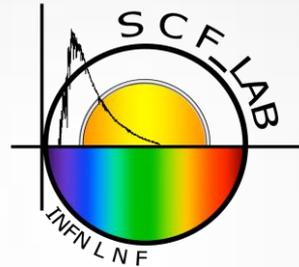


# SCF-TEST OF MOONLIGHT/LLRRA21, THE LUNAR LASER RANGING RETROREFLECTOR FOR THE 21<sup>ST</sup> CENTURY



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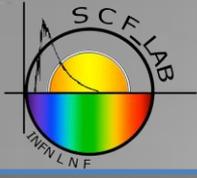
1 INFN-LNF, Italy

2 University of Maryland, USA

3 INFN-LNF, ESA, Aeronautica Militare Italiana

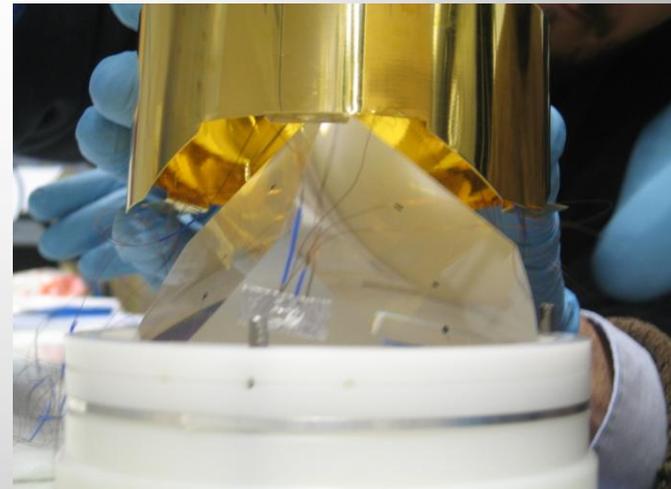
4 University of California at San Diego, USA

5 ASI-CGS, Italy



# Outline

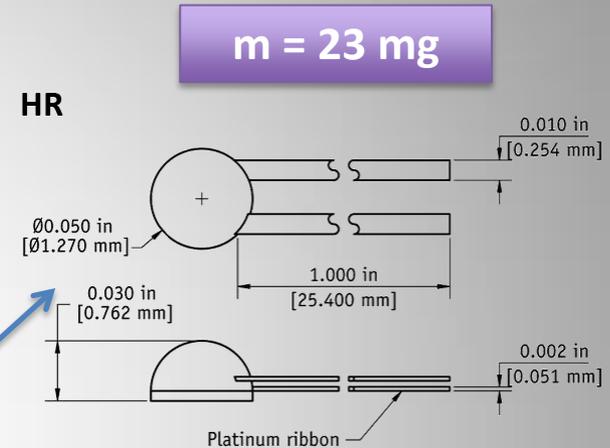
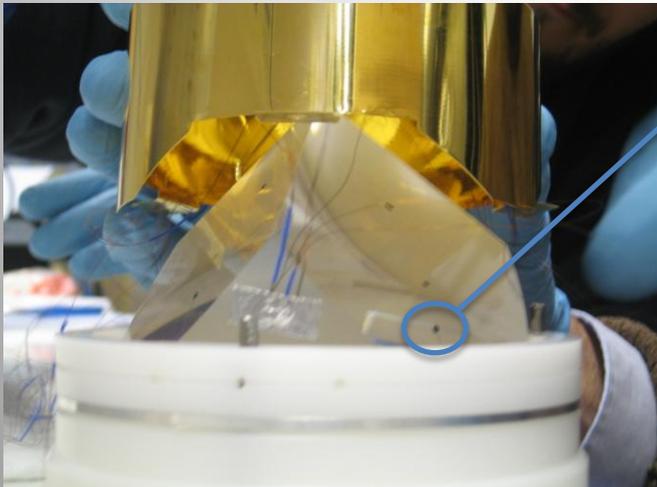
1. Issues on thermometry
2. Thermometer “environment” on solid CCR
3. SCF preliminary test of Moonlight CCR
4. Next step
5. Conclusions



1. The T distribution in the volume of a Solid CCR determines its optical performance.
2. Thermal and optical analysis must be tuned with thermal (optical) balance tests in order to correlate models and prototypes (extremely important for a big CCR on the Moon)
3. When measuring the T of an object we must be careful to not measure “just” the T of the thermometer (radiation from environment, insufficient thermal contact contact etc.)



1. Nominal heat flux absorbed by the thermometer due to TIR loss is  $\cong 1.5 \times 10^{-3}$  W (Al or Ag coating spot?)
2. Nominal heat flux radiated by the thermometer due to TIR loss is  $\cong 0.7 \times 10^{-4}$  W (360 K vs. 300 K); coating of the dome could be advantageous and cheap (TIR loss)
3. 4W Manganine 36 AWG
4. Thermal interface conductance  $\cong 0.1$  W/K (Hp: Stycast thickness = 0.001 mm - contact factor 0.1)

