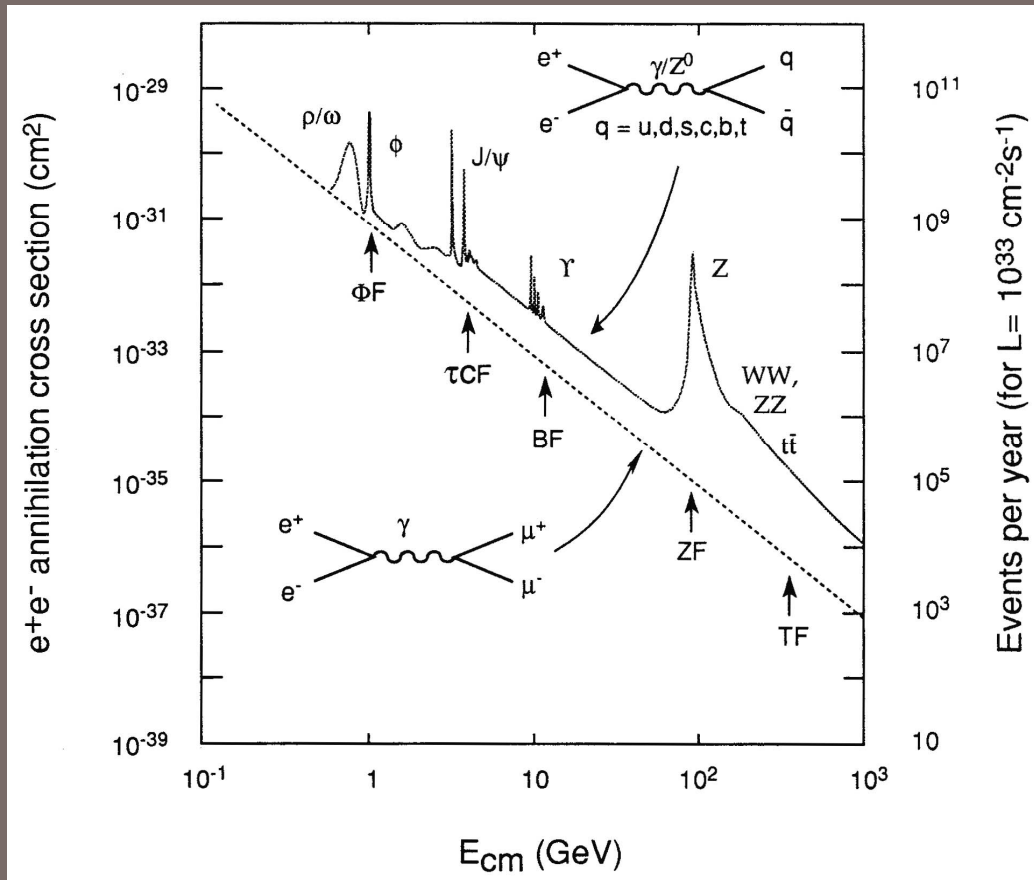


Status and perspectives of Phi-factories

C. Biscari

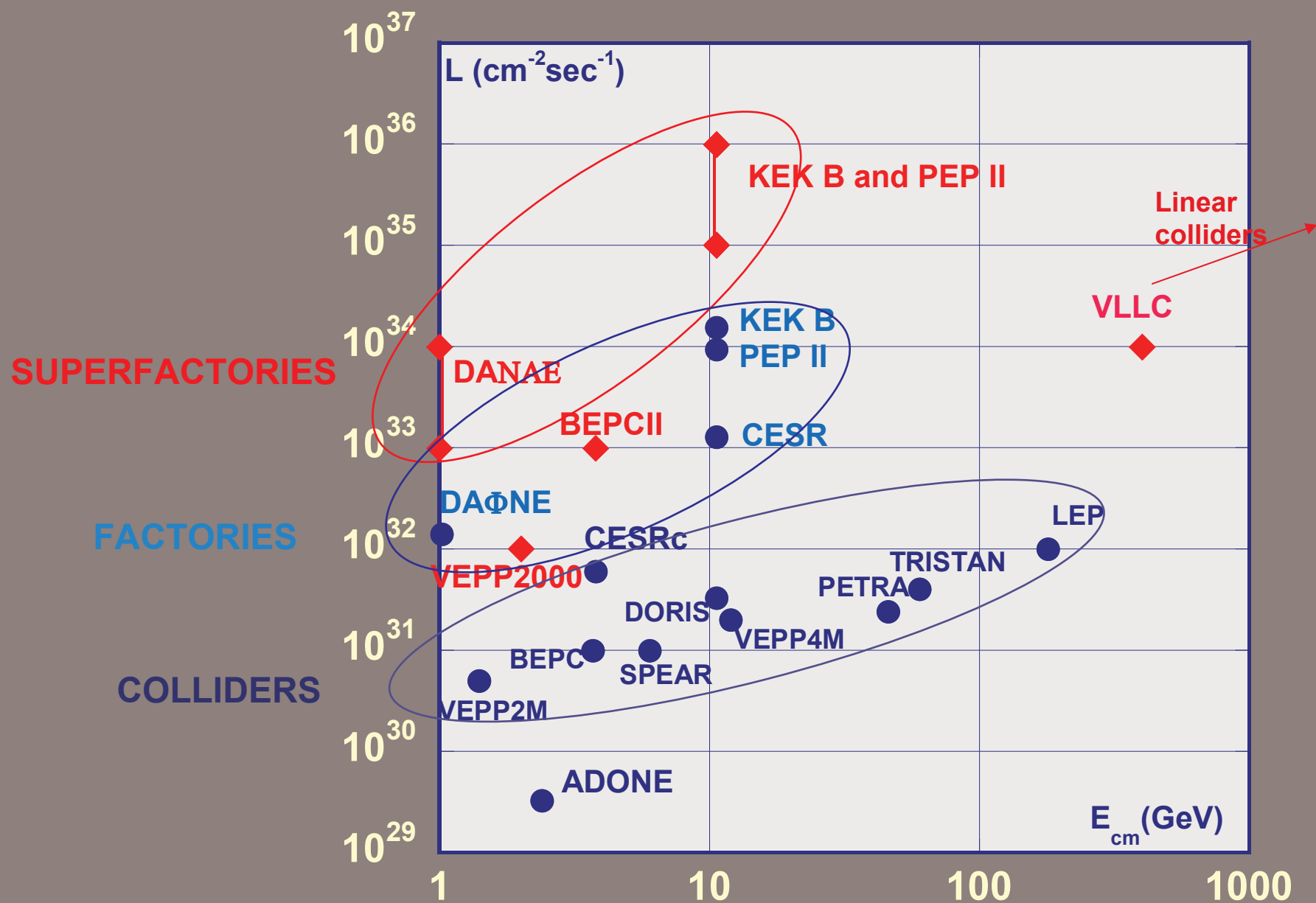
LNF, INFN

e^+e^- annihilation cross-section up to 1 TeV

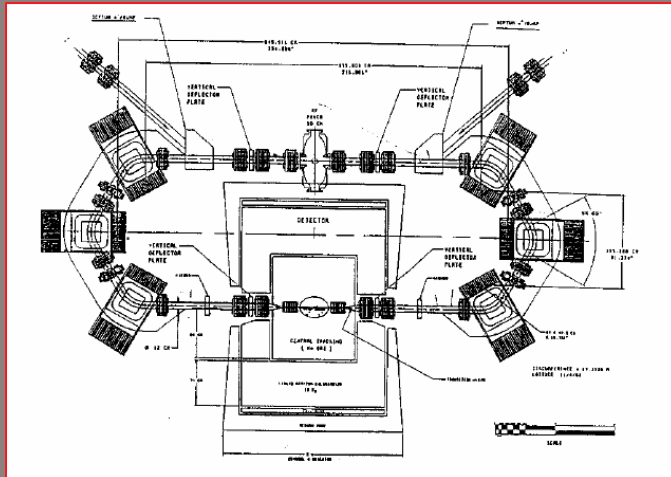


The annihilation production cross section in e^+e^- collisions and the necessary integrated luminosity scale with Energy:

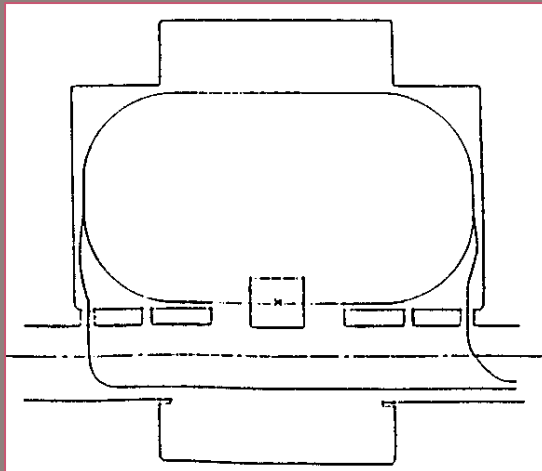
$$L \propto \frac{1}{\sigma} \propto E^2$$



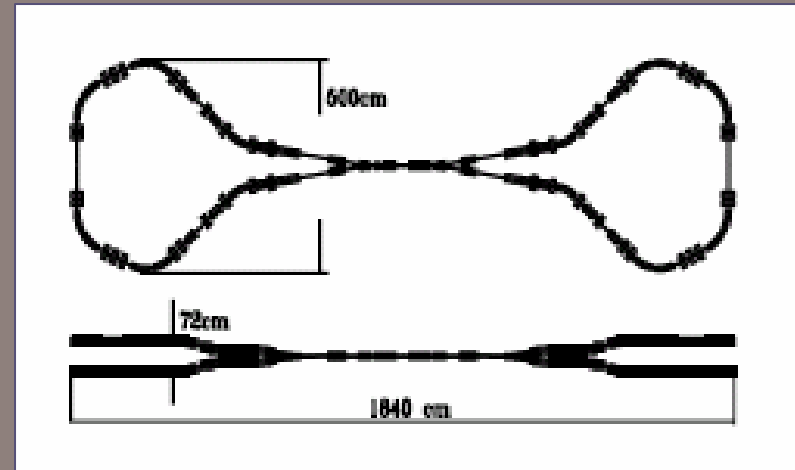
Different PHI factory designs



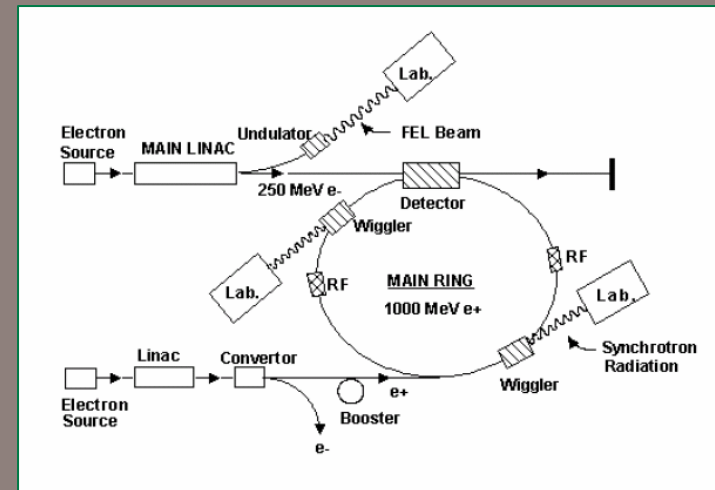
UCLA – QIR (1991)
(quasi isochronous compact ring)



