

Measurement of the luminosity at the DAΦNE  
collider upgraded with the crab waist scheme

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**Abstract**

The test of the crab waist collision scheme, undergoing at the  $e^+e^-$  Frascati DAΦNE accelerator complex since February 2008, requires a fast and accurate measurement of the absolute luminosity, as well as a full characterization of the background conditions. Three different monitors, a Bhabha calorimeter, a Bhabha GEM tracker and a gamma bremsstrahlung proportional counter have been designed, tested and installed around the interaction point end of 2007-beginning of 2008. In this paper, we describe these detectors and present their performances in various operation conditions during the 2008 and 2009 DAΦNE runs.

*Key words:* Luminosity, DAΦNE, Crab Waist, Calorimeter, Bhabha scattering

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## 34 1 Introduction

35 Proposals of future flavor factories [1,2,3] emphasize the need of very high  
36 luminosities. For instance, the new generation of B-factories [1,2] requires im-  
37 provements up to two orders of magnitude above the performances of the  
38 PEP-II [4] and KEK-B [5]  $e^+e^-$  colliders. Among the ideas currently being  
39 developed to achieve this ambitious physics-driven goal, the crab waist com-  
40 pensation scheme associated with large Piwinski angle and low vertical beta  
41 function [6] is very promising. Luminosities as high as  $10^{36} \text{ cm}^{-2}\text{s}^{-1}$  could be  
42 reached with beam currents similar to those operated routinely in today's  
43 accelerators, which would also help keeping the background under control.  
44 In addition to being based on existing technologies, this scheme would sig-  
45 nificantly limit the power (and hence the cost) needed to run such a new  
46 machine.

47 The DAΦNE accelerator, located in the National Laboratory of Frascati  
48 (INFN) and optimized for the production of  $\phi$  mesons ( $\sqrt{s} = 1020 \text{ MeV}$ ) at a  
49 high rate, has been modified in 2007 to test the crab waist sextupole compen-  
50 sation scheme [6] with the aim of reaching higher luminosity while controlling  
51 the background. After completion of this upgrade, operations restarted during  
52 winter 2007-2008.

53 Since 2000, DAΦNE has been delivering  $e^+e^-$  collisions to three experiments  
54 KLOE [7], FINUDA [8] and DEAR [9], steadily improving performances in  
55 terms of luminosity, beam lifetimes and background. The best peak lumi-  
56 nosity was  $\sim 1.5 \times 10^{32} \text{ cm}^{-2}\text{s}^{-1}$  with typical daily integrated luminosities of  
57  $\sim 8 \text{ pb}^{-1}$  during the KLOE run. According to calculations [6], the modified in-

58 teraction region should increase the luminosity by a factor 3-5 with respect to  
59 the previous colliding scheme. To identify such a significant gain, a luminosity  
60 measurement precise at the  $\sim 10\%$  level is enough. On the other hand, real  
61 time and accurate information is required regardless of the machine conditions  
62 to allow the DAΦNE operators to tune this new collider and to get relevant  
63 feedback for their optimization studies. Some redundancy between the various  
64 measurements is also important, in order to fight transient backgrounds which  
65 could impact strongly a particular detector.

66 Parallel to the upgrade of the DAΦNE interaction point 1 (IP), the *SID-*  
67 *DHARTA* experiment (Silicon Drift Detector for Hadronic Atom Research by  
68 Timing Application) [10] aiming at studying kaonic hydrogen and kaonic deu-  
69 terium has been installed at the same location. The presence of this additional  
70 detector, whose operation requires a very good shielding against machine back-  
71 ground, has consequences on the design and on the performances of the main  
72 luminometer. These are discussed in the following sections of this article. In  
73 principle, *SIDDHARTA* can also provide a luminosity measurement based on  
74 the counting of charged Kaon pairs produced by the decay  $\phi \rightarrow K^+K^-$  whose  
75 branching fraction is well-known. However, this method suffers from a few  
76 limitations: a low rate (around 25 Hz at a luminosity of  $10^{32} \text{ cm}^{-2}\text{s}^{-1}$ ); the de-  
77 pendence on the exact center of mass (CM) energy because of the  $\phi$  resonance  
78 lineshape; the need to separate efficiently true Kaons from minimum-ionizing  
79 particles, a background strongly machine-dependent; a limited duty cycle for  
80 technical reasons.

81 Therefore, various independent luminosity-oriented detectors have been built  
82 around the IP and put in operation beginning of February 2008 with a three-  
83 fold goal: to guarantee an accurate measurement of the absolute luminosity,

84 to monitor the background levels and to provide powerful and fast diagnosis  
85 tools to improve the machine. In the following, we describe the design, the  
86 construction and the operation of these detectors, such as the results achieved  
87 during the 2008 and 2009 DAΦNE runs.

88 The paper is organized as follows. Section 2 gives an overview of the processes  
89 used to measure the luminosity and presents the experimental setup. Then,  
90 Sections 3 and 4 describe in details the detectors and the trigger/data ac-  
91 quisition systems. The recorded Bhabha events are characterized in Section 5  
92 which also explains the procedure used to estimate and subtract online the  
93 background. Section 6 deals with the Monte-Carlo simulation which is crucial  
94 to convert Bhabha event rate into absolute machine luminosity. Validation  
95 studies based on data-Monte-Carlo comparisons are provided in Section 7  
96 where the systematic error to the luminosity measurements is also computed.  
97 Experimental results are given in Section 8 before we finally conclude in Sec-  
98 tion 9.

## 99 **2 Overview**

### 100 *2.1 Physical processes used for luminosity and background measurements*

101 Since the early days of  $e^+e^-$  colliders, well-known electromagnetic processes,  
102 such as Bhabha scattering [11] or single and double  $e^+e^-$  bremsstrahlung [12],  
103 have been used to monitor and measure collider luminosity. The Bhabha elastic  
104 scattering  $e^+e^- \rightarrow e^+e^-$  has a very clean signature of two back-to-back tracks,  
105 of energy equal or close to the beam energy (510 MeV at DAΦNE ). The cross  
106 section  $\sigma_{Bhabha}$  of this process has a very steep dependence on the polar angle

107  $\theta$ :  $\sigma_{Bhabha} \propto 1/\theta^3$ . Most Bhabha events are produced at small polar angle,  
108 an area where focusing quadrupoles or other machine elements are generally  
109 located, which limits the measured event rate. Nevertheless, Bhabha scattering  
110 at large angle still produces a sizable counting rate which can be exploited to  
111 measure luminosity; considering a polar angle range of  $18^\circ$ - $27^\circ$ , the Born cross-  
112 section of the process is as high as  $5 \mu\text{b}$ .

113 The  $e^+e^- \rightarrow e^+e^-\gamma$  (single bremsstrahlung) process has a cross section of  
114  $169 \text{ mb}$  for photon energies above  $10 \text{ MeV}$ , thus resulting in a very high count-  
115 ing rate. The photon undergoes a small angular deviation from the charged  
116 track original direction: 95% of the signal is contained in a cone of  $1.7 \text{ mrad}$   
117 aperture. Moreover, its cross section depends only logarithmically on the CM  
118 energy and is therefore relatively independent of the actual machine param-  
119 eters. On the other hand, it suffers heavily from background caused by par-  
120 ticles interacting with the residual gas in the beam-pipe or lost by Touschek  
121 effect [13].

## 122 *2.2 Background from Touschek effect*

123 Achieving high luminosity is not enough: future uses of the crab waist scheme  
124 will depend on how well the backgrounds can be controlled in this configura-  
125 tion. For the DAΦNE collider, both the experimental machine-induced back-  
126 grounds and the beam lifetimes are dominated by the Touschek effect due to  
127 the use of dense beams at relatively low energy. The Coulomb scattering of  
128 charged particles in a stored bunch induces energy exchange between trans-  
129 verse and longitudinal motions. Small transverse momentum fluctuations lead  
130 to larger longitudinal variations as the effect is amplified by the Lorentz factor.



131 Off-momentum particles can then exceed the momentum acceptance given by  
132 the radio-frequency (RF) bucket, or they may hit the aperture when displaced  
133 by dispersion. In both cases they get lost.

134 Several studies have been performed to control and reduce the background  
135 induced by the Touschek effect and to optimize the signal to noise ratio for all  
136 the experiments that have been running at DAΦNE. This has been achieved  
137 by adjusting optical parameters like the orbits at the IP or the strength of  
138 the machine sextupoles and by minimizing the radial beam size upstream  
139 from the interaction region (IR). Moreover, the insertion of a proper set of  
140 collimators (see Fig. 1), together with simulation-based tracking studies of  
141 Touschek scattered particles [14], have also helped reducing the background  
142 significantly.

143 Particle losses due to Touschek effect at DAΦNE are expected to be higher for  
144 the crab waist configuration than for previous optics. However, the collimators  
145 are efficient even if longer jaws would have been more useful around the IR due  
146 to the low emittance. This hardware modification is planned in the near future  
147 for the next KLOE run. In the present setup, a very careful shielding has been  
148 designed to allow clean luminosity measurements and to increase the signal  
149 to noise ratio for the *SIDDHARTA* detector. In addition, lead shieldings have  
150 been added behind the IR collimators to stop as many secondaries as possible.

### 151 *2.3 Detectors for luminosity and background measurements*

152 In the new DAΦNE interaction scheme, the two 510 MeV beams collide with  
153 a total crossing angle of 50 mrad (25 mrad per beam). At the IP, both beams

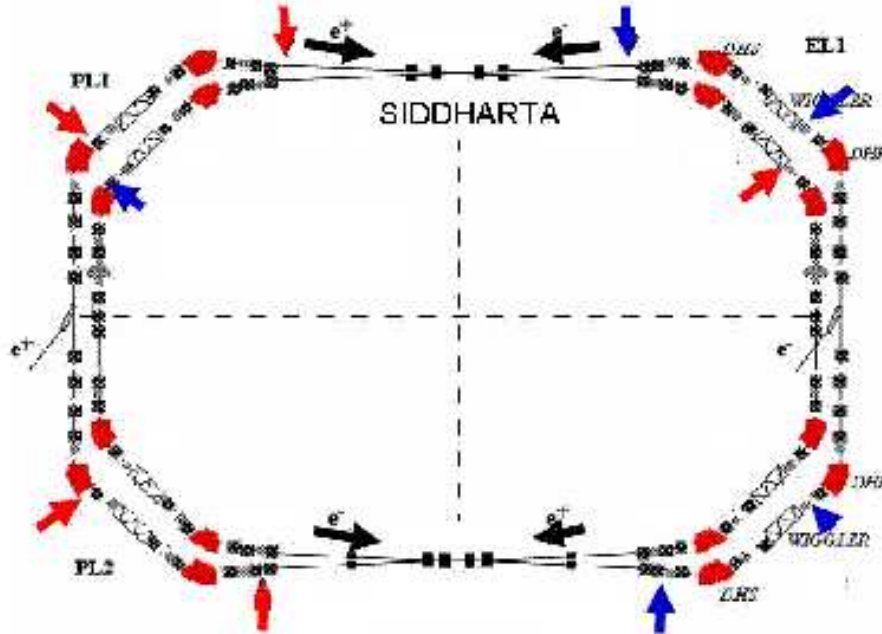


Fig. 1. *Layout of the DAΦNE main rings with the collimator locations shown by red and blue arrows for positrons and electrons, respectively. The IR collimators are located upstream of the IP while the other ones are in dispersive regions close to wigglers.*

154 are pointing toward the inner part of the ring; they are separated at 57 cm  
 155 from the IP. Two low- $\beta$  permanent quadrupole magnets, the QD0s, are lo-  
 156 cated on each side of the IP before the common beam pipe gets split into  
 157 two separate sections. The QD0 magnets are approximately cylindrical, with  
 158 a length of 24 cm and a 10 cm radius. Their front faces are located at 32.5 cm  
 159 from the IP. The *SIDDHARTA* detector is installed in the space between these  
 160 two magnets; its shape is asymmetrical because of physics- and construction-  
 161 related constraints – see Ref. [10] for details. It mostly covers all the solid  
 162 angle above a given polar angle (around 30 degrees) whose actual value de-  
 163 pends on its shielding. An overview of the upgraded DAΦNE IR including the  
 164 luminosity monitors (a Bhabha monitor and two forward gamma detectors)  
 165 and the *SIDDHARTA* detector is shown in Fig. 2.

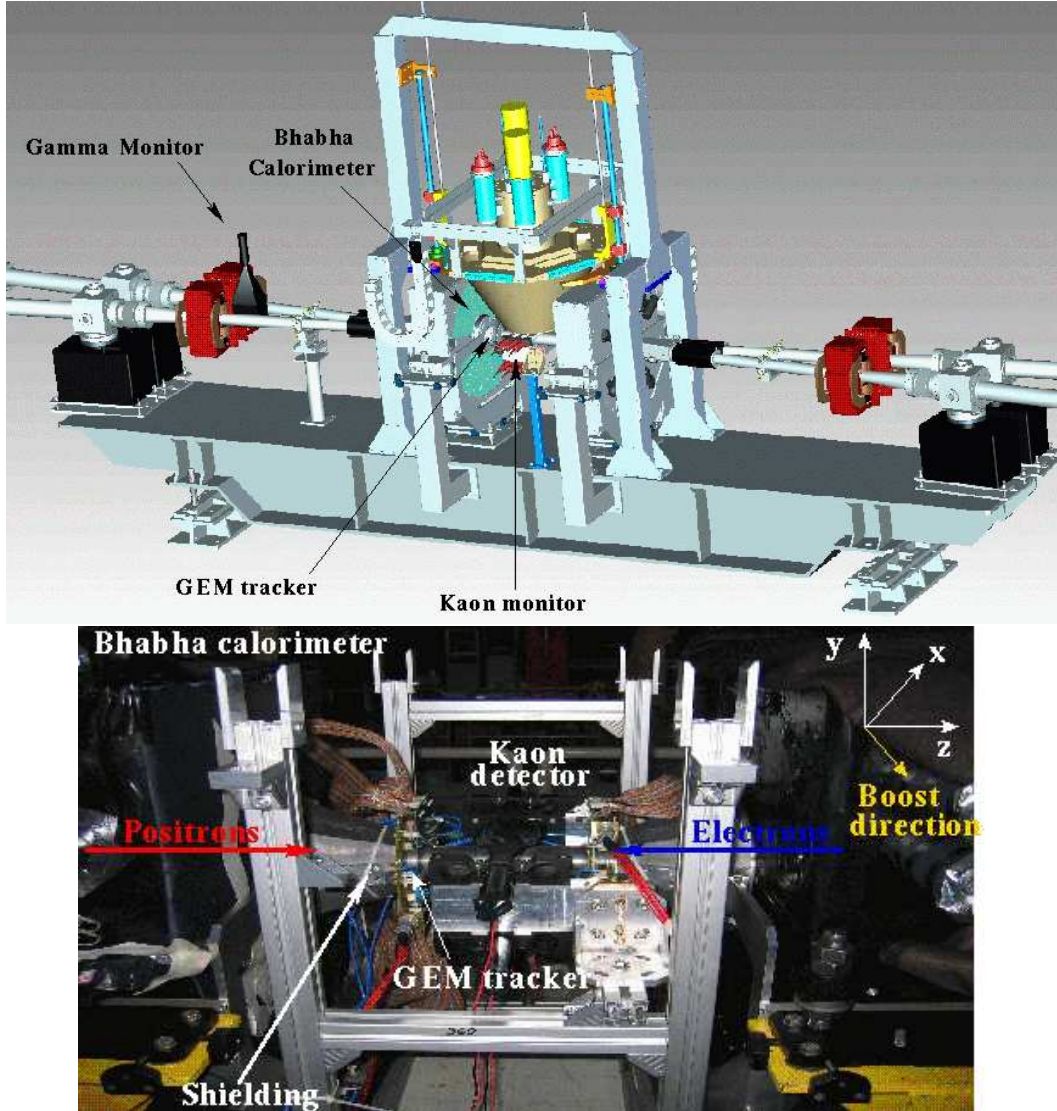


Fig. 2. Overview of the upgraded DAΦNE interaction region, showing the Bhabha calorimeter, the GEM tracker and the gamma monitors. The bottom picture was taken in July 2008 during an access to the IP; on its top right corner one can see the system of coordinates which is used in the following.

166 Bhabha events are counted by a double-arm lead-scintillator calorimeter in-  
 167 stalled around the QD0 magnets. This detector can operate in coincidence  
 168 with a GEM tracker located closer to the IP to help defining its polar accep-  
 169 tance. The luminosity number  $\mathcal{L}_{meas}$  is extracted in real time by comparing  
 170 the background-subtracted Bhabha event rate with the prediction from the

171 Monte-Carlo simulation – see Sections 5 and 6 for details. One has

$$172 \quad \mathcal{L}_{meas} = \frac{R_{meas}}{R_{\mathcal{L}^0}^{MC}} \times \mathcal{L}^0, \quad (1)$$

173 where  $R_{meas}$  is the background-subtracted Bhabha rate measured at the  
 174 DAΦNE IP and  $R_{\mathcal{L}^0}^{MC}$  is the rate predicted by the Monte-Carlo simulation as-  
 175 suming a luminosity of  $\mathcal{L}^0 = 10^{32} \text{ cm}^{-2}\text{s}^{-1}$ . The reference Monte-Carlo-based  
 176 rate includes all acceptance effects: detector geometry, trigger, quality of the  
 177 energy reconstruction, etc.

178 This luminosity measurement can be compared online with a “geometrical”  
 179 luminosity estimate,  $\mathcal{L}_{geom}$ , which is based on beam sizes (as measured by the  
 180 synchrotron light monitor, SLM) and beam currents.

$$181 \quad \mathcal{L}_{geom} = \frac{I^+ I^-}{4\pi N_b e^2 f_{RF}} \frac{1}{\sigma_x \sqrt{\left[ \left( \sigma_{y, \text{electron}}^{SLM} \right)^2 + \left( \sigma_{y, \text{positron}}^{SLM} \right)^2 \right] \frac{\beta_y^{IP}}{2\beta_y^{SLM}}}} \times C_{\text{CRAB}} \quad (2)$$

182 with the  $C_{\text{CRAB}}$  reduction factor given by

$$C_{\text{CRAB}} = 0.55981 - 0.007474 \times I_{\text{med}} - 8.121 \times 10^{-5} \times I_{\text{med}}^2$$

$$I_{\text{med}} = \frac{1}{2} \left( \frac{I^+}{N^+} + \frac{I^-}{N^-} \right)$$

183  $\beta_y^{SLM}$  is measured with the quadrupole oscillation method [15];  $\beta_y^{IP}$  is es-  
 184 timated using the MAD machine model [16]; the  $\sigma_y^{SLM}$  factors are com-  
 185 puted from the SLM readouts.  $N_b$  is the number of bunches in collision (i.e.  
 186  $\min(N^+, N^-)$ ) and  $f_{RF}$  the RF system frequency, which is divided by 120,  
 187 the harmonic number of the accelerator. The coefficients of the  $C_{\text{CRAB}}$  reduc-  
 188 tion factor have been computed numerically; they take into account various  
 189 effects (hourglass, non-zero crossing angle, crab sextupoles) and the formula

190 is adapted to the DAΦNE specific configuration of beams with different beta  
191 functions, emittances and bunch lengths [17]. Data are updated every 15 sec-  
192 onds via the DAΦNE control system.

