

An aerial photograph of a university campus, likely the University of Tsukuba, with a large mountain in the background. The campus features various buildings, green spaces, and a circular structure. The text "Plan of SuperKEKB" is overlaid in the center.

# Plan of SuperKEKB

Y. Funakoshi  
KEK

# Introduction

# Why do we propose SuperKEKB?

- Physics Motivations
  - Next milestone of KEKB/Belle: 1  $\text{ab}^{-1}$  (Now: 0.49  $\text{ab}^{-1}$ )
  - Search for New Physics: 10~50  $\text{ab}^{-1}$ 
    - New source of CP violation
    - New source of flavor mixing
    - Lepton flavor violation of  $\tau$ -lepton

# Why do we propose

## SuperKEKB?

### [cont'd]

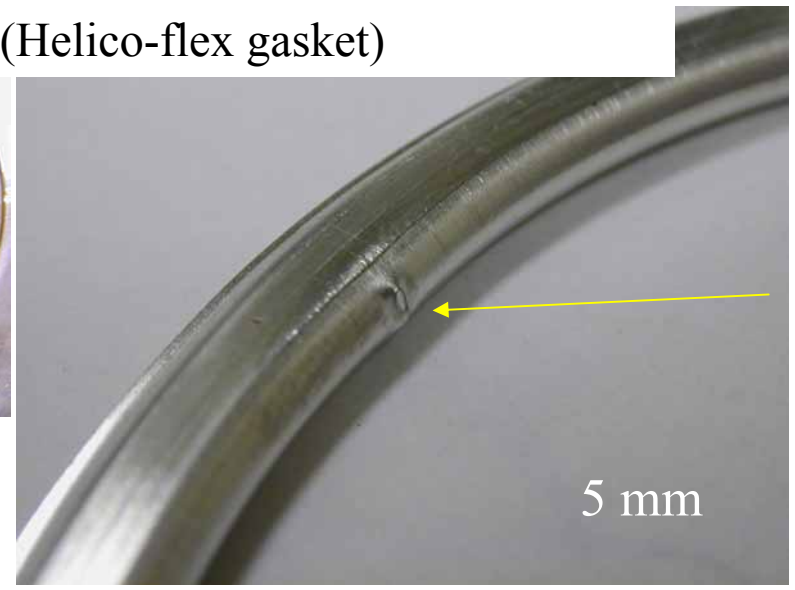
- Machine Motivations
  - We have a lots of properties to be useful for a super B factory.
  - We have accumulated technologies and techniques for high Luminosity.
    - High beam current accumulation
    - High beam-beam parameters
    - Cures of harmful effects (e- could, ion...)
  - Use of legacy of KEKB
    - 3-km tunnel
    - RF sources and cavities
    - Magnets
    - Etc.

# Vacuum troubles due to high beam current current (some examples from KEKB experiences)

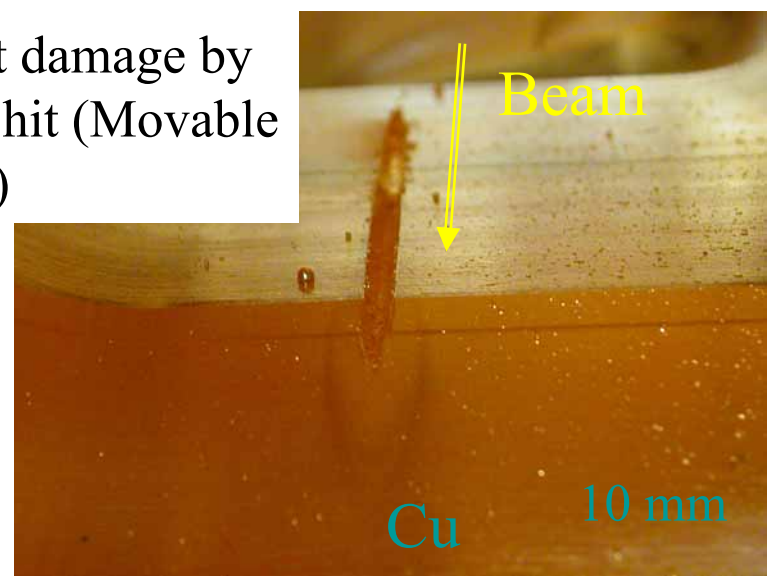
Damaged RF-shield fingers of bellows due to HOM



Vacuum leak due to SR irradiation (Helico-flex gasket)



Direct damage by beam hit (Movable Mask)



We had to overcome a number of vacuum troubles for attaining high beam currents.

# Boundary conditions and constraints

- Other projects
  - J-PARC
    - Construction of J-PARC will be finished at the beginning of 2008.
  - ILC (my personal view)
    - Construction will start in 2010? (-> maybe delayed)
    - Physic experiments will start 2015? (-> maybe delayed)
    - Super B factory will naturally fit into the time table of developments of HEP.
- Strategy of SuperKEKB
  - The plan should be realistic.
    - Construction will start in 2008.
      - Avoid adoptions of new devices which required long-term R&D's such as an RF system with a new frequency.



## Three factors to determine luminosity:

Stored current:

1.34 / 1.8 A (KEKB)

→ 4.1 / 9.4 A (SuperKEKB)

Beam-beam parameter:

0.057 (KEKB)

→ 0.19 (SuperKEKB)

$$L = \frac{\gamma_{\pm}}{2er_e} \left( 1 + \frac{\sigma_y^*}{\sigma_x^*} \right) \frac{I_{\pm} \xi_{\pm y}}{\beta_y^*} \left( \frac{R_L}{R_y} \right)$$

Lorentz factor
Beam size ratio
Geometrical reduction factors due to crossing angle and hour-glass effect

Classical electron radius

Luminosity:

$0.15 \times 10^{35} \text{ cm}^{-2} \text{ s}^{-1}$  (KEKB)

$4 \times 10^{35} \text{ cm}^{-2} \text{ s}^{-1}$  (SuperKEKB)

Vertical  $\beta$  at the IP:

5.2/6.5 mm (KEKB)

→ 3.0/3.0 mm (SuperKEKB)

Bunch length ( $\sigma_s$ )

7 ~ 9 mm → 3 mm

Key points of upgrade  
for SuperKEKB



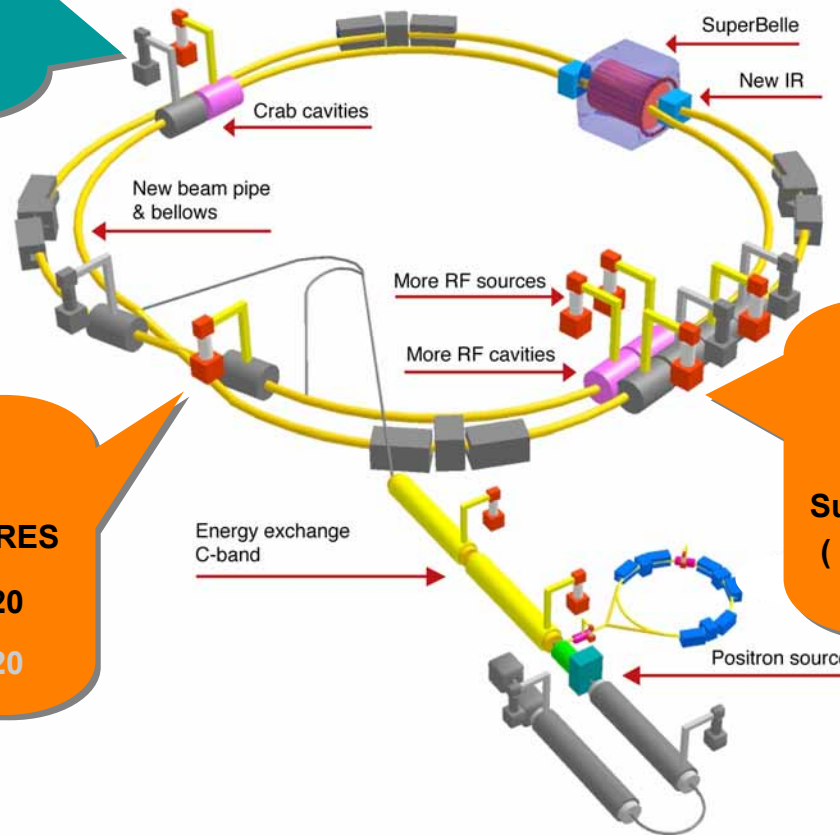
# Key points of upgrade [1]

- High Beam Currents
  - RF system
    - RF power
    - Frequency detuning due to beam loading
    - Handling of high HOM power
  - Vacuum System
    - Handling of high SR power
    - Tolerance against high HOM power
    - Electron cloud instability
  - Linac upgrade
    - Energy switch between  $e^-$  and  $e^+$
  - Bunch-by-bunch feedback
    - Faster damping (transverse)
    - Longitudinal feedback (no need at the present KEKB)

# SuperKEKB Requires More RF Sources and More RF Cavities

**Nikko  
SC RF section (HER)**

	#Kly.*	#SCC
<b>SuperKEKB</b>	12	12
<b>KEKB</b>	8	8



**Fuji  
NC RF section (LER)**

	#Kly.	#ARES
<b>SuperKEKB</b>	20	20
<b>KEKB</b>	10	20

**Oho  
NC RF section (HER&LER)**

	#Kly.	#ARES
<b>SuperKEKB</b>	24	24
<b>( HER/LER</b>	<b>8 / 16</b>	<b>8 / 16 )</b>
<b>KEKB</b>	6	12

\* 1MW CW Klystron (509 MHz)

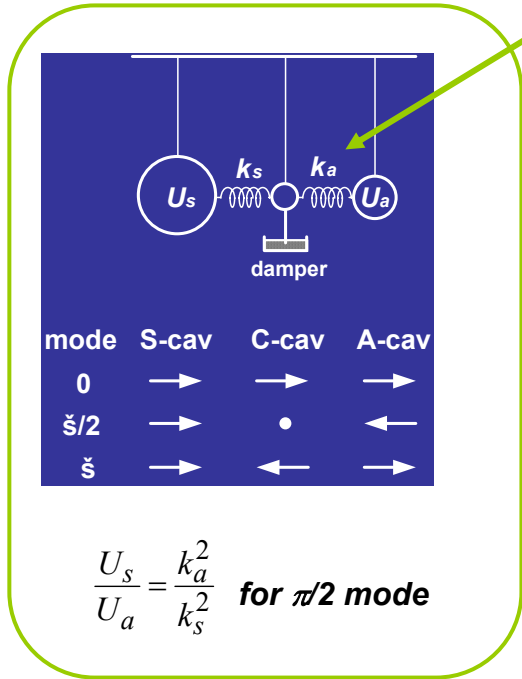
1klystron:2 NC cavity -> 1klystron:1 NC cavity  
KEKB -> SuperKEKB