KEK design – 1991
Two superposed rings

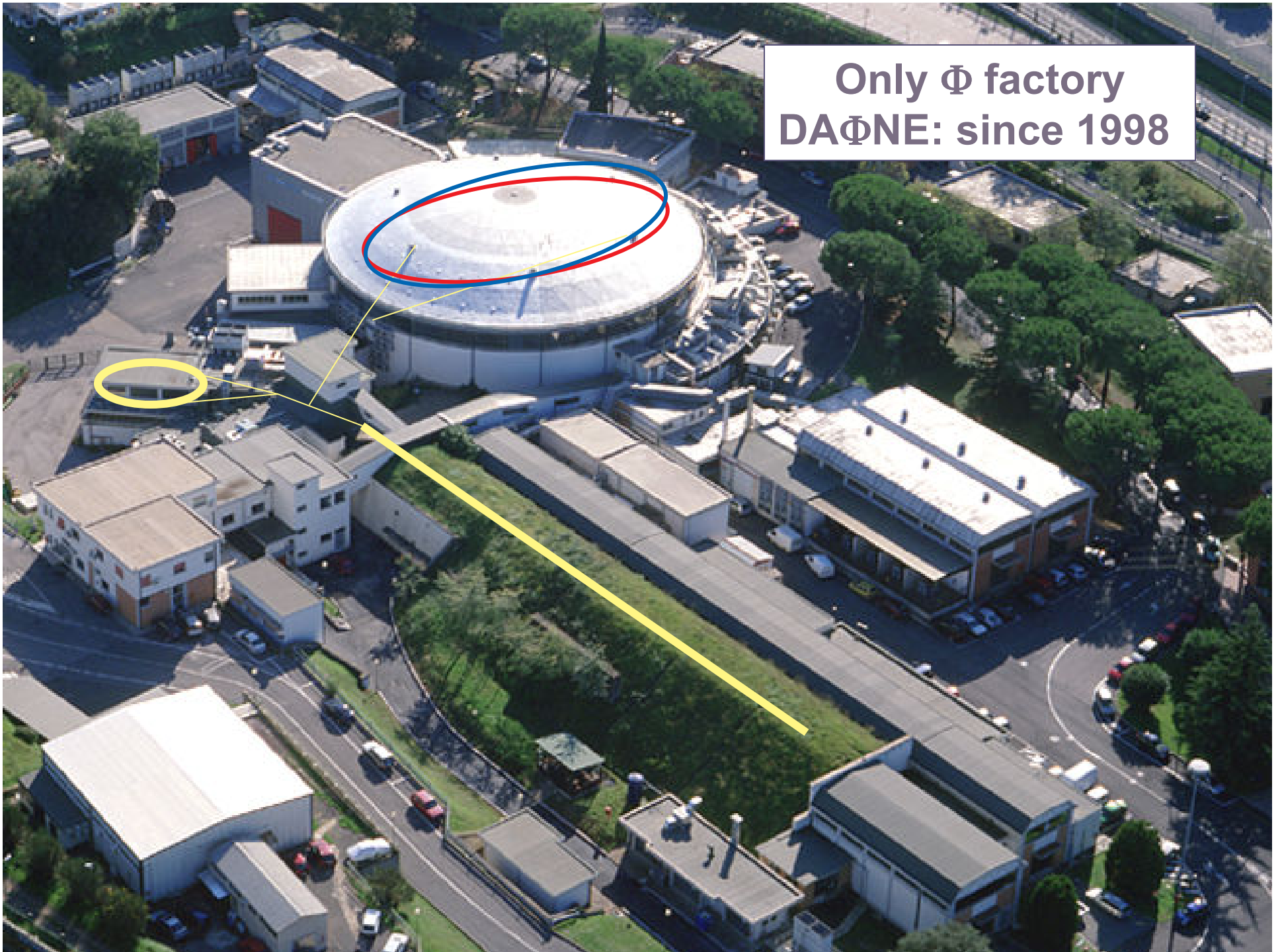


Novosibirsk butterfly (since 80ies)
ROUND COLLIDING BEAMS

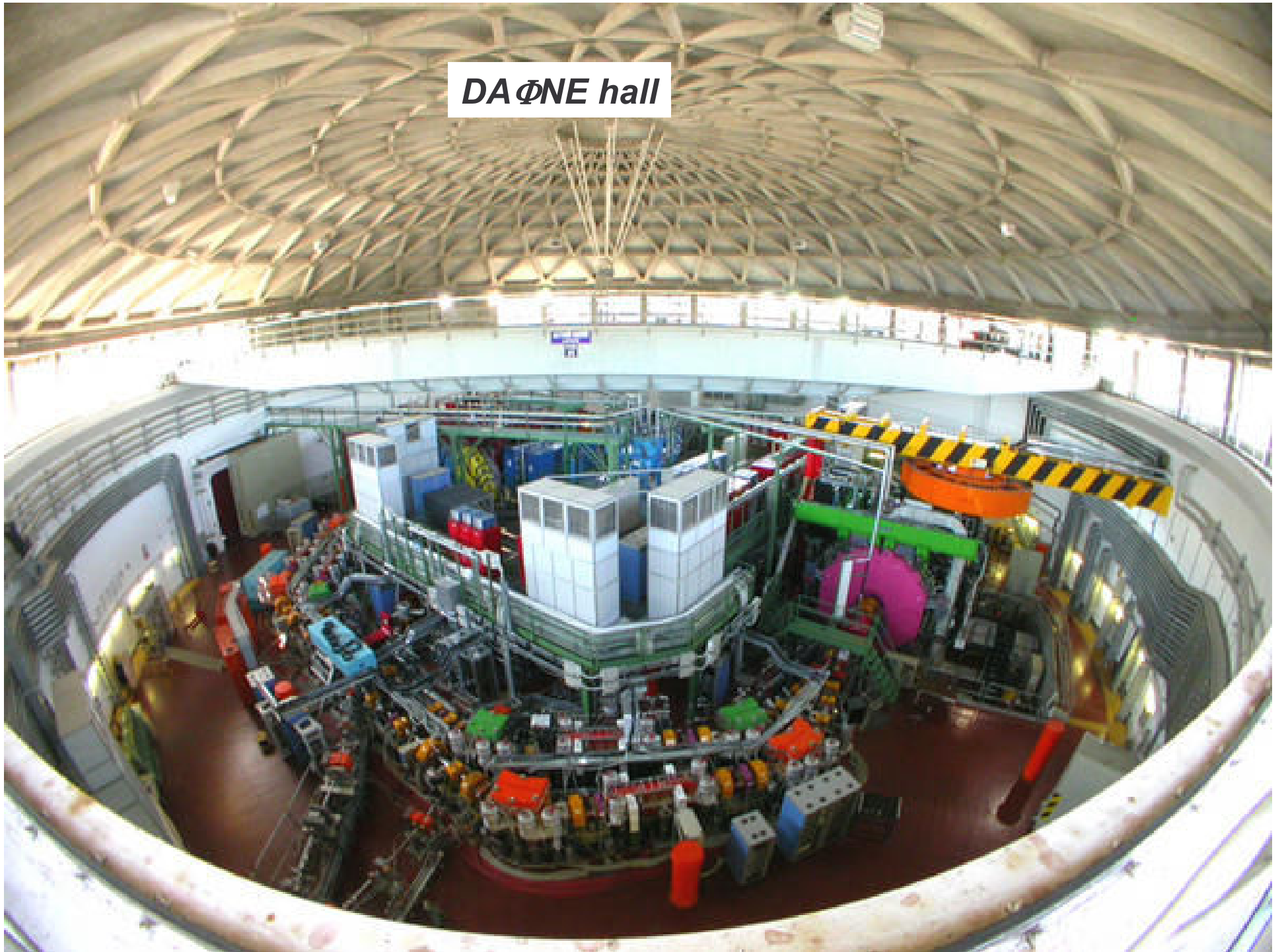


Turkish design (1999)
LINAC to RING

Only Φ factory
DAΦNE: since 1998



DAΦNE hall



Design criteria of DAΦNE

$$L = \frac{f_{coll}}{4\pi} \frac{N^+ N^-}{\sigma_x^* \sigma_y^*}$$

Luminosity