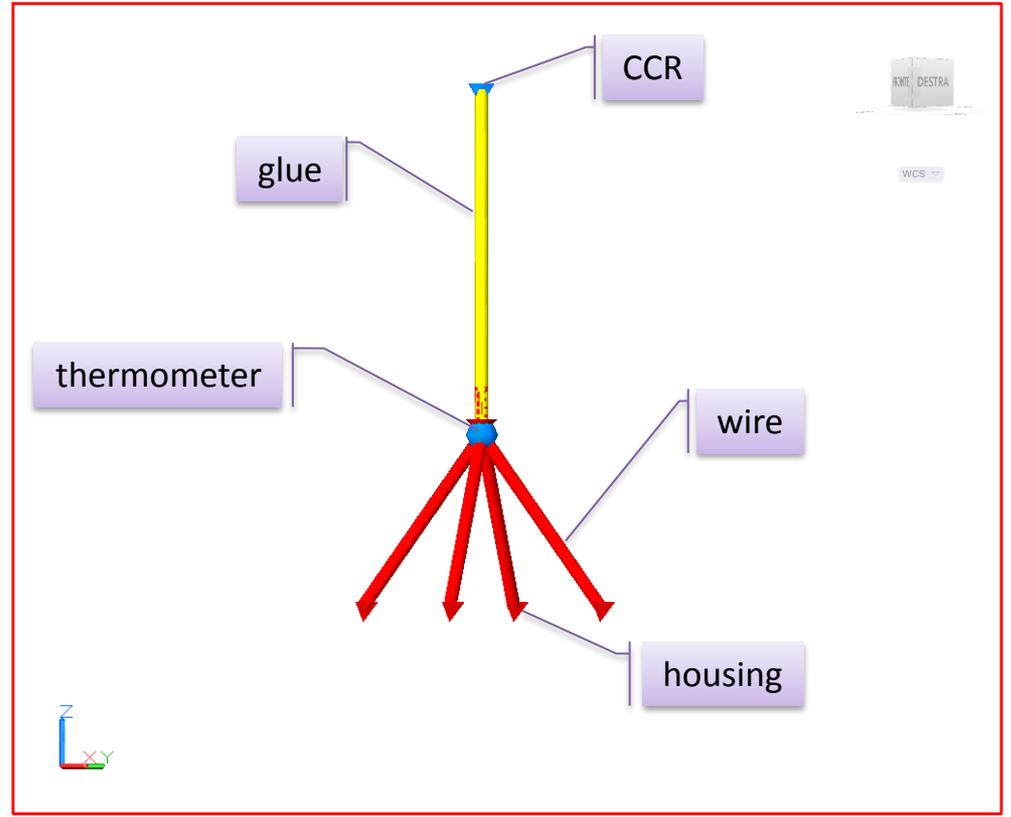
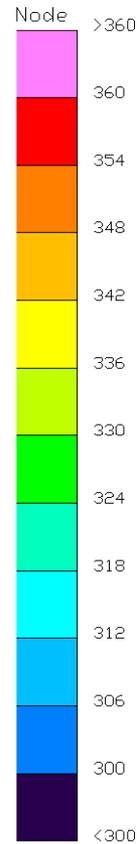
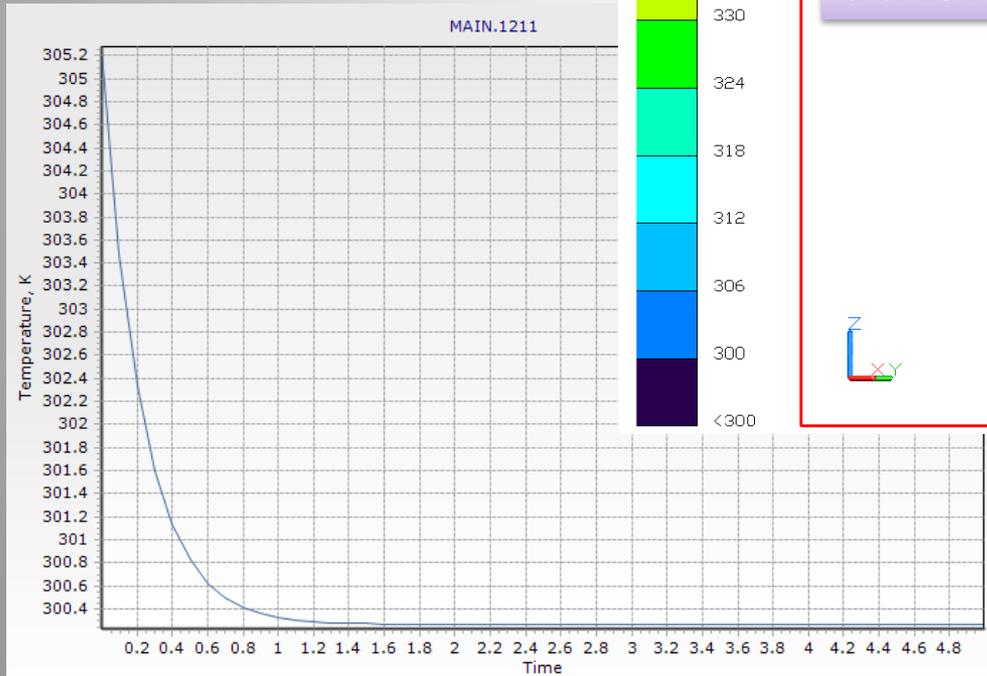