# Upgrading ARES Cavity

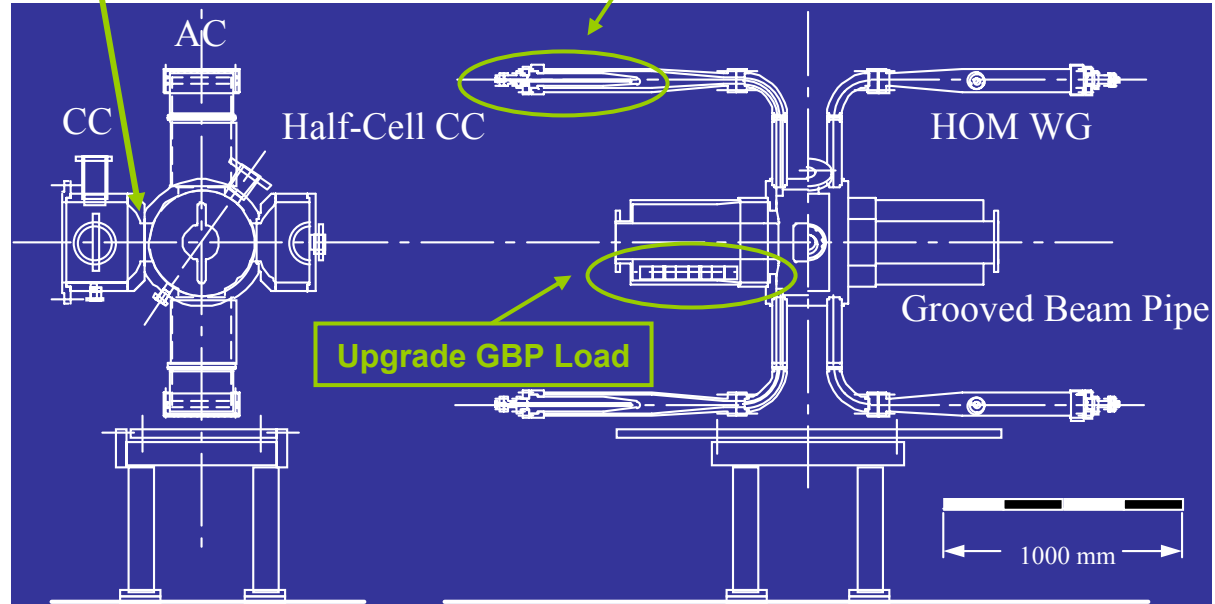


Increase  $k_a$  by enlarging the coupling aperture between A-cav and C-cav.

Upgrade HOM WG Load



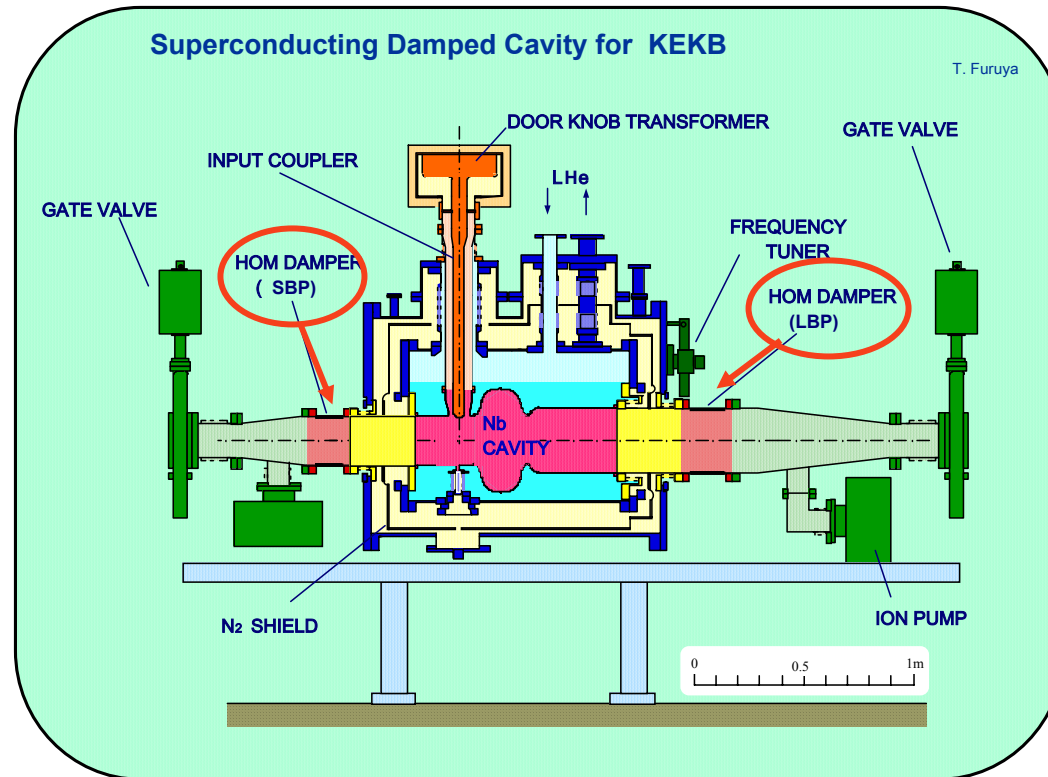
$$\frac{U_s}{U_a} = \frac{k_a^2}{k_s^2} \text{ for } \pi/2 \text{ mode}$$



• Fortunately, **ARES scheme** is flexible to upgrade: By increasing  $U_s/U_a$  from 9 to 15, the severest beam instability can be eased by one order of magnitude and manageable with an RF feedback system.

• The HOM absorbers (SiC) need to be upgraded: The HOM power per cavity is estimated about 90 kW for the design beam current 9.4 A for LER.

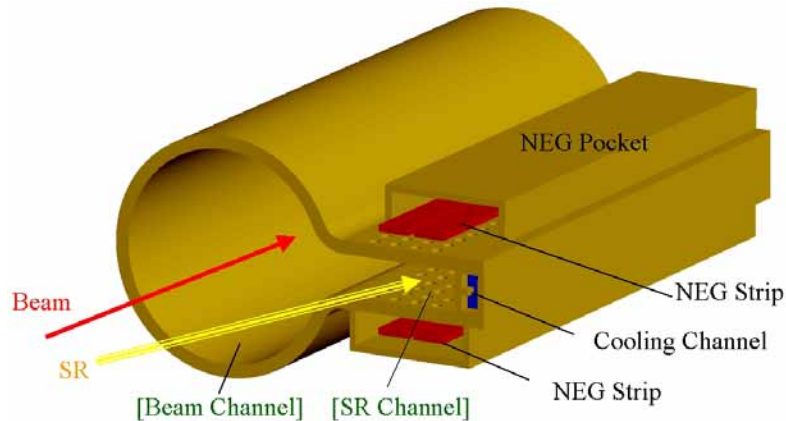
# Upgrading Superconducting Cavity



- Cavity structure not changed.
- The HOM absorbers (ferrite) need to be upgraded:  
The HOM power per cavity is estimated about 50 kW for the design beam current 4.1 A for HER.

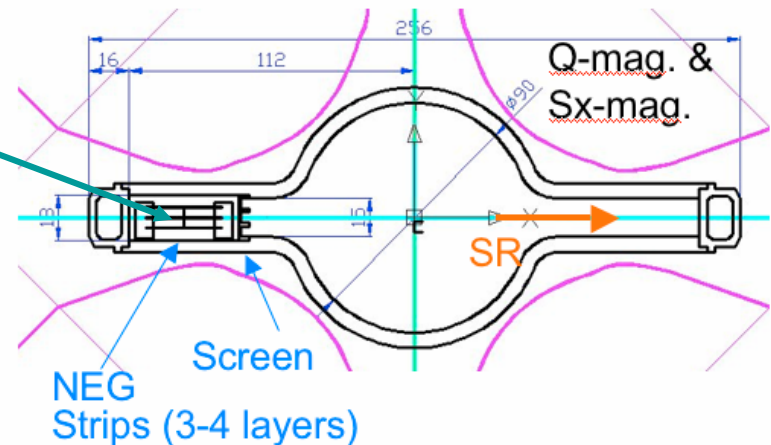
# R&D of Vacuum Components for SuperKEKB

## Beam duct with antechamber



- Smaller SR Power Density
- Lower Impedance
- Lower photoelectron production by TiN or NEG coating

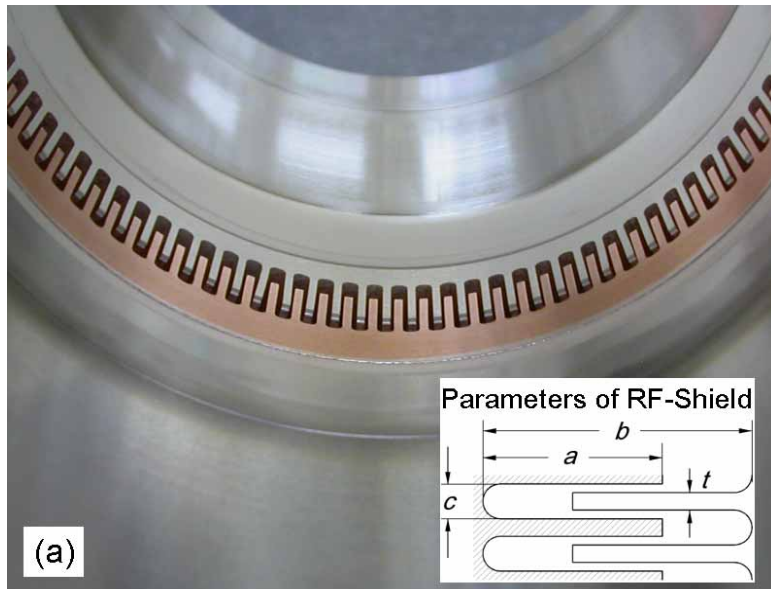
New design with pumps in Q and SX magnets  
→ uniform pumping