193 In addition to the Bhabha luminometer, two gamma monitors (PbWO<sub>4</sub> crys-  
194 tals) are located 170 cm away from the IP on either side and measure the rate  
195 of single bremsstrahlung events. These detectors provide a fast feedback when  
196 the machine conditions change; they have also been used to scan the beam  
197 profiles or to estimate the level of Touschek background. A detailed descrip-  
198 tion of these three systems (the Bhabha calorimeter, the GEM trackers and  
199 the gamma monitors) can be found in the following section.

## 200 **3 The experimental setup**

### 201 *3.1 Calorimeters*

202 The Bhabha calorimeter is divided into four modules (two on each side of the  
203 IP) which surround the permanent QD0 magnets – see Fig. 2. Its acceptance  
204 in polar angle starts at 18° and goes up to about 27°; the angular upper  
205 bound depends on the exact *SIDDHARTA* shielding configuration but the  
206 shower containment is degrading quickly above this angle. The modules are  
207 segmented in five azimuthal sectors, each 30° wide.

208 The calorimeter design is driven by the need of having the main IR platform  
209 supporting its weight (about 400 kg in total) rather than the very fragile  
210 vacuum beam pipe. Each arm is made of two pieces (top and bottom halves)  
211 with a light aluminum skeleton sandwiching a stronger structure located in the

212 machine mid-plane. A fan-shaped hole leaves a large and well-defined fraction  
213 of the  $180^\circ$  acceptance free of any passive material. To keep the mechanics  
214 simple, the acceptance is covered by trapezoid (instead of ring-shaped) sectors.  
215 In the chosen design, the supporting structure is made of two parts connected  
216 by a longitudinal bar, one of each side of the fan-shaped hole.

217 When the two halves are put together, the four sectors corresponding to the  
218  $\pm 15^\circ$  region around the beam plane cannot be instrumented – see Fig. 3. This  
219 is not a flaw in the design as most of the machine background is located in this  
220 area: should they have been included, these most-lateral sectors would have  
221 been copiously hit by spurious particles. Having sectors  $30^\circ$ -wide in azimuth  
222 is a trade-off between the expected flexibility of the device (in particular one  
223 wants to be able to exclude temporarily a well-defined part of the acceptance  
224 in case of shielding modifications or changes in the background conditions)  
225 and the final number of channels to be instrumented.

226 Another major constraint of the calorimeter design is the presence around the  
227 IP of the *SIDDHARTA* detector and of its shielding. Lead bricks are installed  
228 to stop as much radiation as possible before the particles enter the active part  
229 of the experiment. During the initial optimization phase, (February-August  
230 2008) the shielding has been modified to improve the Kaon to background  
231 ratio. The vertical position of this detector has also been tuned (from 5 to  
232 15 cm of the IP) in the meantime. The final shape has been installed in  
233 September 2008.

234 Each calorimeter sector is a sandwich of twelve trapezoidal 1 cm thick scin-  
235 tillator tiles, wrapped with Tyvek<sup>TM</sup> [18] paper, alternated with eleven lead  
236 plates of variable thickness. Starting from the face close to the IP, the eight

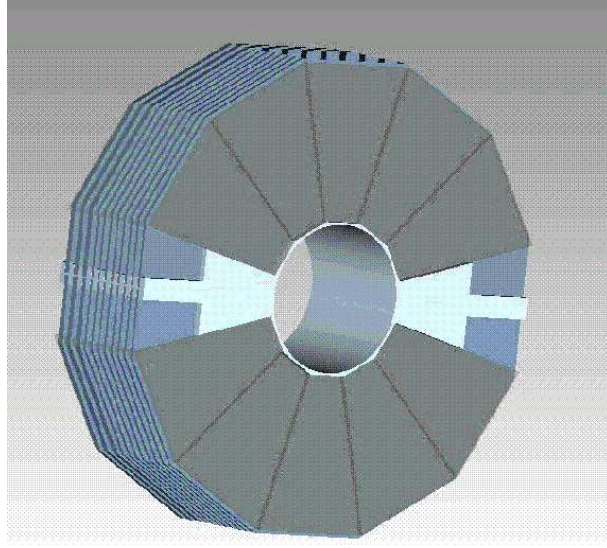


Fig. 3. *Drawing representing one arm of the Bhabha calorimeter. One can clearly see its structure and its granularity; among the twelve azimuthal sectors, ten are instrumented whereas the two around the beam plane are not.*

237 first plates are 0.5 cm thick while the last three are 1 cm thick. Hence the total  
 238 thickness of the sector is 19 cm. This design is a compromise between the need  
 239 of having a good longitudinal containment of the 510 MeV charged particle  
 240 showers (the total depth corresponds to about  $12.5 X_0$ ) and the requirement  
 241 of having a detector not exceeding the permanent quadrupole length – as some  
 242 mechanical structures are located right behind these magnets. Moreover, the  
 243 further the calorimeter from the IP, the lower the polar angle up to which it is  
 244 sensitive. Finally, the free space between the calorimeter and *SIDDHARTA* is  
 245 needed to accommodate the GEM tracker which is described in the following.

246 The two-hundred and forty scintillator tiles have been produced with injection-  
 247 molded technique in IHEP, Protvino [19]. Each tile has three, 2 mm deep,  
 248 radial grooves on one face, (one in the middle and two 1 cm away from the  
 249 edge of the tile) inside which wavelength shifting (WLS) fibers [20] of 1 mm  
 250 diameter are placed – see Fig. 4 for details. The thirty-six WLS fibers of a





Fig. 4. *Picture of calorimeter tiles with the WLS fibers already glued on their radial grooves.*

251 given sector are plugged to an optical adapter to fit the photo-cathode of a  
252 Photonis-Philips XP 2262B photomultiplier (PMT) [21] readout by a KLOE-  
253 based data acquisition system described in Section 4.

254 The design sector energy resolution of 35% at 510 MeV is accurate enough  
255 to rely on a threshold on the reconstructed energy to select candidate Bhabha  
256 events. After assembly, the four modules have been tested and calibrated at  
257 the DAΦNE Beam Test Facility [22]. Several position and energy (linearity  
258 and resolution) scans have been performed with beams of energy 141, 189,  
259 283, 377 and 471 MeV respectively. Additional pictures of the calorimeter  
260 building process can be seen in Fig. 5.

### 261 3.2 GEM trackers

262 Rings of GEM detectors [23] aiming at identifying charged particles from  
263 Bhabha events have been designed to be installed in front of each calorimeter,  
264 at a distance of 18.5 cm from the IP. Both trackers are divided into two verti-





Fig. 5. Some pictures of a calorimeter module (five active sectors) assembly which took place in December 2007 and January 2008 at Frascati. The left picture shows the tiles wrapped in Tyvek™ sheets to improve the light collection efficiency; the WLS fibers, already bundled together and waiting for being connected to the PMT, are also apparent. In the right picture, the module has been put in its holding structure and is in the final building steps before being moved to the DAΦNE IP. The side view allows one to see the twelve scintillator planes such as the eleven lead layers.

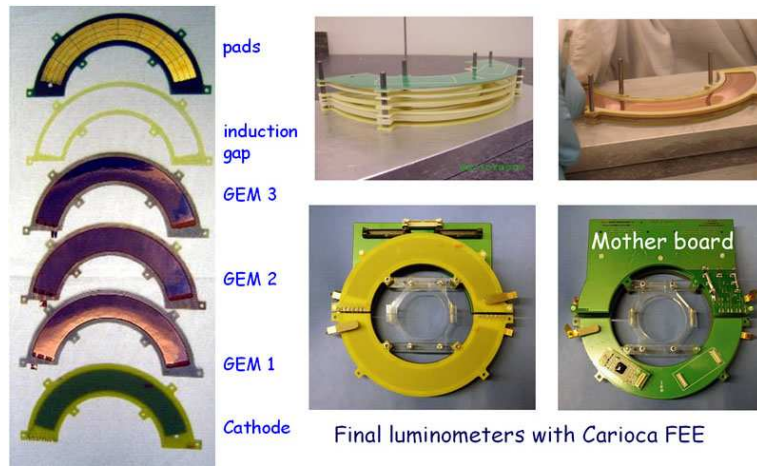


Fig. 6. Assembling a GEM tracker.

265 cal half moon-shaped units which surround the beam pipe. The top (bottom)  
 266 half covers azimuthal angles between  $14^\circ$  and  $166^\circ$  ( $194^\circ$  and  $346^\circ$ ) respec-  
 267 tively. Each of the four GEM trackers is segmented into thirty-two pads: four

268 6.5 mm-wide rings contain eight cells covering  $19^\circ$  in azimuth each; the ring  
269 boundaries are located at 68, 74.5, 81, 87.5 and 94 mm respectively from the  
270 beam axis. The trackers are made of three GEMs, thin ( $50\ \mu\text{m}$ ) kapton foils  
271 sandwiched between two copper clads and perforated by a dense set of holes  
272 ( $70\ \mu\text{m}$  diameter,  $140\ \mu\text{m}$  pitch). They are glued on a G10 frame and assem-  
273 bled between the cathode and the anode forming four gaps: from the IP to the  
274 calorimeter, the drift gap (3 mm), two transfer gaps (1 and 2 mm) and the  
275 induction gap of 1 mm. All the volume between the anode and the cathode is  
276 filled with a gas mixture of  $\text{Ar} - \text{CO}_2 - \text{CF}_4$  (45%-15%-40%) [24].

277 When a charged particle crosses the drift gap it generates 10-15 primary elec-  
278 trons which drift thanks to the 3 kV/cm electric field before being multiplied  
279 by the GEM foils. As a high potential difference (about 400 kV) is applied  
280 between the copper sides, the holes act as amplifiers and the gain of each  
281 layer is about 20 – hence a factor 8 000 in total. The electron cluster coming  
282 out from the last GEM foil induces a signal on the anode which is amplified  
283 and discriminated by a Carioca Chip [25] plugged on the back side of the pad  
284 PCB. The two front-end electronics cards designed and developed in Frascati  
285 are supplied through a mother board that houses two output connectors with  
286 16 LVDS channels each and one input connector with low voltage supplies and  
287 two thresholds channels. High voltage is supplied to the four GEM trackers  
288 with a new system made of four active dividers [26].

289 As described above, Fig. 6 shows the different layers of a GEM tracker (left  
290 picture) such as different steps of the assembly process (the four pictures on  
291 the right). Fig. 7 presents one drawing of a calorimeter side with two GEM  
292 trackers in front of it (left plot) and an actual picture (right plot) of the  
293 IP taken at the beginning of the 2008 DAΦNE run, when the trackers were

294 installed in their nominal location.

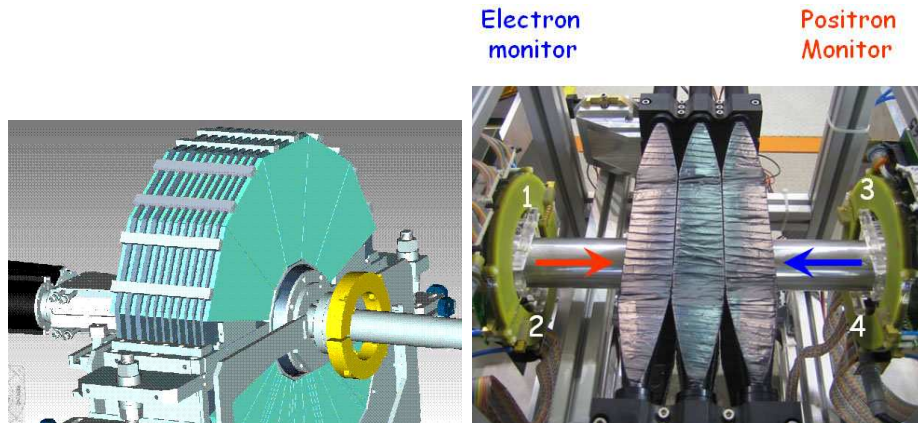


Fig. 7. *Left: this drawing shows one side of the calorimeter with the GEM trackers visible – the rings around the beam pipe in front of the calorimeter structure. Right: top view of the DAΦNE IP with the SIDDHARTA detector (the three oval-shaped structures in the center) and the GEM trackers (the circular shapes in front of the calorimeter visible on either side) installed in front of the Bhabha calorimeter. The numbering convention for the GEM trackers is described on this picture: trackers 1 and 2 monitor the electron beam while trackers 3 and 4 are sensitive to positrons; odd (even) modules are above (below) the beam line.*

### 295 3.3 Gamma monitors

296 Two gamma monitors shown in Fig. 8 are located 170 cm away from the IP  
297 on either side and collect photons radiated by the electron or positron beams.  
298 These detectors are made of four  $\text{PbWO}_4$  crystals which have a rectangular  
299 prism shape: a square section of  $30 \times 30 \text{ mm}^2$  and a height of 110 mm. The  
300 crystals are maintained together along their longer sides in order to form a  
301 structure 30 mm-wide in front of the photon beam and 120 mm-thick (about  
302  $13 X_0$ ). Each crystal is readout by a Hamamatsu R7600 compact photomul-  
303 tiplier [27] which is in direct contact with the top face of the crystal. This

304 design helps minimizing the background from particles hitting directly the  
305 PMT. Because of the boost introduced by the IP crossing angle, the photon  
306 trajectories are shifted toward the inner side (along the  $-x$  direction) of the  
307 machine. To account for this deviation, the gamma monitors are located at  
308  $x = -5$  cm from the beam pipe and rotated by  $4^\circ$  in the horizontal plane with  
309 respect to the beam axis.

310 Thanks to their high logging rates, these detectors provide quick estimates of  
311 the luminosity and background variations. These quantities are then used for  
312 the machine real-time optimization. They cannot easily provide an absolute  
313 measurement of the luminosity as their counts would have to be corrected by  
314 a factor which is continuously changing as the beam currents and the machine  
315 conditions evolve. However, on a short time scale and as relative luminosity  
316 monitors, those counters have been found extremely useful.

### 317 *3.4 IP shielding*

318 During the course of the 2008-2009 *SIDDHARTA* runs, ad-hoc lead shieldings  
319 have been constructed around the IP to protect this sensitive detector against  
320 low energy background photons. Three different types of shielding have been  
321 used, called “Soyuz”, “Sputnik” and “Mir” respectively. The Soyuz defines  
322 the low angle edge of the calorimeter acceptance by discarding tracks which  
323 are kicked back in the fiducial volume after showering in the QD0, a process  
324 potentially hard to simulate correctly. The Sputnik is meant to absorb the  
325 background generated by the beam bending inside the QD0 magnets; it sur-  
326 rounds the Soyuz. Finally, the Mir shield completes the shielding setup by  
327 closely surrounding the calorimeter. Fig. 9 shows these different components

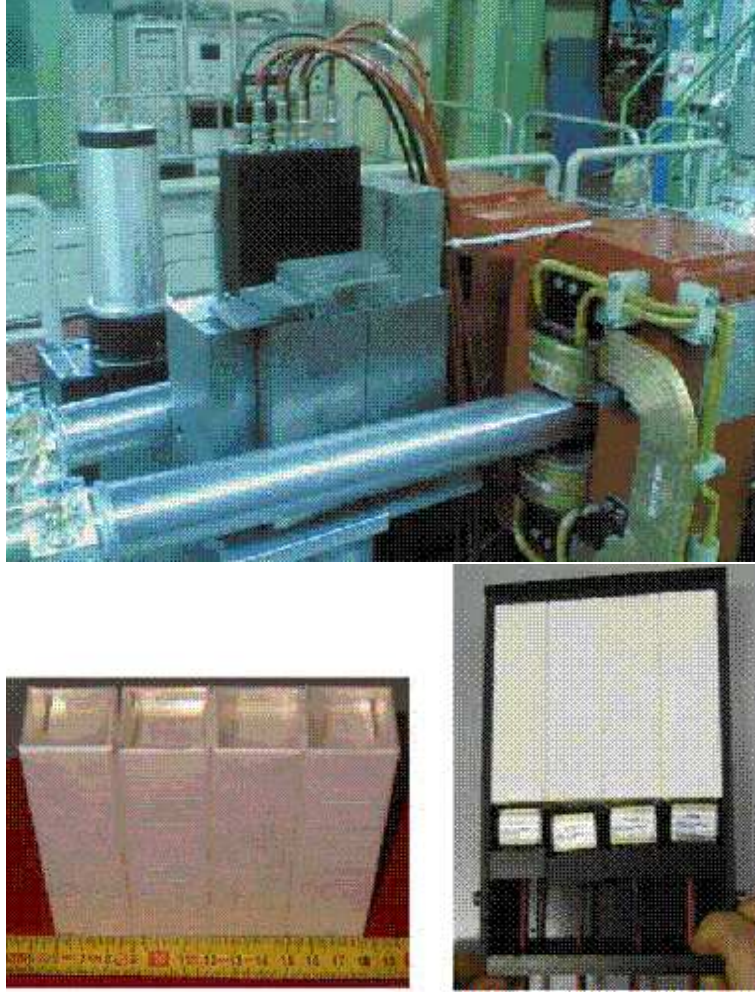


Fig. 8. *The gamma monitors are installed 170 cm away from the IP (top picture, taken in the DAΦNE hall). The window opened through the lead shielding is aligned with the trajectory of the photons produced in radiative Bhabha events. Each detector is made of four  $PbWO_4$  crystals, wrapped in Tyvek™ foils (bottom left picture). They are put together into a PVC box with the four PMTs whose entry windows are in direct contact with the top face of the crystals (bottom right picture).*

328 on a side view of the simulated IP – see Section 6 for details.

