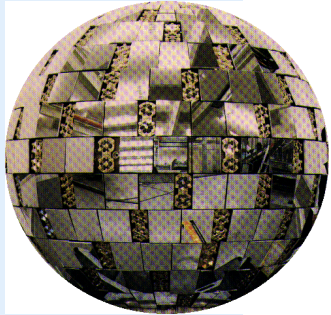
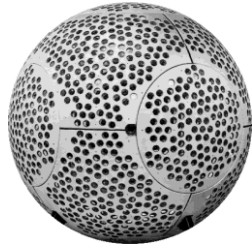




Retroreflector systems used in laser ranging of geodetic and navigation satellites



Ajisai / Japan



ETALON / Russia

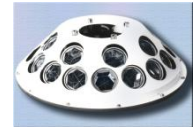
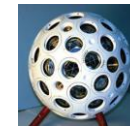
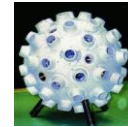


LAGEOS / USA

GFZ-1 / Russia

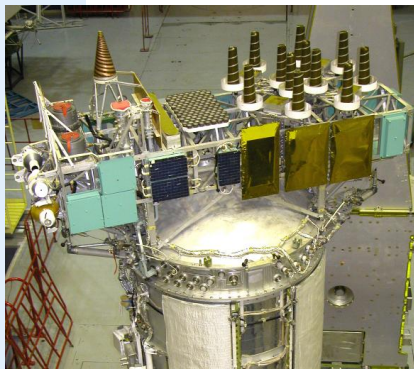


LARETS / Russia

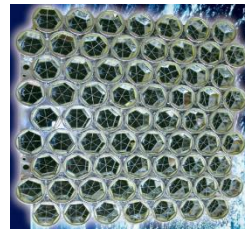


METEOR / Russia

WESTPAC / Russia



GLONASS / Russia



Compass / China



GIOVE / Russia

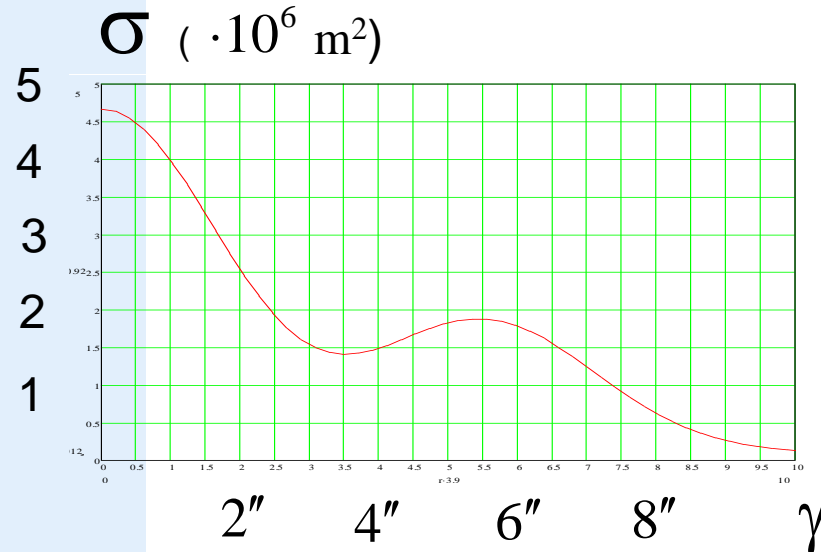


GPS №35,36 / Russia

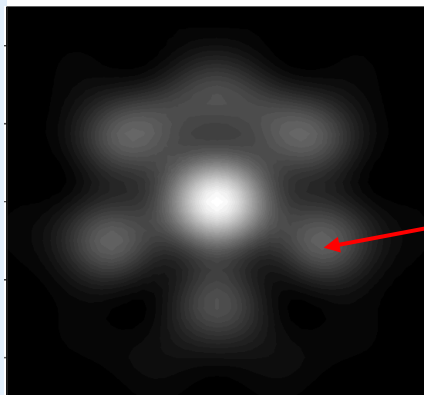
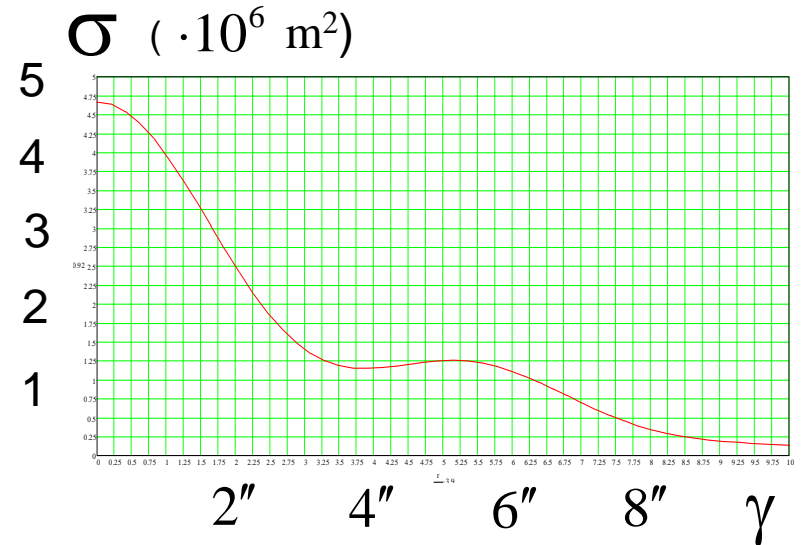