# R&D of Vacuum Components for SuperKEKB

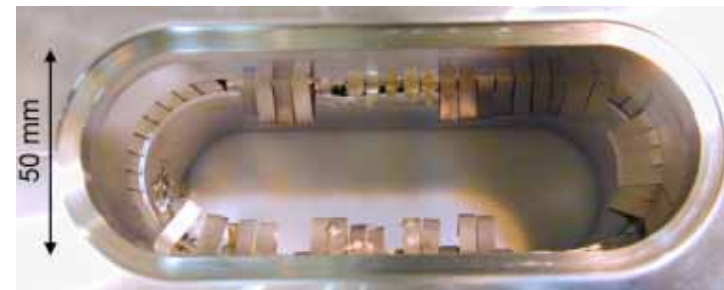
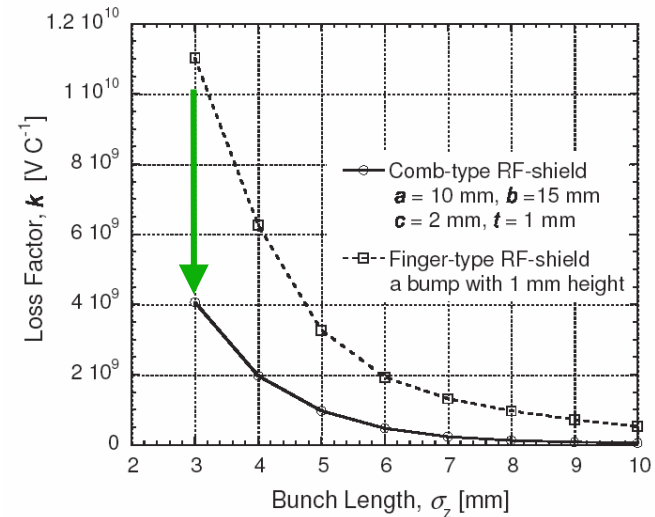
**Bellows chamber with comb type RF-shield:**

**Some prototypes have been tested in KEKB and showing good performance.**



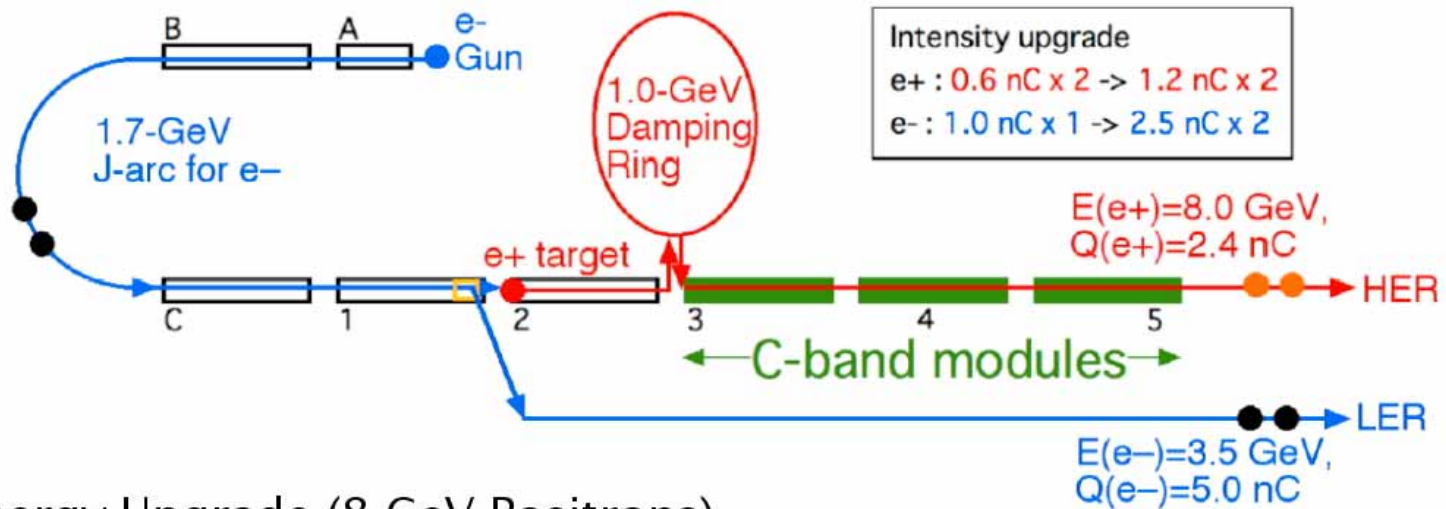
Y. Suetsugu

- High thermal strength
- Low impedance
- No sliding contact on the surface facing the beam



A bellows chamber damaged by the high-current beam.

# Injector Linac Upgrade for SuperKEKB



Energy Upgrade (8 GeV Positrons)

Replace S-band (2856 MHz) RF system with C-band (5712 MHz) system to double field gradient in downstream section of linac. (The present max. energy gain is 4.8 GeV)

T. Kamitani et al.



# Bunch-by-bunch Feedback system

- **Transverse feedback similar to present design**

- Target damping time: 0.2ms
- Detection frequency 2.0 → 2.5 GHz.
- Transverse kicker needs to handle higher currents.
- Improved cooling, supports for kicker plates.

- **Longitudinal feedback to handle ARES HOM &  $0/\pi$  mode instability**

- Target damping time: 1ms
- Use DAFNE-type (low-Q cavity) kicker.

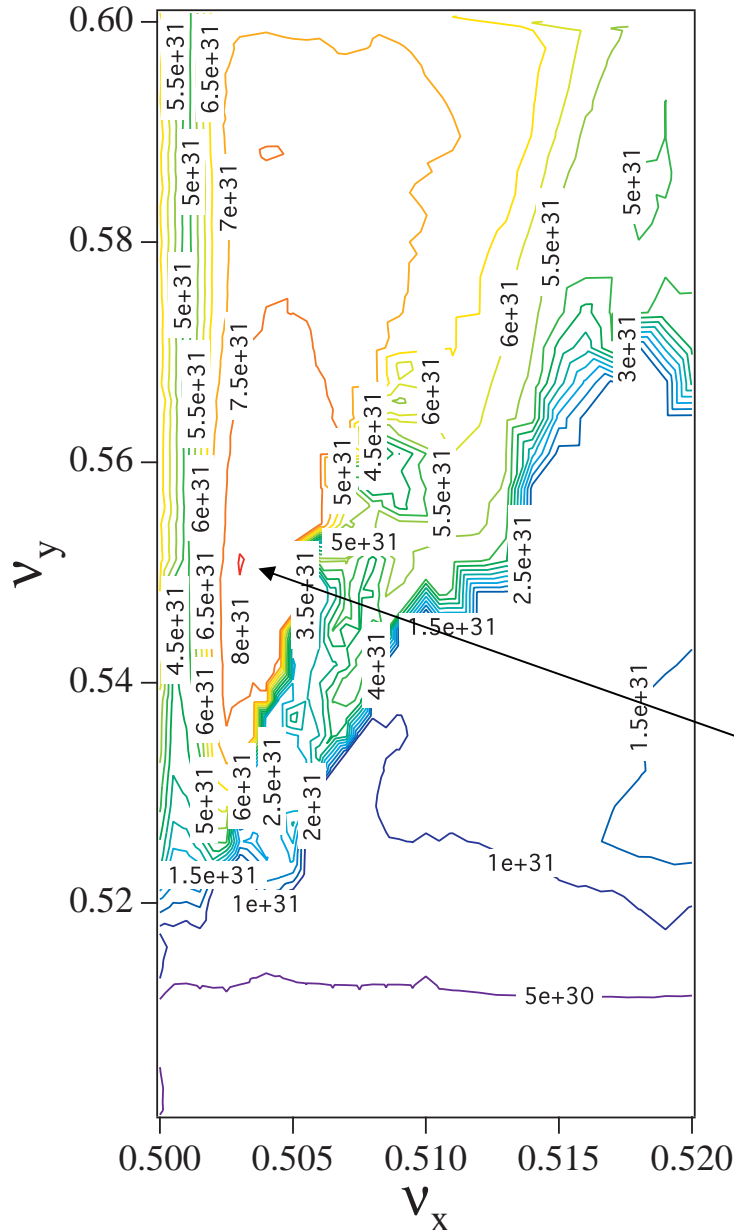
- **Digital FIR and memory board to be replaced by new GBoard under development at/with SLAC**

- Low noise, high speed (1.5 GHz), with custom filtering functions.
- Extensive beam diagnostics.

# Key points of upgrade [2]

- High beam-beam parameters
  - Combination of choice of betatron tunes and head-on collision
    - $\nu_x$  very close to half integer
    - Crab crossing

# Beam-beam simulation



Tune Survey in SuperKEKB  
without parasitic collision effect.

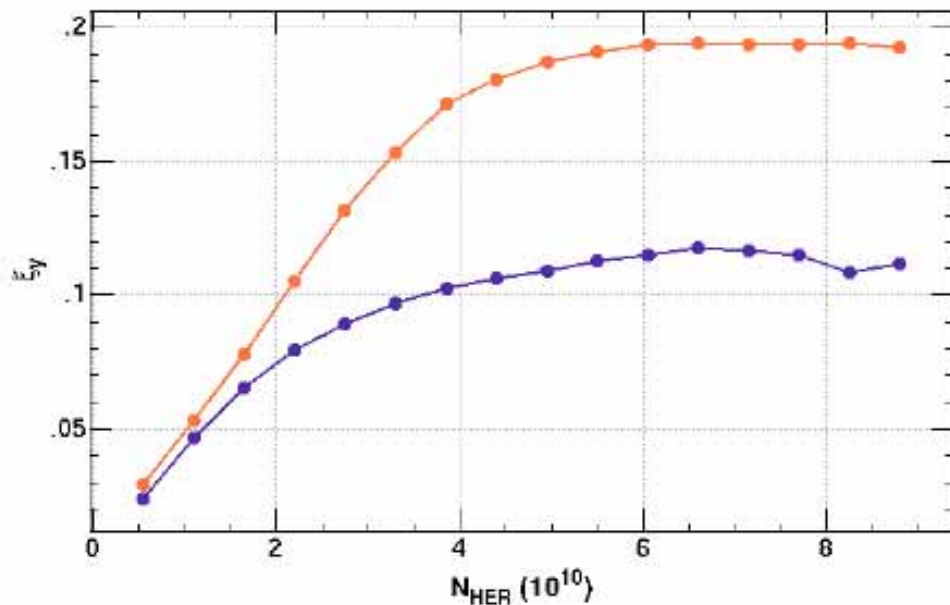
$L_{\text{peak}} = 4.0 \times 10^{35} \text{cm}^{-2} \text{s}^{-1}$   
( $L/\text{bunch} = 8.0 \times 10^{31}$ ,  $N_b = 5000$ )