329 The shape and the position of these elements are dictated by the existing  
 330 machine optics and have been slightly changing over time. All in all, they  
 331 result in a partial decrease of the luminometer acceptance. More importantly,



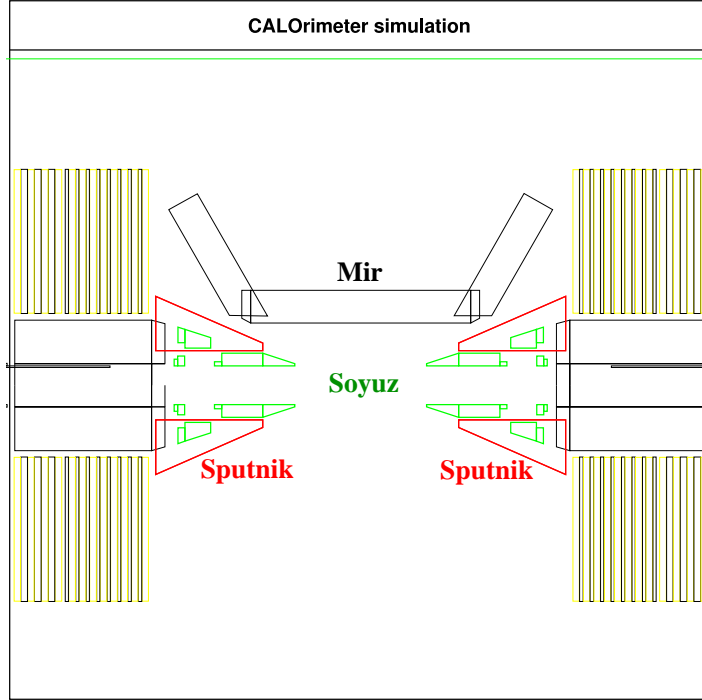


Fig. 9. *GEANT3 picture showing a side view of the DAΦNE IP shielding surrounded by the Bhabha calorimeter. The small green components closer to the beam pipe form the Soyuz; the red triangles are the Sputnik while the black rectangular volume corresponds to the Mir shielding.*

332 they have a significant impact on the GEM detector location and thus on its  
 333 performances, as described in Section 5.2.

#### 334 4 Data acquisition and trigger

335 Most of the front-end (FE) electronics and data acquisition (DAQ) compo-  
 336 nents, as well as the PMT HV supplies, are taken from the KLOE experi-  
 337 ment [28]. The signals coming from the calorimeter are amplified, inverted and  
 338 delivered to a 3-stage splitter (SDS board). The first stage is used for timing  
 339 measurements and consists of a constant fraction discriminator which deliv-

340 ers a current signal to the FE KLOE TDCs [29] whose resolution is 1.04 ns.  
341 Then, the energy measurement stage includes a 3-pole Bessel filter followed  
342 by a KLOE charge ADC (0.25 pC resolution); the filter is needed to match  
343 the PMT signal bandwidth with the ADC input stage. Finally, the third stage  
344 sums all signals coming from the same calorimeter module and this informa-  
345 tion is used as input to the trigger logic. A candidate Bhabha event is defined  
346 as two high-enough energy deposits in back-to-back modules which are com-  
347 patible in time – see Section 5 for details.

348 The KLOE FE modules are build around a custom bus, the AUX-bus [30],  
349 which allows a fast readout of the input data as it only uses the VME standard  
350 for initialization. The AUX interface builds sub-events crate by crate ensuring  
351 that the data are properly synchronized. A trigger-driven readout controller  
352 delivers these frames to the control manager board via another custom bus (the  
353 C-bus) which interconnects different crates. The event data are then stored  
354 into a FIFO memory where they are read using VME 32 bits block transfer  
355 mode [31] by a MVME6100 processor running KLOE protocols. This CPU  
356 sends them to a PC computer via a gigabit Ethernet connection where they  
357 are finally written to disk. A simple graphical user interface (GUI) developed  
358 in JAVA performs the run control functions. The entire acquisition chain is  
359 installed in the collider hall, close to the DAΦNE IP. Fig. 10 summarizes the  
360 calorimeter data acquisition and trigger systems.

361 The gamma monitor signals are split after the PMTs: one half is sent to the  
362 charge ADC of the KLOE data acquisition system (and not used further down  
363 for the measurements), while the other goes to an analog mixer. The analog  
364 sum of the four crystals is then discriminated and the counts are read by the  
365 DAΦNE control system via a VME scaler readout module. Finally, the GEM

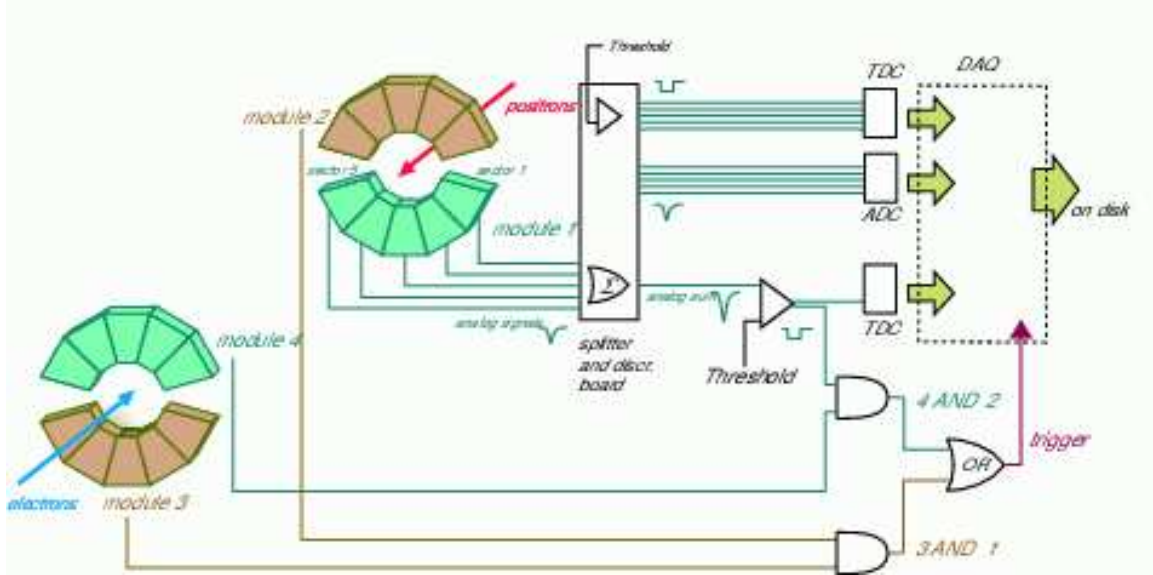


Fig. 10. Overview of the Bhabha calorimeter data acquisition and trigger systems.

This detector is made of four modules (labeled  $M_1$  to  $M_4$ ) which are split into five azimuthal sectors each. A candidate Bhabha event is a time-compatible coincidence between two high-enough energy deposits in back-to-back modules: “ $(M_1 \text{ AND } M_4) \text{ OR } (M_2 \text{ AND } M_3)$ ”.

366 signal is triggered by the calorimeter; the data coming from the GEM detectors  
 367 are discriminated, delivered to FE TDCs and readout via an AUX-bus. This  
 368 scheme guarantees synchronization between calorimeter and GEMs.

## 369 5 Performances

### 370 5.1 The Bhabha calorimeter

371 Potential Bhabha elastic scattering events  $e^+e^- \rightarrow e^+e^-$  are identified at the  
 372 trigger level by requiring two coincident energy deposits above a given thresh-  
 373 old in back-to-back modules. The locations of the two sectors with the highest  
 374 energy deposits are indeed correlated, as shown on Fig. 11. Taking as example



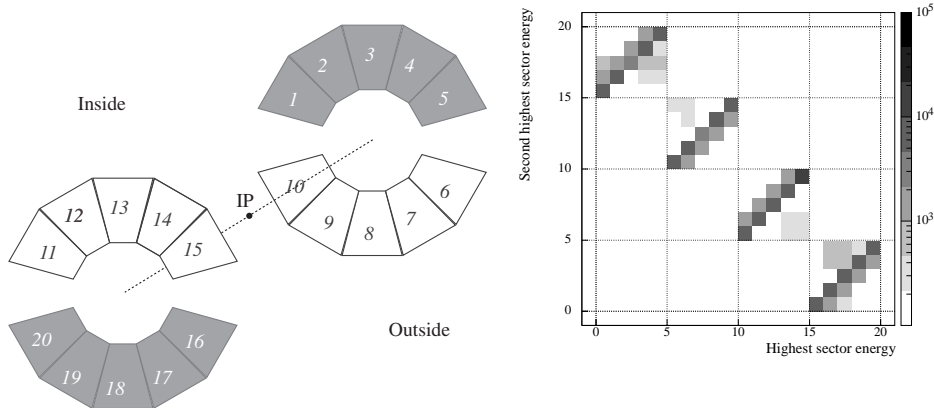


Fig. 11. Given the numbering convention of the calorimeter sectors (see left plot), the position of the two calorimeter sectors with the highest energy deposits can be compared event by event. The result (2D-histogram on the right showing the sector number with the second highest energy deposit vs. the sector number with the highest deposit) shows that these two sectors are most of the time back-to-back, as expected from Bhabha events – note that the z-scale is logarithmic.

375 the opposite sectors 19 and 4, Fig. 12 shows the ADC distributions of each  
 376 sector independently, such as the correlation between these two quantities.  
 377 Energetic events corresponding to actual Bhabha events are common to both  
 378 sectors.

379 Summing all the sector contributions from a given calorimeter module, Fig. 13  
 380 shows the distribution of the ADC counts for triggered events in the four mod-  
 381 ules. Fitting these distributions by a Gaussian, one gets their energy resolu-  
 382 tions.

$$383 \quad \frac{\sigma(E)}{\sqrt{E}} \text{ with } E = 510 \text{ MeV} \quad (3)$$

384 The results are 22%, 19%, 20% and 20% for the modules M1 to M4 respec-  
 385 tively: the design performances are fulfilled in the whole calorimeter.

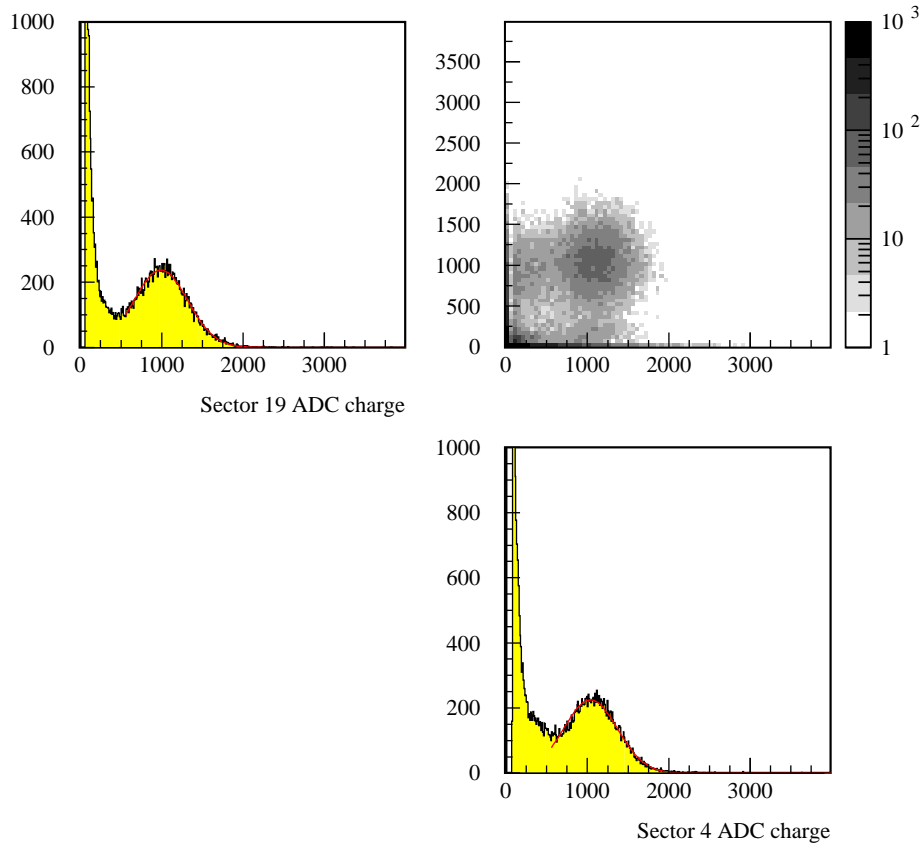


Fig. 12. *Top left and bottom right plots: ADC distributions of the back-to-back calorimeter sectors 19 and 4 respectively. The bumps around 1000 counts correspond to the true Bhabha events while events for which these sectors did not trigger are associated with smaller energy deposits. Top right plot: a 2D histogram showing the correlation between the two sector ADC charges; high energy deposits in one sector are associated with deposits of similar magnitude in the other sector, the expected signature of real Bhabha events.*

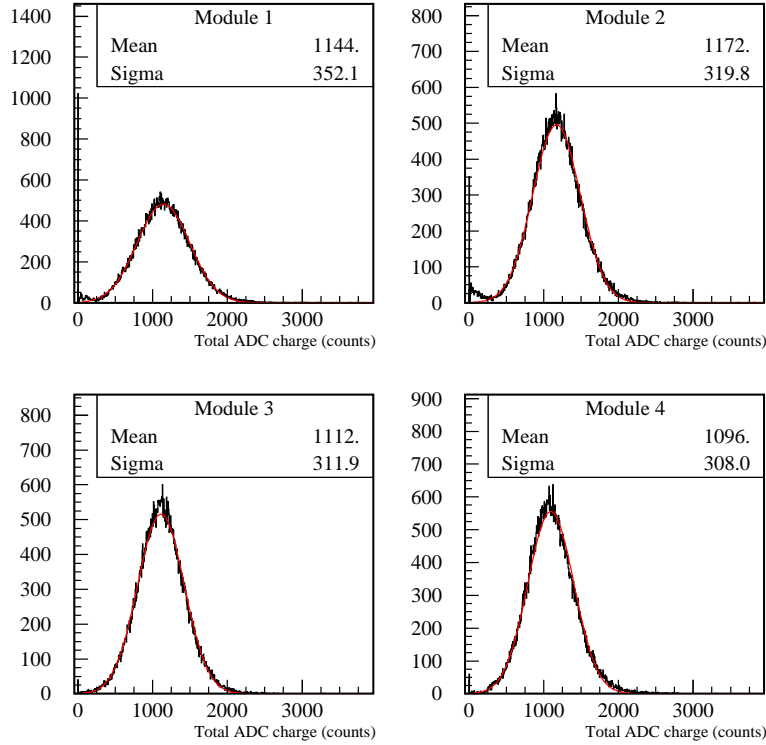


Fig. 13. *Distribution of the ADC counts in the four calorimeter modules from events in which they are triggering. Fitting these curves provides the corresponding energy resolutions which are around 20% at the DAΦNE energy (510 MeV); the calorimeter design performance is experimentally achieved in this representative high-statistics run.*

386 Accidental coincidences involving background particles hitting part of the  
 387 calorimeter do contribute to the trigger. In order to convert the calorime-  
 388 ter rate into an absolute luminosity measurement, one needs to identify and  
 389 remove this noise contamination, whose level is highly dependent on the actual  
 390 machine running conditions and cannot be determined a priori. Therefore, a

391 filtering procedure has been implemented (first offline and then directly in the  
 392 DAQ farm) to improve the accuracy of the online luminosity provided to the  
 393 DAΦNE control room. The raw trigger rate,  $R_{raw}$ , is corrected by a factor  
 394  $0 \leq CF \leq 1$  to give the measured Bhabha rate  $R_{meas}$  which is then scaled by  
 395 the Monte-Carlo prediction to compute the luminosity – see Eq.(1).

$$396 \quad R_{meas} = R_{raw} \times CF \quad (4)$$

397 The value of the correction factor  $CF$  is adjusted every 3000 events (at most  
 398 every few seconds depending on the beam currents) by looking at the distri-  
 399 bution of the time difference  $\Delta t$  between the triggering modules. As shown  
 400 in Fig. 14 obtained from a representative high-statistics run, this distribution  
 401 has two main components:

- 402 • a narrow Gaussian peak centered at  $\Delta t = 0$  and corresponding to genuine  
 403 Bhabha events (as demonstrated below),
- 404 • sitting on top of a flat background coming from random coincidences be-  
 405 tween modules and whose width is determined by the duration of the digital  
 406 signals building the coincidence ( $\simeq 25$  ns).

407 The pattern is similar for both pairs of modules: M1-M4 on the left, M2-M3  
 408 on the right.

409 Two observations allow us to justify the fact that the peak is produced by  
 410 real Bhabha events. First, it disappears when the beams are longitudinally  
 411 separated – see Fig. 15. Then, the energy deposited in the triggering modules  
 412 is significantly larger for these events than for those which originate from  
 413 the background. Using the same high-statistics run, Fig. 16 shows the ADC  
 414 distributions in the four modules for all events. Three components are visible.

