise time. In this sense we can say that a Gaussian pulse behaves like a rectangular one having long rise times. Moreover, from fig. 2 it can be also be noticed that the symmetry between the two emittance minima behaviour strongly depends on the longitudinal Gaussian width. In fact, the emittance behavior is closer to the rectangular case at the decrease of the Gaussian width (see green curve compared to purple one).

The Gaussian beam evolution along the first 200 cm of the SPARC injector without accelerating structures for three Gaussian pulses with different width: $\sigma_{\text{rms}}=2.89$ ps (black curve), $\sigma_{\text{rms}}=1.4$ ps (green curve) and $\sigma_{\text{rms}}=5.8$ ps (purple curve), compared to the nominal rectangular pulse with rise time of 1 ps (blue curve) and with no rise time (red curve).

The Gaussian beam evolution along the first 200 cm of the SPARC injector without accelerating structures for three Gaussian pulses with different width: $\sigma_{\text{rms}}=2.89$ ps (black curve), $\sigma_{\text{rms}}=1.4$ ps (green curve) and $\sigma_{\text{rms}}=5.8$ ps (purple curve), compared to the nominal rectangular pulse with rise time of 1 ps (blue curve) and with no rise time (red curve).

For the chosen Gaussian beam with $\sigma_{\text{rms}}=2.89$ ps, the matching conditions have been optimized by varying the free parameters, that are the gun solenoid field value and the RF gun injection phase. In table 1 the slight variation values of these two parameters are reported.

![Figure 2](image2.png)

Figure 2: Beam emittance evolution along the first 200 cm of the SPARC injector without accelerating structures for three Gaussian pulses with different width: $\sigma_{\text{rms}}=2.89$ ps (black curve), $\sigma_{\text{rms}}=1.4$ ps (green curve) and $\sigma_{\text{rms}}=5.8$ ps (purple curve), compared to the nominal rectangular pulse with rise time of 1 ps (blue curve) and with no rise time (red curve).

![Figure 3](image3.png)

Figure 3: Beam emittance and envelope evolution along the SPARC injector. Black curve is for the Gaussian pulse ($\sigma_{\text{rms}}=2.89$ ps), compared to the nominal rectangular pulse with rise time of 1 ps (blue curve) and with no rise time (red curve). Green and orange curves represent respectively the C=2 and C=4 with the Gaussian pulse.

For the chosen Gaussian beam with $\sigma_{\text{rms}}=2.89$ ps, the matching conditions have been optimized by varying the free parameters, that are the gun solenoid field value and the RF gun injection phase. In table 1 the slight variation values of these two parameters are reported.

![Figure 4](image4.png)

Figure 4: Longitudinal phase space for the Gaussian pulse (left plot) and for the nominal case (right plot).

Discussing now the beam characteristics at the end of the linac for the two types of initial longitudinal distributions, the longitudinal normalized emittance is $\sim 396$ $\mu$m and $\sim 438$ $\mu$m for the Gaussian and for the rectangular pulse, respectively. The rms energy spread is about $\Delta \gamma / \gamma \sim 0.16\%$ in both cases (see fig. 4). However, the linearity of the Gaussian case permits better energy spread corrections. The normalized emittance is $\text{ENX}=1.97$ $\mu$m for the Gaussian shape, much higher than the nominal case ($\text{ENX}=0.70$ $\mu$m), as shown in fig. 3.

As for the slice beam properties, in the Gaussian case the slice emittance is about $\text{ENX}_{\text{slice}} \sim 1$ $\mu$m with a high slice current $I_{\text{max}}(\text{slice}) \sim 130$ A, to be compared to the nominal case where most slices have an emittance of $\text{ENX}_{\text{slice}} \sim 0.5$ $\mu$m and the peak current for the central slice is $I_{\text{max}}(\text{slice}) \sim 110$ A (see fig. 5).

![Figure 5](image5.png)

Figure 5: From left to right: slice beam current, slice radial normalized emittance and slice vertical emittance. Upper is for Gaussian case, lower for the nominal one.

**FEL/SASE Simulations With the Gaussian Pulse**

The slice emittance and energy spread values are good enough for the SASE/FEL process with the chosen Gaussian initial shape through the undulator, at 155 MeV. In fact, the average radiated power calculated for this case predicts saturation within 10 m (black curve of fig. 6). In any case, the photon flux is about 10-15% larger for the Gaussian profile than for the Gaussian one.

The radiation pulse emitted by the initially Gaussian pulse is shorter but with higher spikes (black curves of fig. 6), if compared to that of the rectangular one [5]. This behavior comes out from the electron beam pulse shape, as in the long Gaussian tails not all the slices are good enough to drive the SASE instability, moreover the beam core gives a 40% higher peak current.
The calculated normalized brightness for the nominal case is $1.1 \times 10^{13}$ A/(m rad)$^2$ and almost a factor 2 lower for the Gaussian case taken into consideration here, essentially due to the higher emittance.

Figure 6: Average radiated power expected for a Gaussian electron beam through the SPARC undulator. The three curves represent: C=0 (black), C=2 (blue) and C=4 (red). For the three cases saturation is predicted.

CHIRPED GAUSSIAN BEAM

The same Gaussian beam pulse discussed above has been chirped with rf compression in the first accelerating section. We present here start to end simulations for the compressor factors C=2 and C=4, where $C = \sigma_z^{\text{init}} / \sigma_z^{\text{fin}}$, that is the ratio between initial and final longitudinal $\sigma_{\text{rms}}$.

(a)   (b)

Figure 7: Frame (a) shows the radiation profile at saturation, frame (b) the radiation spectrum at saturation. The three curves represent: C=0 (black), C=2 (blue) and C=4 (red).

Figure 8: From left to right: slice beam current, slice radial normalized emittance and slice vertical emittance. Upper is for C=2, lower for C=4.

Simulations studies for the C=2 case predict an average beam current of $I_{\text{rms}}$=420 A. The maximum slice current is $I_{\text{max}}$(slice)=850A and the corresponding slice emittance is $\varepsilon_{\text{N}X\text{slice}}=3.4 \mu$m (lower plots of fig. 8). This chirped beam has a rms energy spread of $\Delta \gamma/\gamma=1.3\%$, as shown in right plot of fig. 9. The current is higher than $I>400$A for about $\sim$65% of the beam; the normalized brightness results $B=1.1 \times 10^{13}$A/(m rad)$^2$.

As a stronger chirping is taken into account the beam current gets higher at the price of a higher emittance and a more distorted current profile. This behavior is, in turn, transferred to the emitted radiation profile and spectrum. In fact average radiated power increases with the compression factor as shown by the blue (C=2) and red (C=4) curves of fig. 6. However, the stronger the chirping the more distorted is the radiation profile (fig. 7 Frame (a)) and the broader is the radiation spectrum at saturation.

CONCLUSIONS

Start to end simulations for a Gaussian temporal pulse have been performed, finding a parameter set that optimizes its transportation along the linac. FEL/SASE simulations predict about same saturation length but a shorter radiation pulse with higher peak power than for the nominal pulse.

As for the chirped Gaussian beam, the stronger the chirping the higher is the average radiated power and the broader gets the radiation spectrum. Moreover, the radiation profile is more distorted, as it resembles the current profile. This effect can be corrected inserting a higher harmonic cavity, as already verified for the standard working conditions [6].

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Preliminary Results on Beam Dynamics of Laser Pulse Shaping Effects in SPARC

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Abstract
Electron beams with different initial pulse characteristics have been transported along the SPARC photoinjector. The differences we considered come from the possible profiles of the laser pulse driving the radio-frequency (rf) electron gun. Realistic deviations from the ideal flat-top pulse give for example a ramp or multi-peaks shape with a relative rise time, plateau deformation and roughness. The beam quality of the electron source is essential for the production of high brightness beams. The role played by the laser pulse is crucial, as it determines the electron beam pulse shape.

The study presented here gives some indications on the tolerances of the laser beam characteristics for the electron beam quality preservation. The different beam current profiles are transported along the injector with the PARMELA [1] code. The electron pulse as external input to PARMELA is generated directly from a laser pulse resulting from certain configurations of the SPARC laser system. The variations of normalized emittance (ENX) and envelope are discussed for the different cases. Spectral and shaping requirements on the laser pulse temporal profile for the SPARC injector are found.

INTRODUCTION
High brilliance rf electron guns are driven by laser pulses of rectangular profile [2]. However, the shape of the laser pulse is very sensitive to the setting of the pulse shaping system as well as to the alignment of the many optical elements of the laser system [3,4]. The final output waveform comes out different from the expected target pulse, as alignment and position of the components are perturbed with respect to the ideal setting. The profile deviations due to possible system perturbations have been detected with computer simulations. We assume no pulse deviation from cathode emitting surface, so that the emitted electron beam profile matches the laser profile. This assumption is fairly good for a metallic photocathode.

Because of the very small chance of having the ideal output laser pulse it is worth investigating the beam dynamics versus the different possible pulse characteristics. We take into considerations in our discussion the rise time, the amplitude and frequency modulation in the plateau and a possible ramp shape of the pulse. We stress that thanks to the shaping system the pulse characteristics can be controlled separately.

Their impact on the beam evolution along the linac has been investigated using the PARMELA code with a sample of 15000 particles. The FWHM of the generated pulses have been fixed to 10 ps, in order to compare results with the nominal case. The SPARC accelerator has been optimized for minimizing both the total projected emittance and the slice emittance, knowing that the slice value is critical for the SASE process. However, a good matching of the beam along the accelerator is only possible if the total projected emittance is quite small.

We point out that the tool we have developed allows performing complete start-to-end simulations starting from the generation of the laser pulse up to the FEL/SASE studies through the undulator. We think this tool will result very useful during the tests of the different laser profiles and during the machine commissioning with real pulses.

EMITTANCE VERSUS ELECTRON PULSE CHARACTERISTICS
We present in the following the results of the emittance for some selected different cases.

Emittance Versus Rise Time
The best profile of an electron pulse in relation to the goal of emittance minimization leads to two relative emittance minima which have the same value [5]. This is obtained by a rectangular pulse with zero rise and decay time (defined as the time interval from 10% to 90% of the total pulse height). The longer the rise time the higher the value of the first minimum and, in turn, the higher the final emittance. This is, in fact, shown by the simulations depicted in fig.1.

For completeness, we have checked the behaviour with 1 ps rise time and 2 ps decay time, and vice versa. The final emittance is near equal to the one obtained with both rise and decay time selected to 2 ps. This result can be
interpreted by saying that space-charge forces tend to homogenize the phase-space occupied by the beam. The longitudinal phase spaces is very similar for the two cases, therefore there is negligible influence on the emittance.

The simulation results indicate clearly the strict requirement on the rise time. A 1 ps of rise time is a really challenging goal for a laser system, as pointed out also in [7].

**Emittance Versus Plateau Fluctuations**

The profile of a pulse generated by a laser will have, in general, amplitude and frequency modulations. First effects have been investigated in [6]. Now we have separated the effects on the emittance by the two types of modulations: an amplitude modulation and a frequency modulation, an example of them are represented in fig. 2(a), and in fig. 2(b). Rise and decay times are fixed at the nominal value of 1 ps.

![Figure 2](image)

**Figure 2:** Frame (a): Intensity temporal profiles with different amplitude oscillations in the flat-top for a fixed frequency of 0.9 ps$^{-1}$. Frame (b): Intensity temporal profiles with different oscillation frequencies on the plateau for a fixed amplitude of 20%.

The effect of the amplitude modulation is analyzed assuming frequencies of 0.9 ps$^{-1}$, 0.5 ps$^{-1}$, and 0.1 ps$^{-1}$, and the emittance remains substantially constant increasing the amplitude of the oscillations, as long as the frequency is sufficiently high. The slope of the emittance-amplitude line decreases with the increase of the frequency.

A possible interpretation of this behavior is that a cylinder of charge with a high frequency density modulation is a dense array of charged disks. When the distance between the disks is short enough the electric field nearby the border is very similar to that of a uniform charge cylinder. This could be the reason of the equal action by the applied magnetic field on both charge distributions. In addition, we note that the longitudinal density oscillations of the electron distribution disappear after a drift of 150 cm, in the meanwhile an energy oscillation shows up, as discussed in [6] and [8].

**EMITTANCE VERSUS A PULSE HAVING A RAMP PROFILE**

![Figure 4](image)

**Figure 4:** Intensity profiles assume a ramp shape for different values of crystal tilting angles.

The temporal profile of the laser pulse at 266 nm is required to be of rectangular fashion with fast rise time. A rectangular profile is generated inserting in a laser system a shaping device (shaper) which transforms the Gaussian-like profile generated by a laser oscillator into the target one. Moreover the propagation through the crystals generating the second and the third harmonics can produce distortions on the spatial and temporal profiles, and the shaper system must provide an active setting of the optical components to control the profile deformations, as discussed in [9].

In general light pulse manipulation is obtained by amplitude and phase modulation of its spectral components. One of the proposed pulse shaper systems can be constituted by a Dazzler located before the amplifier, and a stretcher after, or before, the crystals for the third harmonic generation. The Dazzler introduces an amplitude modulation on the spectrum and a small chirp in order to obtain a pulse of a few ps.

We now study the case in which a rectangular laser pulse, after a stretching to the requested 10ps length, crosses a harmonic generating crystal assuming a ramp fashion, due to a mismatch on the matching angle between the light propagation direction and the principal axis of the birefringent crystal. We note that a perfect alignment is a really difficult achievement. We have
considered the misalignment angles of ±2.8 mrad and ±1.6 mrad. Negative angles mean higher leading edge of the pulse profile (see Fig. 4).

The simulation has shown that a negative ramp leads to emittance enhancement whereas a positive ramp does not influence the emittance, as shown in Fig. 5.

![Figure 5: The projected emittance at the end of the linac versus crystal tilting angle. The dashed line is the reference emittance value for a perfectly aligned crystal.](image)

**A REALISTIC PULSE**

As a final investigation we have done the simulation for the laser pulse of Fig. 6.

This laser pulse is obtained setting the laser system on the basis of the trade off between the two requirements of high conversion efficiency and good rectangular pulse profile, analyzed in [9]. Furthermore, it is assumed that one of the two up-converting crystals has a misalignment angle of 1.6 mrad.

![Figure 6: Profile of a realistic pulse obtained with a typical configuration of a laser system.](image)

The objective of efficient harmonic conversion implies a high intensity of the entering pulse. Because of this, the Gaussian initial pulse was stretched only up to 2 ps before the up-conversion. The rest of the stretching is applied after the harmonic generation to the final 10 ps temporal length. This procedure of pulse forming leads to a reasonably good conversion efficiency but at the cost of an increase in the rise time to about 1.6 ps. For these choices the final electron beam results with the three peaks and with a ramp fashion.