Head-on }  $\xi_y \sim 0.19$   
(.503, .550)

Simulation by K. Ohmi

# Crab crossing is coming soon!

- Crab crossing will boost the beam-beam parameter up to 0.19! K. Ohmi



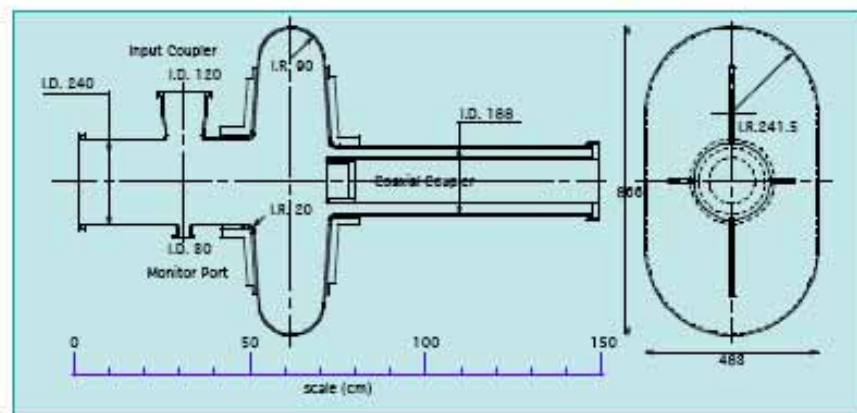
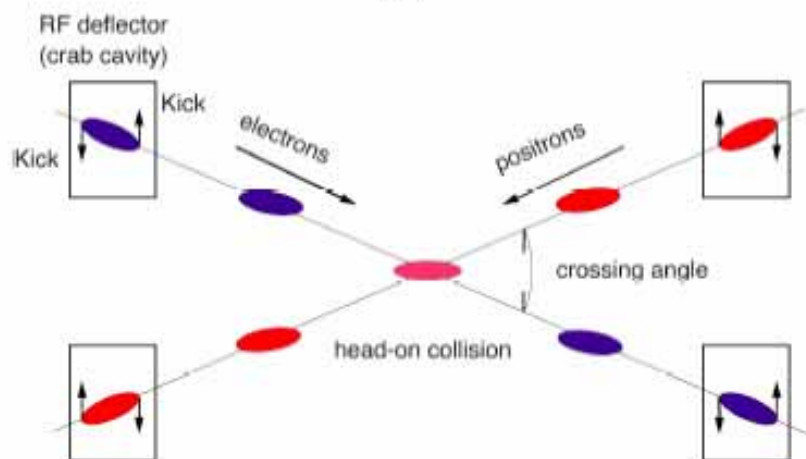
## Head-on(crab)

(Strong-strong simulation)

crossing angle 30 mrad

(at the optimum tune)

- Superconducting crab cavities are under development, will be installed in KEKB in early 2006.

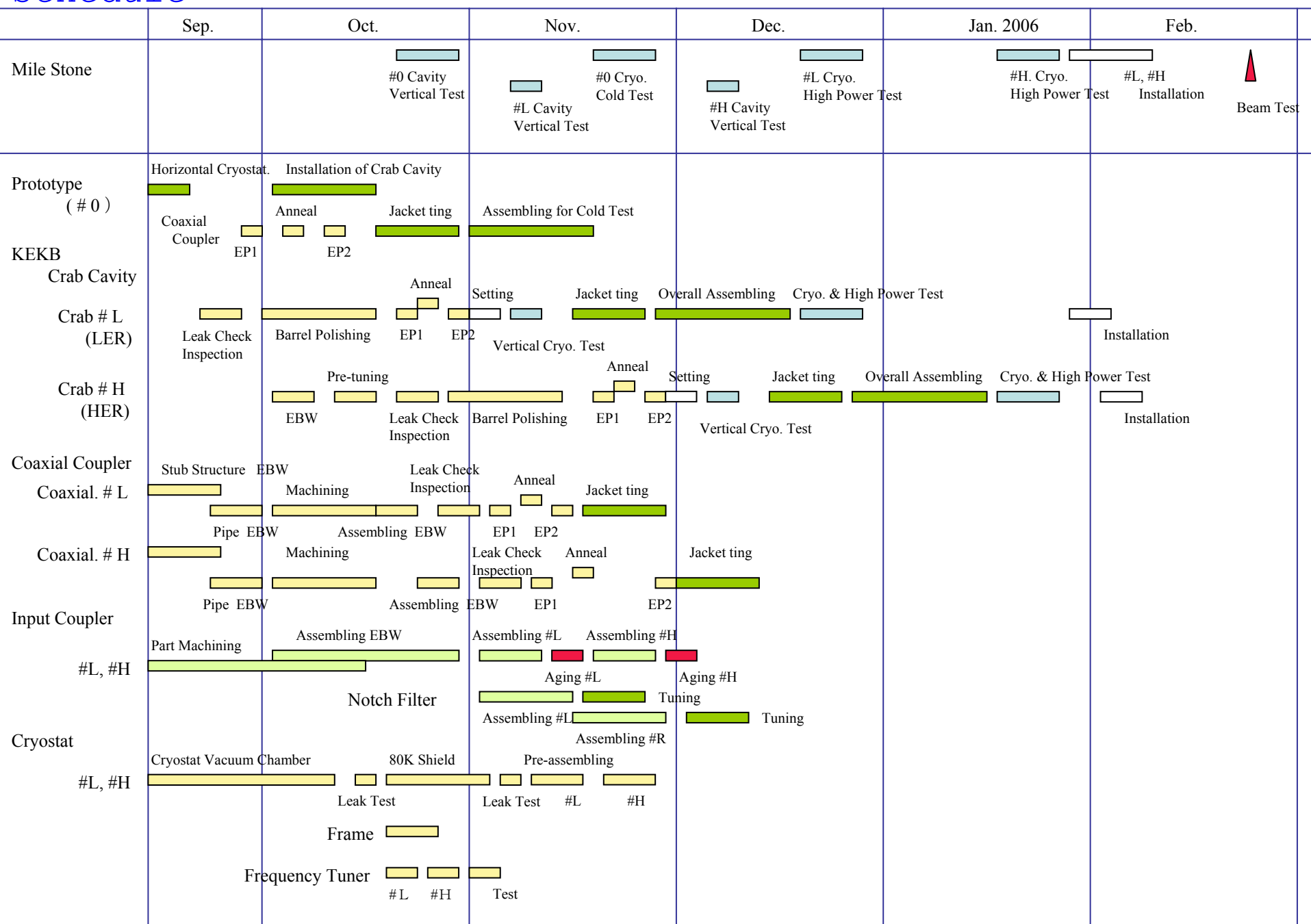


# Crab Cavity Cell under Surface Treatment by High-Pressure Water Rinse



# KEKB Superconducting Crab Cavity Construction Schedule

Sept. 30, 2005  
K.Hosoyama



# Key points of upgrade [3]

- Smaller  $\beta_y^*$ 
  - IR design
    - Physical aperture
      - Damping Ring for e+
    - Dynamic aperture
    - Handling of SR from QCS'
    - Handling HOM power around IP
  - Short bunch length
    - CSR

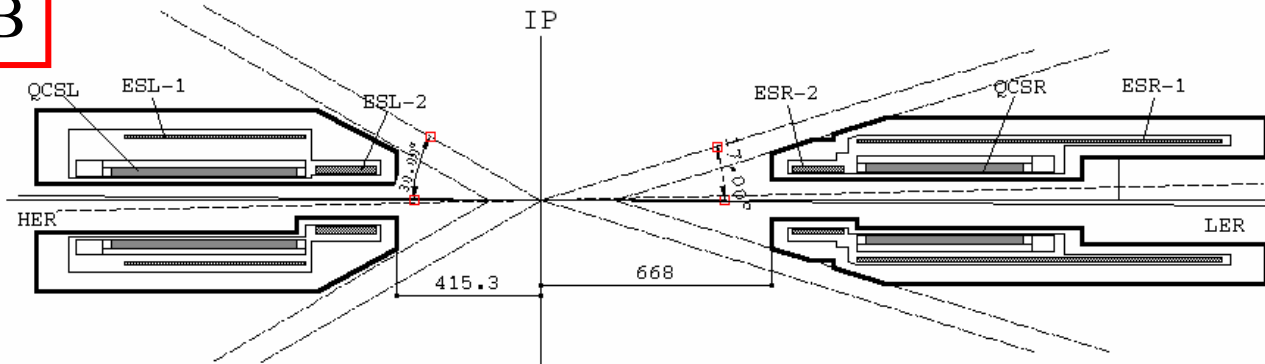


# Issues of IR Design

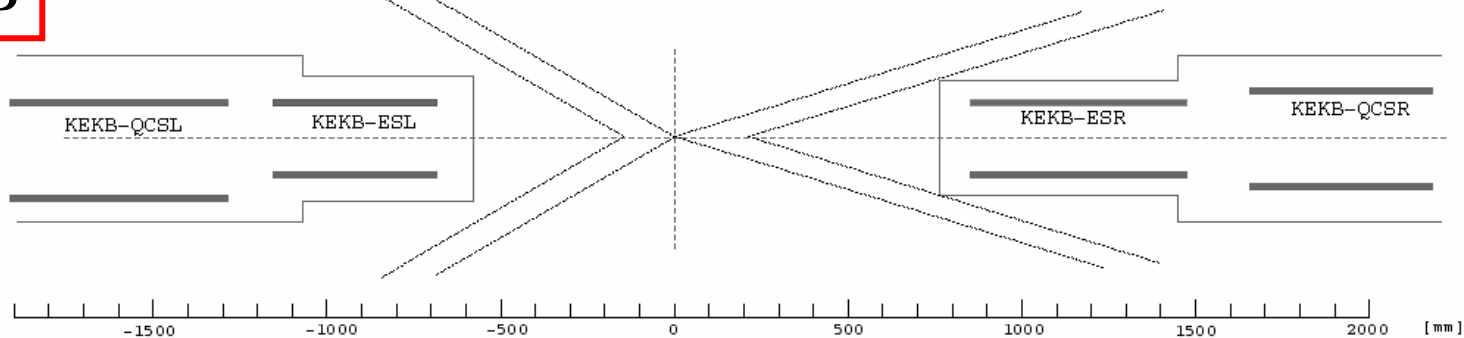
<b>Issues</b>	<b>Causes</b>	<b>Measures</b>
Dynamic aperture	Lower beta's at IP.	Place QCS magnets. closer to IP. Damping ring.
Physical aperture	Lower beta's at IP.	Damping ring. Larger crossing angle.
Heating of IR components	Higher beam currents. Higher power of SR from QCS magnets. Shorter bunch length.	(22mrad $\rightarrow$ 30mrad) Under study.
Detector beam background	Higher power and critical energy of SR from QCS magnets. Higher beam currents. QCS closer to the IP. Higher Luminosity.	Under study by Belle Group.