FFDP and cross-section of CCR (TIR). Diameter – 28 mm

CS of one CCR

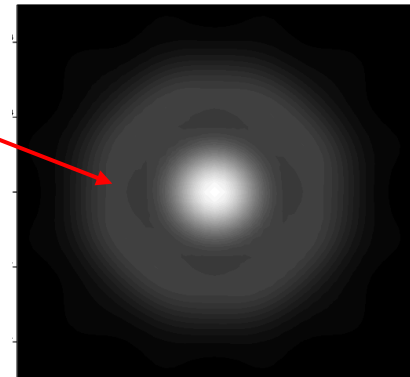


Average CS for the four turned CRR

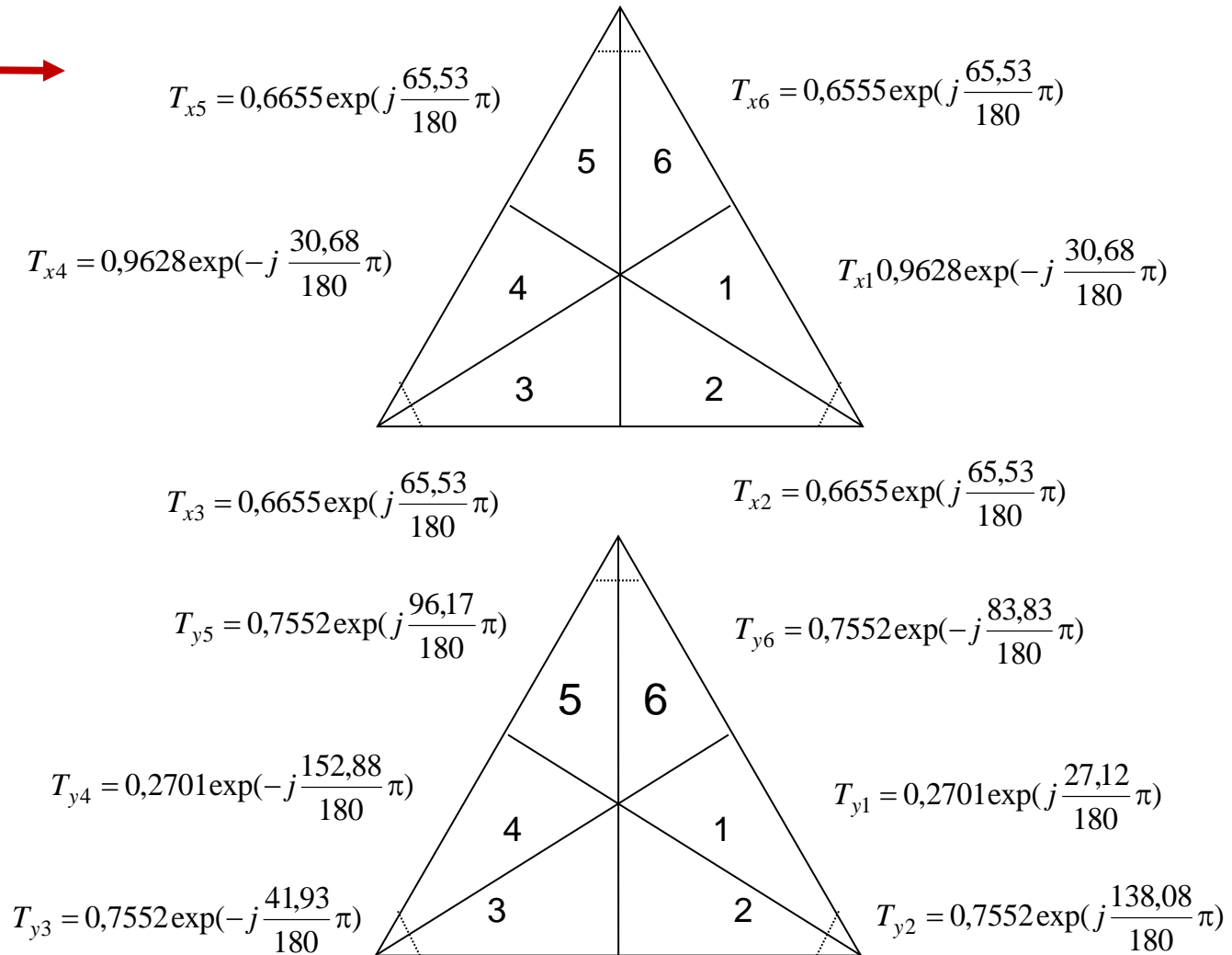


CS = $1,9 \cdot 10^6$ m²

CS = $1,2 \cdot 10^6$ m²



Amplitude-phase relations of 6 output beams (CCR-TIR)





FFDP of CCR with DAO (dihedral angle offset).