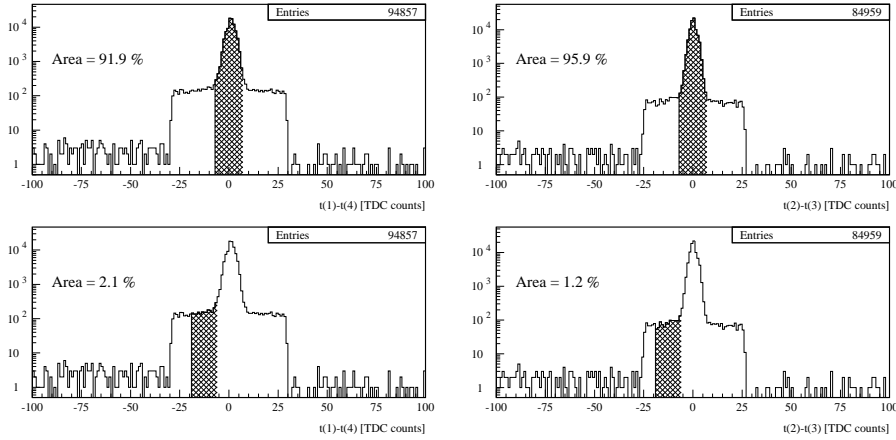


Fig. 14. *Distributions of the time difference  $\Delta t$  between back-to-back modules triggering in coincidence (note the logarithmic y-scale on all histograms). Left column: modules M1 and M4; right column: modules M2 and M3. These histograms clearly show two components: a flat background from random triggers plus a Gaussian distribution centered at  $\Delta t = 0$  which corresponds to genuine Bhabha events – see text for details. The width of this peak is a few ns (1 TDC count corresponds to 1.04 ns). The background level is about 10% for the M1-M4 trigger and 5% for the M2-M3 trigger in this example.*

- 415 • The white component peaking at 0 corresponds to events for which the other
- 416 pair of modules (M1-M4 for the M2 or M3 histograms; M2-M3 for M1 and
- 417 M4) triggered. As expected, there is none or little energy in the modules
- 418 which did not 'see' a Bhabha decay.
- 419 • The dark-hatched area contains events for which the module triggered while
- 420 the trigger times were not coincident. These events correspond to the flat
- 421 background shown in Fig. 14.
- 422 • Finally, the light-hatched area shows the triggered events which are coinci-
- 423 dent in time. Still comparing this plot with Fig. 14, these are the genuine
- 424 Bhabha events plus a small background component (note the logarithmic
- 425 y-axis on both figures) one has to subtract to estimate correctly the lumi-

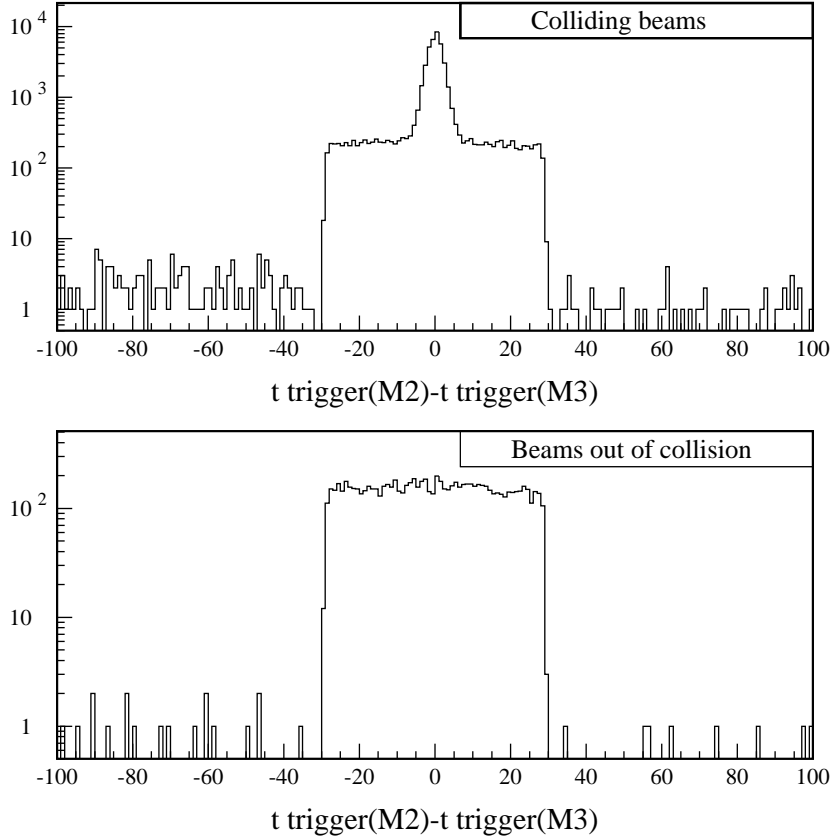


Fig. 15. *Upper plot: histogram of the trigger time difference between the back-to-back modules M2 and M3 accumulated with beams in collisions; lower plot: same histogram, but this time for beams out of collisions (longitudinally separated). The in-time peak in the timing difference distribution does correspond to luminosity-induced Bhabha events.*

426 nosity.

427 Similar conclusions can be drawn from Fig. 17 in which the charges measured  
 428 by two opposite modules are summed. Triggering in-time events are mainly  
 429 due to genuine Bhabha whereas the two other categories (triggering out-of-  
 430 time or not triggering) are background-related.

431 To estimate the amount of background under the Bhabha peak, a sideband

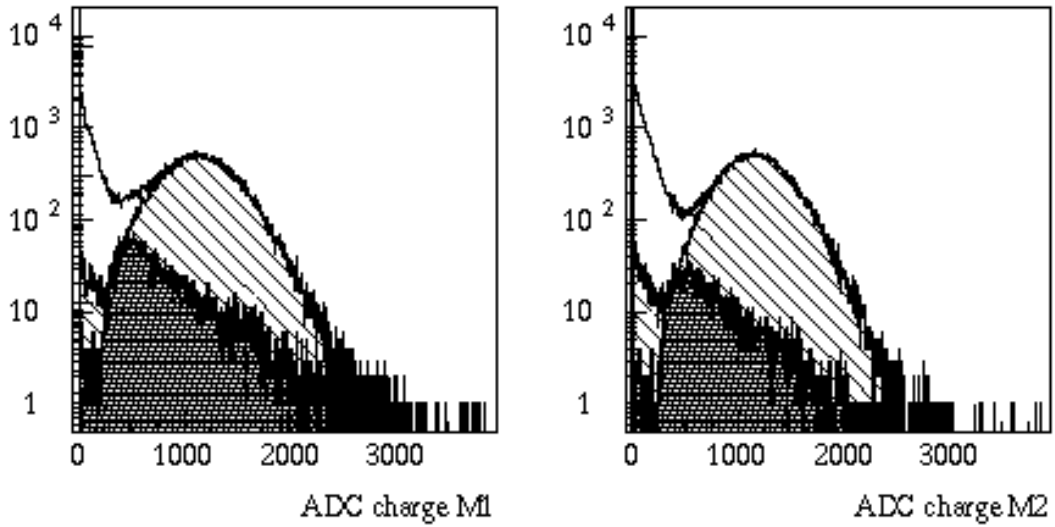


Fig. 16. *ADC distributions in the four calorimeter modules for the high-statistics run used to produce most of the plots in this section: all histograms show three components with similar patterns. Events for which that particular module did not trigger belong to the white area: little energy is deposited in these sectors, as expected from background fluctuations. Hence, these events are not real Bhabha decays for which one of the two particles is not detected. The hatched regions contain the other events for which the module triggered. Events for which the energy deposit is not coincident in time with the one measured in the opposite module (pure background case) are in the darker area. The deposited energy is lower than for the in-coincidence events (high purity Bhabha sample) which are in the light-hatched area. These plots and those in Fig. 15 justify the timing criterion used to separate signal from background.*

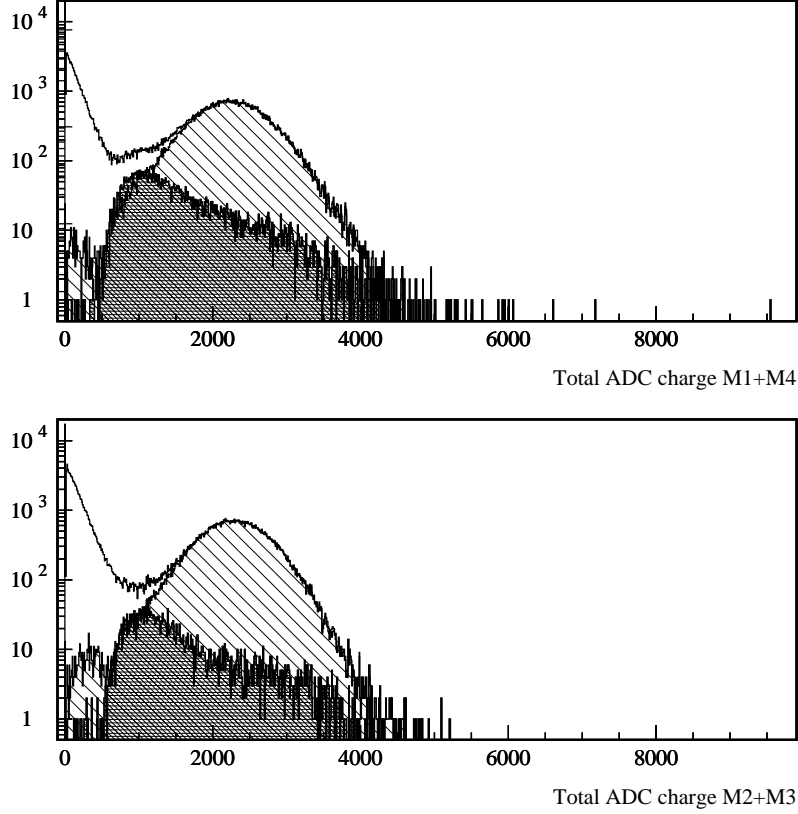


Fig. 17. *Distributions of the sum of the energies deposited in opposite modules (M1-M4 and M2-M3) in the high-statistics run taken as example in this section. The three categories of events – not triggering (white area), triggering but coincidence out of time (dark hashed area) and triggering in-time (light hashed area) – are clearly visible and confirm that the Bhabha events fall in the third category.*

432 region containing only random coincidences is defined – see the hatched area  
 433 in the bottom plots of Fig. 14. Counting the number  $N_{in}$  of events in the  $\Delta t$   
 434 range  $[-6;6]$  ADC count (corresponding to about  $\pm 3\sigma$  of the Gaussian Bhabha  
 435 peak, 1 count is 1.04 ns) and the number  $N_{sb}$  of events in the sideband region  
 436 (of equal width: 12 ADC counts), one has:

$$437 \quad CF = 1.0 - \frac{N_{sb}}{N_{in}} \quad (5)$$



438 This simple procedure provides an accurate real-time measurement of the  
439 absolute luminosity which is among the main feedback signals used by the  
440 DAΦNE operators. Fig. 18 displays about 35 minutes of data taken on May  
441 24<sup>th</sup> 2008 to show the improvement brought by this background-subtraction  
442 algorithm. The top plot displays the beam currents, the middle one the uncor-  
443 rected  $L_{uncorr}$  and corrected  $L_{corr}$  (background-subtracted) luminosities and  
444 the bottom one the ratio  $L_{corr}/L_{uncorr}$ . Apart for a few marginal points, the  
445 uncorrected luminosity is always greater than the corrected one, by 10-20% in  
446 this particular example. The difference is even more striking between minutes  
447 26 and 29, a time period during which the beams are longitudinally sepa-  
448 rated. If  $L_{corr}$  goes immediately to 0 as expected,  $L_{uncorr}$  remains sensitive to  
449 a background component whose decay time is on the timescale of a minute.

## 450 5.2 The GEM trackers

451 Unfortunately the GEM trackers could only be kept in their nominal position  
452 (18.5 cm from the IP) until April 2008 when the *SIDDHARTA* lead shielding  
453 had to be extended to protect efficiently this detector from machine back-  
454 ground. In that initial period, the GEM trackers were left out of the DAQ  
455 due to a conversion problem between the 128 LVDS Carioca channels and  
456 the ECL inputs of the KLOE TDCs. However, the four trackers were used as  
457 background monitors sending data every second to the DAΦNE control room.  
458 This information was available all the time, in particular during the injection  
459 phases. Fig. 19 shows a snapshot of the DAΦNE online stripcharts monitoring  
460 the background levels measured in the GEM trackers. Pad-to-pad coincidences  
461 (64 opposite couples in OR) were also studied to get another estimate of the

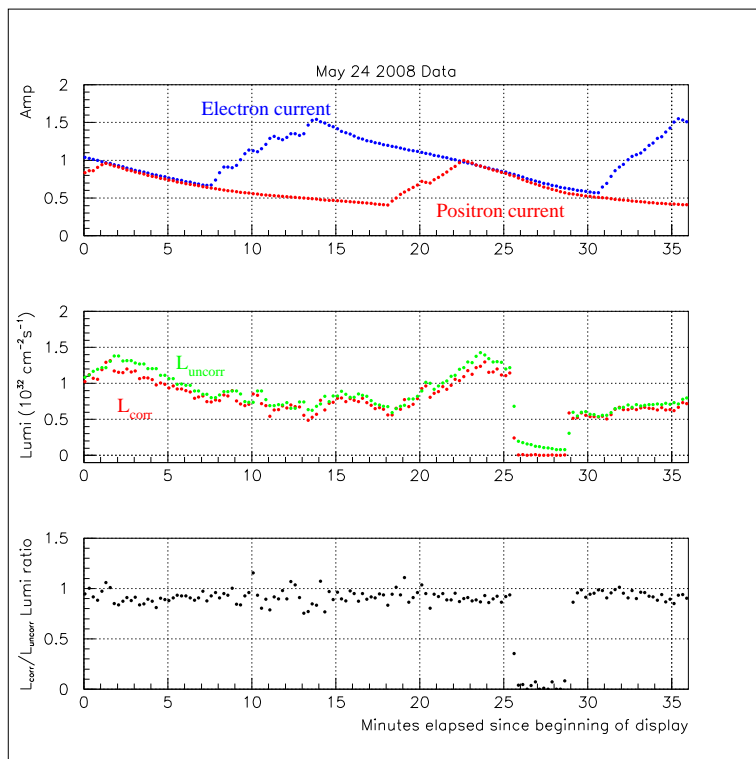


Fig. 18. *Display of about 35 minutes of data taken on May 24<sup>th</sup> 2008. From top to bottom: beam currents, uncorrected  $L_{uncorr}$  and corrected  $L_{corr}$  luminosities, ratio  $L_{corr}/L_{uncorr}$ . For this particular period of running, the background level is between 10-20%. Moreover, when the beams are longitudinally separated (between minutes 26 and 29)  $L_{corr}$  goes immediately to 0 (as expected) whereas  $L_{uncorr}$  does not.*

462 Bhabha rate. Yet, accidental coincidences were found to exceed significantly  
 463 the genuine Bhabha rate and no significant variation was observed when the  
 464 beams were put out of collision.

465 In July 2008 the GEM trackers were installed again for a few days, but only  
 466 10 cm away from the IP in front of the lead shielding. As they were finally  
 467 included in the DAQ, data were acquired when the calorimeter was triggering.  
 468 Fig. 20 shows the efficiency of two of the four GEM modules as a function of  
 469 the offline calorimeter ADC threshold; the plateau at 40% is due to the shift  
 470 of the tracker  $z$ -positions: as the modules are closer to the IP, a large fraction

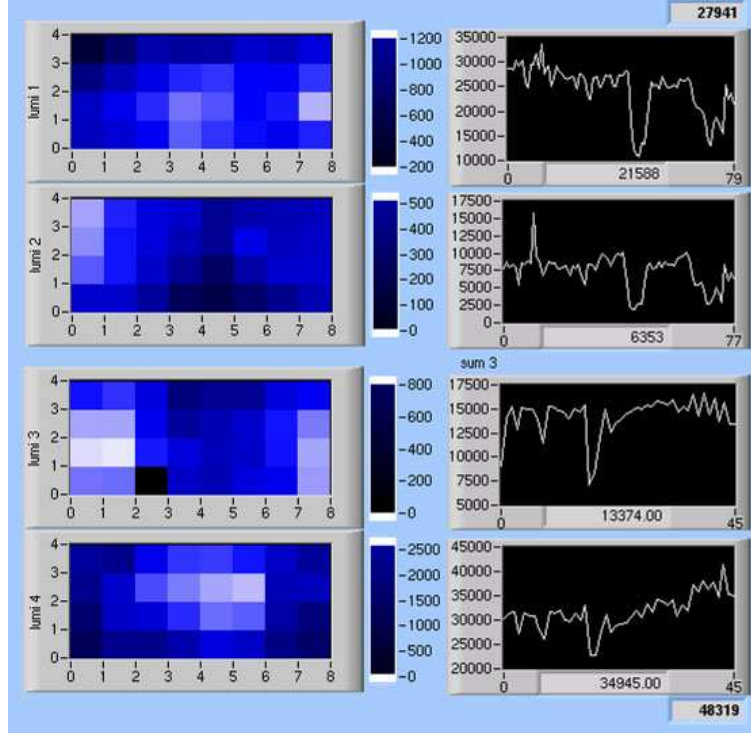


Fig. 19. These plots show how the GEM trackers were used as background monitors at the beginning of the upgraded DAΦNE commissioning – the rates presented in this example are typical of stable beam conditions. Each line of two plots corresponds to one of the four GEM trackers (recall that modules 1 and 2 are sensitive to the electron beam, 3 and 4 to positrons). On the left column, rates (in Hz) measured in each of the 32 tracker cells (a GEM module has an 8-fold segmentation in azimuth and a 4-fold segmentation in radius, see Section 3.2) are shown: the lighter the color, the higher the rate. The background is typically around 1 kHz per pad. On the right column, the time evolutions of the tracker rates are displayed. Updated at 1 Hz, these plots (whose axis boundaries can be setup independently, which explains why the settings are slightly different on the four snapshots) have been used in real time by the DAΦNE operators to monitor the machine conditions. At the time this picture was taken, the electron beam background in the GEM was about 28 kHz while it was around 48 kHz for the positrons. More background was seen above (below) the beam line on the electron (positron) side.

471 of Bhabha tracks hitting the calorimeter pass through the GEM central hole  
 472 and are thus not detected. The average hit cluster size was 1.2 pad; Fig. 21  
 473 displays the  $\theta$  and  $\phi$  correlations of the hits in the four GEM detectors.

474 When the nominal *SIDDHARTA* data taking run started, the GEM trackers  
 475 were definitely removed from the IR.

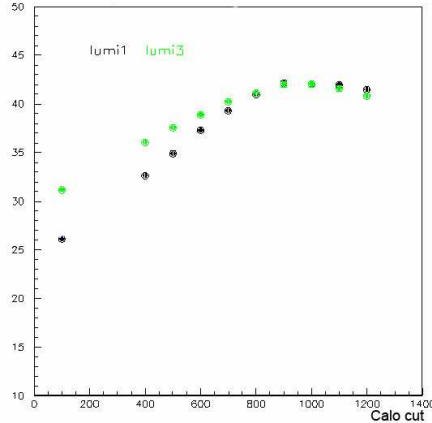


Fig. 20. *Efficiencies (in %) of the two GEM trackers located above the beam line (#1 is sensitive to electrons, #3 to positrons) versus the threshold applied offline on the calorimeter ADC output: at most 40-45% of the calorimeter tracks are seen in the GEMs. This is explained by the fact that the trackers were closer to the IP than foreseen: a significant fraction of the tracks hitting the calorimeter passed through the GEM center hole and were not seen. The effect is enhanced by the strong polar angle dependence of the Bhabha cross-section.*

### 476 5.3 The gamma monitors

477 The gamma monitors are mainly used to optimize the luminosity in real time  
 478 as they are very sensitive to sudden changes in machine conditions. Thanks  
 479 to the high radiative Bhabha cross section at low angle, the photon rate typ-  
 480 ically reaches several tens of kilohertz for a luminosity around  $10^{32} \text{ cm}^{-2}\text{s}^{-1}$ .

