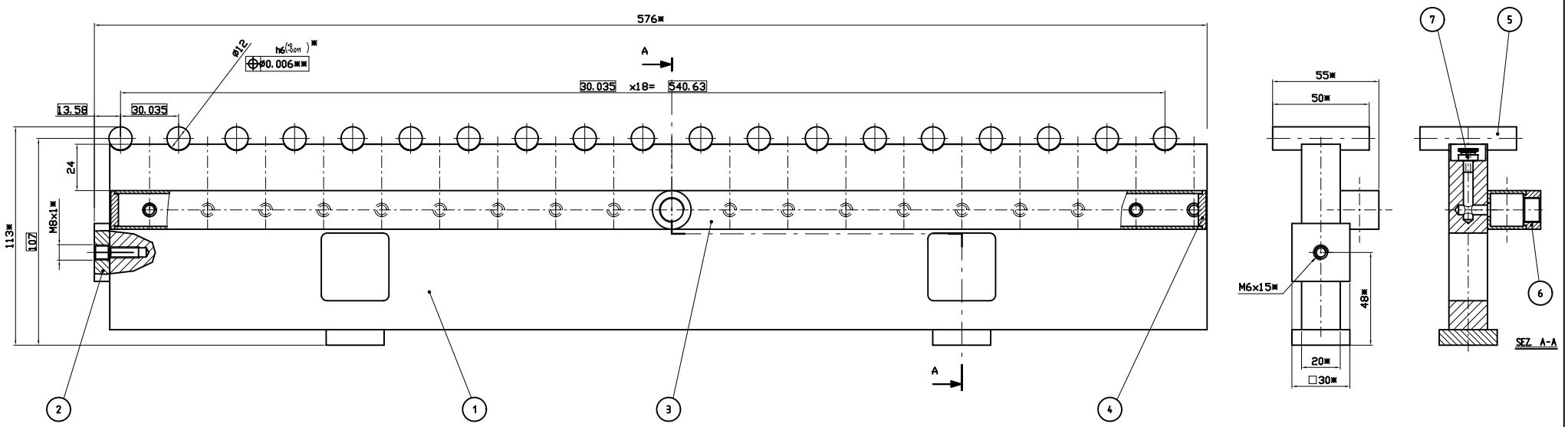
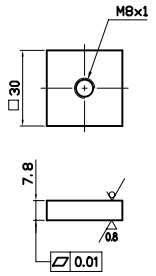
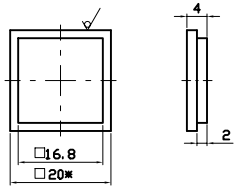
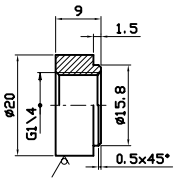




POS. 2	
DENOM.	Plate
MAT.	AISI 304
SCALE	1:1
QUANT.	1

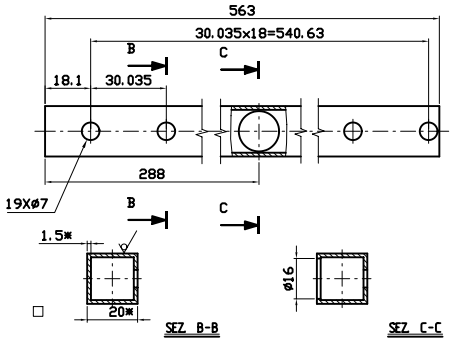


POS. 4	
DENOM.	Plug
MAT.	Anticorodal UNI 3571
SCALE	2:1
QUANT.	2

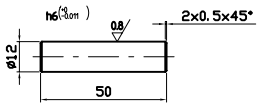


POS. 6	
DENOM.	Plug
MAT.	Anticorodal UNI 3571
SCALE	2:1
QUANT.	1

NOTE:
1. Parts must be glued together by Araldit 2014.
2. T=20°C
3. *Dimensions for information.
4. **The tolerance of pin axis location is achieved by using template and the marble table as a base while glueing.



POS. 3	
DENOM.	Tube
MAT.	Anticorodal UNI 3571
SCALE	1:1
QUANT.	1



POS. 5	
DENOM.	Pin
MAT.	AISI 304
SCALE	1:1
QUANT.	19

POS. 1	
DENOM.	
MAT.	
SCALE	
QUANT.	1

PART N.	DRAWING	FINISHING	DIMENSIONS	MATERIAL	DENOMINATION	Q.TY
7				Ottone	Union	19
6				Anticorodal	Plug	1
5			ø12h6x50	AISI 304	Pin	19
4			20x20x4	Anticorodal	Plug	2
3			20x20x560	Anticorodal	Tube	1
2			30x30x7.8	AISI 304	Plate	1
1					Plate	1

General tolerances unless otherwise stated according to (UNI 5307)

Dimensions	<7	7-30	31-120	121-315	316-1000	1001-2000	2001-4000	up to 4000
Tolerances	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
Angle	±1°	±30'	±20'	±10'	±0.5	Values according to the short side		

NATIONAL INSTITUTE FOR NUCLEAR PHISYCS
NATIONAL LAB OF FRASCATI

DRAWN	N.Skvorodnev	REPLACE DRAW
CHECKED	S.Cerioni	REPLACED BY DRAW
SCALE	1:1	DRAWING N. INFN
DATE	11/6/97	

Exp. ATLAS/BMUON/MDT

Comb left

Drawn with Autocad 12