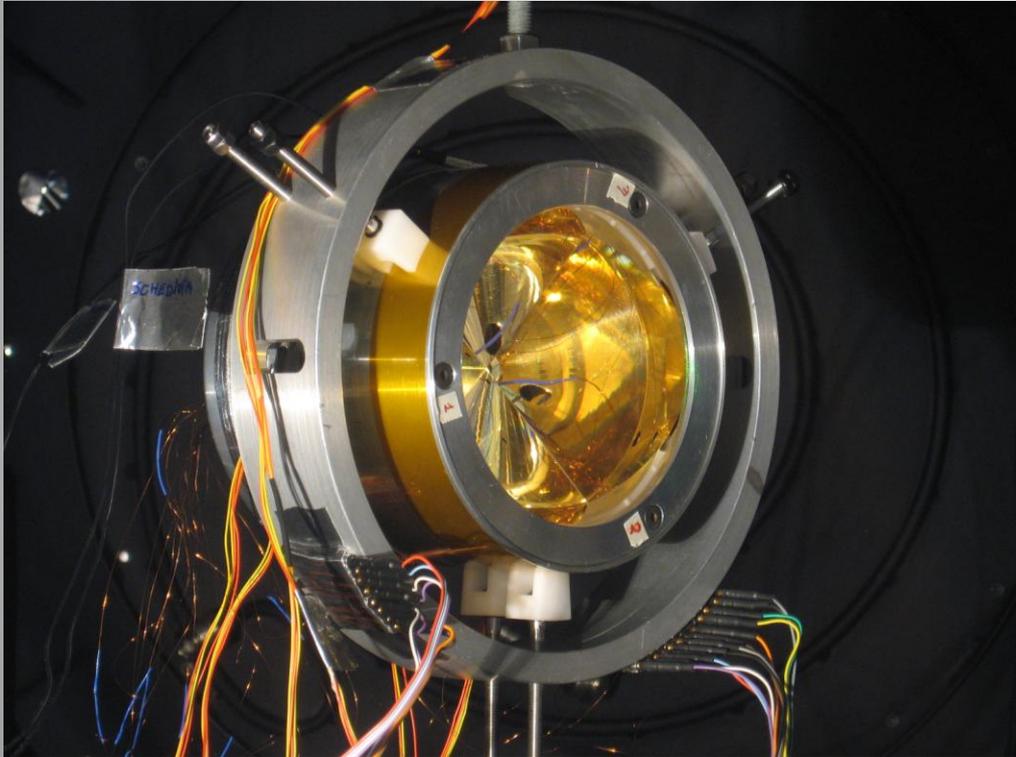
General tolerance of  $\pm 0.005$  in [ $\pm 0.127$  mm] unless otherwise noted

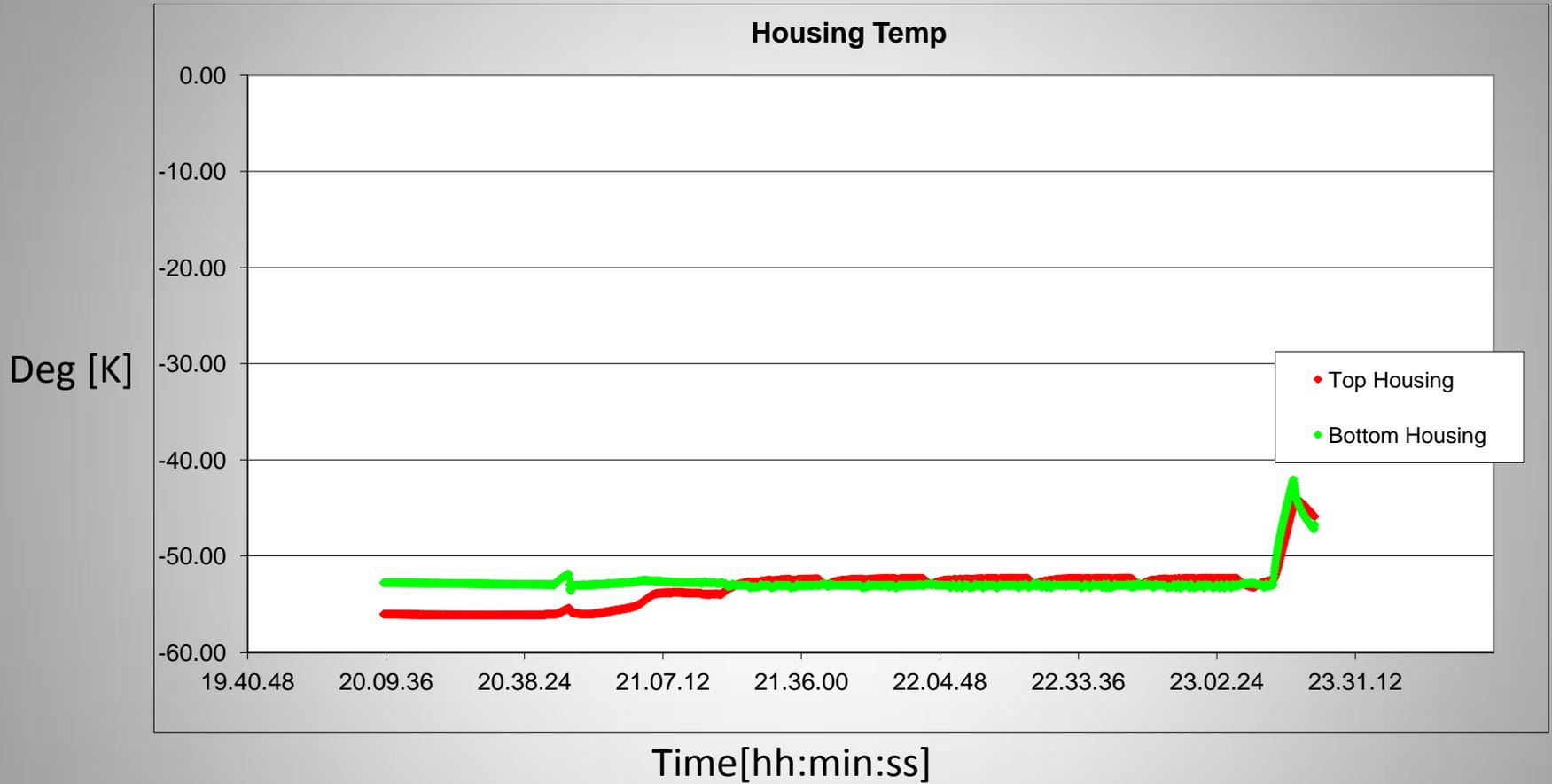
### Calibrated Accuracy

	Typical sensor accuracy <sup>2</sup>
1.4 K	$\pm 12$ mK
4.2 K	$\pm 12$ mK
10 K	$\pm 12$ mK
77 K	$\pm 22$ mK
300 K	$\pm 32$ mK
500 K	$\pm 50$ mK