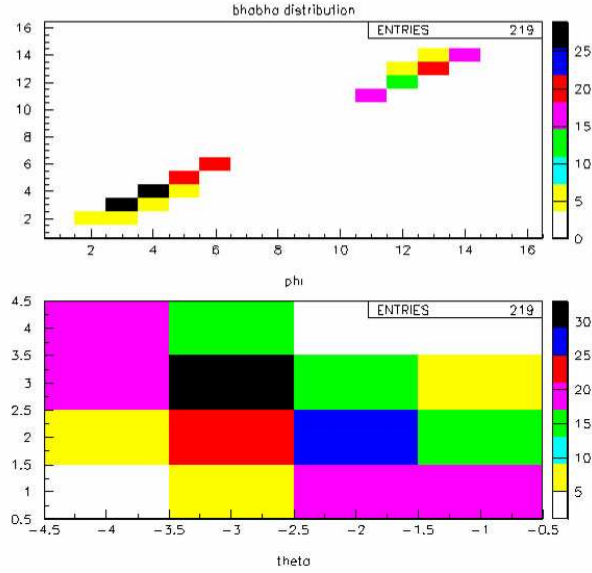


Fig. 21. *Example of data acquired by the GEM trackers to check the collinearity of Bhabha events triggered by the calorimeter. The top plot shows the azimuthal correlation of the charged tracks – each pair of GEM trackers contains 16  $\phi$ -sectors, 8 above the beamline and 8 below, whose numbering is chosen so that opposite sectors have the same label. The bottom plot shows the anticorrelation between the track polar angles. Combining both information shows that the Bhabha events are back to back, as expected.*

481 Therefore, these detectors can provide measurements with negligible statistical  
 482 fluctuations every second. This is illustrated by Fig. 22 which shows the time  
 483 evolution of the gamma monitor rates (top plot:  $e^+$  side, red histogram; mid-  
 484 dle plot:  $e^-$  side, blue histogram) and of the background-subtracted Bhabha  
 485 luminosity (lower histogram; in green) during a machine test in April 2008. At  
 486 a certain time clearly visible on the charts, the beams are put out of collision  
 487 by a  $180^\circ$  RF phase shift; this new condition is immediately detected by the  
 488 gamma monitors whereas there is some latency in the Bhabha rate. Sharp  
 489 variations are also visible when the beams go back in collision. The smooth  
 490 decrease of rates over the whole time range, visible in all three plots, corre-

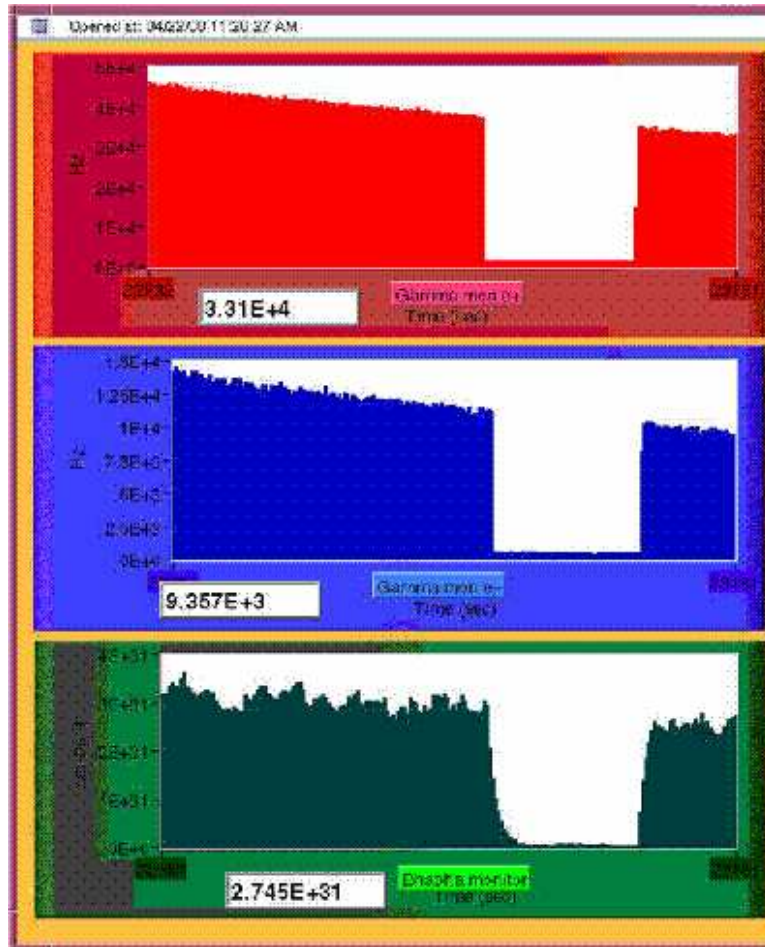


Fig. 22. Time evolution of the gamma monitor (top and middle charts,  $e^+$  side in red and  $e^-$  side in blue) and Bhabha background-subtracted (bottom chart in green) rates recorded during a machine test performed on April 22, 2008. All rates drop drastically when the two beams are separated by a  $180^\circ$  shift of the RF phase although the gamma monitors react quicker than the calorimeter. Similar conclusions can be drawn when the two beams collide again.

491 sponds to a period of coasting for both DAΦNE beams. One can also note  
 492 that the residual background levels are very low in the absence of collision.

493 The quick response of the gamma monitors and their low background con-  
 494 tamination levels allow them to be used for precision measurements of the  
 495 transverse beam size. The scan is carried out by shifting horizontally and ver-

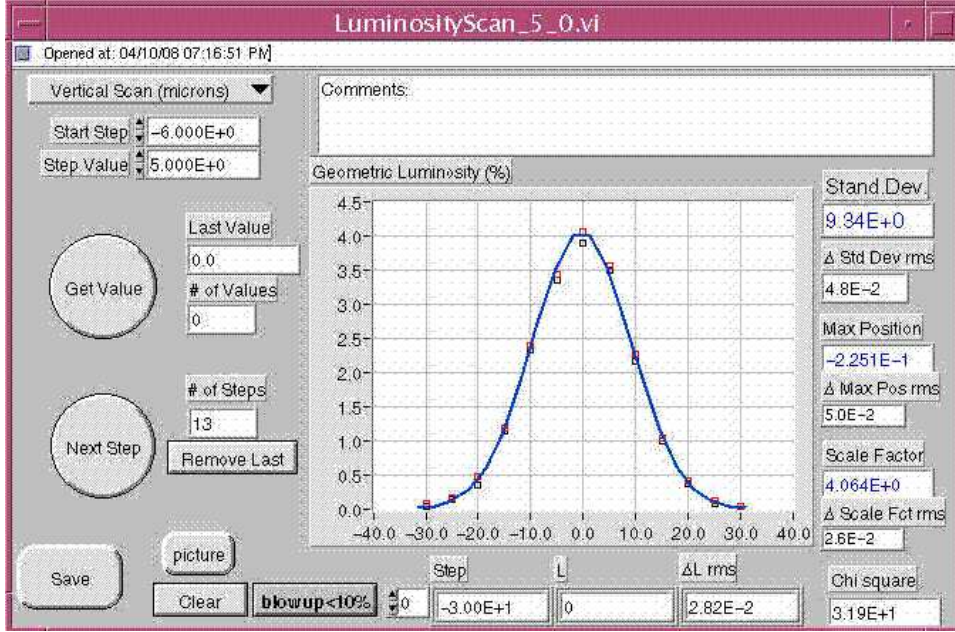


Fig. 23. *DAΦNE control room monitor showing the result of a beam vertical scan (moving the electron beam while keeping the positron one fixed) performed in April 2008. Fitting the data coming from the gamma monitor allows one to estimate the quadratic sum of the two beam vertical sizes. The result, as displayed in the top box on the right column, is  $\Sigma_y^{meas} = 9.34 \mu\text{m}$  for this particular scan.*

496 tically the beam trajectories. The rate variations measured during such test  
 497 give access to the bunch profile. In order to be successful, this procedure must  
 498 be very fast to avoid the result to be biased by the contribution of other ef-  
 499 fects (e.g. loss of luminosity when the beams are coasting, an effect which  
 500 is relevant in the DAΦNE ring where typical beam lifetimes are lower than  
 501 1000 s). Fig. 23 shows a typical vertical scan performed in April 2008. In this  
 502 example, the measured quadratic sum of the two beam vertical sizes is found  
 503 to be  $\Sigma_y^{meas} = 9.34 \mu\text{m}$ . To match the upgraded DAΦNE running conditions,  
 504 computations [32] have shown that a corrective factor of 0.88 needs to be ap-  
 505 plied to get the real value of  $\Sigma_y$ . Assuming that the two beams are Gaussian  
 506 and of equal sizes, one finally gets  $\sigma_y = 5.8 \mu\text{m}$  for this particular scan.

## 507 **6 Monte-Carlo simulation**

508 A Monte-Carlo simulation of the luminometers is needed to validate the (ra-  
509 diative) Bhabha selection algorithms, to find the correspondence between the  
510 measured event rates and the actual machine luminosity and to study the  
511 impact of the background. For this purpose, a package has been developed to  
512 simulate the detector response in the GEANT3 [33] framework. Input events  
513 are either Bhabha generated with the BHWIDE [34] Monte-Carlo generator  
514 or simulated particles leaving the machine nominal orbit close to the IP [14].  
515 After a detailed description of the simulation code (from the generation to  
516 the reconstruction of the events in the virtual detector), the main simulation  
517 results are presented.

### 518 *6.1 Event Generation*

519 The simulation is a two step-process. Events are first created at the genera-  
520 tor level using the BHWIDE code: both non-radiative and radiative Bhabha  
521 events (without limitation on the number of radiated photons) can be simu-  
522 lated. The BABAYAGA package [35] has provided cross-checks of the BH-  
523 WIDE performances as this software had been used in the past by the  
524 KLOE collaboration for a precise determination of the luminosity delivered  
525 by DAΦNE between 2000 and 2007 [36]. Both generators have been found  
526 in agreement. The four-momenta of the generated particles (assumed to be  
527 produced at the IP), as well as those of the potentially initial-state-radiated  
528 photons are stored in a PAW [37] ntuple which is written to disk in order to  
529 be used as input to the GEANT simulation.



530 Like for the real machine (see Fig. 2), the generated positrons are pointing  
531 toward the direction of the  $+z$  axis while the electrons fly in the opposite  
532 direction. Convenient software switches allow one to select particular polar  
533 angle  $\theta$  ranges for the charged tracks (whose distribution scales like  $1/\theta^3$  in  
534 the CM frame). The horizontal boost due to the 25 mrad crossing angle be-  
535 tween the two incoming beams and pointing toward the  $-x$  direction is also  
536 simulated. As shown on Fig. 24, its effect is quite significant: the polar and  
537 azimuthal correlations between the Bhabha positrons and electrons are mod-  
538 ified by the non-zero crossing angle. Although it may look small, it impacts  
539 significantly the correlation between the particle trajectories which makes the  
540 understanding of its consequences mandatory to ensure accurate luminosity  
541 measurements.

542 Particles leaving the nominal orbit close to the IP are expected to be the main  
543 source of background for the luminosity measurements. They are simulated  
544 with a code developed for the DAΦNE experiment [14] which parameterizes  
545 the particle coordinates as a function of the path length ( $s$ ) along the design  
546 trajectory. Touschek events are generated continuously all over the ring, av-  
547 eraging the probability density function every three machine elements. Then,  
548 particles are tracked according to the optics over many turns or until they  
549 are lost. The actual beam pipe aperture is taken into account; nonlinear ele-  
550 ments, sextupoles and octupoles, are also included in the tracking, allowing an  
551 intrinsic dynamical aperture calculation. As this simulation does not include  
552 the experimental setup, a dedicated procedure – see next section for details –  
553 needs to be applied prior to the GEANT simulation, in order to go from the  
554 beam path frame to the DAΦNE coordinate system.

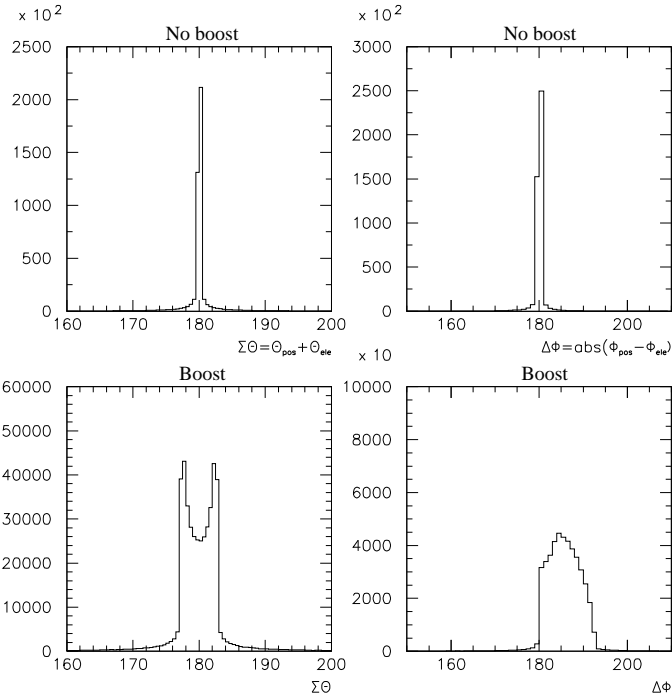


Fig. 24. *Simulated Bhabha events without (top row) and with (bottom row) the DAΦNE horizontal crossing angle. CM generation is done with BHWIDE before the track parameters are converted to the laboratory frame described previously. The left column compares histograms of the sum of the two track polar angles:  $\Sigma\Theta = \theta_{\text{pos}} + \theta_{\text{ele}}$ ; the right column shows the corresponding histograms for the variable  $\Delta\Phi = |\phi_{\text{pos}} - \phi_{\text{ele}}|$  describing the azimuthal correlation between the electron and positron tracks. The  $\Sigma\Theta$  and  $\Delta\Phi$  distributions vary in shape with the boost and the mean value of the latter is also modified – beam trajectories are pointing toward the  $-x$  direction. The non-zero widths of the top (no boost) distributions are due to the final state radiated photons.*

## 555 6.2 Detector Simulation

556 The ntuple produced by BHWIDE is used as input of a FORTRAN-based  
 557 GEANT3 code which simulates the region around the IP relevant for the  
 558 luminosity measurements: from the  $e^+$  gamma monitor to the  $e^-$  one ( $z =$

559  $\pm 170$  cm). The generated particles are positioned at the IP from where  
560 GEANT propagates them until they leave the simulated mother volume, decay,  
561 or get absorbed. Along the way, GEANT computes the effect of their interac-  
562 tions in the various materials they cross. Information relevant for the study of  
563 reconstruction algorithms or for the detector design optimization (such as the  
564 true impacts in the GEMs and calorimeter modules, or the number of photons  
565 detected in each calorimeter sector or in the gamma monitors) is stored in an  
566 output PAW ntuple for further analysis.

567 Fig. 25 gives an overview of the experimental setup as implemented in the  
568 GEANT simulation. The left part shows the setup from above the beam  
569 plane – the *SIDDHARTA* volume has been removed to make the drawing  
570 clearer. The main magnified elements are the Bhabha calorimeter modules, the  
571 gamma monitors, the QD0 permanent quadrupole magnets and the vacuum  
572 chambers whose geometry is particularly complicated in the region where the  
573 beam pipe, common to both beams at the IP, gets split (Y-tubes) to allow par-  
574 ticles of opposite charges to be separated in the rest of the DAΦNE ring. The  
575 top right drawing shows details of the Soyuz, Sputnik and Mir lead shielding  
576 elements (see Section 3.4); for a better readability, the Bhabha calorimeter has  
577 been removed from this picture. The big shieldings protecting the calorimeters  
578 from backward-orientated particle showers are also visible. Finally, the bot-  
579 tom right picture is a cut in the y-z plane which explains how crucial it is to  
580 simulate these shields accurately. The red tracks are Bhabha generated with  
581 the BHWIDE package whose density reflects the  $1/\theta^3$ -dependence of the cross-  
582 section. Dramatic rate variations are visible around the shield edges, which  
583 means that a small error in their position would trigger large acceptance effects  
584 as the fiducial Bhabha volume would be incorrect.

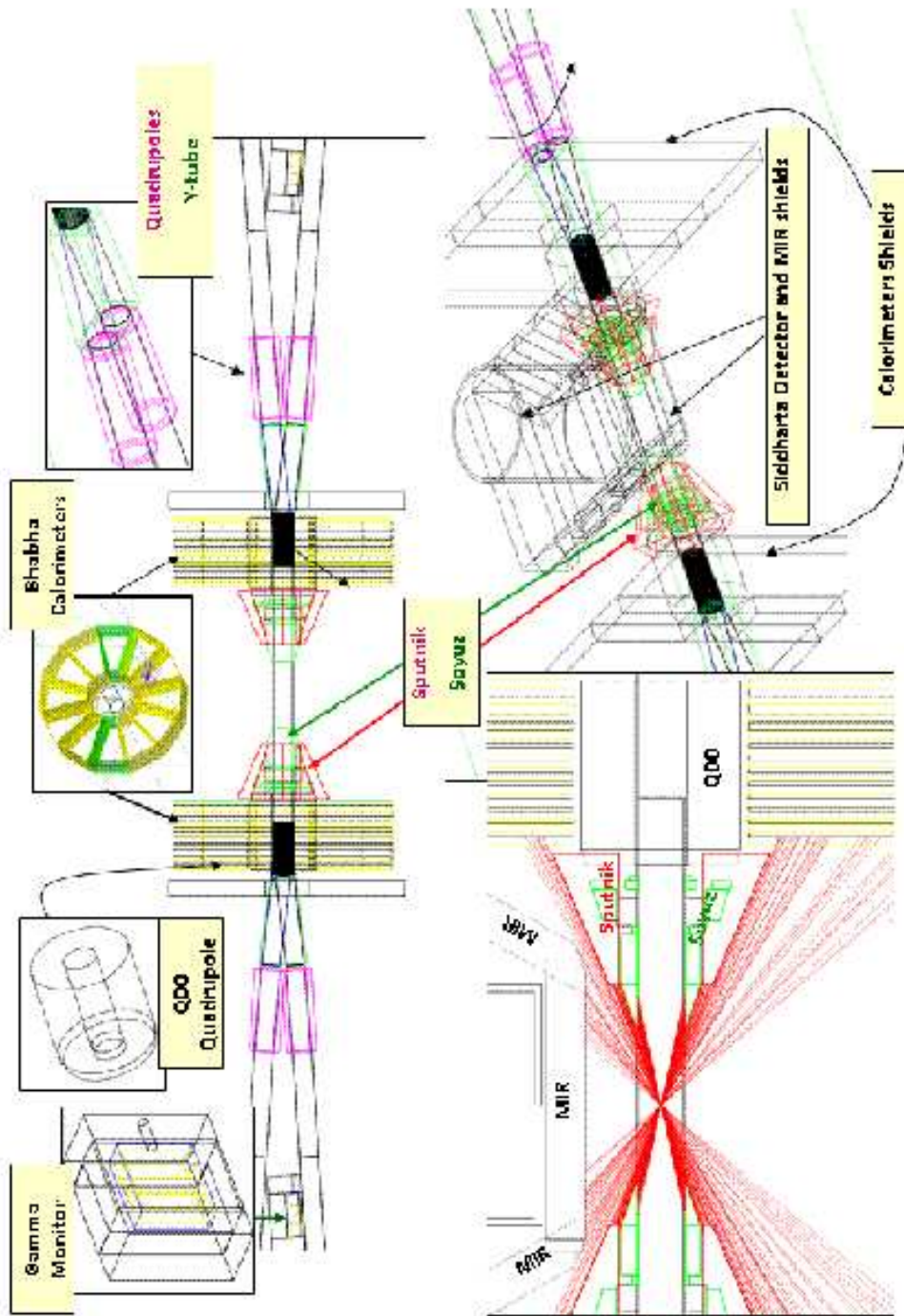


Fig. 25. Overview of the experimental setup as implemented in the GEANT simulation; see text for details.