The simulation result with this pulse gives an emittance of ENX=0.85 μm, that is nearly equal to the one obtained with the rectangular pulse of 10 ps with 1.5 ps of rise time. Apparently, the only relevant parameter for the emittance preservation seems the rise time in this particular simulation. This result needs further investigations.

We mention that our code that generates the electron bunch does not take into consideration the effect that the quantum efficiency (QE) depends on frequency. Forthcoming studies will include this effect in the modelling.

**CONCLUSIONS**

The detailed study of the effects on the emittance of the different characteristics of the laser/electron pulse gives the relevance of each characteristic in relation to the emittance degradation. The emittance comes out to be sensible firstly to the rise time and secondly to small frequencies and smoothed modulations on the plateau. Fast bumps on the flat top do not provide detectable emittance variations. A weak increase of the emittance comes out when the pulse has a negative ramp shape, whereas it remains unchanged with opposite ramp.

Since the large and complex laser systems which drive an rf-gun have inherently perturbation of the setting of the many elements, and since a good rectangular pulse profile is very sensitive to perturbations, it is advisable to set the laser system in a feedback loop configuration because a proper shaping system has the adaptive capability to recover the distortions introduced by the perturbations.

**ACKNOWLEDGMENTS**

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MAGNESIUM FILM PHOTOCATHODES FOR HIGH BRILLIANCE ELECTRON INJECTORS

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Abstract

Advanced high brilliance electron injectors require photocathodes having low thermal emittance, high quantum efficiency (QE) and prompt response. They should be easy to handle and capable of working in the very high electric fields of a RF gun. Magnesium films deposited by laser ablation and sputtering techniques are discussed and QE measurements are presented.

INTRODUCTION

Advanced injectors of ultra-bright electron beams require photo-cathodes having prompt response and high QE at near UV wavelengths (266 nm) [1]. Metallic cathodes are fast (tens of femtoseconds range) but their QE, defined as the number of emitted electrons per incident photon, is rather low (order of $10^{-5}$ for Cu). Cesiumated semiconductors show a higher QE but their response is slower and the lifetime is short. In addition they are delicate to handle, requiring UHV both during transport and in operation. Among metals, Mg has a premium QE, up to $10^{-3}$. The higher QE would ease the requirements on the driving laser. Therefore it has been widely tested both as bulk and in the form of films. Mg disks inserted by press fitting in the end Cu plate of a RF gun cavity have shown problems of RF breakdown at the junction [2]. Moreover, the distribution of QE varies over the emitting spot [3]. These problems could be overcome if a Mg film is deposited directly on the gun plate, provided that the film has good uniformity and adhesion to the substrate. Sputtered Mg films have been tested at low fields in a DC diode [4]. These films were 20 microns thick and deposited on Cu substrates in a $10^{-5}$ Pa background pressure. It was found that they are rugged and have a high QE. Exposition to air forms a protective oxide layer that can be easily removed by laser ablation (laser cleaning). However, when tested in the very high electric fields of a RF gun, the sputtered Mg films have been quickly degraded by RF discharges at the boundary.

This is attributed to bad quality of the film, especially regarding uniformity and adhesion. A key parameter determining the quality of a deposited film is the kinetic energy of the particles impinging on the substrate. Therefore we decided to study alternative deposition processes with inherent higher particle energies, as pulsed laser deposition (PLD) [5].

EXPERIMENTAL CONDITIONS

The sputtering technique is well known, so we will summarize only the PLD method that is less familiar. The PLD deposition method apparatus consists of an UHV chamber containing the Mg target to be ablated and the substrate to be coated. A powerful pulsed laser beam from a XeCl excimer laser (wavelength = 308 nm, pulse duration = 30 ns), injected through a quartz window, impinges on the target and forms a plume of Mg vapour. The substrate is placed in the plume cone at a suitable distance from the target (Fig. 1). More details are reported in [6].

Figure 1: Sketch of the PLD apparatus
The main advantages of the PLD method, compared with the magnetron sputtering process, are the absence of gases to sustain the discharge and the high kinetic energy of the evaporated material particles reaching the substrate surface. The kinetic energy distribution depends on various parameters, principally the laser fluence. With our experimental conditions, one may estimate an average of 50 eV to be compared with 10 eV in magnetron sputtering. The high kinetic energy favours the adhesion of the coating material to the substrate. Droplets of material may form on the coated surface during deposition, unless particular masks and geometries are employed. Sputtered films can be grown to large thickness (20 microns), while PLD films are limited to less than two microns.

The QE measurement and laser cleaning apparatus consists of a test HV chamber, at $10^{-6}$ Pa background pressure, containing a vacuum diode of which the film to be tested constitutes the cathode. An UV 266 nm laser pulse, 30 ps duration, from a mode-locked frequency quadrupled Nd:Yag laser, is injected through a quartz window and excites the cathode. Accelerating electric fields up to 1 MV/m can be applied to the diode. The laser window and excites the cathode. Accelerating electric fields up to 1 MV/m can be applied to the diode. The laser beam crosses the anode through a fine copper wire mesh and illuminates the cathode at normal incidence. The emitted charge is sent via a coaxial cable to the input of a high speed oscilloscope or to a high sensitivity charge amplifier. The measuring apparatus is similar to the one described in more detail in [7]. The laser cleaning is performed by focusing the beam to a 300 micron diameter and scanning it across the emitting area (2 mm diameter) by means of a movable mirror placed on a gimbal mount driven by motors.

**SAMPLE PREPARATION AND MEASUREMENTS**

*Sputtered films.*

We have acquired sputtered films from the same industry cited in the literature [3] to establish a term of comparison of our results with those reported there. The tested films were 10 microns thick and were shipped to us in pressurized envelopes under Nitrogen. We have measured them as received, without any polishing. It was easy to remove the thin layer of oxides and other compounds that had formed on the surface. However, the maximum QE we measured ($10^{-4}$) was an order of magnitude lower than that reported in [4]. This value, measured at low electric field, is a lower limit and can be improved. It is anyway satisfactory because the Cu cathodes commonly used can hardly reach this value with very special treatments. The structure of the films, analysed with an AF microscope, was crystalline with well-ordered columnar structure. Resistance to laser radiation was high. After bombardment with about $10^4$ shots at 500 $\mu$J/mm$^2$ laser energy density, the ablated depth was less than 1 micron.

A large film thickness consents a deeper cleaning ablation. This is important because the cleaning must be repeated periodically to re-activate the cathode, even in the RF gun UHV operating conditions.

**PLD films.**

We have produced two sets of films. The first consisted of thin films, about 200 nm thick, covered with a 20 nm of magnesium oxide layer. The protective layer was grown by ablating the Mg target at 20 Pa oxygen atmosphere. The parameters of the deposition are listed in Table 1. The removal of the protective oxide layer is performed by scanning a focused (300 $\mu$m diameter) laser beam over the emitting spot (2 mm diameter), with an energy density of about 300 $\mu$J/mm$^2$.

<table>
<thead>
<tr>
<th>Sample</th>
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<th>2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Target</td>
<td>Mg</td>
<td>Mg</td>
</tr>
<tr>
<td>Substrate</td>
<td>Cu</td>
<td>Cu</td>
</tr>
<tr>
<td>Target-substrate distance</td>
<td>6 cm</td>
<td>6 cm</td>
</tr>
<tr>
<td>Laser spot size</td>
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<td>1.2 mm$^2$</td>
</tr>
<tr>
<td>Base pressure</td>
<td>$5 \times 10^{-6}$ Pa</td>
<td>$5 \times 10^{-6}$ Pa</td>
</tr>
<tr>
<td>Laser pulses</td>
<td>2000</td>
<td>2000</td>
</tr>
<tr>
<td>Deposition</td>
<td>10000</td>
<td>10000</td>
</tr>
<tr>
<td>Covering</td>
<td>2000</td>
<td>2000</td>
</tr>
<tr>
<td>Laser Fluence</td>
<td>5 J/cm$^2$</td>
<td>9 J/cm$^2$</td>
</tr>
<tr>
<td>QE</td>
<td>$2.5 \times 10^{-6}$</td>
<td>$5 \times 10^{-6}$</td>
</tr>
</tbody>
</table>

After activation, the laser beam diameter is enlarged to cover the emitting spot and its energy is strongly decreased to perform the QE measurement. Before activation, the response curve of charge versus laser energy is quadratic, due to the oxide layer. After its ablation the curve becomes linear, indicating a one-photon emission process. The low thickness of the films favours punch through during laser cleaning. The maximum QE achieved with thin films was $5 \times 10^{-6}$, very low. This poor performance was attributed to oxidation of the film in depth during the covering process. To avoid this drawback it was decided to deposit thicker films, about one micron, and to cover them with a thin layer of graphite, thus avoiding oxidation. One of the advantages of the PLD technique is the possibility of depositing different materials in succession in the same deposition session, by using composite targets. In our case, the target was Mg-C, with a Mg belt surrounding a Graphite core. The laser beam was shifted in succession from one zone to the other. The deposition parameters of two of these samples are shown in Table 2.
Table 2: Thick PLD films deposition parameters

<table>
<thead>
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<th>Sample</th>
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<th>4</th>
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</thead>
<tbody>
<tr>
<td>Target</td>
<td>Mg-C</td>
<td>Mg-C</td>
</tr>
<tr>
<td>Substrate</td>
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<td>Cu</td>
</tr>
<tr>
<td>Target-substrate distance</td>
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<tr>
<td>Laser spot size</td>
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<td>0.9 mm²</td>
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<tr>
<td>Base pressure</td>
<td>$5 \times 10^{-6}$ Pa</td>
<td>$5 \times 10^{-6}$ Pa</td>
</tr>
<tr>
<td>Laser pulses</td>
<td>Cleaning Mg</td>
<td>5000</td>
</tr>
<tr>
<td>Deposition Mg</td>
<td>30000</td>
<td>30000</td>
</tr>
<tr>
<td>Cleaning C</td>
<td>1000</td>
<td>2000</td>
</tr>
<tr>
<td>Deposition C</td>
<td>2000</td>
<td>3000</td>
</tr>
<tr>
<td>Laser Fluence</td>
<td>6 J/cm²</td>
<td>10 J/cm²</td>
</tr>
<tr>
<td>QE</td>
<td>5x10⁻⁵</td>
<td>3x10⁻⁴</td>
</tr>
</tbody>
</table>

The structure and morphology of the films analysed with AFM and SEM, turns out to be a conglomerate of amorphous lumps of material, with interstices. The uniformity and compactness of the film depend on the laser fluence. The analysis of the composition distribution on the film surface by EDX indicates that the graphite was not completely removed by the laser cleaning, probably due to its filling the interstices. The highest QE of these thick films, measured after laser cleaning, was $3 \times 10^{-4}$, quite satisfactory. It is connected with a large value of laser fluence. Therefore the direction of development is toward larger thickness and higher fluence.

THE EFFECTIVE CATHODE

The study of film deposition on the central zone of the 10 cm diameter Cu end flange of an S-band RF gun, to form the effective cathode, is in course. Deposition by sputtering requires a mask to select the zone to be coated. It is straightforward and has already been implemented elsewhere [8].

Deposition of PLD films on such a large plate poses harder problems because the ablating laser beam has to impinge on the target nearly flush with its surface, at a very large angle with respect to the plume direction. This configuration needs development.

CONCLUSIONS AND OUTLOOK

The described tests and previous experience by others suggest that Mg films produced by sputtering or PLD are good candidates for high QE metallic photocathodes that can work in moderate vacuum.

Sputtered films can be grown to large thickness, have good uniformity and are very resistant to laser radiation. The proposed further development effort is to improve the adhesion to the substrate.

PLD films promise better adhesion but, at the actual stage of our experience, their structure is still irregular and the film surface is too easily and unevenly ablated by the cleaning laser beam. Further research is planned to find the right deposition parameters to achieve thicker, more compact and harder PLD films. We have found that a protective thin layer of graphite allows easy handling and conservation of the cathodes before installation in the RF gun.

Our final goal is to implement an effective cathode and test it in the very high fields of a RF gun.

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THE SPARC RF SYNCHRONIZATION SYSTEM

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Abstract

The SPARC project [1] consists in a 150 MeV Linac aimed at driving an undulator for the production of 530 nm SASE FEL radiation. A bunch transverse emittance as low as 1 mm mrad and a bunch peak current of about 100 A are required for this task. The RF voltages in the RF gun and in the 3 S-band accelerating sections have to be kept phase locked within 3 ps to the arrival time of the laser pulse on the photocathode to guarantee the required performances. This specification will be reduced to 0.5 ps in the phase II of the project when the rectilinear RF compression of the bunch will be tested. The general architecture of the SPARC RF control system together with some bench qualification measurements of the basic components is presented in this paper.

RF SYSTEM BASIC ARCHITECTURE

Precise synchronization among the RF accelerating voltages (SW in the RF Gun and TW in the 3 S-band SLAC-type sections), and between these voltages and the laser pulse on the gun photocathode is very important to reach the SPARC design emittance goal in a stable, routine operation. In SPARC phase II, where the RF compression of the bunch will be tested, the laser pulse needs to be locked to the RF voltages within $\sigma_t = 0.5 \text{ps}_{\text{rms}}$. The accelerating voltages need to be kept synchronized each other within an even lower figure.

The basic RF layout including the amplitude and phase control architecture is shown in Fig. 1. The RF power will be generated by two 45 MW, 4.5 ms pulsed klystrons. One klystron powers the RF gun, the 3rd accelerating section and the RF deaccelerator, while the other is connected through a SLED pulse compression system to the 1st and 2nd accelerating sections. By playing with the klystron low-level RF and with some waveguide attenuators/phase shifters placed in the various branches, it is possible to individually control the level and the phase of all the RF accelerating voltages. In order to do that, the amplitudes and phases of RF voltage samples have to be measured and recorded at each pulse, and feedback algorithms have to be implemented to correct pulse-to-pulse drifts.

About 20 pulsed RF signals, with various pulse envelope proTles, have to be demodulated to monitor their phase and amplitude. In fact, the pulses produced by the klystrons as those entering and leaving the section $S_3$ are almost $\tau$ at in the 4.5 ps duration, while those related to the SW cavities (the RF gun and the RF deaccelerator) and those produced by the SLED system present a relevant internal structure.

The way we are proposing to handle these different kinds of RF pulses is to use linear I&Q demodulators followed by digitizer boards integrated in an industrial PC, as shown in Fig. 2. The LO reference signals provided to the demodulators are just amplified copies of the master oscillator. To avoid individual jitter of the various LO signals, the master oscillator is amplified just once to a medium-power level ($\approx 20 \text{W CW}$) and then passively split into many copies each taken as reference for one demodulation channel. By doing that the low-level RF control is virtually completely passive, and the only expected phase jitter related to RF amplification is that coming from the klystrons and their driving stages.