# Place QCS magnets closer to IP

SuperKEKB



KEKB

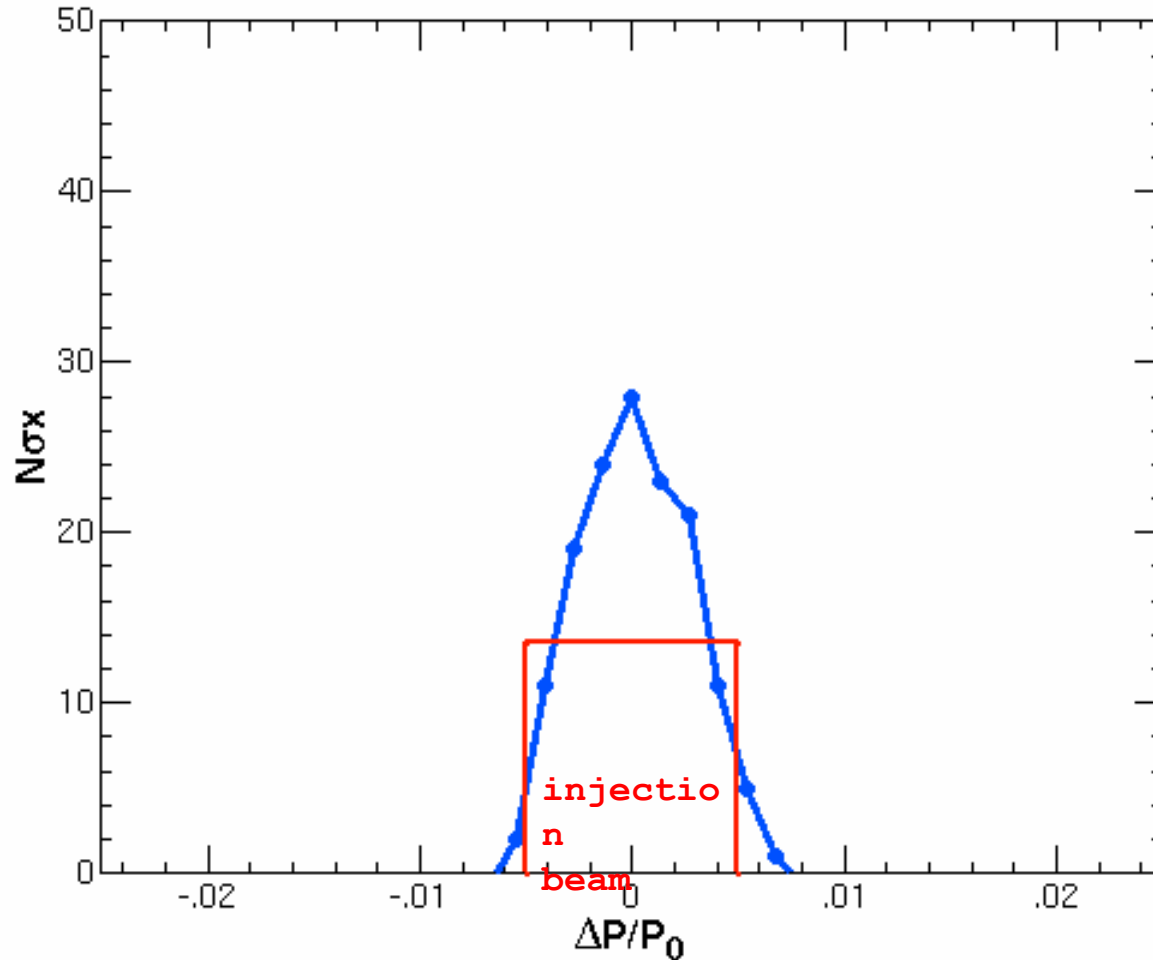


The boundary between KEBK and Belle is the same.  
ESL and ESR will be divided into two parts (to reduce E.M. force).  
QCSL (QCSR) will be overlaid with (the one part of) ESL(ESR).

## HER dynamic aperture

bare lattice BXBY=20/.3 cm (4cm-thick slices)

HER  $\beta_x^*/\beta_y^*=20/0.3\text{cm}$   $J_y/J_x=.16$



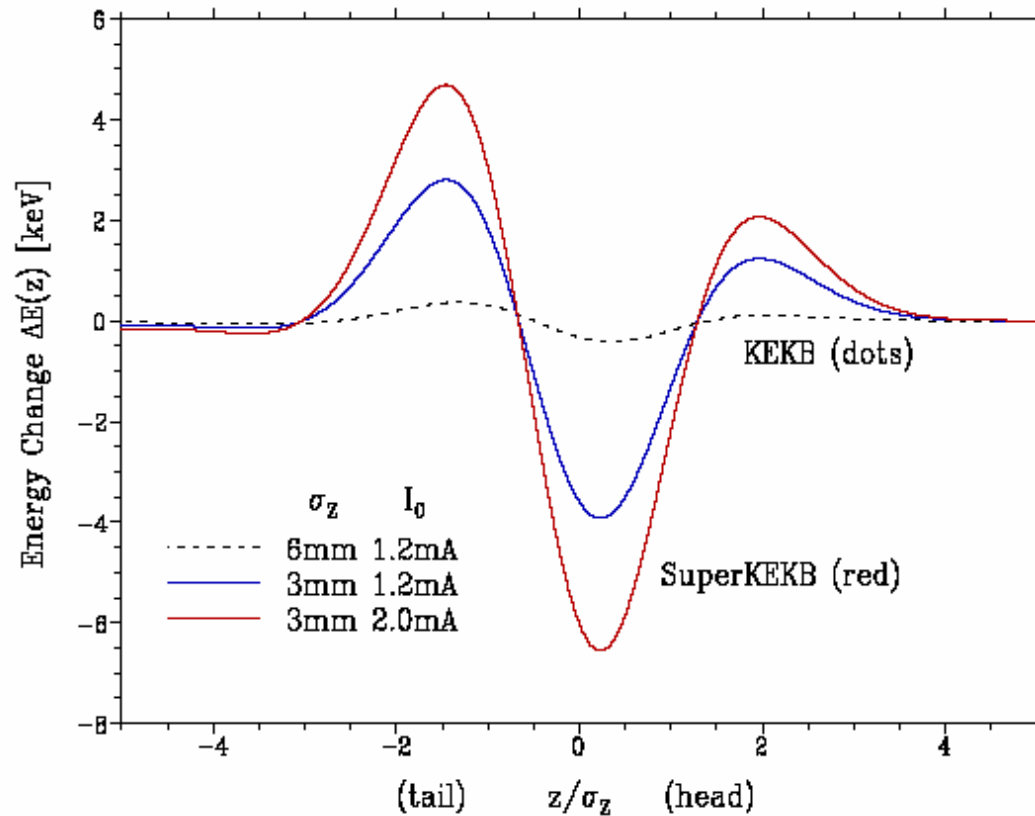
Required: H/V  $4.5/0.52 \times 10^{-6}\text{m}$

# CSR at SuperKEKB

- Machine parameters
  - Bunch current:  $\sim 2\text{mA} \leftrightarrow 1.2\text{mA}$  (KEKB)
  - Bunch length:  $3\text{mm} \leftrightarrow \sim 8\text{mm}$  (KEKB)
  - Vacuum chamber radius:  $47\text{mm}$  (SuperKEKB original design)  $\leftrightarrow 47\text{mm}$  (KEKB)
- CSR simulation (T. Agoh)
  - Serious effect of CSR was found with the original design in LER.
  - Possibility of smaller chamber radius ( $\sim 30\text{mm}$ ) is now under study.

## Energy Change of Particles in KEKB and SuperKEKB

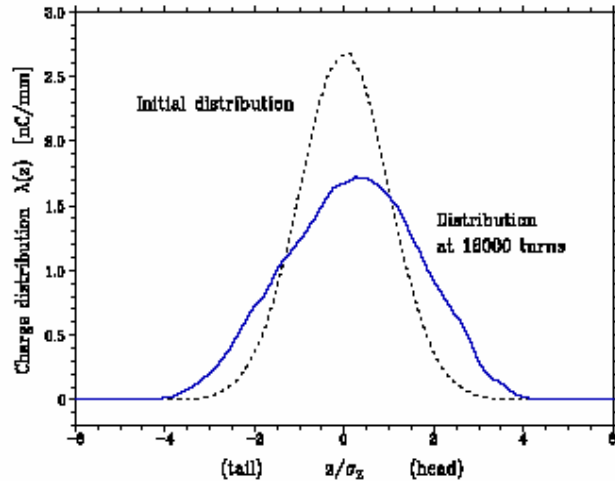
- Energy Change by CSR for one particle for one bend.