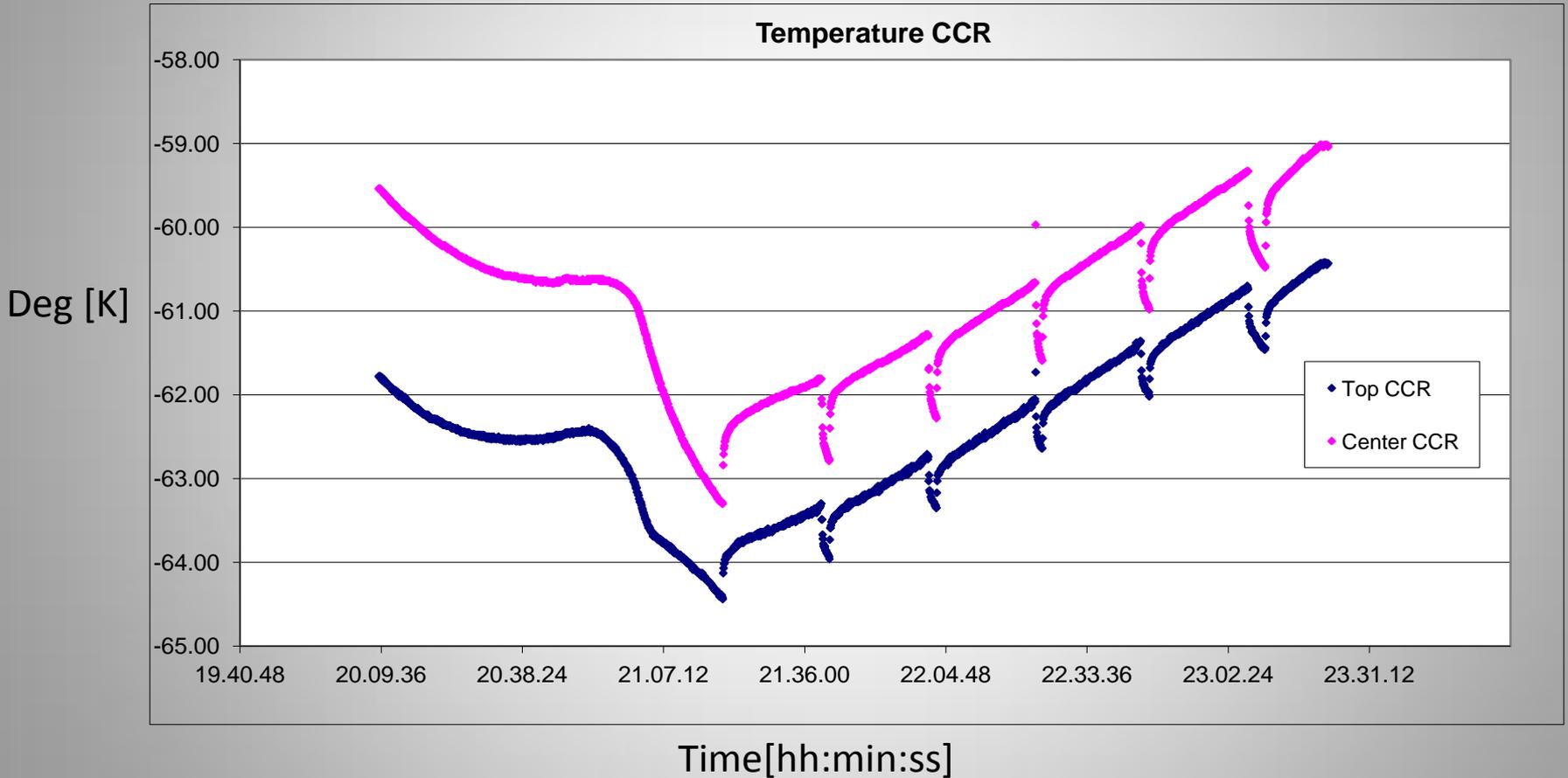
<sup>2</sup>  $[(\text{Calibration uncertainty})^2 + (\text{reproducibility})^2]^{0.5}$