The phase lock between the laser pulse and the RF reference is one the most delicate synchronization item. The laser shot synchronization to the master RF reference will be monitored and pulse to pulse drifts will be automatically corrected.
PULSED RF SIGNAL DEMODULATION

The amplitude and phase of each pulsed RF signal in SPARC are detected by a demodulation channel sketched in Fig. 2. The I&Q demodulator is a custom device provided by Pulsar μ-wave inc. (I4 0428™ model) under our specifications. The internal mixers are rated for a LO level as large as +27dBm CW, so that RF signals up to +19 dBm level can be linearly demodulated. The SPARC RF signals will be directly mixed down to baseband generating I&Q signals up to the level of 1V (≈ +10dBm).

The I&Q signals are then sampled at a 20 Ms/s rate and 12-bit digitalized by means of a the ADLINK PCI 9812™ board. Each pulse, which is about 4.5μs long, is converted into 90 I&Q samples. These data are numerically converted in amplitude and phase of the RF in the pulse by applying some simple algebra. A typical measured phase detection characteristics from I&Q signals obtained with a Pulsar I4 0428™ powered at LO = +27dBm and RF = +16dBm is shown in Fig. 3.

The phase resolution of the demodulation channel has been measured on the bench. The phase value associated to each pulse has been obtained by averaging over the 90 I&Q samples contained in the pulse. A typical statistical distribution of the record is reported in the histogram of Fig. 4.

The standard deviation of the displayed record is \( \sigma_{\text{phase}} = 0.046^\circ \) @ \( f = 2856 MHz \), which corresponds to a measured temporal resolution of \( \approx 45fs \). This value already meets the SPARC synchronization system requirements, and it may be further improved since it has been obtained with a 10-bits digitizer board (instead of the 12-bits one foreseen for this task) and at a +10dBm RF pulse level, a value that does not fully benefits the I&Q mixer dynamic range.

LASER-RF SYSTEM SYNCHRONIZATION

The stability of the synchronization between the laser pulse and the RF reference is crucial task. The laser system will be synchro-locked to a RF/36 signal \( (79.33MHz) \) generated in the SPARC timing system. The time jitter of the final UV laser shot respect to the RF synchro-lock has been specified by the laser system manufacturer to be \( \sigma_{\text{t}_{\text{laser}}} \leq 500fs_{\text{RMS}} \).

Pulse-to-pulse phase drifts of the laser-to-RF lock have to measured and corrected by a dedicated feedback algorithm. In order to measure the stability of the synchronism between the laser shot and the RF reference line, we are proposing the scheme reported in Fig. 5. The laser shot is converted in a long lasting RF exponential pulse generated by a RF cavity tuned at \( 2856MHz \) excited with a short pulse from a fast photodiode illuminated with a sample of the laser pulse. The RF phase of the exponentially decaying pulse with respect to the RF reference signal is measured again by means of an I&Q mixer. The same phase measurement will be performed on the bunch released by the RF gun. In this case the exponential pulse will be produced by a \( 2856MHz \) "bunch monitor" cavity placed between the RF gun and the accelerating section \( S_1 \) excited directly by the bunch.

This approach to the phase measurement of pulses whose duration is much shorter than the RF period has been tested on the bench. The measurement layout is sketched in Fig. 6. Short pulses are obtained by exciting a step recovery diode at the \( 28^{th} \) sub-harmonics \((102MHz)\) of the linear RF frequency. The repetition rate of the pulses is reduced from \( 102MHz \) to \( 100kHz \) by gating the pulse train through a fast RF switch. The pulse train emerging from the RF switch is filtered by a \( 2856MHz \) cavity that convert it in a series of a RF pulses with exponential profiles and decay time of about 500ns each. The exponential pulses are amplified and demodulated with an I&Q mixer driven with a LO reference signal obtained extracting the \( 28^{th} \) harmonics from the original \( 102MHz \) pulse train by means of a PLL circuit.

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**Figure 3:** I&Q voltages and phase detection curve

**Figure 4:** Pulse-to-pulse phase measurement distribution

**Figure 5:** Laser pulse synchronization monitoring
The spectral content at 2856 MHz of the 100 kHz short pulses train is quite low, so it is necessary to put many RF amplification stages along the path to the demodulator input to restore a suitable level of the signal. This should not be necessary in the final layout of Fig. 5 since higher levels of the signals to be monitored are expected. Typical I&Q signals acquired for a single short pulse with this set-up and the extrapolated amplitude and phase are reported in Fig. 7. A statistical distribution of the pulse phase values over a record of 10⁵ pulses is reported in Fig. 8. The measured standard deviation of the distribution is 0.63°. The resolution obtained with this set-up is reasonably good and we believe that it may be improved in the final setup where less RF amplification will be needed and 14-bit, 65 Ms/s sampling boards (ADLINK PCI 9820™) will be used. Other methods for measuring the synchronization stability of short pulses based on triggered oscillators phase measurement are presently under study by the Sincrotrone Trieste group [2].

**CONCLUSIONS**

The quality of the SPARC RF control is crucial to reach the goal of the project in terms of low emittance and high brilliance of the bunch.

The system has been completely designed and is going to be assembled since all the needed components have been acquired. The resolution of the demodulation channel has been measured on the bench and it is ≃ 50 fs. A possible layout for measuring the stability of the synchronization of short pulses respect to the reference RF has been bench tested with a measured resolution of ≃ 600 fs. The system hardware will be improved to reach a finer resolution.

The whole SPARC RF low level control system will be completed and installed by the end of this year.

**REFERENCES**


KLYSTRON LINEARIZER FOR USE WITH 1.2 MW 476 MHZ KLYSTRONS IN PEP-II RF SYSTEMS*

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A. Gallo, LNF-INFN, Frascati, Italy

Abstract

The direct and comb loop feedback around the RF cavities in PEP-II is critical in reducing longitudinal instabilities driven by the cavity impedance. The nonlinear 1.2 MW klystron is in the signal path for these feedback loops. As a result, the effective small-signal gain of the klystron at 85% saturation reduces the impedance control by factors of 5 to 20 as compared to a linear power amplifier. A klystron linearizer circuit has been developed which operates in series with the power amplifier and acts to equalize the small and large signal gains through the combination. The technique must implement a 1 MHz linear control bandwidth over roughly 15 dB of RF signal level variation. The dynamics of this system is operating point dependent, and the channel must have dynamic gain compensation to keep the linearity compensation loop stable over changes in operating point. The design of this non-linear signal processing channel (incorporating RF and DSP techniques) and measured results from full-power klystron testing are presented.

INTRODUCTION

The low level RF systems in PEP-II use direct and comb loop feedback techniques to reduce the driving impedance from the cavity fundamental impedance [1]. These techniques use the 1.2 MW high power klystron as a signal element in a feedback path. The high power klystron has a saturating input/output characteristic as the drive power is increased towards maximum output power at a given high voltage power supply voltage. As a result, the large signal gain of the klystron (Pout/Pin) is significantly different from the small signal gain (dPout/dPin) - for a typical operating point the small signal gain is reduced by factors of 5 to 20. The direct/comb loop impedance control effectiveness is reduced due to this saturation effect (the cavity impedance is reduced by 1/ small signal gain), so that instability growth rates due to the cavity impedance can be much greater than can be readily controlled via the longitudinal and low group delay woofer instability control systems [2,3].

We have developed a klystron linearizer function which acts in series with the klystron, so that the series product of the two has a constant (linear) small signal gain over variations in klystron output level. The heart of this technique is an amplitude sensing feedback network, sampling the klystron input and klystron output, and adjusting an RF drive level modulator to keep the ratio of the two signals through the klystron path a constant. Such an amplitude linearizing loop is not a new idea [4], and in recent years related linearizer techniques have become important for communications amplifiers[5]. The application of this technique to the LLRF systems and instability control was initially suggested by Alessandro Gallo. Our implementation (Figure 1) only corrects the klystron amplitude or magnitude non-linearity - any phase nonlinearity vs. operating level is not corrected with this technique. However in our application is it amplitude modulation which must be transferred through the klystron by the direct/comb loops to suppress phase modulation of the beam[6,1], and so this simpler amplitude only control loop was developed.

IMPLEMENTATION

Table 1 lists the important specifications for the circuit.

Table 1: Linearizer specifications

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Center frequency</td>
<td>476 MHz</td>
</tr>
<tr>
<td>Amplitude linearity correction</td>
<td>15 dB</td>
</tr>
<tr>
<td>Closed loop bandwidth</td>
<td>1 MHz</td>
</tr>
<tr>
<td>Compensation loop bandwidth</td>
<td>10 Hz</td>
</tr>
<tr>
<td>Noise Floor -additive below carrier</td>
<td>&lt;-40 dB</td>
</tr>
</tbody>
</table>

The circuits are implemented in a mix of RF and baseband electronics. Figure 1 shows the drive path to the high power klystron, with a wideband RF modulator (Analog Devices 834) as the gain controlling element. A fraction of the LLRF Vi signal is coupled to a diode detector to measure forward power, similar diodes are
used with a directional coupler and attenuators in the high power klystron drive and output. The \( V_i \) and klystron output signals are processed via baseband amplifiers, and a high gain summing node and error amplifier are used to generate the error signal controlling the RF modulator.

The basic topology is straightforward; however there are several important design considerations. As the action of the linearizer is to boost the level of modulation signals, the linearizer operating point must be carefully matched against the klystron saturation curve - if the modulation levels drive the klystron to saturation (the inflection point in the power out curve) the sign of the linearizer loop gain inverts, and the positive feedback pushes the loop “over the top”, causing the power output of the klystron to decrease. Starting the RF station, with LLRF signals but no klystron HV, causes this condition and the linearizer must have special circuits and software to recognize this situation. Another issue is the loop gain of the feedback path is a function of the system input level. Figure 2 shows the variation in closed loop bandwidth vs. +/- 1dB variation in input level. For the required 13 dB operating range the linearizer loop gain must be compensated to avoid peaking or loop instability. Referring to figure 1, the loop gain is:

\[
T_L = \frac{V^2}{V_{kd}} V_{comp} K_1 A_i
\]

(1)

![Figure 2: loop bandwidth vs. input level.](image)

The closed loop response of the linearizer loop must be well-damped, and it is important to have nearly 1 MHz bandwidth in the loop to achieve good impedance control over the full direct loop bandwidth. To compensate the loop gain variation, a second wideband modulator in the feedback control loop adjusts the loop gain at different system input levels, as shown in figure 1. The compensation voltage is set to be (where \( k_c \) is a scaling constant, and \( V_{kd} \) is the klystron drive level):

\[
V_{comp} = \frac{k_c V_{kd}}{V_i^2}
\]

(2)

Our initial implementations used an analog technique to implement the \( 1/x^2 \) function - the linearizer prototype uses a digital microcontroller (ADUC7020), which measures the input drive level and klystron drive levels via the diode detectors, and digitally computes a correction voltage to be applied to the modulator controlling the feedback loop gain. This digital process samples at 1 KHz rate and allows the loop gain to track the slow variations in klystron operating point. The digital controller coefficients and operating software allow flexibility in choosing compensation loop bandwidth. The digital controller software also allows the development of monitoring and fault recording functions to study the linearizer in operation.

The linearizer is designed to correct the compression of the klystron small signal gain, and it must do so over the operating range of the high power klystron. While the power required from the klystron varies with beam current over a 100kW to 1.2 MW range, the actual operating point variation of the klystron drive signal is relatively small, as the design of the LLRF regulating loops adjust the klystron high voltage supply to keep the klystron input drive level at a regulated operating point. With this input level regulated, the linearizer then only must correct for the small signal gain variation due to saturation effects, which determines the 13 - 15 dB dynamic range of the linearizer.

These initial linearizers are being developed to demonstrate the feasibility of the technique and to understand via beam measurements the necessary linearizer performance. As it is not possible to easily quantify the contribution of the linearizer if only 1 of four accelerator klystrons is linearized, we constructed 5 complete prototype linearizers, with the intent to operate 4 in the PEP-II LER (with 1 for high power klystron test stand operation). These prototype units have complete RF functionality, though the external remote control interface is minimal, and configuration of the linearizer largely determined via front panel hardware settings. The front panel allows adjustment of the operating points (reference and feedback path gains) and a signal loop tool feature allows the in-situ measurement of the linearizer loop gain necessary to adjust the \( 1/x^2 \) compensation. An external monitor module is used to bring out internal signals as well as send logic signals indicating incorrect operating points of the internal loops and limiter functions.

**LINEARIZER TESTING**

Testing such a non-linear circuit function requires some special care. Initial testing and development of the linearizer technique used a klystron model circuit (a low power non-linear circuit which mimicked the RF saturation and amplitude non-linearity of the high power system). High power tests were also performed on a klystron test stand, where the full power behavior of the linearizer and klystron combination could be exercised.
Figure 3: Klystron power output vs. linearizer input (DC power sweep) showing linearized small signal gain as well as saturated klystron transfer functions. 90 dBm is 1 MW.

Figure 3 shows a full-power amplitude sweep of the linearizer-klystron combination on the test stand with the family of unmodified klystron input-output characteristics for the HV supply range of 55 – 82 KV. The klystron drive level is held constant at 44 dBm over the power sweep via the HV supply regulation. The linearizer action is clearly seen in the linearized klystron output, as is the compression of the klystron, especially at the high output powers.

It is also important to study the dynamic behavior of the linearizer. One useful test is to study the response to an amplitude modulated carrier. The carrier to sideband ratio should remain constant in a linear amplifier. Observing the linearizer output (the compensated klystron signal from the linearizer) shows the increased levels of the sidebands, (as well as harmonics of the modulation) which are then compressed in the klystron.

Table 2: Carrier/Sideband Ratios at different modulation depths for 476 MHz carrier, 10 KHz modulation.

<table>
<thead>
<tr>
<th>Carrier/Sideband Ratios</th>
<th>2.6% AM</th>
<th>10% AM</th>
</tr>
</thead>
<tbody>
<tr>
<td>Input Signal</td>
<td>-37.7 dB</td>
<td>-25.9 dB</td>
</tr>
<tr>
<td>Linearizer Output</td>
<td>-31.6 dB</td>
<td>-20.1 dB</td>
</tr>
<tr>
<td>(to Klystron)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Klystron Output</td>
<td>-39.0 dB</td>
<td>-27.1 dB</td>
</tr>
<tr>
<td>Raw Klystron (no linearizer)</td>
<td>-44.6 dB</td>
<td>-32.2 dB</td>
</tr>
</tbody>
</table>

Table 2 shows the carrier/sideband ratio at various points in the processing chain for 2.6% and 10% modulation. The un-linearized output shows compression of the 2.6% small-signal modulation by -7 dB, while the linearized klystron output spectrum shows the original carrier/sideband ratio is restored to within -1.3 dB. This residual error is due to the finite gain of the control loop.