SuperKEKB (red line)  
14 times larger  $\Delta E$   
than KEKB (dotted line)

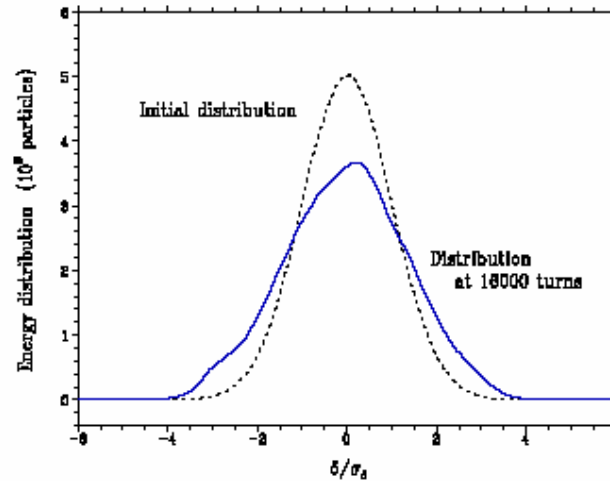
Chamber size  
(half height)  
 $r = 47\text{mm}$   
square cross section

- Charge distribution



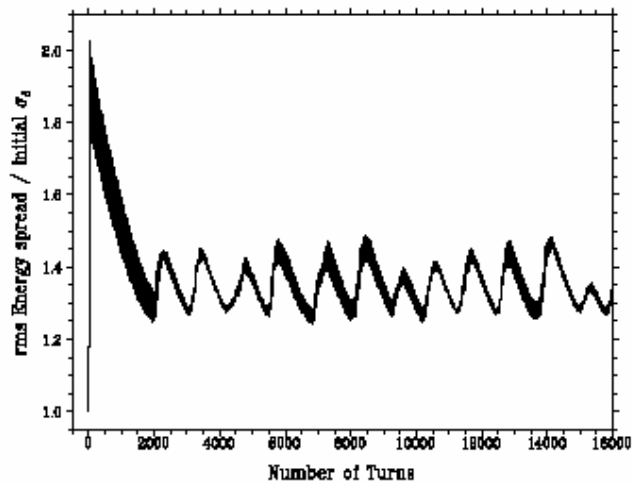
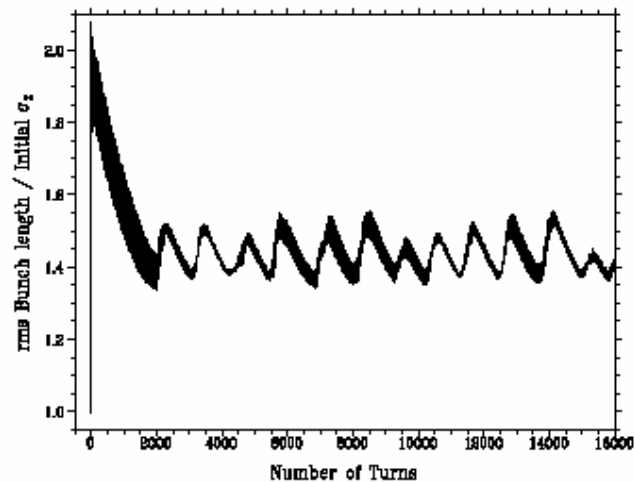
- Energy spread

( $r=47\text{mm}$ )



Initial  
Bunch length  
 $\sigma_z = 3.0\text{mm}$

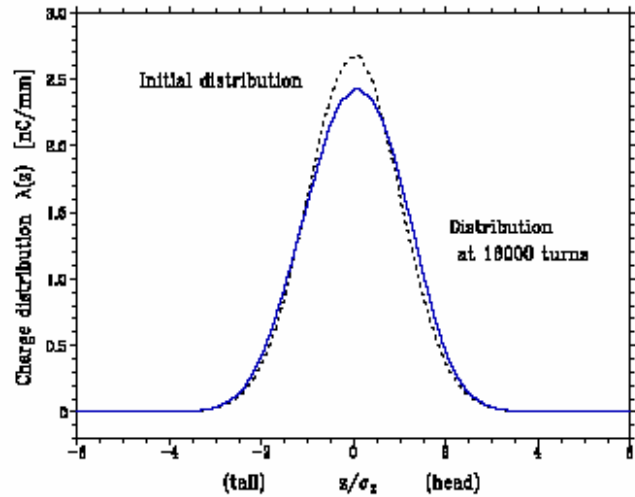
Initial  
Energy spread  
 $\sigma_\delta = 7.1 \times 10^{-4}$



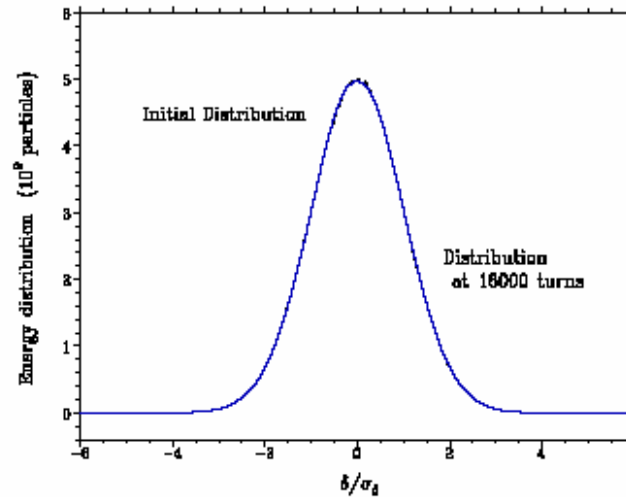
Equilibrium  
Bunch length  
 $\sigma_z \sim 4.3\text{mm}$

Equilibrium  
Energy spread  
 $\sigma_\delta \sim 9.0 \times 10^{-4}$

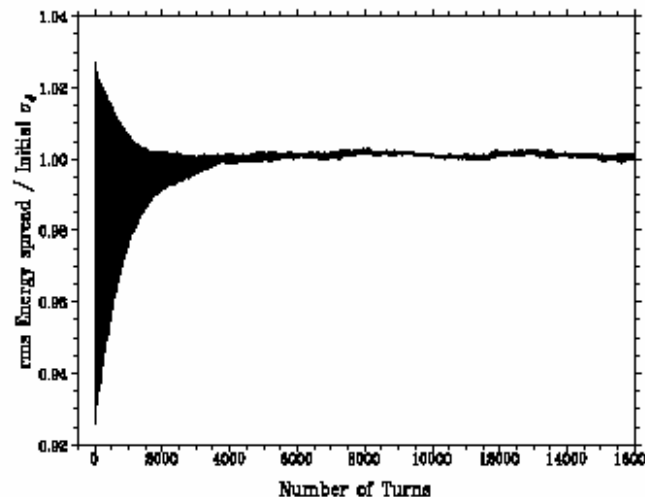
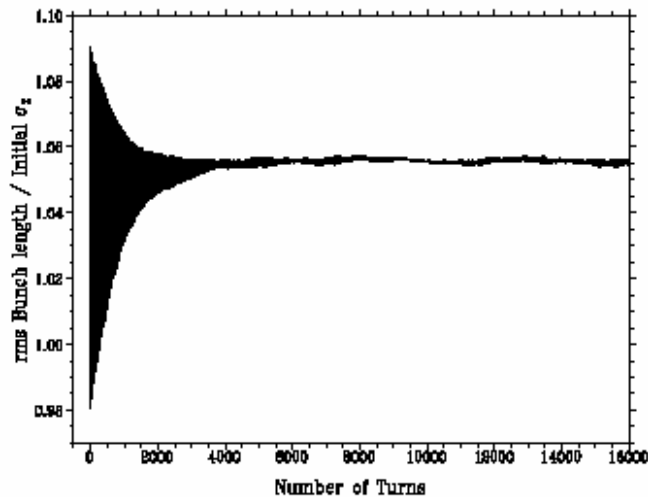
- Charge distribution



- Energy spread (r=25mm)



Initial  
Bunch length  
 $\sigma_z = 3.0\text{mm}$   
Initial  
Energy spread  
 $\sigma_\delta = 7.1 \times 10^{-4}$

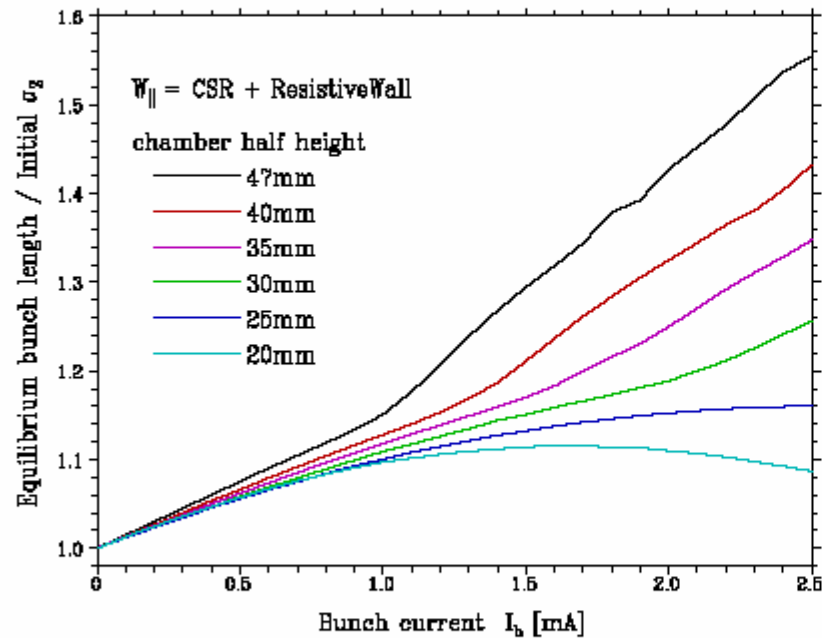


Equilibrium  
Bunch length  
 $\sigma_z = 3.17\text{mm}$   
Equilibrium  
Energy spread  
 $\sigma_\delta = 7.1 \times 10^{-4}$

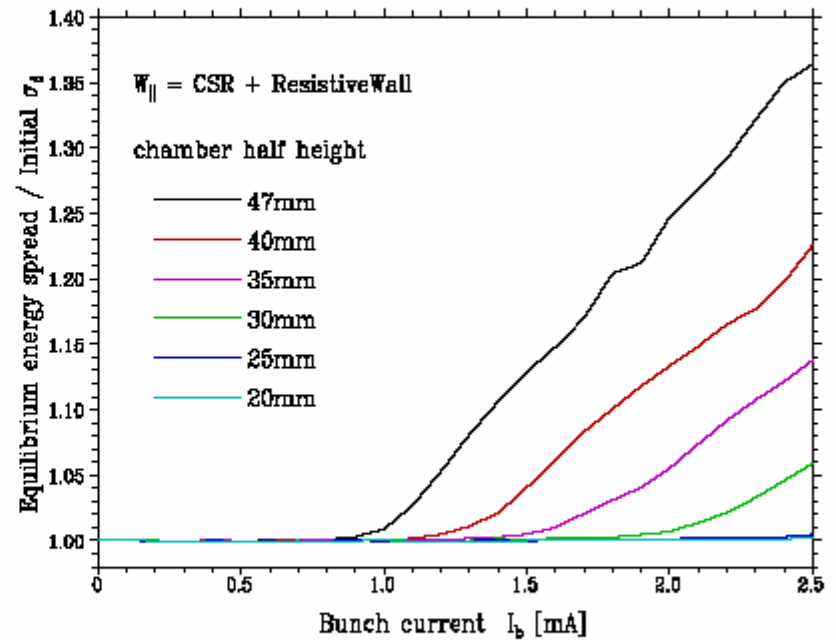


## CSR + Resistive Wall

Initial Bunch length:  $\sigma_z = 3\text{mm}$



Energy spread  $\sigma_\delta = 7.1 \times 10^{-4}$



- Threshold for  $I_b$ : similar to the case of only CSR
- Bunch shape: distorted due to ResistiveWall wakefield