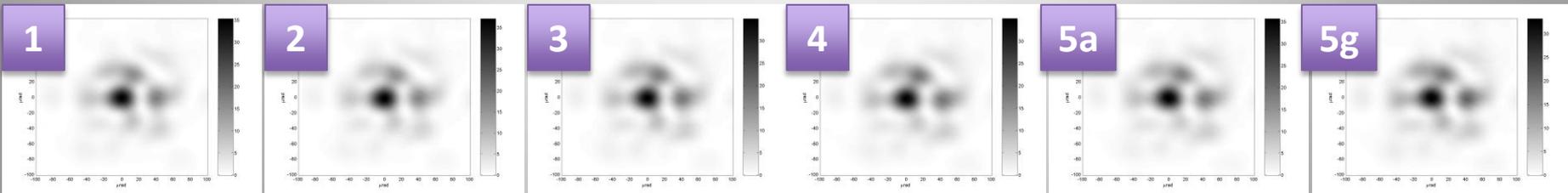
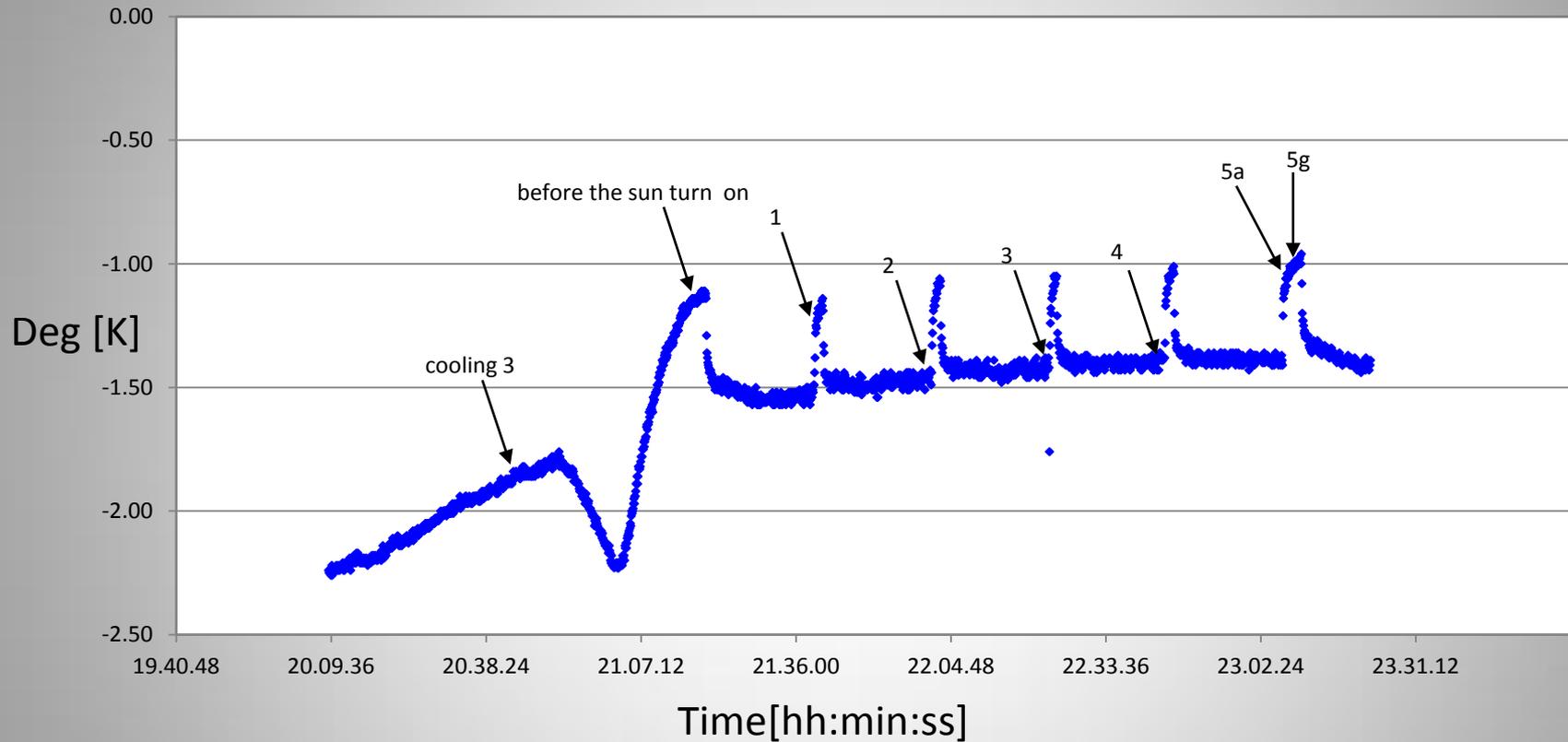


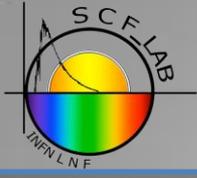


Run from cold to hot case SS expected to last 2 weeks!!



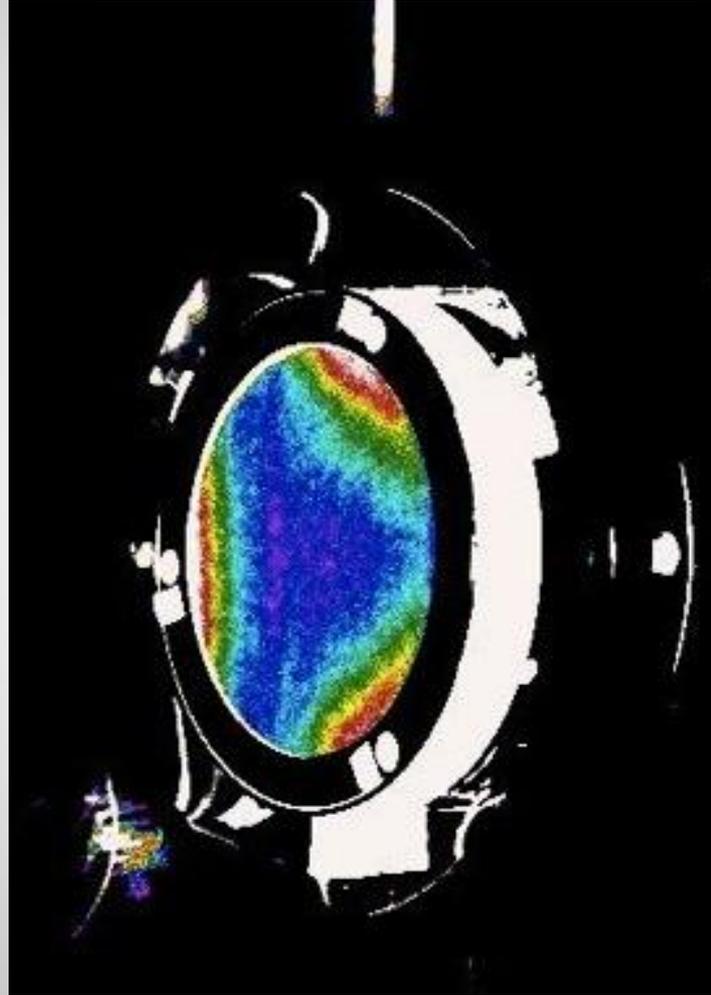
## DT CCR (Top-Center)