**SUMMARY AND FUTURE DIRECTIONS**

At the time of the PAC conference 4 linearizer units are installed in the LER and we are anticipating initial beam testing in late spring 2005. A preliminary test with a single linearizer in summer 2004 showed a measurable growth rate reduction[7], but more careful configuration of the linearizer operating point, and linearization of all klystrons in the LER, is required for quantitative measurements of the growth rates. This information is important in predicting the operation of the LLRF and broadband longitudinal feedback for upgraded operating currents and additional RF cavities[8]. We are particularly interested in understanding the depth of small-signal modulation present in the operating machine over variations in current, injection, transient disturbances, etc. which will determine the practical limits of this technique.

**ACKNOWLEDGEMENTS**

The authors thank the ARDA and Accelerator departments for funding this initial prototype technology effort.

**REFERENCES**

PHASE-SPACE DYNAMIC TRACKING BY A TWO PICKUPS DATA ACQUISITION SYSTEM

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Abstract
A two pickups dynamic tracking data acquisition system has been developed at LNF for the DAΦNE Phi-factory. Two oscilloscopes sample horizontal and vertical sum and difference signals from two pickups simultaneously; the sampling clock is locked to the DAΦNE timing system. A horizontal kick excites the beam motion and initiates the acquisition. Turn-by-turn signals are converted to beam position and stored on a server in a database using timestamp labels. Oscillation amplitude versus time, phase space distribution and frequency domain analysis have been evaluated for several lattices and different settings of sextupoles and octupoles. Results are used to check the DAΦNE non-linear model.

INTRODUCTION
DAΦNE, the Frascati Φ-Factory [1], is in operation since 1999. It produces $e^+ e^-$ collisions at 1.02 GeV c.m. energy, for three experiments: KLOE (kaon physics), FINUDA (nuclear physics) and DEAR (atomic physics), running one at a time. Non-linearities in the magnetic structures have been identified in sextupoles and wigglers.

A non-linear model [2] has been developed and a single BPM dynamic tracking acquisition system has been developed [3] to check it by recording turn-to-turn beam position. Recently this system has been upgraded to collect simultaneous signals from two beam position monitors in order to deliver the phase-space shape of the beam centroid motion.

The hardware and software schemes are described in the following section and examples of collected measurements are presented.

SYSTEM DESCRIPTION
The hardware scheme is plotted in Fig. 1. To study the phase-space behavior of the beam, a low current single bunch is stored in the main ring.

An oscillation of the bunch is excited by pulsing the injection (horizontal) kicker, and, at the same time, data acquisition is initiated. The system has 8 input channels collecting transverse difference and sum signals from two beam position monitors. Two oscilloscopes acquire these signals by sampling clocks delivered by the DAΦNE Timing system [4] and synchronized before the measurements by means of a phase shifter module with two independent manual knobs.

![Fig. 1: Scheme of the setup used to record data from two beam position monitor: the beam is kicked by the injection kicker in the horizontal plane.](image)
The use of oscilloscopes instead of a multichannel sampler makes it easier to check if the timing is correct and if the transients are well acquired. However, there is an uncertainty of one turn on the alignment between data from the first oscilloscope and the second one, which have to be fixed offline by the user by the means of the software tools.

A SUN workstation downloads through an IEEE-488 bus the data from the oscilloscopes and several LABVIEW programs allow data storage and off-line analysis. Fig. 2 shows a directory tree ordering the files by particle type (e$^-$ or e$^+$) date and time. Data in the files are in ASCII to be easily read by user programs or spreadsheets.

Figure 2: Directory tree and files stored by the data acquisition system.

The date folder contains a readme file, where the operator writes the relevant machine conditions, as well as beam current and kick amplitude. The date folder contains also the time folders with the measurement files describing the oscillation of the beam centroid. The files called sigmax, deltax, sigmay, deltay are rough data taken from the scopes in Volts. The files called x and y contain the calibrated horizontal and vertical displacements (in mm) from the first BPM. Those called xb and yb are the same from the second one; xph, yph, xbph and ybph contain the corresponding Hilbert transforms of x, y, xb and yb.

The two BPMs are rather close to each other in the ring. The betatron phase advance between them is $\approx 26$ degrees in both planes and the magnetic structure between the first BPM (BPBES108) and the second one (BPBES202) consists in two quadrupoles and three drift space without any nonlinear component. Therefore the betatron transfer matrix between the two BPMs is straightforward, and one can obtain the phase space trajectories at both monitors from the recorded beam positions at each turn.

Denoting by $M$ the transfer matrix between the two BPMs, $X_1$ the transverse position of the beam at the first monitor, $X'_1$ its angle with respect to the ideal trajectory (a straight line between the two monitors), $X_2$ and $X'_2$ the corresponding quantities at the second monitor, we can write:

$$X_2 = M_{11}X_1 + M_{12}X'_1$$

$$X'_2 = M_{21}X_1 + M_{22}X'_1$$

from which we find the two angles corresponding to the two beam positions at each turn and therefore reconstruct the phase space trajectories at each monitor.

$$X'_1 = \frac{X_2 - M_{11}X_1}{M_{12}}$$

$$X'_2 = \frac{(M_{12}M_{21} - M_{11}M_{22})X_1 + M_{22}X_2}{M_{12}}$$

Fig.3 and Fig.4 show the phase trajectories of the beam at the two monitors. The dots are beam position and angle at each one of the first 50 revolutions after the kick, the line is the best ellipse fitting the measured data. Values of the optical functions at the monitor azimuth in the ring are derived from the fitting ellipse parameters.

![Figure 3: First 50 turns phase-space tracking after a kick at BPBES108.](image-url)
MEASUREMENTS ON THE BEAM

Measurements on the $e^+$ ring have been performed at the end of 2004. In particular, on the last day of data acquisition, the positron ring has been characterized by a complete set of measurements for two different lattices: the regular “collision” lattice at and a second one with a slightly larger value of the momentum compaction.

For each lattice, the beam centroid position has been recorded for different kicker amplitudes, (from 10 to 20 kV), with sextupoles on and octupoles on as in the normal operation lattice, with sextupoles on and octupoles off and with sextupole at low intensity and octupoles off. The case with sextupoles completely off was not recorded because even small amplitude kicks led to beam loss.

An example of data analysis is plotted in Fig. 5, showing the horizontal displacements amplitude ($A_x$) during successive revolutions. Beam decoherence is shown for a lattice with octupoles on (red) and off (blue). The $c_{11}$ parameter correlating tune shift to oscillation amplitude can be estimated from the data.

By performing a Fourier transform of the recorded data it is possible to evaluate directly the tune shift versus oscillation amplitude for different lattices.

Fig.6 shows a comparison between the two cases of the previous figure. The oscillation amplitude is given in units of the beam transverse size. The vertical scale is the fractional part of the betatron tune.

ACKNOWLEDGEMENTS

We are grateful to D.Pellegrini for the careful design of the two channels phase shifter module used to time the sampling clocks in input to the oscilloscopes.

REFERENCES

THE CARE ACCELERATOR R&D PROGRAMME IN EUROPE*


Abstract

CARE, an ambitious and coordinated programme of accelerator research and developments oriented towards high energy physics projects, has been launched in January 2004 by the main European laboratories and the European Commission. This project aims at improving existing infrastructures dedicated to future projects such as linear colliders, upgrades of hadron colliders and high intensity proton drivers. We describe the CARE R&D plans, mostly devoted to advancing the performance of the superconducting technology, both in the fields of RF cavities for electron or proton acceleration and of high field magnets, as well as to developing high intensity electron and proton injectors. We highlight some results and progress obtained so far.

THE CARE PROJECT

The CARE project is an Integrated Infrastructure Initiative supported by the European Commission (EC) within the 6th Framework Programme (FP6). Over the years 2004-2008, it aims at improving existing accelerator infrastructures such as those listed in Table 1. Twenty two contracting laboratories and a large number of associated institutes and industrial partners participate in this integrating effort. The CARE general organisation and participation are available on the CARE web site [1] together with the detailed description of work [2].

THE CARE OBJECTIVES

The main objective of the CARE project is to generate a structured and integrated European area in the field of accelerator research and related R&D. The programme includes the most advanced scientific and technological developments relevant to accelerator research for Particle Physics. It is articulated around 3 Networking Activities that provide the long-term scientific vision, and 4 Joint Research Activities which integrate scientific and technical developments over several laboratories.

Networking Activities

The aim of the Networking Activities is to foster and strengthen European knowledge to evaluate and develop efficient methods to produce intense and high-energy electron, proton, muon and neutrino beams as recommended by the European Committee for Future Accelerators (ECFA). They will establish collaborative and prioritised R&D programs aimed at establishing roadmaps toward the longer-term construction of new facilities of worldwide interest.

Table 1: The main existing infrastructures

<table>
<thead>
<tr>
<th>Laboratory</th>
<th>Accelerator</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>CCLRC-RAL</td>
<td>ISIS</td>
<td>Accelerator complex for the neutron and muon facility</td>
</tr>
</tbody>
</table>
| CEA        | IPHI CryHoLab | High intensity proton injector Hor.
| CERN       | PS, SPS, LHC CNGS CTF3 | Proton accelerator complex Neutrino beam Electron two-beam linac test facility |
| CNRS-Orsay | NEPAL       | Test stand with photo injector Coupler test laboratory |
| DESY       | PETRA, HERA TTF | Electron and proton accelerator complex Electron superconducting linac test facility and FEL |
| FZR        | ELBE        | Electron linear accelerator |
| GSI        | SIS, ESR    | Heavy-ion accelerator complex |
| INFN-LNF   | DAPHNE      | Electron-positron collider |
| PSI        | SINQ        | Accelerator complex for the neutron and muon facility |

Three Networking Activities span the full duration of the project

- ELAN (Electron Linear Accelerator Network) for electron accelerators and linear colliders;
- BENE (Beams in Europe for Neutrino Experiments) for neutrino and muon beams;
- HHH (High energy High intensity Hadron beams) for hadrons rings and colliders.

Joint Research Activities

Four Joint Research Activities aim at developing critical and/or beyond the actual state-of-the-art components and systems to upgrade the infrastructures:

- SRF (Superconducting RF): the development of the superconducting cavity technology for the acceleration of electrons with gradient exceeding 35MV/m and the development of the necessary RF technology;
- PHIN (Charge production with Photo-injectors): the improvement of the technology of photo-injectors, in

*Work supported by the European Community-Research Infrastructure Activity under the FP6 “Structuring the European Research Area” programme (CARE, contract number RII3-CT-2003-506395).
particular to match the severe requirements necessary for demonstrating the two-beam acceleration concepts;

- HIPPI (High Intensity Pulsed Proton Injector): the developments of normal and superconducting structures for the acceleration of very high-intensity proton beams as well as challenging beam chopping magnets;
- NED (Next European Dipole): the development and mastering of the Nb3Sn technology for reaching very high magnetic fields (>15T) and high current densities (>1500A/mm2).

The SRF and PHIN activities are foreseen to end in 2007, HIPPI in 2008, and NED in 2006.

**HIGHLIGHTS OF THE CARE PROJECT**

In this section, we highlight some of the progress obtained in the year 2004. A complete review of the first year activity was made at the CARE’04 annual meeting [3] held in November at DESY, and is documented in the CARE Annual Reports [4].

**Networking Activities**

Each Networking Activity has organized several internal meetings and broader workshops where the scientific case and the strategy of the field have been discussed. Highlighting one such event per activity:

- ELAN organized in November at DESY a meeting [3] where the European contributions to the International Linear Collider (ILC) project, in preparation of the first ILC workshop at KEK, were assembled.
- BENE co-organized in May at CERN the workshop “Physics at a Multi MegaWatt Proton Source” [5] which reviewed the parameters of a proton driver for a future neutrino facility.
- HHH organized in November at CERN the workshop “Beam Dynamics in Future Hadron Colliders and Rapidly Cycling High-Intensity Synchrotrons” [6] which reviewed the critical items and possible scenarios for CERN-LHC and GSI-SIS upgrades.

**The SRF Joint research Activity**

- Scientific investigations on coated Niobium films by the vacuum arc method at IPJ-Swierk (see Fig.1) and INFN-Roma have shown that the superconducting properties, i.e. J_c and T_c, are the same as in bulk Niobium
- The progress with the preparation of cavities by electropolishing (see Fig. 2) and moderate bake out give hope that this method results in cavities with accelerating gradients above 30 MV/m and quality factors above 10^{10}.
- RF studies at CNRS-Orsay of two alternative couplers design are complete (see Fig. 3). Prototypes will be built in industry and RF tests are foreseen in spring of 2006.
- The progress in the design of two piezo-tuners, lateral at CEA or axial at INFN-Milano (see Fig.4), will allow the fabrication and RF-tests of tuner prototypes in 2005.

**The PHIN Joint research Activity**

- The characteristics of more than 30 photocathodes, (preparation condition, quantum efficiency, laser wavelength, lifetime, vacuum conditions…) were collected.
- A new superconducting RF gun with 3 ½ cells has been designed at FZR-ELBE (see Fig.5).
- The demonstration of a high charge (0.5nC) mono-energetic 170 MeV ± 20 MeV electron beam generation in the laser plasma accelerator concept has been achieved at CNRS-LOA (see Fig. 6).
- Experiments on pulse shaping with the acousto-optic modulator (Dazzler) achieved the required square laser pulse characteristics before the amplifier system at INFN.
The Joint research Activity: HIPPI

- RF studies have been completed and prototypes are in fabrication for a Cross-H DTL at GSI and a Cell Coupled DTL at CERN (see Fig.7).
- A $\beta=0.47$ elliptical cavity fabricated at INFN-Milano reached $16 \text{ MV/m}$ accelerating gradient with $Q_0 = 5.10^9$ at a vertical RF test in CEA-Saclay (see Fig. 8).
- Superconducting spoke resonators and CH prototype cavities, ranging $\beta=0.1$ to $\beta=0.35$, have been designed at FZJ-Jülich, CNRS-Orsay and IAP-Frankfort (see. Fig.9), and fabricated in industry. RF tests have started.
- A multi-laboratory comparison of 3D high intensity linac codes with space charge solvers has been initiated and a benchmarking experiment in the UNILAC DTL at GSI is being prepared.

The Joint research Activity: NED

- NED and HHH co-organized in March at Archamps the workshop “Accelerator Magnet Superconductors” [7] to review present R&D and define directions of developments in connection with European industries.
- Magnetic designs for large bore and high field dipole magnets have been studied at CERN in order to define the characteristics of Nb$_3$Sn strands suitable to reach a $15 \text{ T}$ field for two different apertures (see Table 2).
- Two contracts for Nb$_3$Sn conductor development have been awarded to Alstom/MSA (France) and SMI (The Netherlands).