# Performance Limitations

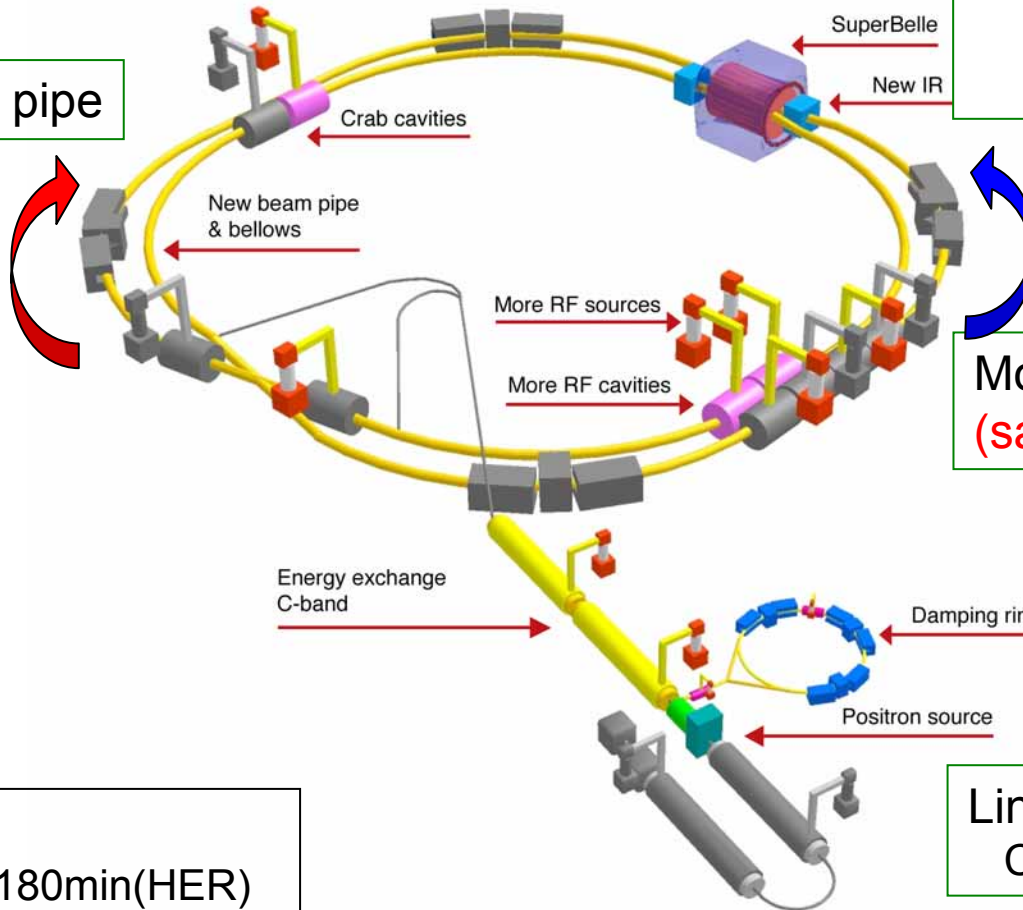
- Beam currents (with the same RF frequency)
  - RF power (space for RF cavities)
  - CSR
  - Fast ion instability (under study)
- Beam-Beam parameters
  - 0.019 already seems challenging.
- $\beta_y^*$ 
  - Bunch length (CSR)
  - Dynamic aperture is marginal.

# Components to be upgraded

Electric power consumption (KEKB rings)  
35MW (KEKB design) -> 83 MW

Interaction Region  
Crab crossing  
 $\theta=30\text{mrad}$ .  
 $\beta_y^*=3\text{mm}$   
New QCS

New Beam pipe



More RF power  
(same RF frequency)

Damping ring

Linac upgrade  
Charge switch

Beam Lifetime

~140min(LER) / ~180min(HER)

-> ~40min(LER) / ~50min(HER)

# Machine Parameters

		bare lattice	with beam-beam	unit
Beam current (LER/HER)	I	9.4/4.1	9.4/4.1	A
Beam energy (LER/HER)	E	3.5/8.0	3.5/8.0	GeV
Emittance	$\epsilon_x$	24	128	nm
Horizontal beta at IP	$\beta_x^*$	20	2.3	cm
Vertical beta at IP	$\beta_y^*$	3	2.4	mm
Horizontal beam size	$\sigma_x^*$	69	54	$\mu\text{m}$
Vertical beam size	$\sigma_y^*$	0.73	1.23	$\mu\text{m}$
Beam size ratio	$r = \sigma_y^*/\sigma_x^*$	1.1	2.3	%
Crossing angle (30 mrad crab crossing)	$\theta_x$	0	0	mrad
Luminosity reduction	$R_L$	0.86	0.82	
$\xi_x$ reduction	$R_{\xi_x}$	0.99	0.97	
$\xi_y$ reduction	$R_{\xi_y}$	1.11	1.16	
Reduction ratio	$R_L/R_{\xi_y}$	0.78	0.72	
Horizontal beam-beam (estimated with S-S simulation)	$\xi_x$	0.152	0.041	
Vertical beam-beam (estimated with S-S simulation)	$\xi_y$	0.215	0.187	
Luminosity	L	$4.0 \times 10^{35}$		$\text{cm}^{-2}\text{s}^{-1}$

# Machine Parameters [2]

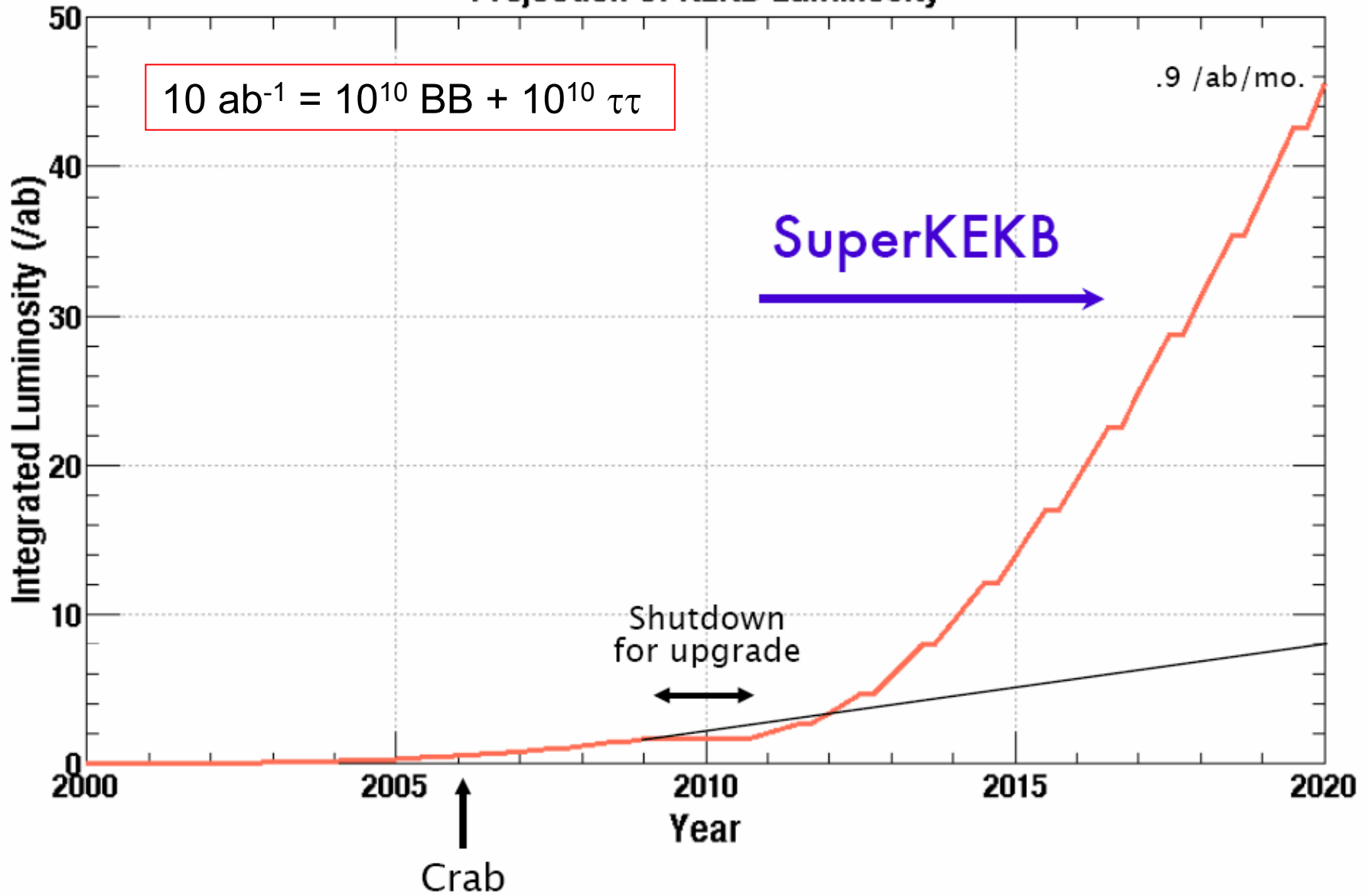
	KEKB (design)		SuperKEKB	
	LER	HER	LER	HER
Energy [GeV]	3.5	8.0	3.5	8.0
$U_0$ (MeV)	1.5	3.5	1.23	3.5
Longi. Damping Time [turns/msec]	2300/23	2300/23	2850/28.5	2300/23
Current [A]	2.6	1.1	9.4	4.1
Radiation Loss [MW]	3.9	3.9	12	14
Bunch Length [mm]	5	5	3	3
Energy Spread	$7 \times 10^{-4}$	$7 \times 10^{-4}$	$7 \times 10^{-4}$	$7 \times 10^{-4}$
Momentum Comparction	$(1 \sim 2) \times 10^{-4}$	$(1 \sim 2) \times 10^{-4}$	$2.7 \times 10^{-4}$	$1.8 \times 10^{-4}$