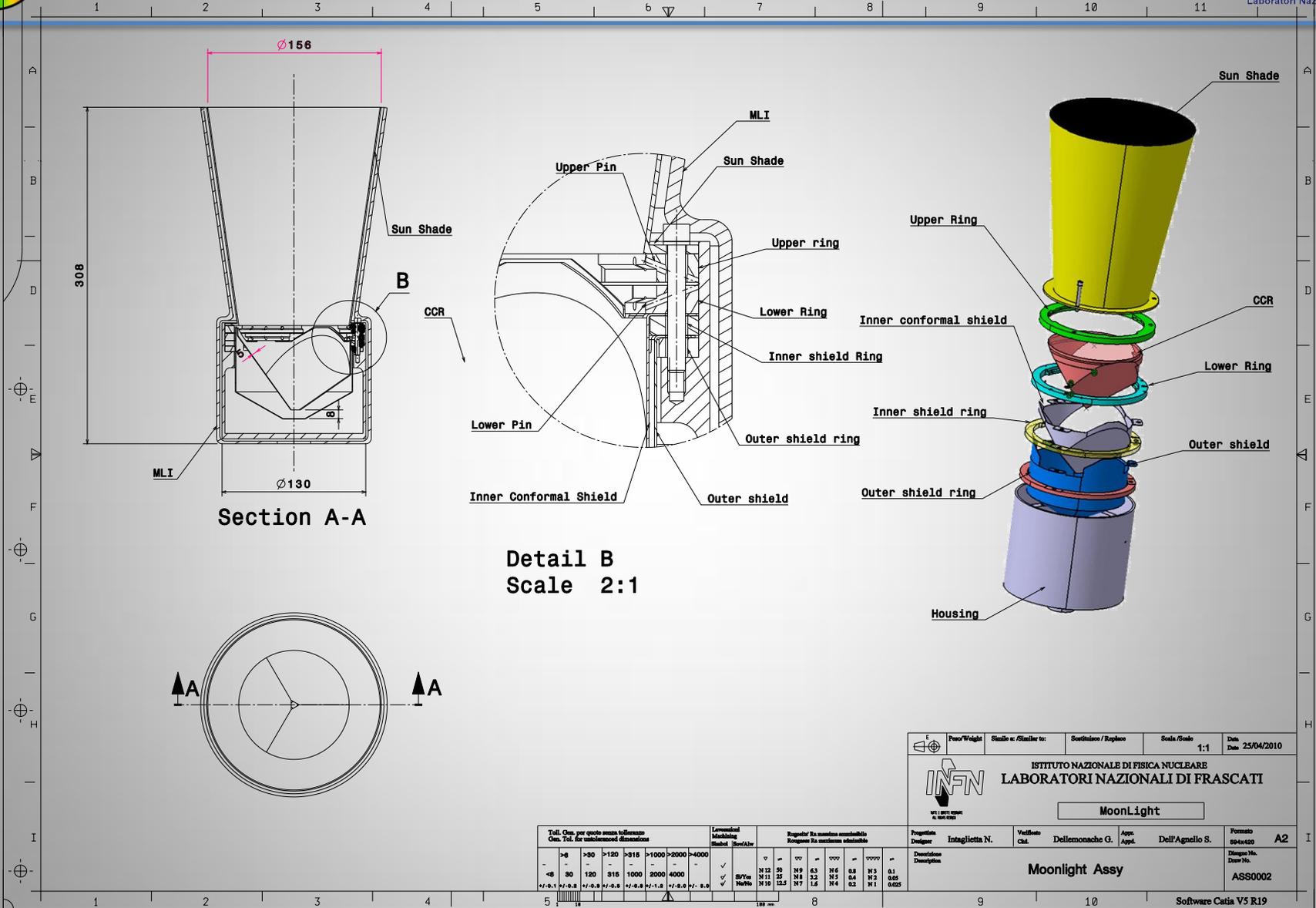




# SCF Thermo-optical test

time	Top	Center	$\Delta T$ ()	DT(Fr-Tip)	FFDP name	FFDP Peak int (Tot)	FFDP Peak int (Hor)
n.a.	n.a.	n.a.	n.a.	0	STP*	0.2683	0.2241
18.52.02	-27.91	-23.82	-4.09	-6.87	cooling 1	0.1538	0.1181
19.22.02	-52.95	-49.39	-3.56	-5.92	cooling 2	0.1426	0.1184
20.45.02	-62.50	-60.66	-1.84	-2.83	cooling 3	0.3458	0.219
21.18.02	-64.36	-63.22	-1.14	-1.58	Before sun on	0.3434	0.2297
21.40.02	-63.83	-62.61	-1.22	-1.72	1	0.3527	0.2358
22.01.02	-62.72	-61.28	-1.44	-2.12	2	0.3706	0.2431
22.23.02	-62.08	-60.66	-1.42	-2.08	3	0.3487	0.2485
22.44.02	-61.38	-60.00	-1.38	-2.01	4	0.3498	0.2434
23.08.02	-61.30	-60.29	-1.01	-1.34	5a	0.3567	0.2475
23.08.22	-61.35	-60.32	-1.03	-1.38	5b	0.3509	0.2449
23.08.42	-61.36	-60.37	-0.99	-1.31	5c	0.3601	0.2622
23.09.02	-61.41	-60.40	-1.01	-1.34	5d	0.3684	0.2297
23.09.22	-61.41	-60.43	-0.98	-1.29	5e	0.344	0.2658
23.09.42	-61.43	-60.46	-0.97	-1.27	5f	0.3648	0.2492
23.09.57	-61.44	-60.48	-0.96	-1.26	5g	0.3312	0.2728