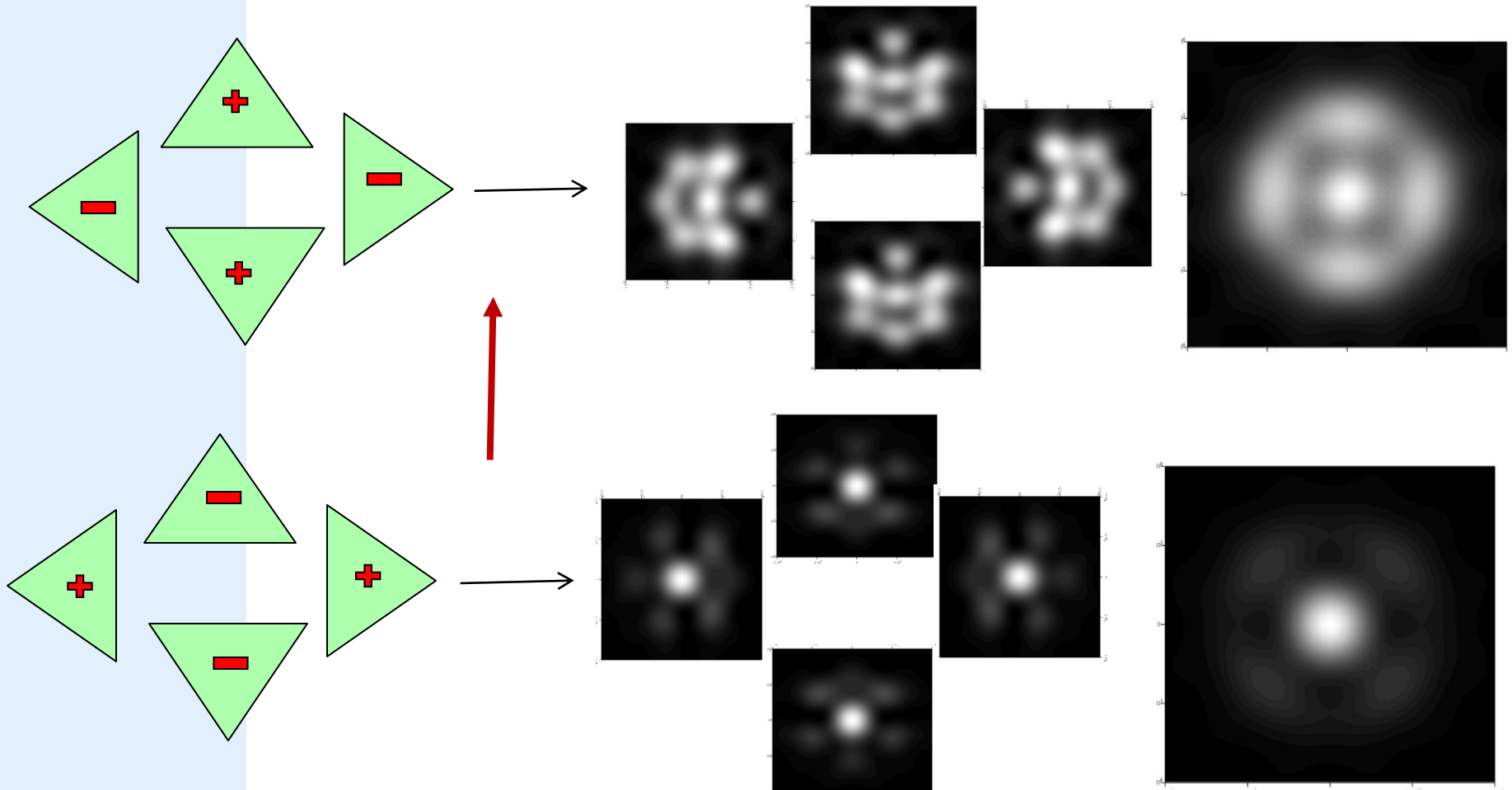
Signs: plus and minus

Value of the error is exaggerated

-0,8"	-0,8"	+0,8"	+0,8"	+0,8"	+0,8"	-0,8"	-0,8"