585 The various luminometer elements, the machine components and shielding  
586 relevant for the luminosity measurements are simulated, with the proper di-  
587 mensions and materials – see Fig. 25.

- 588 • The scintillator tiles, wrapped in their Tyvek™ skin, and the lead absorber  
589 layers of the calorimeter. Losses of light in the tiles and in the optical fibers  
590 connected to the PMTs are also taken into account, such as the PMT quan-  
591 tum efficiencies.
- 592 • The GEMs, with both their azimuthal and radial segmentations; the three  
593 kapton foils and their copper coating, the four longitudinal layers of gas  
594 (one drift and three transfer volumes) as well as the copper box containing  
595 the whole tracker.
- 596 • The gamma monitor, made of four  $\text{PbWO}_4$  crystals wrapped in a Tyvek™  
597 skin and put together in a PVC box.
- 598 • The various sections of the aluminum beam-pipe, including the splitters  
599 (the green volume downstream of the calorimeter on the top-right plot) and  
600 the three cylindrical sections.
- 601 • the QF1 (the cylinders upstream of the splitters) and QD0 quadrupoles  
602 (invisible as surrounded by the tile calorimeters), whose magnetic fields are  
603 also simulated.
- 604 • The Soyuz, Sputnik and Mir shields.

605 Like for the Bhabha event generation, the input parameters are readout from  
606 a datacard and several software switches have been implemented to allow the  
607 user to customize the simulation: value of the horizontal beam crossing angle  
608 (defining the size of the boost), choice of the hardware pieces to be included in  
609 the IR and of the particles (electrons, positrons or photons) to be propagated

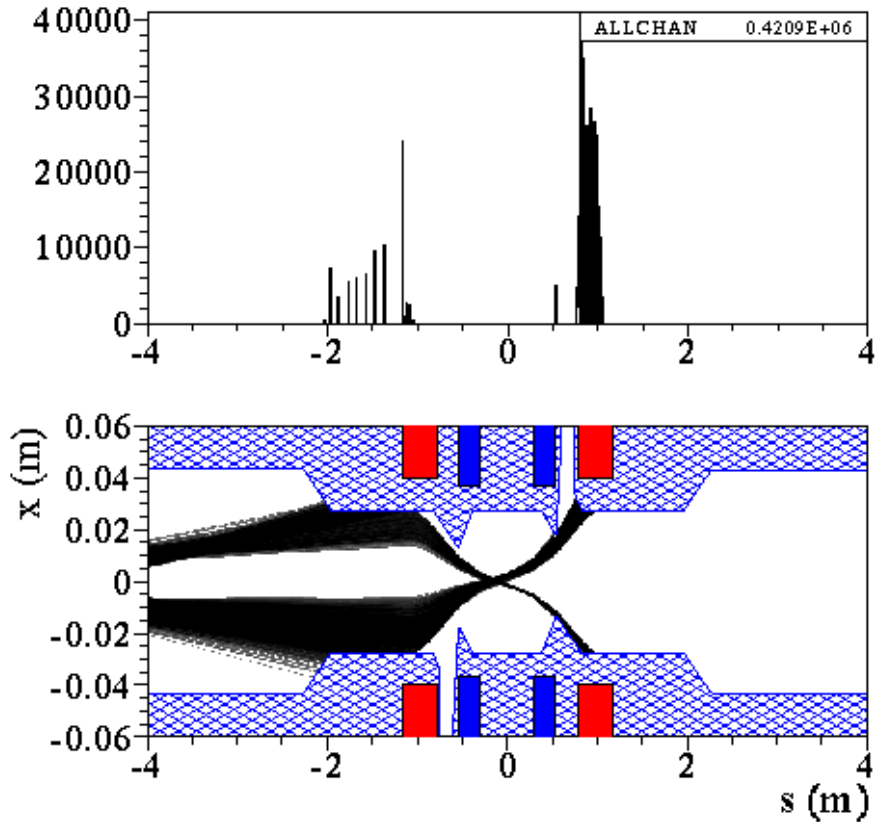


Fig. 26. *Distribution of particles lost in the IR versus path length  $s$  (top plot) and the corresponding trajectories (bottom plot). The IP is at  $s = 0$  and the collimators are inserted; the blue and red rectangles show the position of the QD0 and QF1 quadrupoles respectively.*

610 in GEANT, etc.

611 As mentioned in the previous section, the simulation of the particles lost from  
 612 the beams – see Fig. 26 – does not include the experimental setup around the  
 613 IP. Hence, one needs to process the output of this code (positions and momenta  
 614 of the particles when they leave the nominal orbit) before using it as input to  
 615 the GEANT simulation. The first step of this procedure consists in converting  
 616 the particle parameters from a frame linked to the beam design trajectory to  
 617 the IP frame defined in section 2. Knowing the path length  $s$ , the particle

618 transverse coordinates  $(x_s, y_s)$ , their first derivatives with respect to  $s$  ( $x'_s, y'_s$ )  
619 and the energy deviation with respect to the nominal value of 510 MeV, one  
620 can compute the particle position and momentum in the  $(x, y, z)$  system of  
621 coordinates.

622 Then, these particles are propagated backward in time until they are inside  
623 the beam pipe. For this purpose, one flips the true particle momentum and  
624 uses an 'inverted' GEANT simulation of the IR where the vacuum beam pipe  
625 is now lead and all other materials vacuum. With this setup, the first GEANT  
626 hit associated with a non-zero energy loss can only occur inside the beam pipe  
627 which provides the true position of the particle before it would leave it. Its true  
628 momentum is then defined as the opposite of the value computed by GEANT  
629 at the last hit with null energy loss. These parameters are finally stored on disk  
630 in another ntuple which can then be used as input of the 'regular' GEANT  
631 simulation which is finally used to simulate the Touschek background rates  
632 in the gamma monitors. As can be seen on Figs. 8 and 25, these detectors  
633 are surrounded by lead bricks. This shield allows them to fulfill their primary  
634 task: a clean measurement of the photon emitted by radiative Bhabha events,  
635 in spite of the large beam backgrounds. Consequently, the acceptance of the  
636 gamma monitors is limited to a circular window, dug in the lead and aligned  
637 with the typical line of flight of a radiative Bhabha photon, whose diameter  
638 does not exceed 1 cm. Because of this reduced acceptance, Touschek particles  
639 are not expected to directly hit the gamma monitor. They have to be measured  
640 indirectly, via the secondary particles produced in showers caused by their  
641 passage through the QF1 magnet or the beam wall. A significant fraction  
642 of these secondaries have their energy lower than 10 keV. This is the limit  
643 below which GEANT is no longer reliable in its description of the particle-

644 material interactions. This is why the simulation of the Touschek background  
645 measurement is based on the GEANT4 [38] package, which has been improved  
646 w.r.t GEANT3 to better deal with the low energy regime.

### 647 *6.3 Reconstruction*

648 Let's now focus on the reconstruction of events in the Bhabha calorimeter.  
649 GEANT3 simulates the showers initiated by the charged particles and com-  
650 putes in particular the amount of energy lost at each step of the tracking while  
651 the particles are crossing the scintillating tiles. The number of recorded pho-  
652 tons is deduced from this quantity using a set of realistic parameters which  
653 are provided as input to the simulation: the scintillator photon yield per unit  
654 energy; the attenuation depth in this material and in the WLS optical fibers;  
655 the PMT quantum gain. The top plot in Fig. 27 shows the distribution of  
656 the number of reconstructed photons per event in a given module, summing  
657 up the 'most hit' sector and its two closest neighbors. As the average number  
658 of photons correspond to the nominal beam energy of 510 MeV, the energy  
659 resolution appears to be  $18\%/\sqrt{E}$ .

660 Fig. 27 also shows the dependence of the number of collected photons on the  
661 true track angular coordinates ( $\theta$  and  $\phi$ ) at the calorimeter. The  $\phi$  depen-  
662 dence (bottom left plot) comes from the calorimeter segmentation and from  
663 the correlation between the azimuthal track position and the distance be-  
664 tween the hits in the tile and the fibers collecting the light in the material.  
665 This correlation also explains the  $\theta$  dependence visible on the bottom right  
666 plot. The amplitude of this effect is obviously function of the properties of  
667 various components: scintillator, WLS fiber and PMT. These topics are dis-



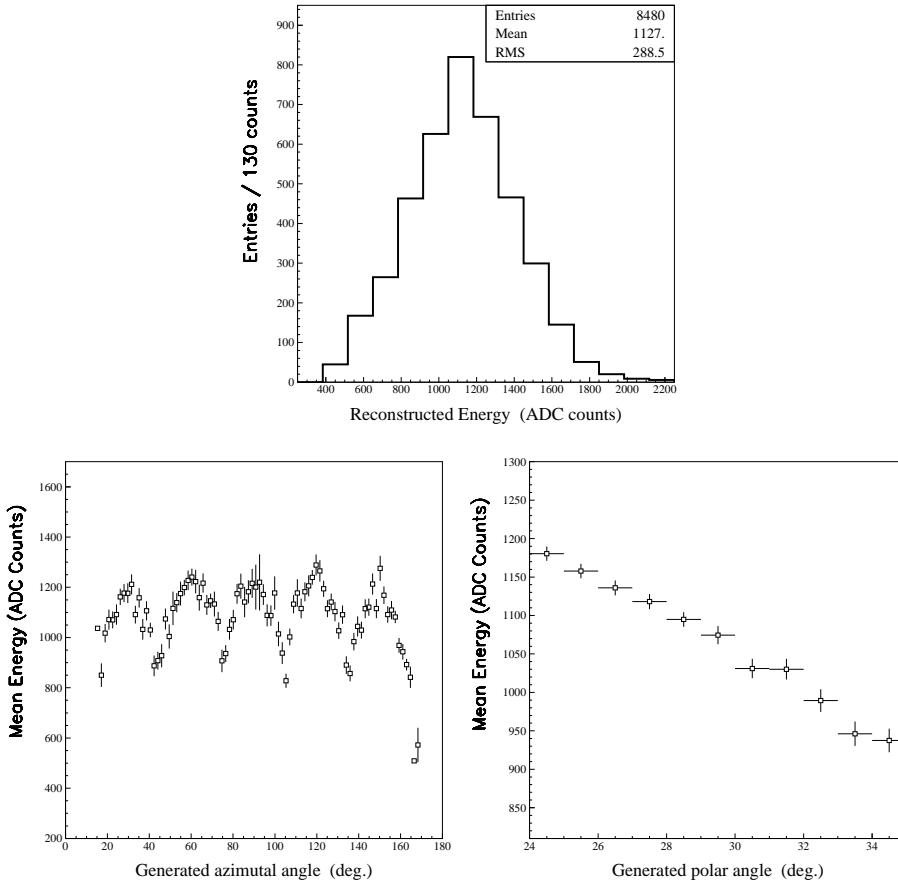


Fig. 27. The top plot shows the distribution of the total number of photons collected by the PMTs in the “most hit” calorimeter sector and its two closest neighbors. The histogram has a Gaussian-like shape whose resolution is about 18%, in agreement with the calorimeter design and the actual data. The two bottom plots show how this number depends on the true azimuthal  $\phi$  (left side) and polar  $\theta$  (right side) track angles. On the left plot, the calorimeter segmentation is clearly visible: the tracks which deposit the highest energy in average are those which hit the middle of the azimuthal sectors. In addition, the right profile histogram shows that the deposited energy decreases with the polar angle as the tracks get less contained.

668 cussed in details in Section 7 which is dedicated to the validation studies of  
 669 the simulation and where a good agreement between data and Monte-Carlo  
 670 distributions is shown.

#### 671 6.4 *Calorimeter thresholds*

672 Another challenging part of the Monte-Carlo simulation consists in choosing  
673 a proper set of thresholds to control the individual module triggers. As the  
674 reconstructed energy is directly proportional to the number of photoelectrons  
675 at the photomultiplier, the trigger thresholds are applied at this level. This  
676 is not an accurate description of the calorimeter trigger: in the real system  
677 (see Section 4), each module threshold is applied on a pulse coming from the  
678 KLOE SDS board summing up the currents collected by the PMTs in the five  
679 sectors. This electronics chain adds some noise that smears the signal; thus,  
680 the pulses are not directly proportional to the numbers of photoelectrons. A  
681 systematic uncertainty is estimated to account for this discrepancy between  
682 data and Monte-Carlo. The effect of the smearing is evaluated by varying  
683 the thresholds used in the simulations within a range centered on the value  
684 determined from the data (see below), and twice as large as the error on this  
685 determination.

686 The Monte-Carlo thresholds are adjusted to those found in data which are  
687 computed using the following procedure. Taking the distribution of the total  
688 energy in a given module (defined as the sum of the pedestal-subtracted ADC  
689 values of the five associated sectors) and a cut value, one can count the number  
690 of events for which that energy exceeds the cut. Then, one can compute the  
691 fraction of those events for which the module actually triggered. The curve  
692 showing the variation of this fraction versus the cut value has a step-like  
693 shape which allows one to extract the threshold. For low (high) cut values,  
694 the fraction is close to 0 (1); the transition between the two states is sharp  
695 and occurs around the threshold. For the reason explained in the previous

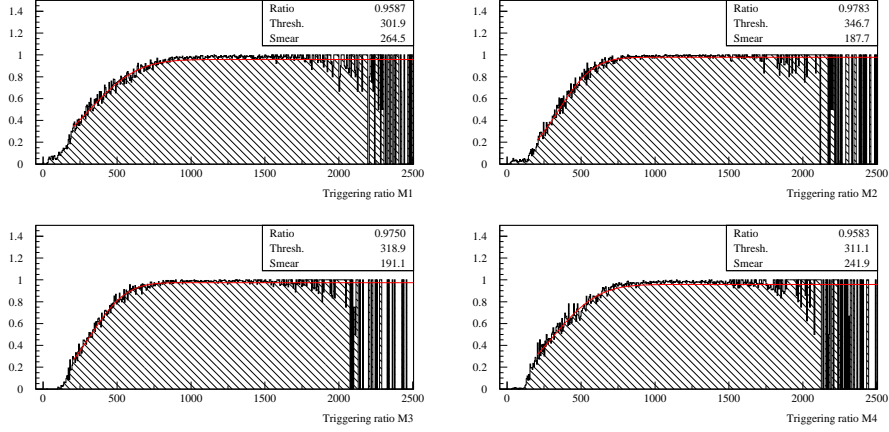


Fig. 28. Fits of the fractions of triggering events vs. ADC cuts for the four calorimeter modules. The captions show the fit results, as described in the text.

696 paragraph, the curve is not a pure step function but exhibits some Gaussian  
 697 smearing. Therefore, it is fit with a 3-parameter model:

$$698 \quad \phi(c, \rho, \tau, \sigma) = \rho \times E\left(\frac{c - \tau}{\sigma}\right) \quad (6)$$

699 where

- 700 •  $c$  is the cut value;
- 701 •  $\rho$  is the *ratio* plateau (in the high cut region) which should be very close to
- 702 1;
- 703 •  $\tau$  is the fitted *threshold*;
- 704 •  $\sigma$  is the *smearing* parameter, i.e. the width of the Gaussian;
- 705 • finally,  $E$  is the Gaussian error function.

706 Fig. 28 show the fit results for the four calorimeter modules, using as input  
 707 the data from a representative DAΦNE run. The uncertainty in the threshold  
 708 determination is mainly related to the background contribution which distorts  
 709 the left tail of the fitted function. The systematics effect, estimated by varying  
 710 the low boundary of the fit range, is around 5%.

711 Finally, the ADC thresholds need to be converted to energy values. As gen-  
712 uine Bhabha events deposit in average 510 MeV in triggering modules, the  
713 peak of the ADC distribution obtained by only keeping events for which the  
714 module triggered provides the required conversion factor, with a systematic  
715 uncertainty of the order of 1% (again background-driven). Table 1 summarizes  
716 the threshold values of the four calorimeter modules, using as ADC-to-energy  
717 conversion factors the fit results shown in Fig. 13.

Module	ADC Threshold value $\tau$	Energy
1	301.9	135 MeV
2	346.7	151 MeV
3	318.9	146 MeV
4	311.1	145 MeV

Table 1

*ADC count and energy thresholds for the four calorimeter modules.*

## 718 6.5 Expected Bhabha rates

719 Finally, Table 2 summarizes the predictions of the Monte-Carlo simulation  
720 for the event rate in the Bhabha calorimeter for various shielding configura-  
721 tions. These rates correspond to a benchmark luminosity of  $10^{32} \text{ cm}^{-2}\text{s}^{-1}$ . The  
722 systematics uncertainties which are quoted here are computed in Section 7.  
723 These rates are high enough to allow an online measurement refreshed every  
724 few seconds with a small statistical uncertainty.

	Soyuz only	Soyuz + Sputnik	Final Setup
Bhabha Calorimeter	$470 \pm 65$ Hz	$280 \pm 40$ Hz	$230 \pm 30$ Hz

Table 2

*Event rates predicted by the simulation in the Bhabha calorimeter, assuming a luminosity of  $10^{32} \text{ cm}^{-2}\text{s}^{-1}$ .*

## 7 Validation studies

This section deals with the evaluation of the systematic uncertainties for the online luminosity measurements performed with the Bhabha calorimeter. It also presents the data-Monte-Carlo comparison studies which have been carried out to assess their validity.

### 7.1 Systematic uncertainties on the calorimeter-based luminosity measurements

The uncertainty on the Bhabha luminosity measurements stems from a variety of sources. Most of them are related to inaccuracy or uncertainties in the Monte-Carlo simulation.

#### 7.1.1 Bhabha generator uncertainties

The systematic uncertainty due to potential inaccuracies in the Monte-Carlo kinematic variable distributions and differential cross-sections is given by the variation in the Bhabha rate predicted by the simulation when using the BABAYAGA event generator instead of BHWIDE. It is found to be small.