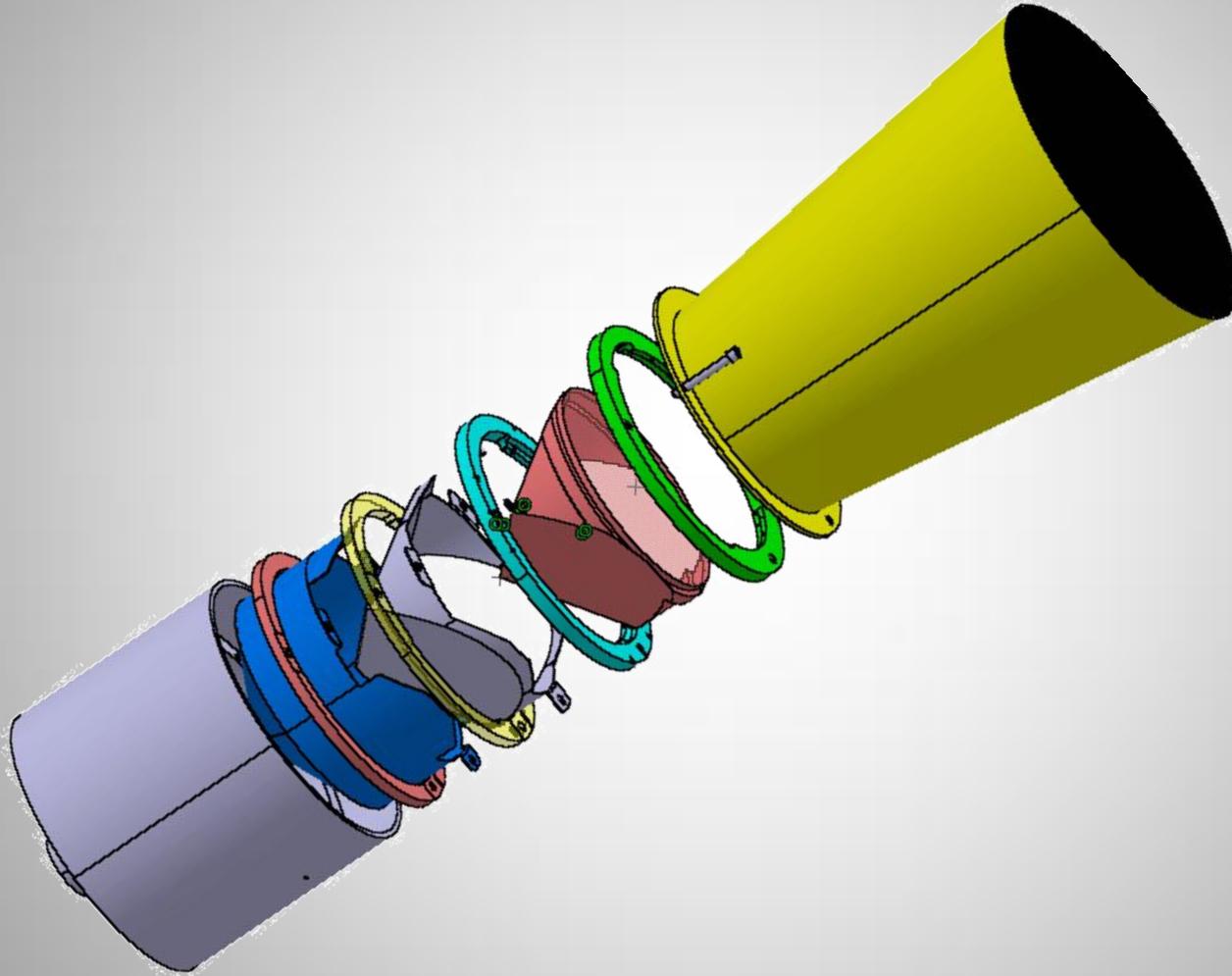




Toll. Crea. per quote senza tolleranze		Lavorazioni		Regole per misure standard	
Gen. Tol. for untoleranced dimensions		Metodo	Strumenti	Risposta per macchine standard	
>0	>0	120	120	0.01	0.01
>0	>0	120	120	0.02	0.02
>0	>0	120	120	0.03	0.03
>0	>0	120	120	0.04	0.04
>0	>0	120	120	0.05	0.05
>0	>0	120	120	0.06	0.06
>0	>0	120	120	0.07	0.07
>0	>0	120	120	0.08	0.08
>0	>0	120	120	0.09	0.09
>0	>0	120	120	0.10	0.10