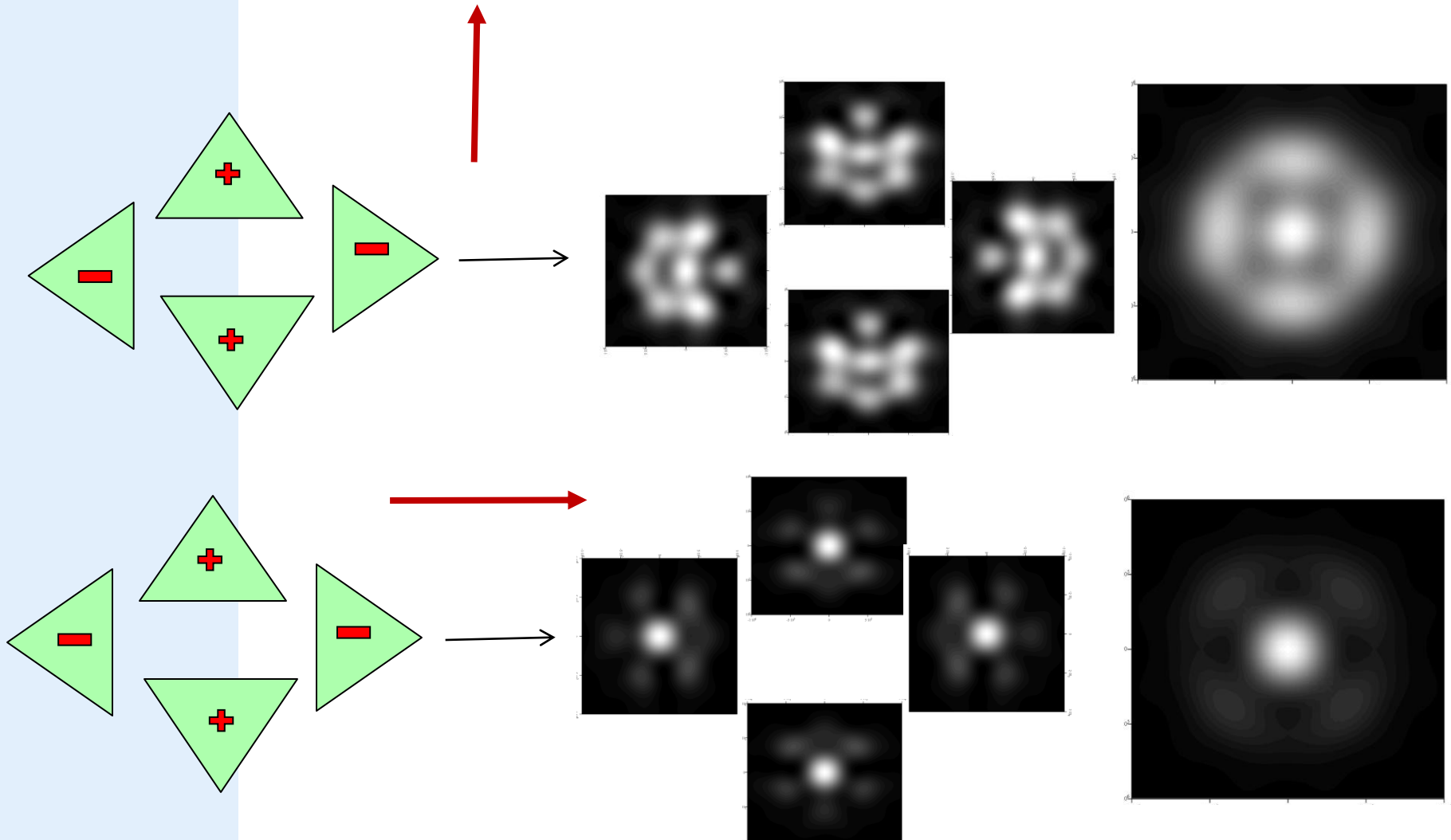


Formation of FFDP by 4 CCRs with DAO (+ and -)