<table>
<thead>
<tr>
<th>Bore [mm]</th>
<th>Design Type</th>
<th>$B_s$[T]</th>
<th>Energy [kJ/m]</th>
<th>Max Pres. [MPa]</th>
<th>Outer Diam. [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>88</td>
<td>Layer</td>
<td>14.42</td>
<td>1810</td>
<td>148</td>
<td>1004</td>
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<tr>
<td>160</td>
<td>Slot</td>
<td>13.87</td>
<td>3959</td>
<td>129</td>
<td>1734</td>
</tr>
</tbody>
</table>

CONCLUSION

The CARE project started successfully a multi-laboratory collaborative effort following the multi-year plan of integrated R&D programmes. Many parts of the programme are synergetic like the tuner and coupler developments between SRF and HIPPI. Driven by particle physics, the CARE project has also strong synergies with other programmes supported by the European Union like EURISOL for nuclear physics, XFEL and EUROFEL for free electron lasers and ITER for fusion research. Dissemination of the acquired knowledge proceeds via the CARE publication repository [8] and the organisation of activity workshops and of the CARE annual meeting.

REFERENCES

COMMISSIONING AND FIRST MEASUREMENTS ON THE CTF3 CHICANE

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Abstract
The transfer line between the linac and the first recombination ring (Delay Loop) of the CTF3 project has been installed at CERN in spring-summer 2004. In the transfer line a magnetic chicane is used to tune the length of the bunches coming from the linac in order to minimize the Coherent Synchrotron Radiation contribution to the beam energy spread in the recombination system. The first measurements of the beam parameters at several linac and stretcher settings are described. We report the compression curve as a function of the optical parameter R_{66} representing the dependence of the longitudinal position of a particle on its energy, obtained by measuring the bunch length with a 3 GHz RF deflector.

INTRODUCTION
The Compact Linear Collider (CLIC) project is a multi-TeV electron-positron collider for particle physics based on the two-beam acceleration concept; a high-intensity drive beam powers the main beam of a high-frequency (30 GHz) linear accelerator with a gradient of 150 MV/m, by means of transfer structure sections.

The aim of the CLIC Test Facility (CTF3) is to make exhaustive tests of the main CLIC parameters [1]. An international collaboration participates to the construction of the machine and the LNF contributes to the realization of a large part of the recombination system, consisting of two rings which will multiply the bunch frequency and peak current by a factor of ten. In particular the INFN Frascati laboratories responsibility is to design and realize the first of the two rings of the bunch train compression system, the Delay Loop (DL), and the transfer line that connects the Linac to the DL including a magnetic chicane used to vary the bunch length (see Fig. 1).

Figure 1: Layout of the Transfer line and Delay Loop.

CTF3 is under construction in the LEP preinjector complex building at CERN. It uses where possible the existing magnets, power supplies, equipments and ancillary system. In summer 2004 the chicane and the transfer line have been installed and aligned in the tunnel; the vacuum chamber connected and tested together with the diagnostics devices [2]. In autumn 2004 the commissioning of this part of the machine started and a full set of measurements on the electron beam characteristics has been performed. The beam transverse emittances have been measured with the quadrupole scan method monitoring the beam sizes on a carbon OTR screen. The bunch length with different optical function configurations in the magnetic chicane has been measured using a 3GHz radio-frequency deflector.

TRANSFER LINE COMMISSIONING
The transfer lines elements have been tested before the commissioning. In particular the vacuum chamber were baked-out in the Frascati Laboratories and shipped in light nitrogen overpressure. After installation the achieved vacuum was better than 8*10^{-9} Torr in all the chambers without any heating. The tests of the magnets power supplies, the beam position monitor (BPM) electronics and the magnets polarity control have been completed before starting the operation shifts.

The commissioning of the transfer line, including the magnetic stretcher-compressor chicane, has been performed in eight weeks of operation starting from October 2004, sharing the time with the power extraction system (PETS) experiment [3] that use a dedicated line connected, through a dog-leg, at the low energy linac section. The first beam has been transported up to the spectrometer through the chicane by-pass after matching the optical function at the linac exit with two triplets placed at the chicane end. The chicane has been used the first time with the quadrupoles off, obtaining a good measurement of the beam energy, of the dispersion function and of the BPM calibration. The trajectory has been reconstructed with the beam position monitor system resulting well centered with no corrector magnets on. After the first check the beam has been transported with different configurations of the optics that permit, by varying the quadrupoles currents, to change the bunch length in a very wide range at the chicane exit. The full transport efficiencies for the different optical configura-
tions have been monitored summing the calibrated signals of the beam position monitors.

MEASUREMENTS

Measurements on beam characteristics have been done with different sets of conditions. We summarize here the most representative, which corresponds to the beam parameters listed in Table I.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Charge per bunch</td>
<td>1.3 nC</td>
</tr>
<tr>
<td>Bunch length at linac exit</td>
<td>6 ps</td>
</tr>
<tr>
<td>Beam energy</td>
<td>100 MeV</td>
</tr>
<tr>
<td>Energy spread</td>
<td>1.2 %</td>
</tr>
<tr>
<td>Number of bunches in the train</td>
<td>600</td>
</tr>
<tr>
<td>Bunch train duration</td>
<td>200 ns</td>
</tr>
<tr>
<td>Average current</td>
<td>3.8 A</td>
</tr>
</tbody>
</table>

Energy and energy spread measurements

Energy and energy spread along the bunch train, as well as individual bunches, have been measured with the spectrometer at the line end and with the beam position monitors in the dispersive regions. During the measurements the energy of the bunches along the train must be constant; an efficient control system of the klystron phase permits to square the RF pulses that power the accelerator sections.

Emittance measurements

The horizontal and vertical emittances have been measured with the quadrupole scan method, observing the the beam transverse dimensions on a carbon OTR screen as the current in an upstream quadrupole was varied. The produced OTR radiation has been collected by a large aperture optics in a CCD camera.

The values of the horizontal and vertical emittances measured are 112 and 103 mm*mrad respectively, in good agreement with the expected 100 mm*mrad value. An example of the measurement performed at the linac end is shown in Fig. 2.

Bunch length measurements

The power extraction efficiency from the drive beam calls for precise control of the bunch spacing and of the beam emittance along the whole frequency multiplication system. The emittances, both transverse and longitudinal, are affected by the collective effects depending on bunch length and energy spread. The chicane between the Linac and the DL has been designed with a wide range of $R_{56}$ tunability, where, being $D$ the dispersion function and $\rho$ the constant bending radius in the dipoles

$$R_{56} = \frac{1}{\rho} \int D(s) \, ds$$

is the first order transfer matrix element relating the particle position along the bunch with its energy deviation $\Delta p/p$:

$$ct = \left( ct \right)_0 + R_{56} \frac{\Delta p}{p} + T_{566} \left( \frac{\Delta p}{p} \right)^2 + \ldots$$

and $T_{566}$ is the corresponding second order transfer matrix term depending on the chromaticity of the line. The tunability range is large essentially for diagnostic purposes. The chicane with quadrupoles off has $R_{56} = 0.46 \text{ m}$ and very small $T_{566}$. By increasing the horizontal focusing, $R_{56}$ goes to negative values and $|T_{566}|$ together with the other 2nd order terms increases and the beam distribution becomes non-gaussian.

A 3GHz RF deflector [4], placed after the chicane, has been used for the bunch length measurements. The head and the tail of each bunch, passing through the deflector cavities at field zero crossing point, are deflected vertically and in opposite direction; the longitudinal distribution is converted into vertical distribution on an OTR screen intercepting the beam and measured via an optical system and CCD camera.

An accurate image analysis permits to reduce the errors due to the background coming from the CCD and the OTR screen.

We obtained a calibration for the measurement by relating the displacement of the beam distribution centroid in pixels with the phase of the RF wave. The calibration result is a ratio of pixels per degrees valid for a certain value of the RF power and a certain distance of the screen from the deflector.

We have chosen to calculate the RMS value of the beam to characterize its width rather than the standard deviation obtained by a gaussian fit of the profile, because in most cases the beam profile was not gaussian at all and the fit was not congruent with the profile. In case of gaussian beam the RMS and the fit give the same results. However the disadvantage of taking the RMS value is the weight of the tails in the calculation, so that a very
accurate filter is needed to make a precise selection of the beam. We used IACO, a Labview and Matlab based software, that applies a filter on a digital image. The filter subtracts the background found by a statistical treatment of the image and then via an iterative algorithm removes the isolated x-ray produced spikes. At the end of every interaction the program compares the value of parameters such as sigma and centroid, stopping when their changes are negligible (less than \( \frac{1}{2} \) pixel).

For each measurement we took many images; the program averages over all the values of the parameters coming from different images inside the same directory (measurement), giving out the average centroid and sigma (x and y) for each directory, and respective errors.

The transverse distribution of the bunch at the OTR screen position is the convolution between the deflected longitudinal profile and the vertical dimension of the bunch at the same position (\( \sigma_y \)). To achieve good resolution the vertical dispersion induced by the RF deflector has been chosen bigger than \( \sigma_y \). For each measurement at different \( R_{56} \), the spot size without deflection has been stored in order to normalize the measure.

The bunch length is determined by measuring the vertical distribution size.

The beam has been accelerated on crest along the linac, except on the last section where 30% off crest on the negative side gives a correlation in longitudinal phase space.

The value of the chicane \( R_{56} \) has been varied from 0.45 to -0.2 m. According to the ELEGANT code simulations, the maximum expected compression corresponds to \( R_{56} = 0.2 \text{m} \) (see Fig. 3), and this has been confirmed by the measurements with a very good agreement.

![Figure 3: Simulated beam transverse distributions for three different values of \( R_{56} \).](image)

The minimum bunch length is less than 0.5 mm. The comparison between the simulated transverse distributions on the screen and the measured ones (Fig. 4) shows also a very good agreement, sign of good modelling of the whole system (Fig. 5).

![Figure 4: Beam transverse distributions on the OTR for the same conditions of Figure 3.](image)

![Figure 5: Bunch length vs \( R_{56} \) factor: dot measured, squares simulated.](image)

**CONCLUSIONS**

Installation and commissioning of CTF3 transfer line between linac and Delay Loop has been completed. The first set of measurements of the beam characteristics such as emittance, bunch length tunability with \( R_{56} \) and transfer efficiency are in good agreement with the expected values.

**REFERENCES**


Abstract
The SPARC project has entered its installation phase at the Frascati National Laboratories of INFN: its main goal, the promotion of an R&D activity oriented to the development of a high brightness photoinjector to drive SASE-FEL experiments, is being vigorously pursued by a collaboration among ENEA-INFN-CNR-Universita` di Roma Tor Vergata-INFM-ST. In this paper we will report on the installation and test of some major components, like Ti:Sa laser system, RF gun and RF power system. Advancements in the control and beam diagnostics systems will also be reported, in particular on the emittance-meter device for beam emittance measurements in the drift space downstream the RF gun. Recent results on laser pulse shaping show the feasibility of producing 10 ps flat-top laser pulses in the UV with rise time below 1 ps. First FEL experiments have been proposed, using SASE, seeding and non-linear resonant harmonics.

INSTALLATION OF MAIN COMPONENTS
The SPARC project is by now in its advanced installation phase at LNF; tests of related equipments and instrumentation are also under way. The 150 MeV S-band photo-injector and the 12 m undulator for the FEL experiments are located inside an underground bunker, which hosts as well the clean room containing the Ti:Sa laser system driving the photo-cathode. As discussed elsewhere [1], the project aims at conducting a bouquet of advanced experiments in the production, characterization and control of high brightness electron beams, as those required by X-ray FEL’s and advanced high gradient acceleration techniques (plasma, IFEL, etc.).

Figure 1: Layout of SPARC photo-injector, with RF-gun, 3 S-band accelerating sections and FEL undulator (6 modules). Beam line for undulator by-pass is also shown.

The layout of the machine, shown in Fig.1, displays a RF-gun, 3 S-band SLAC-type accelerating sections, and a 6-module 12-m long undulator for SASE and seeded FEL experiments in the 88-500 nm wavelength range.

The installation of the RF source and distribution system started last month. The klystron pulsed power modulators, supplied by PPT, have been positioned in the SPARC klystron hall, as well as the klystrons (45 MW,
2856 MHz, TH2128C model manufactured by Thales), as shown in Fig.2. The modulator connections with various controls and ancillary systems are being made. Modulators can switch the klystrons at a maximum rep. rate of 10 Hz, with HV pulses of 310 kV – 340 A.

The modulator power test, scheduled at the end of this month, will be performed initially with the klystron operating in diode-mode. The installation of waveguide distribution network and RF devices (circulators, shifters, etc.) will begin next month.

Figure 2: SPARC klystrons with oil tanks installed in the SPARC building (upper facility room or klystron hall).

The 1.6-cell RF gun and the emittance-compensation solenoid have been delivered at LNF in February from UCLA [2]. The gun supports are being modified to gain full control of the gun axis alignment. The water flow into the gun has been measured up to 5 l/m, a value that should allow control of the gun temperature at the level required for operation up to 10 Hz. The magnetic solenoid yoke has been assembled and it is also going through some minor mechanical modifications. The solenoid uses 4 different coils that can be independently excited. The magnetic field will be measured to check for axis misalignments and to record longitudinal magnetic field profiles in the different current configurations. The full system should be fully tested, mounted and aligned by mid summer and ready for RF power tests in September.

Two accelerating sections will be delivered next July by Mitsubishi, while one of the two sections given by SLAC to SPARC, as part of a collaboration agreement, is under test. As shown in Fig.1, the first accelerating section will be embedded (see yellow zone) in an array of solenoids, required to produce a magnetic field for additional focusing in order to comply with the Ferrario working point[3] matching conditions for emittance compensation. Thanks to a newly funded European project, EUROFEL, an additional array of solenoids will be built and installed around the second section, in order to further improve the performances of emittance compensation in particular when RF compression is applied [4].

The Ti:Sa laser system, built by Coherent, is now under final acceptance tests. The oscillator is already installed inside the clean room in the SPARC bunker, while the amplifier is being shipped by Coherent to LNF for final acceptance tests of the whole laser system: these will be conducted next month at LNF. The HIDRA-50 amplifier system, made of one regenerative and two multi-pass amplifiers, has already reached the specs in the infra-red, delivering 50 mJ of output pulse energy with 104 fs pulses and good beam quality (M2x =1.9 and M2y =1.6). Preliminary tests in the UV (266 nm), performed after the third harmonic crystal and the UV stretcher, showed the capability to reach 1.8 mJ of pulse energy with quite good pulse-to-pulse stability, i.e. less than 4.5%, and a fairly good beam quality, i.e. M2x =2.7 and M2y =1.9 . These tests will be further completed at LNF soon.

Figure 3: HIDRA-50 amplifier for the SPARC laser.

A preliminary measurement of the time jitter between the laser oscillator and an external reference 79 MHz RF wave was performed at LNF. The signal from a photodiode looking at the optical pulse train, properly filtered and amplified, was mixed with a portion of the 79 MHz wave driving the oscillator phase-locking loop.