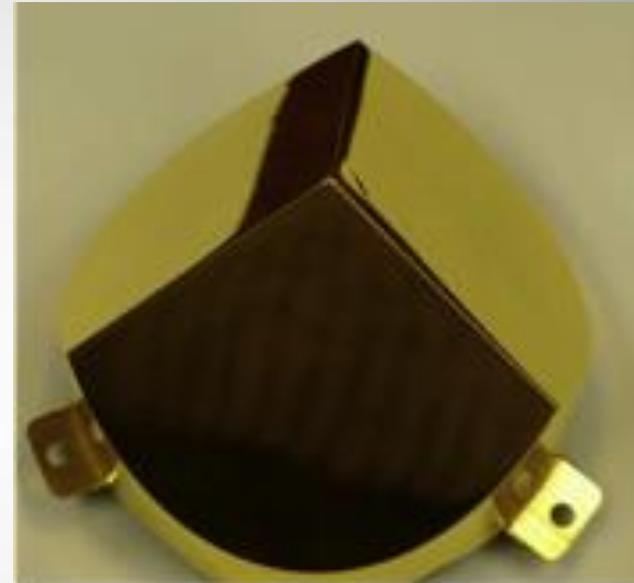
Prova/Peso	Stato in / Simile to:	Sostituzione / Rimpia	Scala / Scale	Data
			1:1	25/04/2010
<p>ISTITUTO NAZIONALE DI FISICA NUCLEARE LABORATORI NAZIONALI DI FRASCATI</p> <p><b>MoonLight</b></p>				
Progettista	Verificato	Appr.	Formato	
Intaglietta N.	cd.	Dellemonache G.	094x420	
<p><b>Moonlight Assy</b></p>			<p>Disegno No. Descr No.</p> <p>ASS0002</p>	
Software Catia V5 R19				

# Hardware design for next test

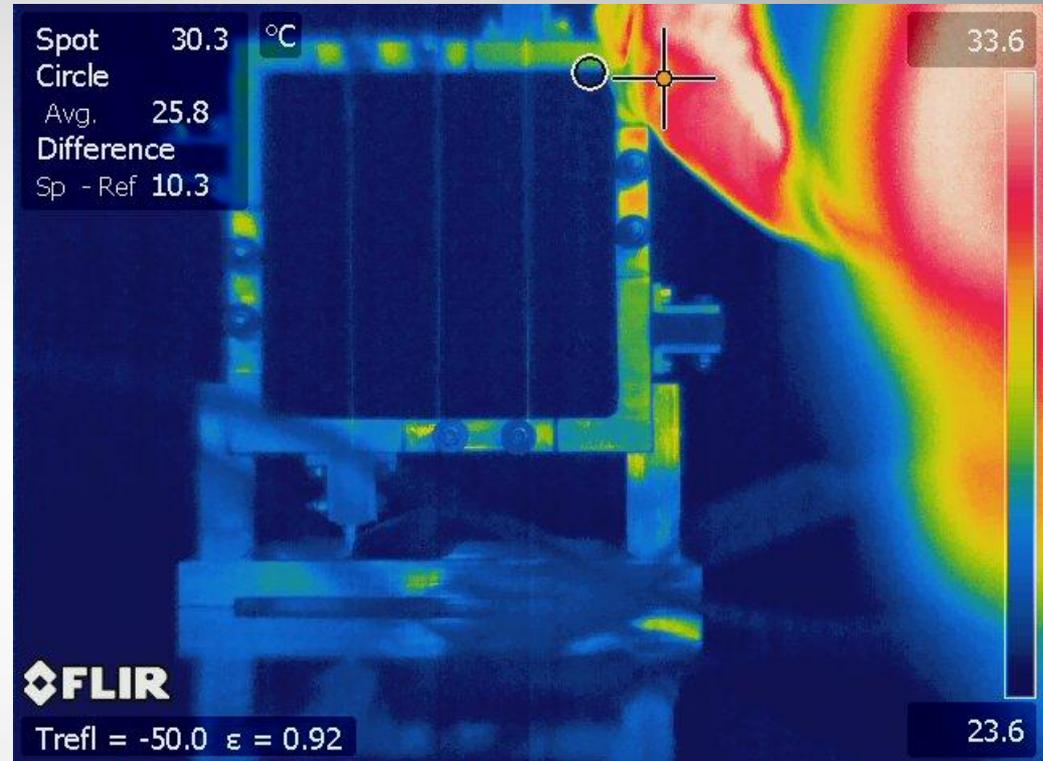




“Jigsaw” Sun shade: geometry and thermo optical properties optimized to reflect back to space as much Sun radiation as possible

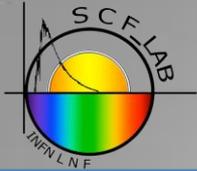


Inner conformal shield: to limit green house thermal budget in the CCR cavity



Breadboard for thermal interface study between CCR and mounting rings

New concept of IR simulator for CCRs

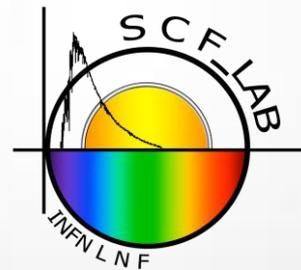


# Conclusions

1. FFDPs measured in the preliminary test show encouraging performance of the CCR and the surrounding hardware
2. Silicon diode thermometers are good choice if we want to glue them on CCR reflecting faces
3. Simplified thermal model of thermometer assembly shows the thermometers do not introduce considerable systematic error (no need for Al or Ag spot coating in gluing zones)
4. Anyway, glueing technique must be improved to limit direct heat flux absorption by the thermometers
5. Low emissivity/absorptivity coating of the thermometers dome represents substantial improvement toward Sun Simulator heating in break-through or non light tight conditions
6. A full run of the Moonlight CCR flight hardware is estimated to last 2 weeks in order for the CCR to reach steady states (Hot and Cold case)

*Thanks for your attention!*

*Questions?*



**SCF-Test of MoonLIGHT/LLRRA21, the Lunar Laser Ranging  
Retroreflector for the 21<sup>st</sup> Century**