### 740 7.1.2 *Uncertainty on the interaction region phase space*

741 The distributions of the position of the Bhabha vertices and of their CM  
742 momenta depend on the phase space distribution of the colliding bunches, on  
743 the hourglass effect [39] and on the beam crossing angle. A precise prediction of  
744 the shape of those distributions is not an obvious task, made even more delicate  
745 by the crab waist scheme. Writing a realistic IP phase space simulation would  
746 be very time-consuming. However, this is not necessary as the crab waist  
747 scheme reduces the impact of the hourglass effect by making the length of  
748 the overlap between two colliding bunches of the same order as the vertical  
749 betatron function. Consequently, the hourglass effect is not simulated: the IP  
750 distribution used in the Monte Carlo simulation, is a mere three dimensional  
751 Gaussian, whose standard deviations are taken as the quadratic sum of the  
752 colliding bunch sizes. The longitudinal sizes are reduced to account for the  
753 crossing angle. The uncertainty associated with this approximate description  
754 is estimated in a conservative way by quoting the variation observed in the  
755 Bhabha rate when the length of the longitudinal component of the Gaussian  
756 is set to the value corresponding to a null crossing angle.

### 757 7.1.3 *Geometrical uncertainties*

758 The location of the various hardware elements (detectors, shields, etc.) defining  
759 or impacting on the Bhabha acceptance is known with a precision of the order  
760 of  $\sigma_{pos} = 2$  mm. We vary these positions by  $\pm\sigma_{pos}$  and rerun the Monte-Carlo  
761 simulation using these slightly modified setups. The corresponding variation  
762 in the acceptance is taken as the associated systematic uncertainty. It is the  
763 dominant contribution to this error and its main contribution comes from the

764 uncertainties in the *SIDDHARTA* shield position.

#### 765 7.1.4 *Uncertainty on the simulated energy reconstruction*

766 The procedure followed in the Monte-Carlo simulation to derive the recon-  
767 structed energy from the deposits associated with the GEANT3 raw hits is  
768 described in Section 6. It is the source of several systematic uncertainties  
769 which are reviewed in the following. The photon yield in the scintillator fol-  
770 lows a Poissonian statistics whose parameter depends on the nominal yield  
771 per unit energy which is not perfectly known. Consequently, the resolution on  
772 the reconstructed energy – and thus the simulated acceptance of the trigger –  
773 could be wrong. The energy resolution is also impacted by the noise level in  
774 the PMT amplification. Another contribution to this uncertainty comes from  
775 the absorption of the scintillation photons while they are traveling through the  
776 tiles or along the WLS fibers. For instance, two equivalent energy deposits can  
777 yield different reconstructed energy values if one is closer to a fiber than the  
778 other. This makes the average reconstructed energy dependent on the track  
779 polar and azimuthal angles, as shown in Fig. 27. This dependence broadens  
780 the overall reconstructed energy distribution in a way that has to be correctly  
781 taken into account if one wants to reach an accurate simulation of the energy  
782 resolution. Since the attenuation length of the materials the scintillator tiles  
783 and WLS fibers are made of is not precisely known, it was not the case in the  
784 first place. This problem has been solved thanks to the test beam data: plots  
785 similar to those shown on Fig. 27 have been produced and used as reference  
786 to tune the Monte-Carlo attenuation length.

787 Finally, in Section 7.4, a quite good agreement between the actual Bhabha

788 event energy distribution and the corresponding Monte-Carlo prediction is  
789 shown. This explains why we eventually quote no systematics associated with  
790 the energy reconstruction.

#### 791 *7.1.5 Uncertainties due to the electronic threshold determination*

792 The treatment of the trigger by the simulation is described in section 6.3.  
793 The energy thresholds are varied within ranges determined from the data.  
794 The associated variation of the Bhabha rates is taken as the corresponding  
795 systematic uncertainty.

#### 796 *7.2 Background-related uncertainties*

797 The background treatment is described in Section 5. Two sources of systematic  
798 uncertainties associated with the real-time background subtraction procedure  
799 have been identified. First, the number of events in the sideband of the time  
800 difference distribution between two back-to-back triggering module exhibits  
801 statistical fluctuations which are directly translated into a systematic error on  
802 the corrected event rate. Secondly, the procedure also assumes that the peaking  
803 background is negligible. The validity of this assumption has been verified by  
804 checking that the calorimeter luminosity variations are in agreement with  
805 the expectations when beam currents and sizes vary. Moreover, the genuine  
806 Bhabha timing peak disappears completely when the beams are put out of  
807 collision – see Fig. 15.

808 For completeness, we also run the Monte-Carlo simulation on two-photon  
809 events generated by BHWIDE as their back-to-back topology makes them



810 an irreducible background. The low rate predicted by the simulation (about  
 811 0.1%) is subtracted from the number of signal events obtained after the online  
 812 subtraction procedure. The same number is conservatively quoted as system-  
 813 atics.

### 814 7.3 Results

815 Table 3 summarizes the various contributions to the systematic uncertainties  
 816 presented in the previous paragraphs. The total systematic uncertainty on the  
 817 measured luminosity, taken as the quadratic sum of all these contributions, is  
 818 of the order of 15% and is dominated by the geometrical uncertainty.

Source	Value %
Bhabha Generation	2%
IP Phase Space	4%
Geometry and Alignment	11%
Threshold Determination	5%
Background Treatment	3%
Total	13%

Table 3

*Systematic uncertainties on the calorimeter luminosity measurements.*

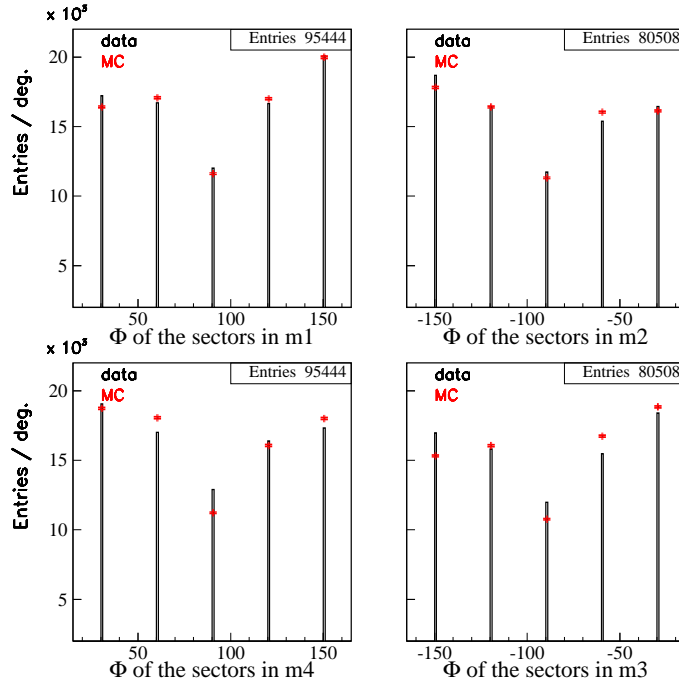


Fig. 29. Trigger rates per sector for the four calorimeter modules, with the final setup. Red points are the Monte-Carlo expectations while black histograms are from real data. The rate variations between sectors are due to the boost and to the angular coverage of the various shields.

#### 819 7.4 Data – Monte-Carlo comparison

820 The predictions of the Monte-Carlo simulation for a number of quantities have  
 821 been compared with the data to verify that no effect larger than the systematic  
 822 errors described in the previous section has been overlooked.

823 The Bhabha rate per calorimeter sector is shown on Fig. 29, both for data  
 824 and Monte-Carlo. This distribution is not flat because of the boost and of the  
 825 the various IR shieldings. The Monte-Carlo-data agreement is satisfactory al-  
 826 though the various sectors are not equally affected by simulation inaccuracies.  
 827 This figure also shows that all the sectors work properly in the real detector

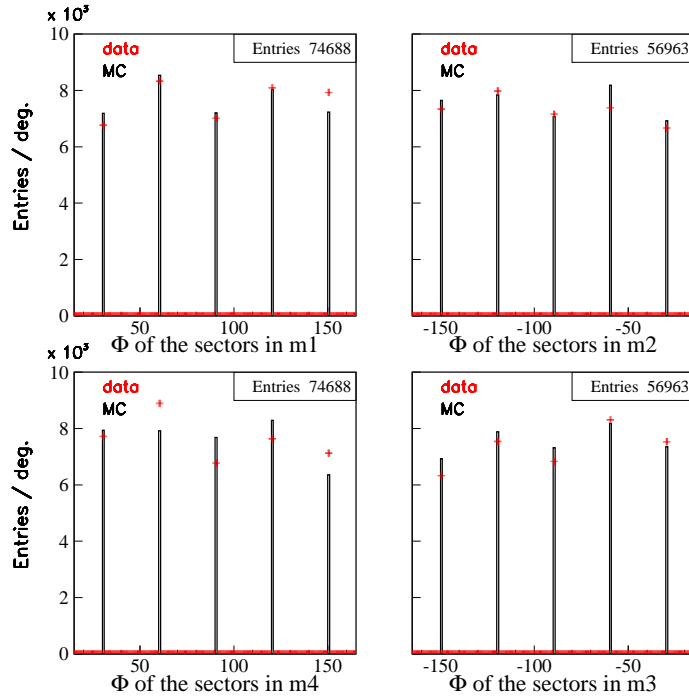


Fig. 30. Trigger rates per sector for the four calorimeter modules before the installation of the *SIDDHARTA* final shield. Red points are the Monte-Carlo expectations while black histograms real data. The rate variations between sectors are due to the boost, and to the angular coverage of the various shields.

828 (no broken fiber, no module assembly issue, no problems in the PMT connec-  
 829 tion quality or isolation from outside light, etc.). It is interesting to notice that  
 830 a similar agreement was observed between data and Monte-Carlo during the  
 831 period preceding the *SIDDHARTA* shield installation (see Fig. 30). Obtaining  
 832 this result for two different setups is an indication that the overall acceptance  
 833 is correctly described.

834 The effects mentioned above, as well as the imperfect knowledge of the attenu-  
 835 ation length in the tiles and WLS fibers also affect the energy reconstruction,  
 836 which can be tested in detail by studying the resolution on the electron or  
 837 positron azimuthal angle, reconstructed via a 'barycenter' method (average of

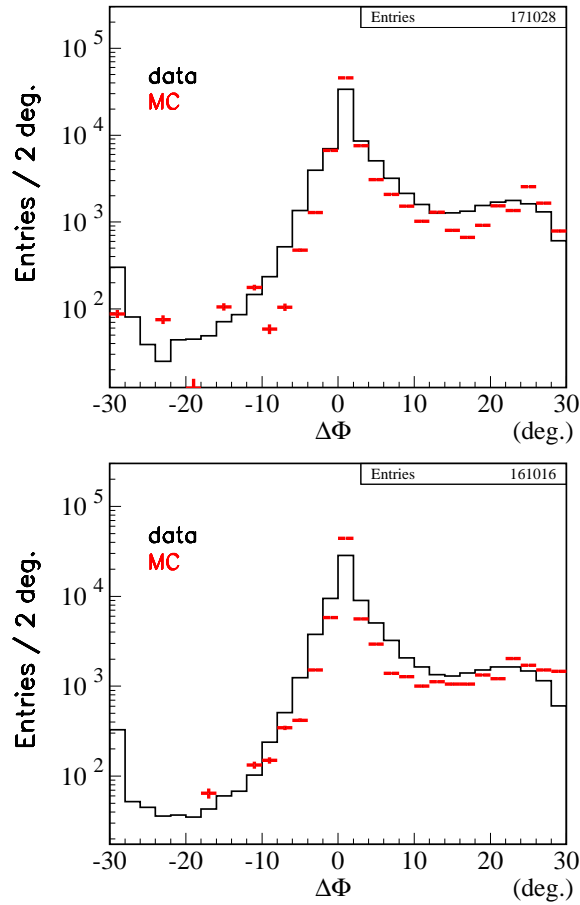


Fig. 31. Resolution on the azimuth angle, reconstructed as the weighted average of the  $\phi$  positions of the calorimeter sector centers, the weights being the values of the energy deposited in each sector – this method is called 'barycenter' in the text. The resolution is taken as the difference between the electron and positron  $\phi$  angles. The shape asymmetry seen in both plots (top: M1-M4 coincidences; bottom: M2-M3) is due to the boost caused by the beam crossing angle. The missing Monte-Carlo points in the left part of these plots is due to the logarithmic scale and to the limited statistic of the Monte-Carlo samples which have been rescaled to the data sample statistics to ease the comparison.

838 the hit azimuth angles using the corresponding energy deposits as weights).

839 The resolution can be estimated by subtracting the electron reconstructed

840 azimuth  $\phi$  from that of the positron. In the absence of boost, this quantity  
 841 only differs from zero because of resolution effects. The distortion due to the  
 842 boost makes this variable also useful to check that it is correctly implemented  
 843 in the simulation. Fig. 31 compares the azimuthal resolution in Monte-Carlo  
 844 with the one extracted from data. The agreement, although not perfect, is  
 845 reasonable. Comparing the shape of the Bhabha energy peaks in data and  
 846 Monte-Carlo (Fig. 32) show that the discrepancies observed on Fig. 31 do not  
 847 impact enough the energy distribution to bias the trigger acceptance. It also  
 848 validates the simplified description of the trigger thresholds in the simulation.

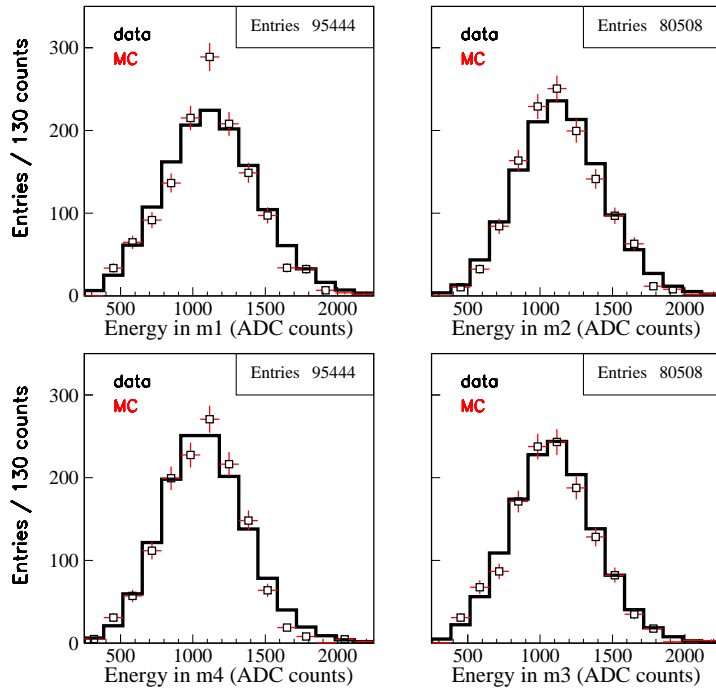


Fig. 32. Comparison of the reconstructed energy distributions for data (black histogram) and the Monte-Carlo simulation (red dots) in the four calorimeter modules: M1 (top left), M2 (top right), M3 (bottom left) and M4 (bottom right).

## 849 8 Results

850 The Bhabha calorimeter and the gamma monitors have been designed, built  
851 and operated to monitor the expected improvements of the DAΦNE machine  
852 after its 2007 upgrade and to provide a fast and useful feedback to the control  
853 room operators. These goals have been achieved demonstrating that the ac-  
854 celerator operations are successful. The last section of this paper reviews the  
855 main results of the 2008-2009 DAΦNE runs which reflect the performances of  
856 both the machine and the associated detectors.

### 857 8.1 Luminosity

858 Fig. 33 shows a typical two-hours running period at DAΦNE. The peak cur-  
859 rents are around 2 Amp for electrons (top plot, blue curve) and 1 Amp for  
860 positrons (top plot, red curve) while the instantaneous corrected luminosity  
861 (middle plot, red dots) peaks between 3.5 and 4.0  $10^{32} \text{ cm}^{-2}\text{s}^{-1}$ . As expected,  
862 backgrounds (in particular injection-related) only affect the uncorrected lu-  
863 minosity (middle plot, green curve). Although an high-injection regime is not  
864 compatible with the operations of the background-sensitive *SIDDHARTA* ex-  
865 periment, this running mode has been tested for few hours; integration in  
866 excess of  $1 \text{ pb}^{-1}$  per hour have been achieved, as shown on Fig. 34.

867 A detailed discussion of the machine performances after the implementation  
868 of the new interaction scheme can be found elsewhere [42,43]. The gain pro-  
869 vided by the new IR gets higher with the current products and the difference  
870 with respect to collisions with the crab sextupoles off can reach 50%. Figs. 35  
871 and 36 provide comparisons of the upgraded DAΦNE with respect to past

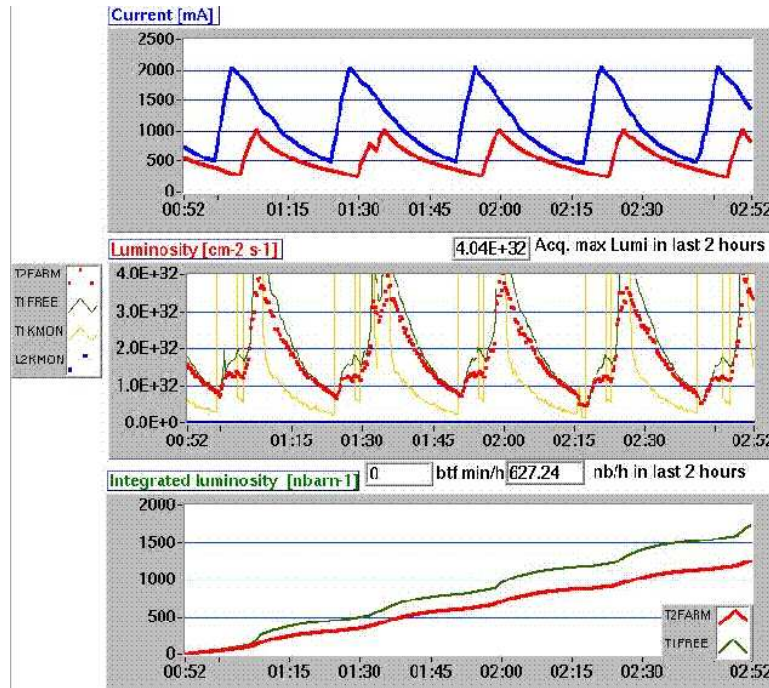


Fig. 33. Typical example of a two hours running period at the upgraded DAΦNE accelerator; these data have been taken between 00:52 and 02:52 on April 28<sup>th</sup> 2009. The time evolution of the electron (blue) and positron (red) beam currents are shown on the top plot; the fill and cost pattern used to operate the machine is clearly visible. The middle plot stripcharts, among other quantities, the luminosities measured by the Bhabha calorimeter. The 'T1FREE' (green curve) is the raw luminosity directly computed from the detector trigger rate while the 'T2FARM' quantity (red dots) is background-subtracted. As expected, the latter is much less sensitive to backgrounds than the former: 'T1FREE' exceeds significantly 'T2FARM' when either beam gets injected while the two curves agree almost perfectly when the beam currents are both very low. With currents around 2 Amp for electrons and 1 Amp for positrons, the peak luminosity is routinely between 3.5 and 4.0 10<sup>32</sup> cm<sup>-2</sup>s<sup>-1</sup>. Finally, the bottom plot shows the integrated 'T1FREE' and 'T2FARM' luminosities. Each step in the green curve corresponds to an injection period; after two hours the disagreement can reach 30% which explains why correcting the calorimeter rate was mandatory to get an accurate luminosity measurement.