Figure 4: Output spectrum of laser oscillator.

The relative phase between the two signals was measured by monitoring the mixer output: an upper limit of 1.4 ps was found. A characterization of the oscillator output spectrum was also performed, showing a quite good behavior (see Fig.4).

The emittance-meter device has been completed, as shown in Fig.5, and is ready to be installed in the drift line after the RF gun and focusing solenoid system, in
order to conduct measurements of the rms normalized transverse emittance as a function of the drift length. This measurements will be performed at the beginning of next year running the beam at the RF-gun exit energy of 5.7 MeV, before installation of the 3 accelerating sections.

**BEAM DYNAMICS STUDIES**

BEAM DYNAMICS STUDIES

Figure 5: Emittance-meter device with long bellows.

**R&D ACTIVITY**

**Laser Pulse Shaping**

Previous measurements of laser pulse shaping using the Dazzler were reported in [1], showing promising results. A more complete experiment involving electron bunch production with shaped laser pulses was conducted at BNL-DEU by a SPARC-SLAC-BNL-DEU collaboration, and is reported in [8]. An R&D activity on laser pulse shaping with LCM masks is also in progress and will eventually be integrated in the SPARC laser system.

**X-band cavities**

The design and realization of an X-band accelerating section for linearizing the longitudinal phase space of the SPARC beam is under way. The structure, operating on the π standing wave mode, is a 9 cell structure fed by a central coupler and is designed to achieve 42 MV/m accelerating gradient. Bead-pull measurements performed on a copper prototype at room temperature were in very good agreement with numerical predictions. Mechanical details of the realized prototype and RF properties of the structure as a function of the assembly characteristics are discussed in more details in [6].

**FEL EXPERIMENTS**

FEL EXPERIMENTS

SPARC participates to the EUROFEL programme also in the seeding experiments work package. We foresee the installation of a chamber for generating short pulses (few tens of fs) of high order harmonics of the Ti:Sa generated in gas (266nm, 160 nm, 114nm, 88nm), and to feed the FEL amplifier with this seed pulse. The chamber and the related hardware will be provided by the CEA-SPAM (Service de Photons, Atomes et Moléculles) which also participate to the experiment through the EUROFEL framework. Diagnostics of the output radiation in terms of spectrum and pulse duration will provide relevant information about the FEL amplification process. The SPARC radiation will be monitored by diagnostic stations located in between the six undulator sections to follow the dynamics of the pulse propagation in different FEL regimes, from the shot noise to the exponential growth, to the saturation and beyond.

**CONCLUSIONS**

Main components of the SPARC project are under installation and test: we expect to conduct the first beam emittance-meter experiments during the first months of next year. The first beam at full energy out of the Linac is due within June 2006. The SPARC system will be upgraded during the next 5 years to become an advanced accelerator facility as described in [7].

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DESIGN AND MEASUREMENTS OF AN X-BAND ACCELERATING CAVITY FOR SPARC

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Abstract
The paper presents the design of an X-band accelerating section for linearizing the longitudinal phase space in the Frascati Linac Coherent Light Source (SPARC). The structure, operating on the standing wave mode, is a 9 cells structure fed by a central coupler and it has been designed to obtain a 42 MV/m accelerating gradient. The 2D profile has been determined using the electromagnetic codes Superfish and Oscar-2D while the coupler has been designed using HFSS. Bead-pull measurements made on a copper prototype have been done and the results are illustrated and compared with the numerical ones. Mechanical details of the realized prototype and RF properties of the structure as a function of the assembly characteristics are also discussed.

INTRODUCTION
The use of an X-Band structure operating at 11.424 GHz is required to compensate the non-linearity distortions due to the RF curvature during acceleration and compression[1] of the SPARC Phase II[2]. The schematic layout is reported in Fig. 1. The X-Band structure, designed to obtain 42 MV/m accelerating gradient, is a 9 cells π-mode structure fed by a central coupler. The fourth harmonic of 2.856 GHz has been chosen for space availability reasons and also because the technologies in the X-Band power sources and modulators have been already developed for future linear collider projects.

THE X BAND STRUCTURE DESIGN

2D Profile
The detailed analysis of the structure design without coupler is reported in [3]. The 2D structure dimensions are reported in Fig. 2 and have been determined with the 2D electromagnetic (e.m.) codes Superfish [4] and Oscar-2D[5]. The choice of 9 cells has been done to achieve a total accelerating voltage V=5 MV with 3 MW of peak input power. No dedicated dampers of the parasitic higher order modes have been adopted since the X-Band structure operates on single bunch. Other cavity parameters are reported in Table 1.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quality factor Q</td>
<td>8400</td>
</tr>
<tr>
<td>R/Q [Ω/m]</td>
<td>9165</td>
</tr>
<tr>
<td>Average dissipated Power [W]</td>
<td>270</td>
</tr>
<tr>
<td>Peak axial E-field [MV/m]</td>
<td>57.5</td>
</tr>
<tr>
<td>Kilpatrick factor</td>
<td>1.197</td>
</tr>
<tr>
<td>Peak surface electric field [MV/m]</td>
<td>105</td>
</tr>
</tbody>
</table>

Coupler Design
Concerning the coupler design, it has been decided to feed the cavity in the central cell in order not to excite the mode 8/9 π that has the frequency nearest to the π mode and zero field in the central cell. Therefore with a central coupler we have a much greater separation of the modes and, consequently, the working mode is less perturbed by the closest one. To reduce the coupler window dimensions we have decided to taper the smaller dimension of the standard X-band waveguide (10.16 mm) to the dimension of 4 mm. The coupling cell is sketched in Fig. 3.

The dimension of the coupler window (w) and of the central cell radius (Rc) have been tuned in order to obtain simultaneously a coupling coefficient β = 1, a resonant frequency of the whole system (cells+coupler) equal to 11.424 GHz and to preserve a good field flatness. This has been done using the e.m. code HFSS [6] by following two steps:

a) we have simulated a single cell with coupler and the dimensions of the coupler window and cell radius have been tuned in order to obtain a coupling coefficient β = 9 (exactly 9 times the coupling coefficient that we would reach with the complete structure) and a cell resonant frequency equal to 11.424 GHz;
b) we have simulated the complete structure with the dimensions found in the previous case and we have slightly adjusted the dimensions of the coupler cell and
window to obtain a perfect field flatness at the resonant frequency of 11.424 with $\beta = 1$.

After this procedure we have obtained the external quality factor $Q_{\text{EXT}} = 7900$ and the coupling coefficient $\beta = 1.09$ with a good field flatness (within few percent).

Figure 3: sketch of the coupling cell.

COPPER PROTOTYPE AND MEASUREMENT SETUP

A full scale copper prototype has been constructed and it is shown in Fig 4. The 9 cell structure has been designed for brazing, but the RF tests refer to a mechanically joined structure. The structure has been realised by mechanical machining with a numerically controlled lathe and the obtained precision is below 0.01 mm, while the surface roughness is not worse than 0.4 $\mu\text{m}$. The surface finishing was obtained directly by mechanical machining with custom cutting tools, avoiding any polishing technique and only silicon and sulfur free cutting fluid was used. Each cell dimension has been checked with a quality control test. The final machining was done at constant temperature in order to guarantee as much as possible the uniformity of the mechanical dimensions of the cells.

The assembling procedure foresees the joining of the nine cells using two stainless steel disks used to press the structure by means of three 8 mm diameter copper rods. A torque of 5 Nm corresponds to a pressure of roughly 80 N/mm$^2$.

Two type of different measurements have been done:

a) transmission (or reflection) scattering coefficients measurement between the two lateral antennas or between the antennas and the central coupler;

b) bead pull measurements.

With the first type of measurements we have found the resonant frequency, the $\beta$ coefficients of the input ports and the unloaded or external quality factors of $\pi$ (or other) mode(s). With the second type of measurements we have found the longitudinal electric field on axis and we have calculated the shunt impedance of the structure.

Figure 4: copper prototype of the X band structure.

MEASUREMENTS RESULTS

The transmission coefficient between the two small antennas and between the antenna and the central coupler are reported in Figs. 5a and 5b respectively. As previously observed, we can excite only 5 over 9 possible modes by the central coupler because we impose a non-zero field in the central cell. On the contrary with the two antennas we can excite all the possible modes. The quality factor of the resonance has been measured as a function of pressure realized by the rods. The measured quality factors, unloaded and external, agree with the theoretical one within few percent even if the structure is not brazed. As an example the quality factor of the resonance has a function of pressure realized by the rods is reported in Fig 6.

Figure 5: transmission coefficients between the two small antennas and coupler input port.

Figure 6: measured quality factor of the $\pi$ mode resonance as a function of pressure realized by the rods.
The measured dispersion curve, compared with the one obtained from HFSS and SUPERFISH, is reported in Fig. 7.

With the bead pull technique we have measured the electric field on axis. A careful optimization of the measurement setup has been done in order to minimize the systematic errors and to better understand the uncertainty of the measurements. The most important reasons of induced errors in the measurements were:

a) the effect of nylon wire that induced an unwanted perturbation in the frequency measurement. To cancel this systematic error different measurements have been done with different nylon wire diameters. A typical phase resonance measurement with different wire diameters is reported in Fig. 8. The best results have been obtained with the smallest wire and the final small systematic error has been completely cancelled considering the frequency shift with and without the perturbing object;

b) the effect of the drops of glue used to fix the perturbing object. It gave a perturbation in the frequency measurement of the order of 10% of the total frequency variation. To take into account this effect different measurements have been done in order to subtract the systematic perturbation to the measure;

c) the effect of jitter in the longitudinal coordinate between different measurements and within a single measure. This problem, given by the stepping motor, has been reduced using a weight no more than 75 g, and correcting off-line the measurement results.

To calculate the $R/Q$ of the structure it has been necessary to determine the form-factor of the different perturbing objects. Using Slater’s theorem we have calibrated the form factor comparing the perturbation induced by the perturbing object in a cavity with known field with the analytical result. For this purpose, It has been used a pill-box cavity working at 1.91 GHz on the TM_{010} mode. Using different resonant mode of the pill-box cavity we have also checked that the form-factor does not depend on the frequency. The measured longitudinal electric filed on axis, after the tuning procedure, is plotted in Fig. 8. The reached field-flatness is of the order of 1% at the nominal resonant frequency of 11.424GHz.

The calculated $R_p/Q_s$ normalized to the cavity length is $\approx 9500$ and it is in very good agreement with the simulation results.

**Figure 7: measured dispersion curve.**

**Figure 8: phase of resonance measurement with different wire diameters: a) 0.18 mm; b) 0.148 mm; c) 0.083 mm.**

**Figure 8: measured longitudinal electric field on axis.**

### CONCLUSIONS

In the paper we have presented the design of the X-band accelerating section for linearizing the longitudinal phase space in the Frascati Linac Coherent Light Source (SPARC). Quality factors, resonant frequency and electric field measurements have been done on a copper prototype. Even if the prototype is not brazed the reached quality factors are very close to the theoretical ones. Concerning the electric field measurement with the bead pull technique we have discussed the most important reasons of induced errors and how to cancel these effects. Brazing tests are now in progress in the LNF for the construction of the final device.

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START TO END SIMULATION FOR THE SPARX PROJECT
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Abstract
The first phase of the SPARX project now funded by MIUR (Research Department of Italian Government) is an R&D activity focused on developing techniques and critical components for future X-ray FEL facilities. The aim is the generation of electron beams with the ultra-high peak brightness required to drive FEL experiments. A FEL source realization is foreseen within this program, which comprises two lines of activity: a) the use of the SPARC high brightness photoinjector to test RF compression techniques and the emittance degradation in magnetic compressors due to CSR, b) the production of radiation in the range of 3-5 nm, both in SASE and SEEDED FEL configurations, in the so called SPARXINO test facility, based on the upgrade of existing Frascati 800 MeV LINAC. In this paper we present and discuss the preliminary start to end simulations results for SPARXINO.

INTRODUCTION
SPARX is the project for a SASE-FEL X-ray source proposed by ENEA, INFN, CNR and Università Tor Vergata. The first phase has been funded by MIUR and by INFN: it is mainly focused on two lines. The use of the SPARC high brightness photoinjector [1] to develop experimental test on RF compression techniques and other beam physics issues, like emittance degradation in magnetic compressors due to CSR. Production of soft and hard X-rays in a SASE-FEL with harmonic generation, in the so called SPARXINO test facility, based on the upgrade of existing Frascati 800 MeV LINAC. In the next sections we describe a preliminary layout of the SPARXINO test facility, the required R&D efforts and the start to end simulation results.

THE SPARXINO TEST FACILITY
A spectral range from 10 nm to 1 nm has been considered for the radiation. SASE-FEL’s in this wavelength range require high brightness beam at the undulator entrance. In Table 1 a preliminary parameter list is reported for such a source, while in Fig. 1 the schematic layout is shown. It consists of an advanced high brightness photoinjector followed by a first linac, Linac1, that drives the beam up to 430 MeV with the correlated energy spread required to compress the beam in a subsequent magnetic chicane. The second linac, Linac2, drives the beam up to 1.2 GeV while damping the correlated energy spread taking profit of the effective contribution of the longitudinal wake fields provided by the S-band accelerating structures.

The photoinjector
This linac design integrates a rectilinear RF compressor in a high brightness photoinjector, as proposed in [3], thus producing a 300-500 A beam in the early stage of the acceleration. The SPARXINO linac will be the first SASE FEL experiment operating with RF and magnetic compressors in the same linac. According to the simulation results the beam compression at low energy (<150 MeV), still in the space charge dominated regime, turns out to be feasible provided that a proper emittance compensation technique is adopted [4], a possibility that is not viable in a magnetic chicane. Moreover the propagation of a short bunch in the Linac1 reduces the potential emittance degradation caused by transverse wake fields, while a proper phasing of the linac can control the longitudinal wake fields.

The injector design for the SPARXINO test facility is based on the SPARC high brightness photoinjector [5]. It considers a 1.1 nC bunch 10 ps long (flat top) with 1.1 mm radius, generated inside a 1.6-cell S-band RF gun of the same type of the BNL-SLAC-UCLA one [6] operating at 120 MV/m peak field equipped with an emittance compensating solenoid. Three standard SLAC type 3-m TW structures each one embedded in a solenoid boost the beam up to 150 MeV. With a proper setting of the accelerating phase and solenoid field amplitude it is possible to increase the peak current preserving the beam transverse emittance. For the case presented here a setting has been chosen that provides a bunch average current of 450 A with a normalized rms emittance below

<table>
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<tr>
<th>Beam Energy</th>
<th>1.2</th>
<th>GeV</th>
</tr>
</thead>
<tbody>
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<td>1-2.5</td>
<td>kA</td>
</tr>
<tr>
<td>Emittance (average)</td>
<td>2</td>
<td>mm-mrad</td>
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<tr>
<td>Emittance (slice)</td>
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<td>mm-mrad</td>
</tr>
<tr>
<td>Energy spread (correlated)</td>
<td>0.1</td>
<td>%</td>
</tr>
</tbody>
</table>

Figure 1: Schematic layout of the SPARXINO test facility.
The energy spread, peak current and transverse emittance along the bunch, at the photoinjector exit, are shown in Fig. 2, as obtained from Parmela simulation [8].