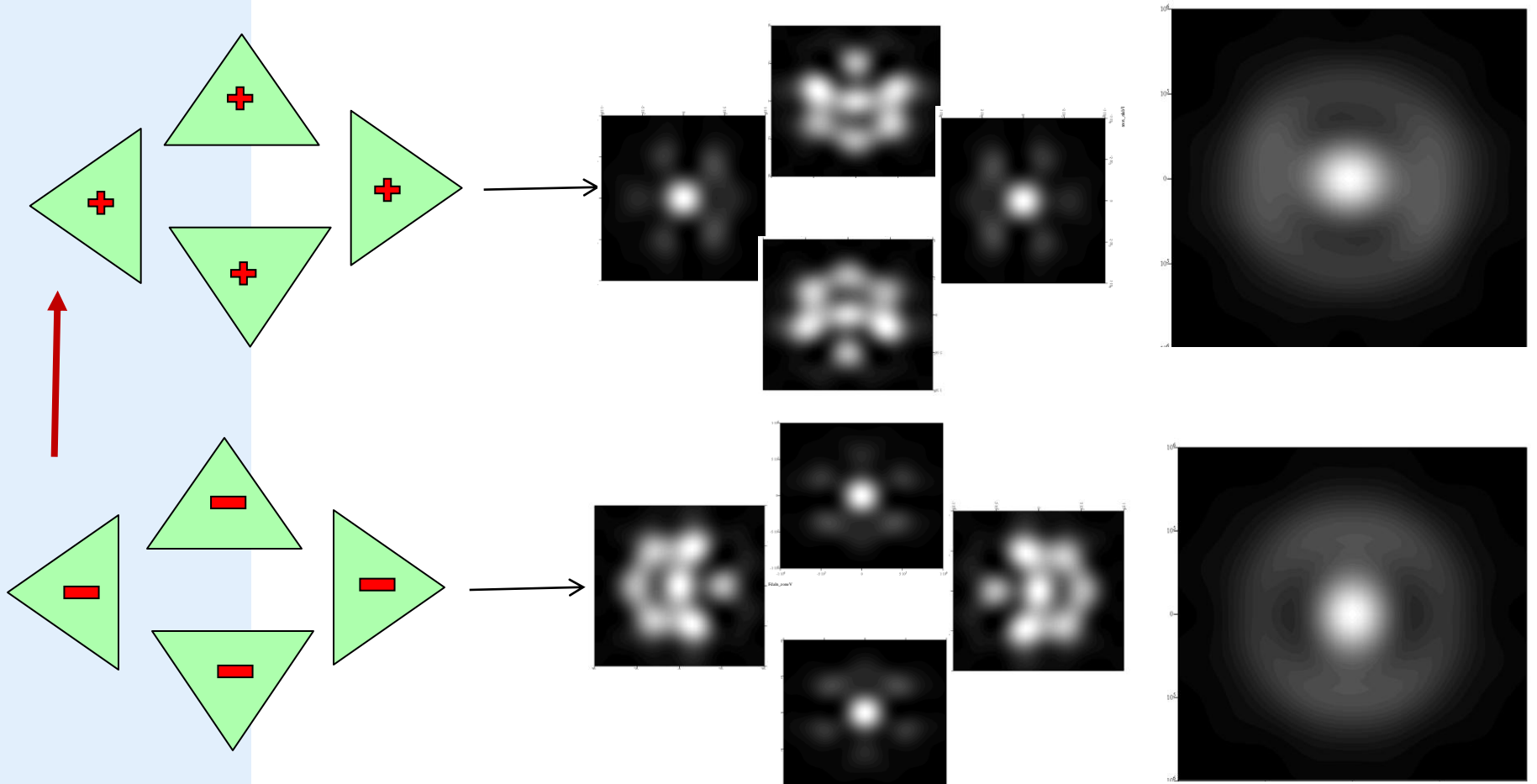


Formation of FFDP by 4 CCRs with DAO (+ and -) depending on polarization orientations