Status and future  
prospects of SuperKEKB

# Status and Prospects of SuperKEKB

- R&D Status
  - Present KEKB offers great occasions of R&Ds for SuperKEK.
    - Crab cavity scheme (beginning of 2006) <- largest uncertainty
    - Vacuum chamber (ante-chamber) (ongoing)
    - Vacuum components (bellows, gate valve) (ongoing)
    - Upgrade of bunch-by-bunch Feedback system (ongoing)
    - Upgrade of ARES cavity (ongoing)
    - C-band acceleration units (Linac upgrade) (ongoing)
    - Accelerator physics study on CSR (ongoing)
    - Others
  - SuperKEKB machine R&D is already in the engineering phase rather than the conceptual design phase.
- Cost estimation
  - ~ 415 M\$ in total (not included detector upgrade)
- Time Table for SuperKEKB
  - 2004 April: Letter of Intent for KEK Super B Factory
  - By the end of 2006: Decision making by KEK administration
  - 21 months shutdown for upgrade works (FY 2009-2010)
  - Early in 2011: First beams of SuperKEKB

# Projection of KEKB Luminosity







Backup slides

# Luminosity Formula

Diagram illustrating the Luminosity Formula with annotations:

$$L = \frac{\gamma}{2er_e} \left( 1 + \frac{\sigma_y^*}{\sigma_x^*} \right) \frac{I_{beam} \xi_y}{\beta_y^*} \frac{R_L}{R_{\xi_y}}$$

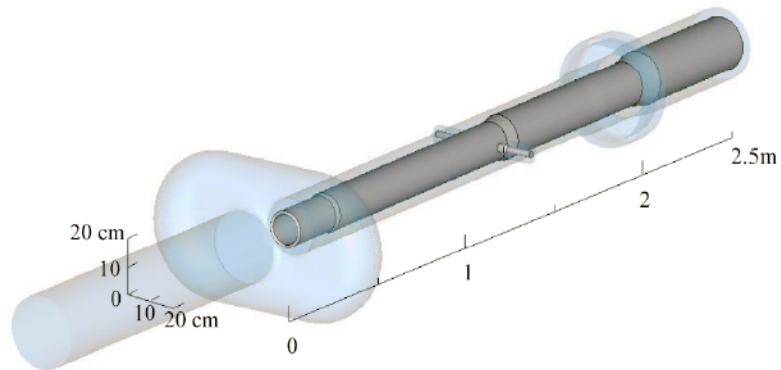
Annotations and their corresponding parts in the formula:

- Lorentz factor** points to  $\gamma$ .
- Beam current** points to  $I_{beam}$ .
- Beam-Beam parameter** points to  $\xi_y$ .
- Geometrical reduction factors (crossing angle, hourglass effect)** points to the fraction  $\frac{R_L}{R_{\xi_y}}$ .
- Vertical beta function at IP** points to  $\beta_y^*$ .
- Beam aspect ratio at IP** points to  $\frac{\sigma_y^*}{\sigma_x^*}$ .

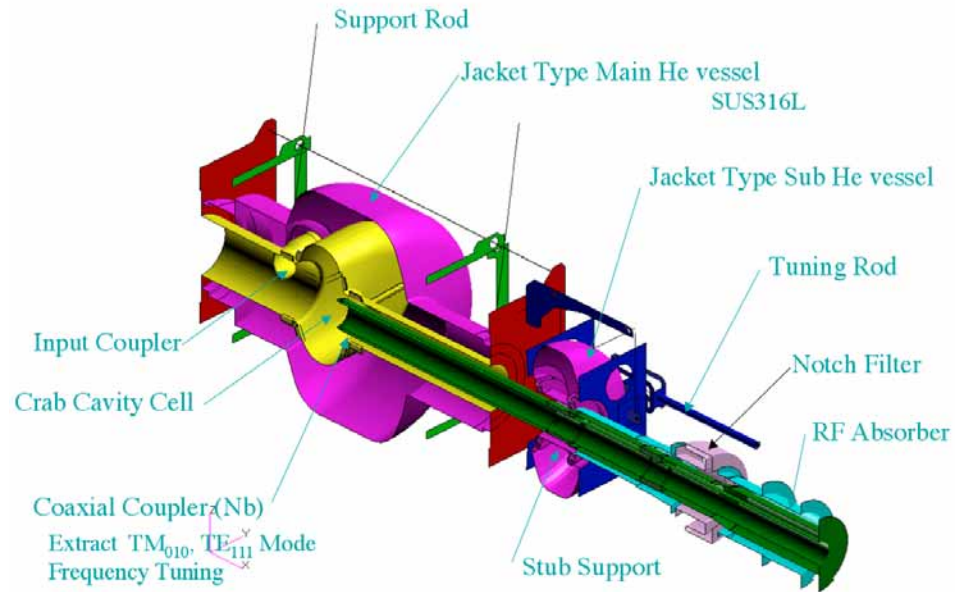
A condition is shown in a red box:

$$\sigma_s \leq \beta_y^*$$

# Superconducting Crab Cavity for KEKB



Crab cavity loaded with coaxial coupler for damping HOMs & LOMs other than the deflecting dipole mode.



Crab cavity in He vessel

	KEKB (design)	SuperKEKB	Unit
Magnet p.s.		3.84	MW
Magnet		6.35	MW
SR	8	26	MW
HOM	0.43	9	MW
RF system	16	38	MW
Total	34.6	83.2	MW

Table 12.1: Power losses for KEBB and SuperKEKB.

# 今後の方針

## (1)リングのインピーダンスソースの洗い出し、Wake再計算

	$\kappa^{*1}$ (V/C)	Number of items	Total $\kappa$ (V/C)	HOM power <sup>*2</sup> (kW)
Resistive wall <sup>*3</sup>	$4.1 \times 10^9$	2200 m	$8.9 \times 10^{12}$	1780
Pumping holes	$8.8 \times 10^5$	2200 m	$1.9 \times 10^9$	0.38
Flange	$1 \times 10^5$	800	$8 \times 10^{10}$	16
Bellows	$4 \times 10^9$	800	$3.2 \times 10^{12}$	640
Photon mask	$1 \times 10^4$	800	$8 \times 10^6$	0.0016
Gate valve	$3 \times 10^9$	16	$4.8 \times 10^{10}$	9.6
Movable mask <sup>*4</sup>	$1 \times 10^{12}$	16	$1.6 \times 10^{13}$	3200
Taper	$3 \times 10^9$	72	$2.2 \times 10^{11}$	44
BPM	N/A	400	N/A	N/A
IR chamber	N/A	1	N/A	N/A
Total			$30 \sim 40 \times 10^{12}$	6~8 MW

<sup>\*1</sup>  $\sigma_z = 3$  mm

<sup>\*2</sup>  $n_b = 5000$ ,  $f_0 = 1 \times 10^5$  Hz,  $I_b = 10$  A

<sup>\*3</sup> Copper chamber with a radius of 25 mm

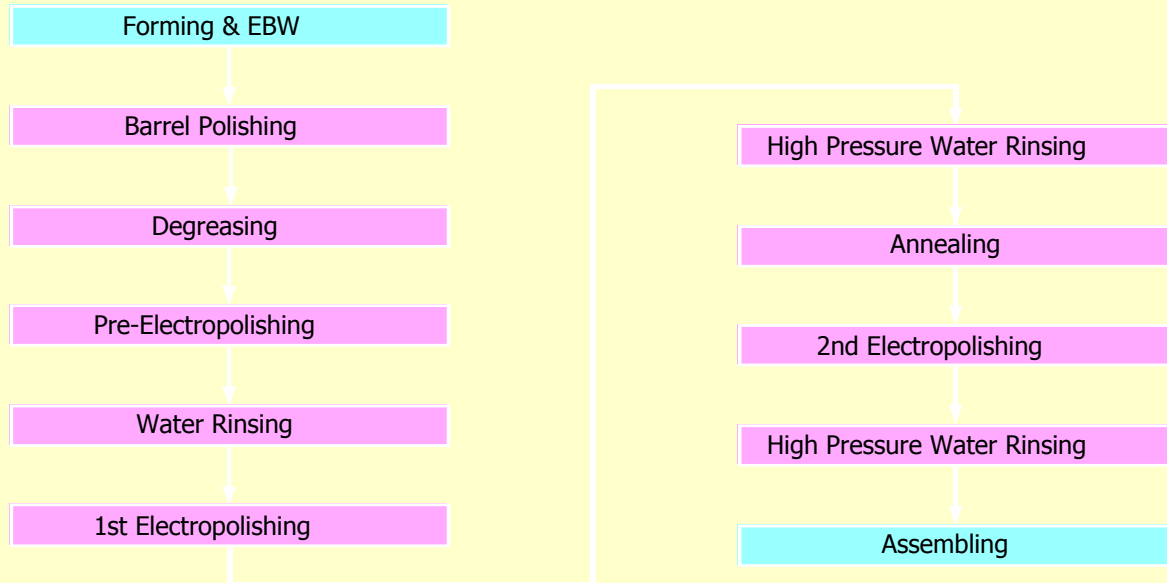
<sup>\*4</sup> 8 horizontal and 8 vertical masks

$r = 90$  mm

## (2)他コンポーネントのWakeを考慮した再検討？

# クラブ空洞の表面処理方法

## Crab Cavity



# SuperKEKB 建設スケジュール (2005.1.18)

Fiscal Year	2006	2007	2008	2009	2010	2011	2012
Budget	SuperKEKB建設本予算						
KEKB Ring	KEKB運転			Shutdown			SuperKEKB運転
Damping Ring			建設	設置		Commissioning	定常運転
Linac Upgrade							e+ 8GeV
# of Units	2	2	2	14	14	14	
RF Upgrade							
D1							2 (Crabs) →
D2							2 (Crabs) →
D4	3 (6A)	→	→	→	→	→	14(14AH) →
D5	3 (6A)	4 (6A)	→	→	→	→	10(2H+8L) →
D7	5 (10A)	→	→	→	→	→	10 (10AL) →
D8	5 (10A)	→	→	→	→	→	10 (10AL) →
D10	4 (4S)	→	→	→	→	→	6(6SH) →
D11	4 (4S)	→	→	→	→	→	6(6SH) →
DR						1(1A)	→ →
Klystron fab.	5	6	7	7	6	5	0
施設							
建屋	建屋建設						
電気	建設						
冷却水系	建設						
Vacuum Upgrade	建設、設置						