The Linac

The SPARXINO linac is based on the upgrade of the existing DAΦNE injection facility. The DAΦNE injection system is a 60 m long LINAC [9] equipped with 15 S-band (2.865 GHz) SLAC-type 3 m long accelerating structures driven by four 45 MW klystrons each followed by a SLED peak power doubling system. At present it delivers 0.8 μs RF pulses at a repetition rate of 50 Hz as required for the DAΦNE operation. A quadrupole FODO focusing system is distributed along the entire linac. It accelerates the positron bunches emerging by the Positron Converter, up to the maximum energy of 550 MeV and the electron bunches up to 800 MeV. A drift space about 15 m long is available at the linac output for the installation of the undulator. The Linac energy upgrade to 1.2 GeV can be achieved, as shown in Fig. 3, by upgrading the accelerating field of the existing units up to 25 MV/m. The Linac waveguide network must also be modified in order to supply two accelerating units per RF station. This system configuration requires four new 45 MW klystrons. More over the availability for inserting four more SLAC-type sections will provide the possibility to reach a final energy of 1.5 GeV.

High beam brightness can be achieved by installing a copy of the 12 m long SPARC photoinjector upstream the DAΦNE linac, with a minor modification of the existing building, and a magnetic compressor at \( E = 430 \text{ MeV} \) just at the entrance of the existing Positron Converter thus keeping the possibility to operate the linac as DAΦNE injector. Nevertheless the full compatibility of the SPARXINO test facility with the DAΦNE actual operation or future upgrade is one of the basic issues of our study.

The lattice

Moving from the necessity of using existing facilities the main task was the integration of both the photoinjector and the magnetic compressor sections in the DAΦNE linac lattice, together with the design of a high energy dogleg able to drive the final electron beam to the undulator area while matching the existing building constraints. The proposed layout is schematically shown in Fig. 4; it provides the insertion of the photoinjector and the magnetic chicane before the existing Positron Converter (PC), while keeping untouched the positron source itself and the downstream 10 accelerating sections, (Linac2), and the existing quadrupole arrangement. The five accelerating sections that presently drive the DAΦNE electron beam on the PC target, will moved to the inter-space between the photoinjector exit and the magnetic chicane in order to provide the designed energy and chirp for the magnetic compression stage (Linac1). Finally the DAΦNE thermoionic gun together with the prebuncher and buncher sections will be placed on a 15 degrees beam driving the electron beam to the entrance of the Linac1. At the end of Linac2 the SPARXINO beam first travels in the existing DAΦNE transfer lines for about 34 m, then is extracted and driven up to the undulator entrance via a
four bend vertical dogleg that provides a total vertical offset of \( \approx 3.4 \) m without affecting the final beam quality. This is meant to leave a total access to the DAΦNE experimental area at the road level, while driving the electron beam at the foreseen underground undulator and experimental area. In Fig. 5 the optic functions are reported starting from the photoinjector exit up to the end of the high-energy dogleg.

**SIMULATION RESULTS**

On the basis of the described layout the photoinjector out coming beam, \(<I_{\text{peak}}>=450\) A, slice analysis in Fig. 2, has been tracked using Elegant code [10] with 50k particles. The results are reported in Fig. 6 – 7. The final beam has a peak current \( I_{\text{peak}}=1.2\) kA, a rms length of \( \approx 87\) \( \mu \)m, and a transverse normalized emittance \( \epsilon_{x,y}<1\) \( \mu \)m on both planes along most of the bunch length. Applying Ming-Xie’s formulas [11] for the case of \( \lambda=5\) nm a saturation efficiency is reached of \( \approx 85\) % for a 22 m saturation length, undulator \( k = 1.54\) and undulator period of 2.80 cm, with a saturation power of \( P_{\text{max}}=3\) GW.

**CONCLUSIONS**

The SPARX R&D project has been approved by the Italian Government and funded in June 2004 with a three years schedule. The critical components for an X-ray FEL source, such as the RF-compression scheme, magnetic chicane, etc. will be tested during the phase II of the SPARC project and assembled in a high energy and high brightness linac, the SPARXINO test facility, by upgrading the existing Frascati linac. A first general layout for SPARXINO has been proposed taking into account the compatibility with the actual DAΦNE operation and its future upgrade, together with the existing building constraints. Start to end simulations have been presented using an innovative scheme of bunch compression which comprises a mixed RF and magnetic compression technique.
RECENT RESULTS FROM AND FUTURE PLANS FOR THE VISA II SASE FEL

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Abstract

The VISA II (Visible to Infrared SASE Amplifier) project, a consequent experiment to the successful VISA enterprise, entails the use of a chirped electron beam to drive a high gain SASE FEL. The resulting ultra-short pulses will be characterized using an advanced FROG (Frequency Resolved Optical Gating) technique, as well as a double differential spectrum (angle/wavelength) diagnostic. Implementation of sextupole corrections to the longitudinal aberrations affecting the high energy-spread chirped beam during transport to the VISA undulator is studied. Start-end simulations, including radiation diagnostics, are discussed. Initial experimental results involving a highly chirped beam transported without sextupole corrections, the resulting high gain lasing, and computational analysis are briefly reported.

EXPERIMENT DESCRIPTION

INTRODUCTION

As the promise of X-ray free electron lasers (FEL) comes close to realization [1, 2], the creation and diagnosis of ultra-short pulses is of great relevance to the SASE (Self-Amplified Spontaneous Emission) FEL (Self-Amplified Spontaneous Emission) community. Femtosecond long, Ångstrom wavelength radiation will provide the spatial resolution desired for scientific investigations at the time scales of atomic process, such as biological sampling (single molecule diffraction) [3]. Such sources are designed to operate at hundred femtosecond pulse lengths with a clear demand to push to shorter time scales.

A proposal to obtain such ultra-short pulses [4], by manipulating frequency chirped FEL output, serves as the apparatus for the VISA II experiment. The aim of the VISA II project is to operate the SASE FEL with the highest electron beam chirp allowable at the upgraded systems of the Brookhaven National Laboratory Accelerator Test Facility (BNL ATF). The production, and subsequent measurement, of strongly chirped SASE FEL radiation based on electron beam chirping is the objective of this multi-institutional collaborative effort.

Summary of Prior Results

The VISA experiment layout is described in detail in Ref. [5]. The VISA project successfully demonstrated saturation of a SASE FEL within a 4 meter undulator at 840 nm. An electron bunch compression mechanism, exploiting the nonlinear properties of transport along the dispersive line of the ATF, was discovered to increase the peak current from 55 A to 240 A. Electron beam dynamics in the gun, transport, and undulator were modeled with the simulation codes PARMELA [6], ELEGANT [7], and GENESIS 1.3 [8] respectively. SASE FEL properties, such as pulse energy, profile, and angular distribution were modeled with GENESIS. The harvest of the start-end suite of codes was accurately benchmarked against experimental findings. The complete characterization of the SASE FEL properties included gain lengths, spectra, energies and observation of nonlinear harmonics [9].

Present Results and Analysis

Follow-up measurements at VISA took place with the employ of a highly chirped electron pulse, with longitudinal compression, and subsequent FEL amplification. An anomalously large bandwidth, up to 15% full width, was observed at high gain accompanied by atypical far-field angular radiation patterns (Fig. 1).

Figure 1: Sample shot of observed SASE FEL spectrum with anomalously large bandwidth. Start-end simulations were able to reproduce key facets of the spectrum.
An electron bunch, of approximately 330 pC, with 1.7% energy spread, was propagated through the undulator. Due to nonlinear compression, the peak current of the pulse reached 300 A. The compression, as well as the SASE FEL output, was extremely stable and insensitive to RF and laser timing jitter. After transport, the electron beam displayed a highly nonlinear longitudinal phase space. The average measured SASE radiated energy was approximately 2 μJ and displayed an extraordinary wavelength distribution. The spectrum is notable for a characteristic double peak structure, accompanied by a mean bandwidth value of 12% full width (in excess of 100 nm), as seen in Fig. 1.

Start-end simulations were able to reproduce the unique features of the radiation and held the key for the physical understanding behind this previously unobserved FEL amplification. Indeed, GENESIS simulations reproduced the large bandwidth and the associated double spiked structure. The secondary spike was due to amplification of an off-axis mode. The mode was excited by the non-ideal centroid and envelope motion of the beam through the undulator’s quadrupole focusing lattice. Mismatches of the beam’s lasing core to the focusing lattice caused excursions in beam size near 30 μm in both transverse planes. Additional transverse motion causes a red-shift in the radiated wavelength and an ensuant inclination to amplify the off-axis modes.

**Double Differential Spectrometer**

An additional diagnostic has been developed to unfold the relationship between frequency and angle of the FEL radiation. This diagnostic employs the use of an adjustable slit, two cylindrical lenses for focusing, a set of gratings, and a CCD. A slice of the FEL output is passed through the slits, then focused onto the gratings (1200 in −1). The resulting image displays the photon beam with frequency along one axis, and transverse angle along the other axis. The double-differential spectrometer is calibrated with the spectral lines of an Argon lamp. The resultant outcome is a direct study of the intensity of the beam presented in a most familiar form, \( \frac{d^2I}{d\omega d\theta} \), the double differential spectrum.

Some recent data of this diagnostic is shown in Fig. 2. The overall parabolic structure of the beam in \( (\theta, \omega) \) space is evident, with even richer multi-mode patterns also present.

![Figure 2: The overall parabolic structure (left) is clear in the images from the double differential spectrometer, where the angle is represented along the horizontal axis and the frequency along the vertical. More exotic and richer structures have also been observed (right).](image)

Start-end simulations have been carried out to examine these results further. The GENESIS post-processing unit has been upgraded to compute the double differential spectrum for the experimental parameters at VISA. Preliminary runs display the aforementioned parabolic structure and even some higher order modes are apparent, confirming the dual lasing modes observed in previous runs (Fig. 3).

![Figure 3: Output from a GENESIS simulation confirms the parabolic nature observed in VISA. Angles lie along the horizontal axis, frequencies along the vertical.](image)

**Far-field Angular Distribution**

A unique ancillary component of the experiment is the observed angular distribution profile in the far-field. This measurement was made by allowing the output radiation, to propagate, without focusing lenses, to a screen approximately 3 m (10 Z_R) away. The patterns observed were hollow in nature, like previous VISA results, but more pronounced in angle. Spiral shaped patterns accompanied the hollow modes. The helicity of this patterns will be studied via a mode converter, described later in this note.

![Figure 4: Far-field angular distribution profiles from VISA demonstrating the atypical spirality and helicity (A,B) and superimposed with a red diode alignment laser for reference (C).](image)

**UPCOMING MEASUREMENTS**

**Chirped Beam Operation**

The main goal of the VISA II experiment is to inject a linearly chirped electron beam into the undulator to produce frequency chirped SASE FEL radiation. Although the bunch compression mechanism facilitates high-gain lasing, it restricts the management of beam properties through transport. Preservation of the electron beam chirp applied at the linac will be accomplished by the manipulation of nonlinear longitudinal compression by the use of
sextupole magnets placed at points of high horizontal dispersion. The sextupoles will mitigate second order effects, particularly by diminishing the $T_{566}$ element, of the transport matrix, to a negligible value [10].

Measuring the $T_{566}$ term directly presents a challenge as compression is required for high gain lasing in VISA II. The actual value that can be quantified is the $T_{166}$ element. This value is measured by comparing the effect of incremental changes in the magnetic fields of all magneto-optic elements along the beamline to the change in position of the electron beam centroid at a point of non-zero dispersion. The correlation between the $T_{166}$ and $T_{566}$ terms is used to quantify the effects of the sextupoles.

Figure 5: Two transverse profiles of the electron beam in the dispersive section of the transport with sextupole magnets energized. To create such extreme profiles the settings of the sextupoles were exaggerated from the ideal values computed using simulations.

**Optical Diagnostics**

Once electron beam chirp is preserved, subsequent SASE FEL lasing at high gain is achieved. The resulting radiation will be frequency chirped. A standard method of measuring the structure of short pulse, frequency chirped light is frequency resolved optical gating (FROG) [11]. For the expected parameters of the VISA II SASE FEL, FROG seems to be the most viable candidate.

One aspect of FROG, or GRENOUILLE (a close relative of FROG designed to simplify alignment issues by employing fewer, multi-purpose optical elements), that is a concern for the proposed measurement is the resolution of the spectrogram. For the radiated profile presented in previous results and properties noted in GENESIS simulations, namely the anomalously large spectral width and the hollow mode angular distribution pattern, the FROG technique needs modification to efficiently serve its purpose. The proposed modifications revolve around the GRENOUILLE diagnostic, which employs the use of a thick crystal with the dual purpose of recombination and dispersion of the split signal. The system is too constrained by the doubling crystal to properly resolve the radiation expected from the VISA II FEL. The thick lens must be replaced by a thin lens and a dedicated spectrometer. In addition, a larger (several megapixel) CCD must replace the camera that is used in the commercial version of this diagnostic.

Simulations concerning the feasibility of this measurement have been conducted. GENESIS outputs for the chirped beam case show a clear effect for idealized beam shapes. These results have been analyzed for varying degrees of chirp. Indeed, the inversion algorithm is robust enough to handle other exotic shapes and patterns which have been simulated and reconstructed via the commercial FROG software (Femtosoft) for the VISA II experiment.

**Mode Converter and Polarizer**

The investigation of hollow mode and spiral shaped far-field angular radiation patterns at VISA continues via a diagnostic mode converter. The mode converter is design to transform light with Hermite-Gaussian modes to Laguerre-Gaussian modes; the transfer of orbital angular momentum is the observable [12]. The $\pi/2$ mode converter is constructed of two cylindrical lenses, separated by a distance of $d = \sqrt{2}f$, and the resultant light will have distinct observable properties.

The VISA project will also examine the study of Transistor Undulator Radiation (TUR) [13], the radiation emitted by the electron bunch as it passes through the entrance and exit of the undulator, due to its change in longitudinal velocity. In fact, this radiation is thought to be radically polarized, describing yet another possible explanation for the helicity of the observed far-field angular radiation patterns from the planar undulator at VISA. The quantization of this effect requires minimal alteration of already existing diagnostics with the addition of grid polarizers to determine the polarization of the radiation.