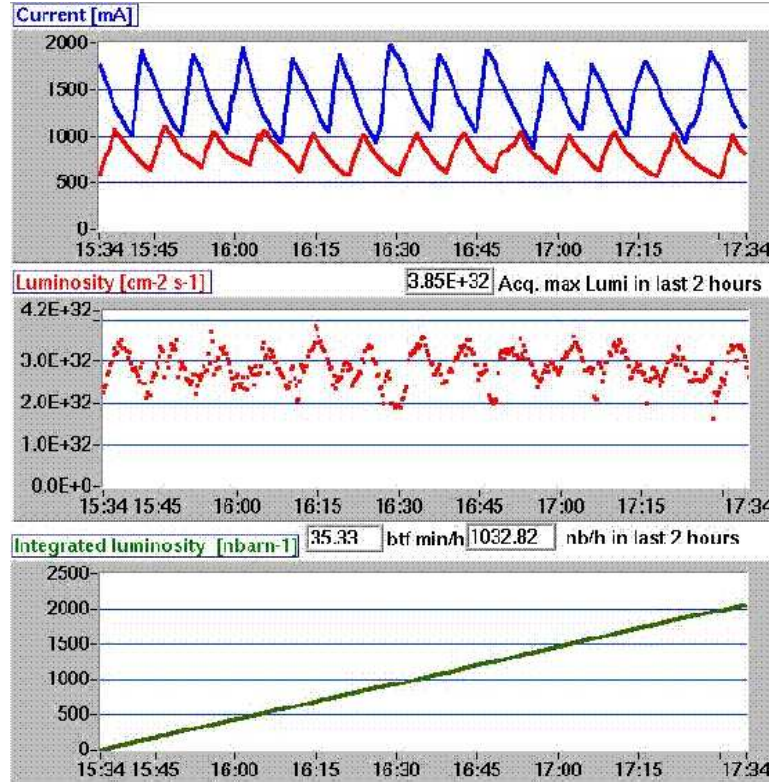


Fig. 34. Two hours running period at high injection regime on December 21<sup>st</sup> 2008; the integrated luminosity exceeds  $1 \text{ pb}^{-1}$  per hour while its instantaneous value oscillates around  $3 \cdot 10^{32} \text{ cm}^{-2} \text{ s}^{-1}$ . This running mode cannot be maintained over long periods as it is not compatible with the SIDDHARTA operations.

872 experiments (KLOE and FINUDA). The improvement is striking for all quan-  
 873 tities measured: luminosity, specific luminosity and integrated luminosity. The  
 874 saturation at high currents seen by the Bhabha calorimeter is also present in  
 875 other monitoring data which indicates that the limitation does stem from a  
 876 beam size blow up and not from some background-induced PMT saturation  
 877 preventing accurate luminosity measurements.



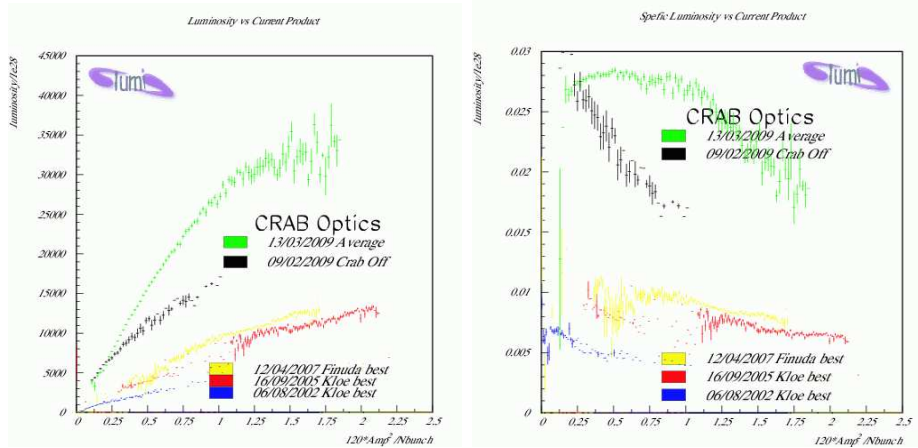


Fig. 35. Comparison of the upgraded DAΦNE performances (green dots) w.r.t. those achieved during the KLOE (blue and red dots) and FINUDA (yellow) runs. The left (right) plot shows the daily average luminosity (daily average specific luminosity) versus the product of the two beam currents. The improvement shown by the data taken on March 13<sup>th</sup> 2009 is at least a factor 3 over the full range plotted on the  $x$ -axis.

## 8.2 Bunch-by-bunch luminosity

The Bhabha calorimeter timing resolution is good enough to separate the contributions from individual bunches, which is useful for machine studies (bunch filling pattern, etc.). Histograms of trigger TDC counts for the two pairs of back-to-back modules are shown in Fig. 37 for different accelerator configurations.

- Top left plots: by-5 pattern (20+20 bunches).
- Top right plots: by-3 pattern (33+33 bunches).
- Bottom left plots: by-2 pattern (50+50 bunches).
- Bottom right plots: full fill (100+100 bunches).

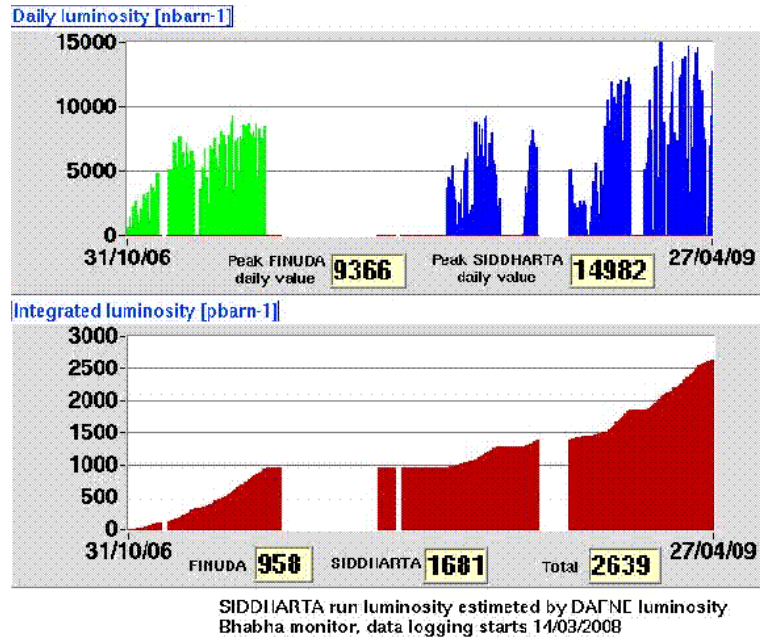


Fig. 36. Evolution of the daily and integrated luminosities for the FINUDA and SIDDHARTA runs of the DAΦNE accelerator. The improvement provided by the crab waist compensation scheme is clear, both for the absolute performances and the rate of improvement.

888 The TDC data are corrected by the RF timing signal: using the first bunch  
 889 crossing as reference, one only keeps the time elapsed since this event which  
 890 allows one to separate the contributions of each individual bunch to the trigger.  
 891 The bunch spacing is found consistent for the different patterns: 2.6 ns in  
 892 average. One can also note that the luminosity per bunch is quite flat for all  
 893 bunch patterns and does not really depend on the bunch position in the train,  
 894 as expected for a well-behaving machine. Obviously all fills are not as good  
 895 as those exemplified in this section and so having the capability of making  
 896 such diagnostics quickly helps a lot investigating issues which may involve the  
 897 beam bunch patterns.

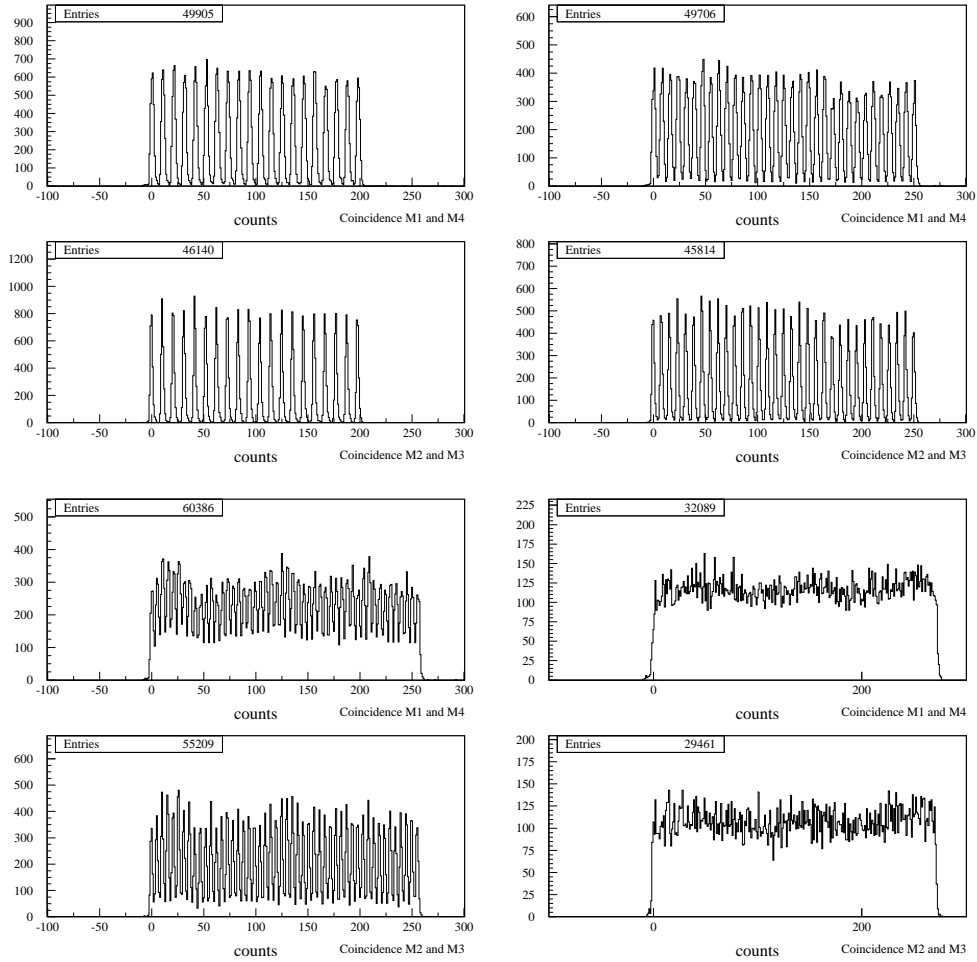


Fig. 37. Histograms of trigger TDC counts (1 count corresponds to 1.04 ns) for the two pairs of back-to-back calorimeter modules (M1-M4 and M2-M3) and different bunch patterns. Top left plots: by-5 pattern (20+20 bunches); top right plots: by-3 pattern (33+33 bunches); bottom left plots: by-2 pattern (50+50 bunches); bottom right plots: full fill (100+100 bunches). These trigger TDC data are corrected by the RF timing signal to give the time elapsed since the last crossing of the first  $e^-$  and  $e^+$  bunches; this allows one to see the contributions from individual bunches separately.

899 Two machine runs have been dedicated to the measurement of the gamma  
900 monitor rates in order to compare the actual numbers with those predicted by  
901 a full tracking simulation. The latter simulates the Touschek scattering parti-  
902 cles from their generation to their loss in the beam pipe; secondary particles  
903 are then simulated and propagated through the IR up to the gamma monitors.  
904 The first run (February 3<sup>rd</sup> 2009) was taken with two beams out of collision  
905 while the accelerator was operated in single beam mode for the second run  
906 (March 12<sup>th</sup> 2009), during which the vertical beam sizes (and hence the cou-  
907 pling values) were varied using a skew quadrupole. For this second experiment  
908 a ten-bunch pattern was used for a total beam current of about 100 mAmp  
909 and the optics were the same as for the high luminosity runs. In addition to  
910 the gamma monitor spectra, the beam lifetimes were also measured during  
911 the March run. This allows a more complete test of the simulation as its pre-  
912 dictions regarding both the background rates and the beam lifetimes can be  
913 simultaneously compared with the DAΦNE data.

#### 914 8.3.1 *Gamma monitor rate*

915 The black triangles in Fig. 38 show the variation of the gamma monitor rate  
916 versus threshold (in MeV), as obtained in simulation. The experimental setup  
917 makes the spectrum end around 440 MeV which is below the beam energy  
918 (510 MeV). Blue (red) bullets show the actual rates measured by the gamma  
919 monitor sensitive to photons emitted by positrons (electrons) for a few thresh-  
920 olds. In order to allow a direct comparison with the simulation, these numbers  
921 have been corrected to take into account the coupling between the beams.

922 Although the agreement between simulation and measurements is not perfect,  
 923 both sets of numbers appear to be in the right ballpark – actual rates also  
 924 depend on various machine conditions which are not easy to reproduce nor to  
 925 quantify.

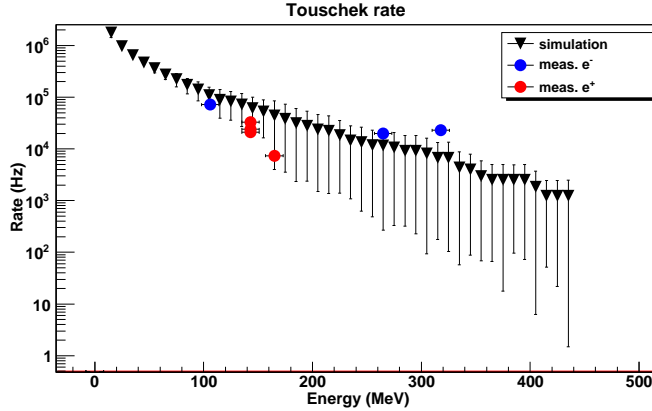


Fig. 38. Comparison between simulated (black triangles) and measured (blue dots for the electron beam, red ones for positrons) rates in the gamma monitors. The rates extracted from data have been corrected to take into account the beams coupling in order to allow a direct comparison with the simulation.

### 926 8.3.2 Beam lifetimes

927 The resulting simulated Touschek lifetime is as short as 840 s for a 0.5% beam  
 928 coupling. This result is in agreement with measurements, as shown in Fig. 39.  
 929 This plot compares the measured normalized lifetime of both beams with the  
 930 computed one as a function of the square root of the effective beam coupling  
 931  $K_{eff}$ . Black markers refer to simulation while blue and red dots correspond to  
 932 the measured electron and positron lifetimes, respectively. The plotted lifetime  
 933 is normalized to the total current

$$934 \quad \tau_{\text{normalized}} = \tau_{\text{measured}} \left( \frac{I}{100 \text{ mAmp}} \right)^{2/3} \quad (7)$$

935 according to the scaling law  $\tau \propto \sigma_l \sigma_x \sigma_y / I$  where  $\sigma_l \propto I^{1/3}$  is the current-  
 936 dependent bunch length.

937 Larger and smaller markers refer to larger and smaller couplings respectively.

938 The beam coupling

$$939 \quad K = \epsilon_y / \epsilon_x = (\sigma_y / \sigma_x)^2 \beta_x / \beta_y \quad (8)$$

940 is evaluated at the SLM using the measured transverse beam sizes and the  
 941 ratio  $\beta_y / \beta_x = 2.25$ , as indicated by the MAD optical model [16]. The effective  
 942 vertical beam size used for the evaluation of the effective coupling  $K_{eff}$  takes  
 943 into account its measurement resolution:  $80 \mu m$  [40].

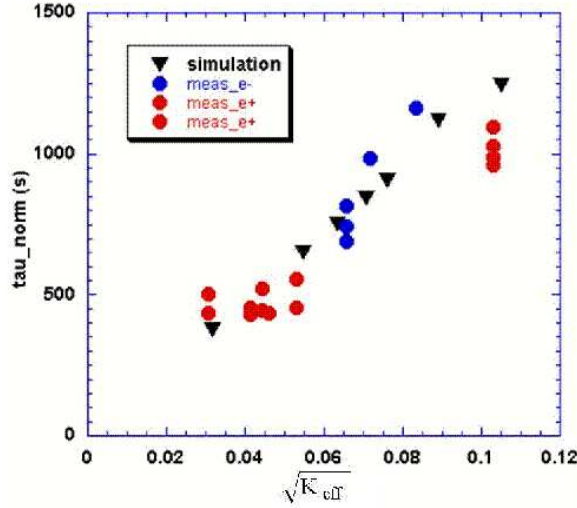


Fig. 39. Comparison between predicted (black triangles) and measured (bullets, blue for the electron beam and red for the positron beam) beam lifetimes versus the effective beam coupling  $K_{eff}$  – see text for details. The agreement between simulation and data is quite good.

## 944 9 Conclusions

945 Various diagnostic detectors have been installed around the upgraded DAΦNE  
946 IR to monitor and quantify the improvement of performances brought by the  
947 new crab waist collision scheme. After the design and building phases, the  
948 data taking started in February 2008 and is still going on in spite of a few  
949 shutdowns, in particular during the Summer 2008 break.

950 The background-subtracted luminosity measured by the Bhabha calorimeter  
951 shows a significant improvement with respect to the previous IP design, valid  
952 for all currents and still increasing as the machine gets better tuned. This  
953 absolute measurement, based on a accurate GEANT simulation of the IR,  
954 has a systematics of about 13% and a negligible statistical error. In addition,  
955 gamma monitors allow online measurements of the background which has been  
956 found compatible with the predictions of simulation of the Touschek effect.  
957 Finally, the qualitative agreement between simulations and measurements is  
958 enforcing the validity of the studies currently ongoing to design the SuperB  
959 machine [1].

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