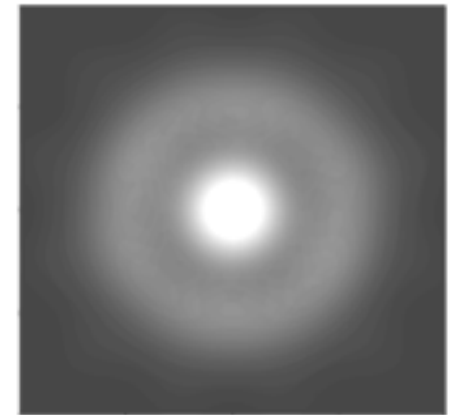
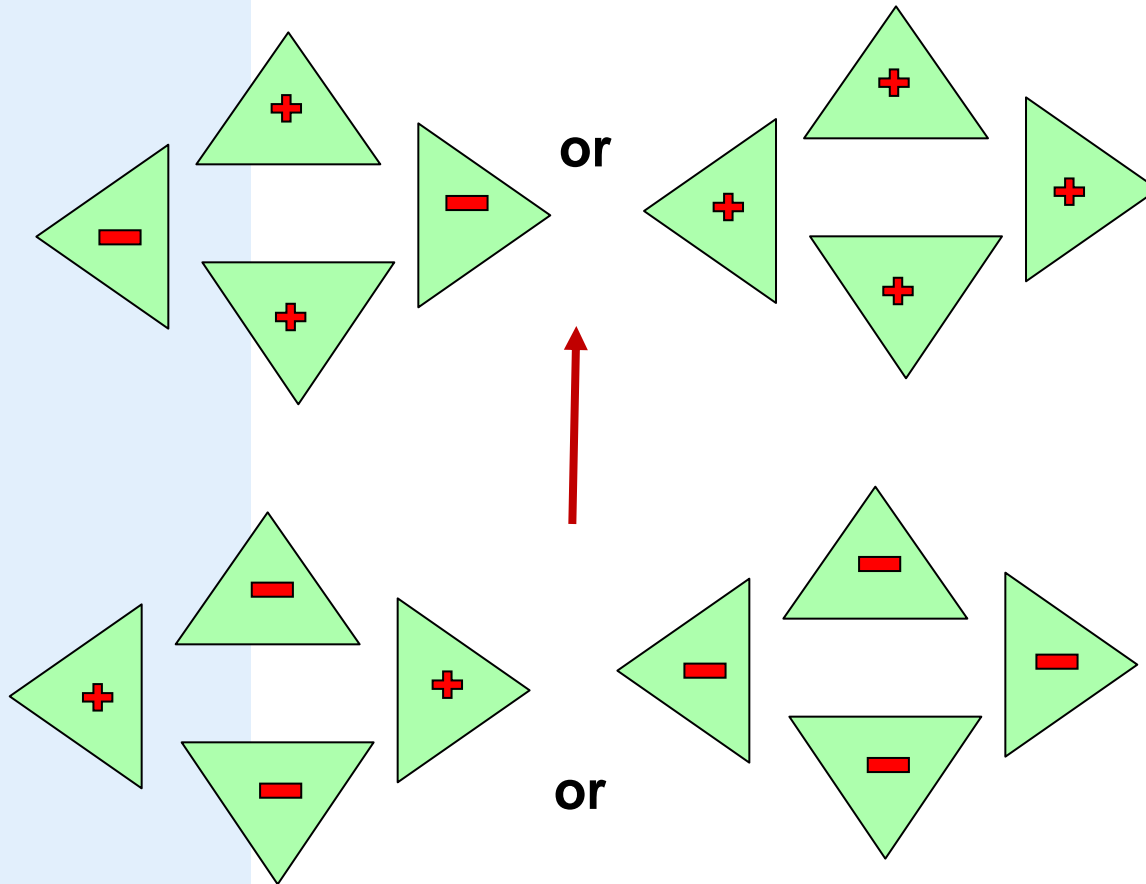
Formation of FFDP by 4 CCRs with DAO (+ or -)