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ELECTRON CLOUD BUILD-UP STUDY FOR DAΦNE

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Abstract

After the first experimental observations compatible with the presence of the e-cloud effect in the DAΦNE positron ring, a more systematic study has been performed regarding the e-cloud build-up. The measured field map of the magnetic field has been taken into account in the simulation for elements present in the four 10 m long bending sections, representing 40% of the whole positron ring. The obtained simulation results are presented together with the recent experimental observations performed on the vacuum behaviour of the positron ring.

INTRODUCTION

DAΦNE is an electron-positron collider with 1.02 GeV centre of mass energy (Φ-factory) [1]. The collider consists of two symmetric main rings, 97 m long, lying in the same horizontal plane and sharing two Interaction Regions (IR). Two experiments can be installed in the IRs and run separately: three detectors have been realized so far, KLOE, DEAR and FINUDA. KLOE (IR1) and DEAR (IR2) have taken data until December 2002, while FINUDA has been installed in September 2003 in the IR previously occupied by DEAR (IR2) and took data until April 2004. Starting from May 2004 the KLOE experiment is running again. For each circulating beam the maximum design current value is 5 A over 120 bunches, at an average dynamic pressure of 1 nTorr; up to now the maximum achieved current value is 2.4 A for the electron beam (not physical but administrative limit) and 1.3 A for the positron one.

After the 2003 shutdown for the FINUDA detector installation, and some optics and hardware modifications, the appearance of a strong horizontal instability for the positron beam at a current I~500 mA, triggered the study of the e-cloud effect in the DAΦNE collider. Until 2003 the presence of the e-cloud induced instability was not clearly evident, due to the fact that even in the case it existed, other limitations to the luminosity were much stronger such as for example the beam-beam effect, parasitic crossings and so on. Nevertheless some different behaviour between the positron and electron ring were observed: a larger positive tune shift induced by the positron beam current [2], a fast horizontal instability whose rise time cannot be explained only by the beam interaction with parasitic HOM or resistive walls [3]; finally the comparison of the observed behaviour of the vacuum pressure vs. the total current between the electron and positron ring seems to provide a clearer evidence for the presence of the e-cloud instability as reported in the following sections. A more systematic study of the electron cloud build-up was started including the DAΦNE wiggler field map in the simulation code. Furthermore the first results of a measurement programme of the relevant surface parameters for the DAΦNE vacuum chamber were adopted in the simulation. The obtained results are presented in this paper providing the input for a detailed instability study.

THE DAΦNE POSITRON RING

The Main Ring vacuum chamber is designed in such a way that most of the Synchrotron Radiation that is emitted in the four arcs is stopped in the antechambers by water-cooled copper absorbers. Each arc is a single-piece only vacuum chamber, about 10 m long, hosting two dipoles and a wiggler magnet, together with three quadrupoles and two sextupoles. The vacuum vessel inside the arc actually consists of two chambers connected through a narrow slot [4]. The beam circulates in the first chamber, while the synchrotron radiation photons hit a system of copper absorbers located in the second one (antechamber) in such a way that more than 95% of the photon flux is intercepted in the antechamber. The arc vessel is made by two halves of Al alloy 5083-H321 plates, which, after machining, are welded along the middle plane. The inner surface is mirror finished (roughness = 0.2 Ra). The straight sections were made by extrusion of the same aluminum alloy, with a round cross section of Ø=88 mm. Four splitter dipoles bend the

<table>
<thead>
<tr>
<th>KLOE 2002</th>
<th>FINUDA 2003</th>
<th>KLOE 2004</th>
</tr>
</thead>
<tbody>
<tr>
<td>E (GeV)</td>
<td>.51</td>
<td>.51</td>
</tr>
<tr>
<td>h</td>
<td>120</td>
<td>120</td>
</tr>
<tr>
<td>N₀</td>
<td>49</td>
<td>100</td>
</tr>
<tr>
<td>εₓ (µrad)</td>
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<td>.34</td>
</tr>
<tr>
<td>κ</td>
<td>0.003</td>
<td>0.003</td>
</tr>
<tr>
<td>σₓ (mm rms)</td>
<td>15÷25</td>
<td>10÷25</td>
</tr>
<tr>
<td>I₀₁ (A)</td>
<td>1.8/1.1</td>
<td>2.4/0.8</td>
</tr>
<tr>
<td>L morality cm².s⁻¹</td>
<td>0.8 x 10⁻¹²</td>
<td>0.6 x 10⁻¹²</td>
</tr>
</tbody>
</table>
electron and positron beams nearby the entry/exit of the two interaction regions; the splitter chambers, 1.5 m long, were machined from the same Al alloy, with normal finishing. For the KLOE and FINUDA detectors two beryllium alloy (ALBeMet) vacuum thin chambers are provided, 70 cm and 50 cm long respectively. The parameter list for the KLOE and FINUDA experiment configurations are reported in Table 1.

PRESSURE RISE WITH CURRENT

After the first indications of the e-cloud build-up in the positron ring a signature was looked for in the vacuum behaviour for the two beams. A closer monitoring of the residual pressure was performed and the gauge readings were recorded every 15 s by the DAΦNE control system and logged in the daily data sheet together with the main operating parameters such as beam current, luminosity, beam lifetime and so on. In both the electron and positron rings 14 Bayard Alpert vacuum gauges are located, one in each of the two interaction regions, one per arc, and one upstream and down stream of each arc respectively. Looking at the gauge readings and comparing the observed behaviour between the electron and positron ring some relevant differences are found as it is shown in Fig 1. In this figure the pressure readings are plotted as recorded from the gauges located in the straight sections in both the electron and positron ring. Looking at the plots over a whole day acquisition the positron beam exhibits a non-linear behaviour of the pressure together with a blow-up for definitely lower current values than those circulating in the electron ring. It has to be mentioned that a typical worsening of the effect was observed at each machine operation resuming even after a short stand-by period (typically one maintenance week). Nevertheless the vacuum recovery takes less than two days while a steady overall improvement due to beam conditioning is present. The pressure readings for the arcs are not reported due to the fact that in this case each vacuum gauge is located in the antechamber close to the pumping station, (Titanium Sublimation Pumps plus Sputter Ion Pumps), definitely far from the beam region. Later in the 2004 run, a small fraction of drift sections (about 2 m) were wrapped with a coil to provide a solenoid field of about Bz = 50 G. The vacuum pressure read-out is reported in Fig. 2 for the solenoid ON-OFF cases: quite a 50 % pressure burst reduction was locally obtained, but no remarkable effect showed up on the collider luminosity.

SIMULATION RESULTS

A more systematic study of the e-cloud build-up was started considering the stray and fringing magnetic field effect on the straight sections, including the magnetic field map in the wiggler simulation, and taking into account the recently measured surface parameters.

The wiggler magnetic field characterization was performed measuring the vertical magnetic field component Bz, over a 16x330 rectangular point matrix on the x-z plane [5]. Starting form the measured values a bi-cubic spline fit was performed with the help of the NAG FORTRAN subroutines, and the obtained coefficients were used for the field reconstruction. At the first order approximation the three components can be obtained from:

\[ B_x = \frac{\partial B_y}{\partial x} y, \quad B_z = \frac{\partial B_y}{\partial z} y, \]
\[ B_y = B_{yo} - \frac{1}{2} \left( \frac{\partial^2 B_y}{\partial x^2} + \frac{\partial^2 B_y}{\partial z^2} \right) y^2. \]

showing the fit quality. The subroutine was included in the ECLUSION code [6] and the obtained e-cloud linear density is shown in Fig. 4 while in Table 2 the simulation parameters are reported. It has to be pointed out that in the case of wiggler the presence of the slot has been taken into account considering only the photons that hit the slot.
edges. The vacuum chamber photoelectron yield $Y \approx .19 \div .2$ and the reflectivity values have been obtained from the measurements performed by Mahne et al. [7] on an Al $5083-H321$ sample with the same surface finishing as the actual vacuum chamber. The simulations for the drift sections, where most of the photons not intercepted by the arc slot hits the vacuum chamber wall, have also been performed adopting the measured parameters. The results are shown in Fig. 5 for three cases: simple drift, drift plus a moderate magnetic field of $B_y \approx .1$ T, to take into account some residual fringing and stray field, finally drift with a solenoid of $B_z \approx 50$ G.

### CONCLUSIONS

After the first indications of the electron-cloud effect in the DAΦNE positron ring, more systematic measurement and simulation activity have started. A signature of the e-cloud build-up was found in the different vacuum behaviour of the electron and positron rings, as shown. The measured field-map for the wiggler magnetic field has been included in the simulation code, together with some DAΦNE surface parameters as come out from the measurements [7]. The simulation results, here shortly reported, show a significant value of the electron linear density for a beam current of $I_b \approx 1$ A. The study is underway in order to understand whether the obtained electron-cloud density can be related to the observed fast horizontal instability [3] and the large positive tune shift.

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EXPERIMENTAL DETERMINATION OF E-CLOUD SIMULATION INPUT PARAMETERS FOR DAΦNE*

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Abstract

DAΦNE is an electron-positron collider with 1.02 GeV center of mass energy. For each circulating beam the maximum design current is 5 A. Preliminary simulations predicted e-cloud induced beam instabilities in the positron ring. Such calculations were based on literature results on aluminum reflectivity, photon yield, etc., not directly measured from the actual DAΦNE chamber wall material. Here we show how calculations strongly depend on the assumed reflectivity and photon yield values. These two quantities have been measured using synchrotron radiation on samples prepared and made of the same aluminum alloy (Al 5083) used for the storage ring of DAΦNE. The obtained experimental results are implemented in the calculations.

INTRODUCTION

Low-energy background electrons in particle accelerators can interfere with the correct operation of the machine itself; there are operating conditions that can lead to large amplification of the electronic cloud. The electrons can be produced directly by ionization of the residual gas molecules or by irradiation of the vacuum chamber surfaces by synchrotron radiation, ions, beam particles, or electrons themselves. If the cloud density becomes sufficiently large, the beam-cloud interaction can degrade the particle beam. In positive charged particle rings, the electron cloud can oscillate synchronously with the particle bunches, giving rise to an exponentially growth of the electron density. This phenomenon, called multipacting, is manifested by an anomalous vacuum pressure rise and can produce beam instabilities. In order to predict, and possibly prevent these problems, some simulations must be performed on the formation and development of the electron cloud in accelerator rings.

These arguments apply also to the case of the DAΦNE Φ-Factory[1,2,3,4]: it is a twin ring 510 MeV electron-positron collider facility at INFN-LNF Frascati National Laboratories (Italy). The collider consists of two symmetric and concentric main rings, about 100m long, laying in the same horizontal plane, sharing two interaction regions (IR), in which the electron/positron beams cross at a small tunable angle of ±12.5 mrad. The luminosity peak value is given by:

\[ L_{\text{peak}} \propto \frac{I^+ I^-}{4\pi \sigma_x \sigma_y} \]

where \( I^+ \) and \( I^- \) are the colliding beam total currents and \( \sigma_x \) and \( \sigma_y \) are the beam sizes in the collision point. Any effect that prevents the above quantities to reach their design values has to be studied and counteracted, as it is the case of the e-cloud buildup that limits the maximum positron current in the storage ring, as explained above.

Figure 1: mean e-cloud linear density in the storage ring calculated for two different photoelectron yield values (0.2 and 0.1) with a reflectivity of 50%.

CALCULATIONS

Several codes are available to evaluate e-cloud density around the circulating beam, but most of the parameters are strictly dependent upon the vacuum chamber geometry, the material choice, and its surface finishing.

Here we concentrate on the relevance of photon reflectivity and photon yield on the simulated e-cloud build up. The ECLoud code [5] has been used to simulate the average e-cloud linear density as a function of reflectivity and photoelectron yield. This is shown Fig 1-2 where it is clear the importance of using the appropriate parameters. In Fig. 1 the e-cloud linear density is reported for two different photoelectron yield values, while in Fig 2 the electron density is plotted changing the reflectivity. The effect on the electron density is relevant for both the two cases and shows how much is important the exact knowledge of these parameters in order to obtain a reliable estimation of the e-cloud effect impact on the collider performance and its remedy efficiency.
EXPERIMENTAL RESULTS

The reflectivity $R(\omega)$ and the photoelectron yield $Y(\omega)$ have been measured at the BEAR beamline at Elettra (Trieste, Italy) [6] in the photon energy range from 10 to 1000 eV, using a calibrated photodiode (AXUV100 by the IRD Inc.) [7] and a picoammeter for the measure of the drain current. The sample is made of the material used for the vacuum vessel (an aluminum alloy Al 5083-H321). The six degrees of freedom of the spectroscopy chamber of the beamline [8] allowed us to measure the specularly reflected light impinging onto the sample at three different incidence angles ($85^\circ$, $45^\circ$, and $5^\circ$), and the diffused light setting the photodiode far from the specular direction. A tungsten mesh, absorbing about 10% of the incoming flux, calibrated with the directly illuminated photon detector, was used to constantly monitor the incoming flux. The results are presented in Fig 3 and 4 for the specular reflectivity. The diffused light was also measured and was negligible in all cases. We can calculate the total light intensity reflected by the DAΦNE walls. It is given by:

$$I_r = \int d\omega I(\omega) R(\omega)$$

where $I(\omega)$ is the synchrotron radiation photon flux produced in the bending sections of DAΦNE with a ring current of 1 A. The integrated reflectivity $I_r/I$ ($I = \int d\omega I(\omega)$) calculated for the incidence angles $85^\circ$, $45^\circ$, and $5^\circ$ is reported in the following table.

<table>
<thead>
<tr>
<th>$\theta_i$</th>
<th>$I_r/I$</th>
</tr>
</thead>
<tbody>
<tr>
<td>$85^\circ$</td>
<td>27%</td>
</tr>
<tr>
<td>$45^\circ$</td>
<td>0.2%</td>
</tr>
<tr>
<td>$5^\circ$</td>
<td>0.1%</td>
</tr>
</tbody>
</table>

Fig 5 shows the number of photons reflected by the DAΦNE walls as function of the incident photon energy.

The used experimental apparatus permits us to determine the photoelectron yield (PY), i.e. the number of electrons produced by an incident photon. The number of electrons emitted by the material is determined measuring the current $I_{\text{sample}}$ drained by the sample when it is illuminated by the photon flux. The calculated photoelectron yield values are plotted in Fig 6.
values of reflectivity and photoelectron yield used to perform the simulations. The results suggest the need of using experimentally determined values to be able to extract reliable predictions of e-cloud build up. Synchrotron radiation studies showed that the parameters used so far in the simulations are different from the experimental data obtained from the Al samples representative of the DAΦNE vacuum chamber. The code has been implemented with the measured values. This suggests the need to extract experimental values for reflectivity and photoelectron yield of the material used in other accelerator machines where electron cloud simulations are required.

**CONCLUSIONS**

Electron cloud simulations have been performed to study the dependence of the obtained results from the

**REFERENCES**


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