Formation of FFDP by 8 CCRs with DAO, which is independent from polarization orientation

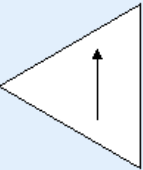
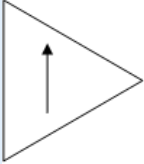
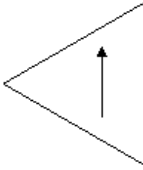
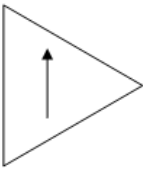
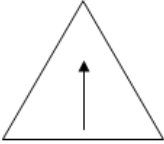
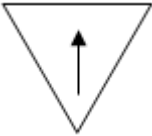
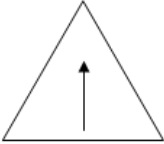
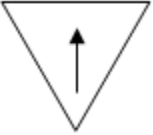
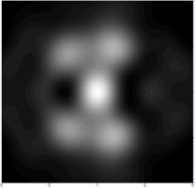
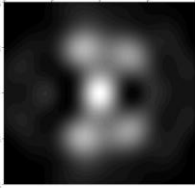
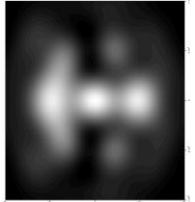
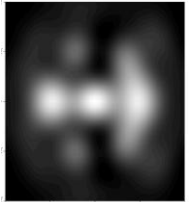
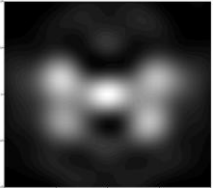



It is necessary to use equal quantity of CCR with different signs of DAO





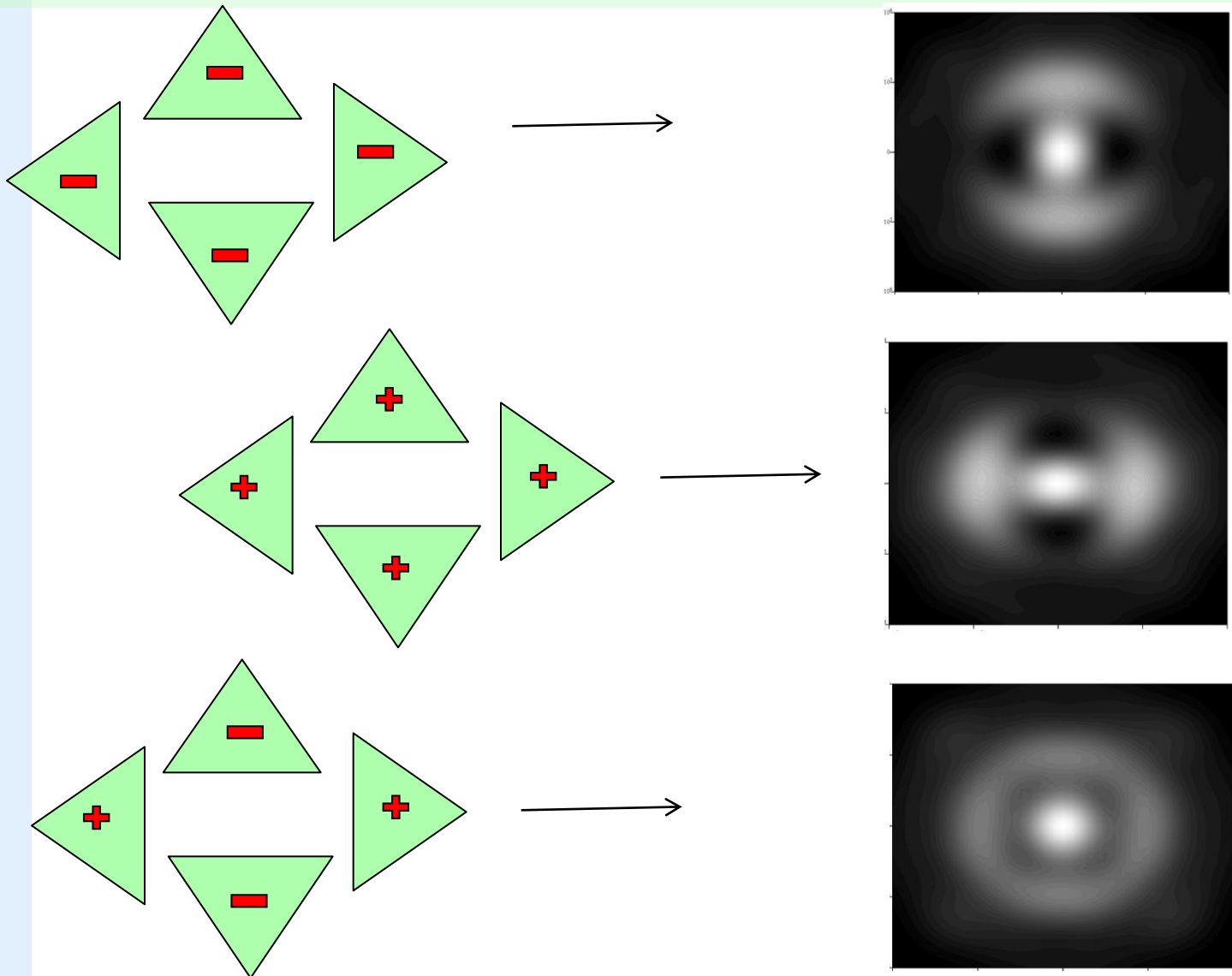
FFDP of CCR with symmetric DAOs of all angles, (it is no a typical cause) Signs: plus and minus.

Value of the error is exaggerated

- 0,5"	- 0,5"	+ 0,5"	+ 0,5"	+ 0,5"	+ 0,5"	- 0,5"	- 0,5"
							
							



Formation of FFDP by 4 CCRs with symmetric DAO (it is no a typical cause)





Technique of flat LR-array production

1. Diagnosis of errors of CCR production according to the kind of error production and its sign.
2. Sorting of CCR with similar errors and selection of an equal quantity of CCR with different sign errors, which is a multiple of 4 (8).
3. Rotation of CCR with a similar kind and sign of an error in the array at an angle of 30° (15°).
Rotation of the same number of CCR with an error of the other sign. Or assembling 8 CCR as it is shown in slide 8.



**OPEN JOINT-STOCK COMPANY «RESEARCH-AND-PRODUCTION
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Thank you for your attention!