Collision frequency

Particles per bunch

Beam dimensions

$$L \sim 10^{32} \text{ cm}^{-2} \text{ sec}^{-1}$$

$$f_{coll} \sim 300 \text{ MHz}$$

$$N \sim 3 \cdot 10^{10}$$

$$\sigma_{x/y}^* \sim 1 \text{ mm} / 10 \mu$$

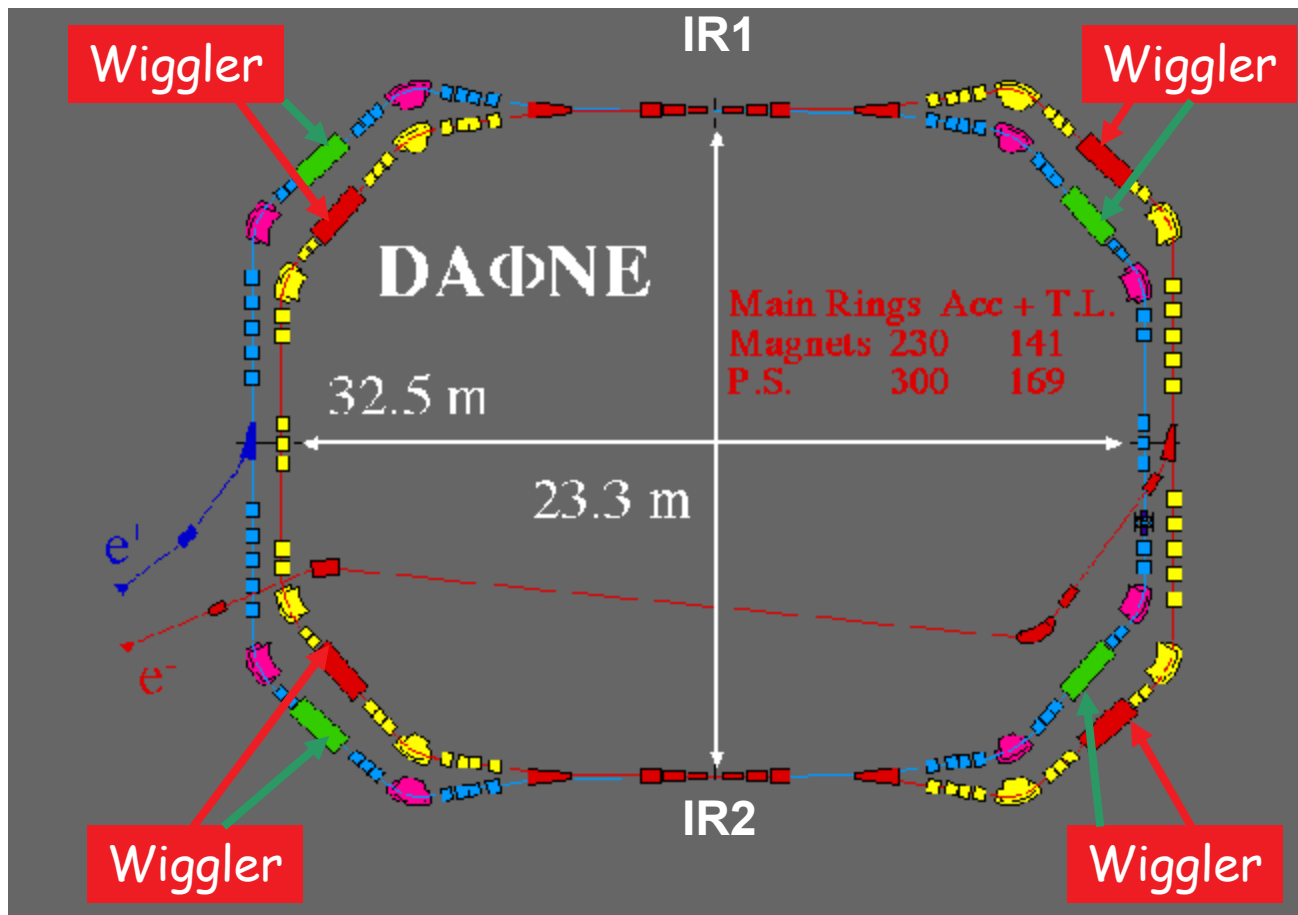
*High current per bunch
short distance between bunches
small beam size at collision – flat beam*

Double ring and multibunch operation

Crossing angle at IP

Rf frequency determines the distance between bunches

DAΦNE MAIN RINGS layout



DAΦNE challenges

(all enhanced by the low energy)

High currents

High densities

Long damping time

Strong Beam-beam effect

DAΦNE challenges

(all enhanced by the low energy)



High currents

Electron ring : $I_{\max} = 2.4 \text{ A}$

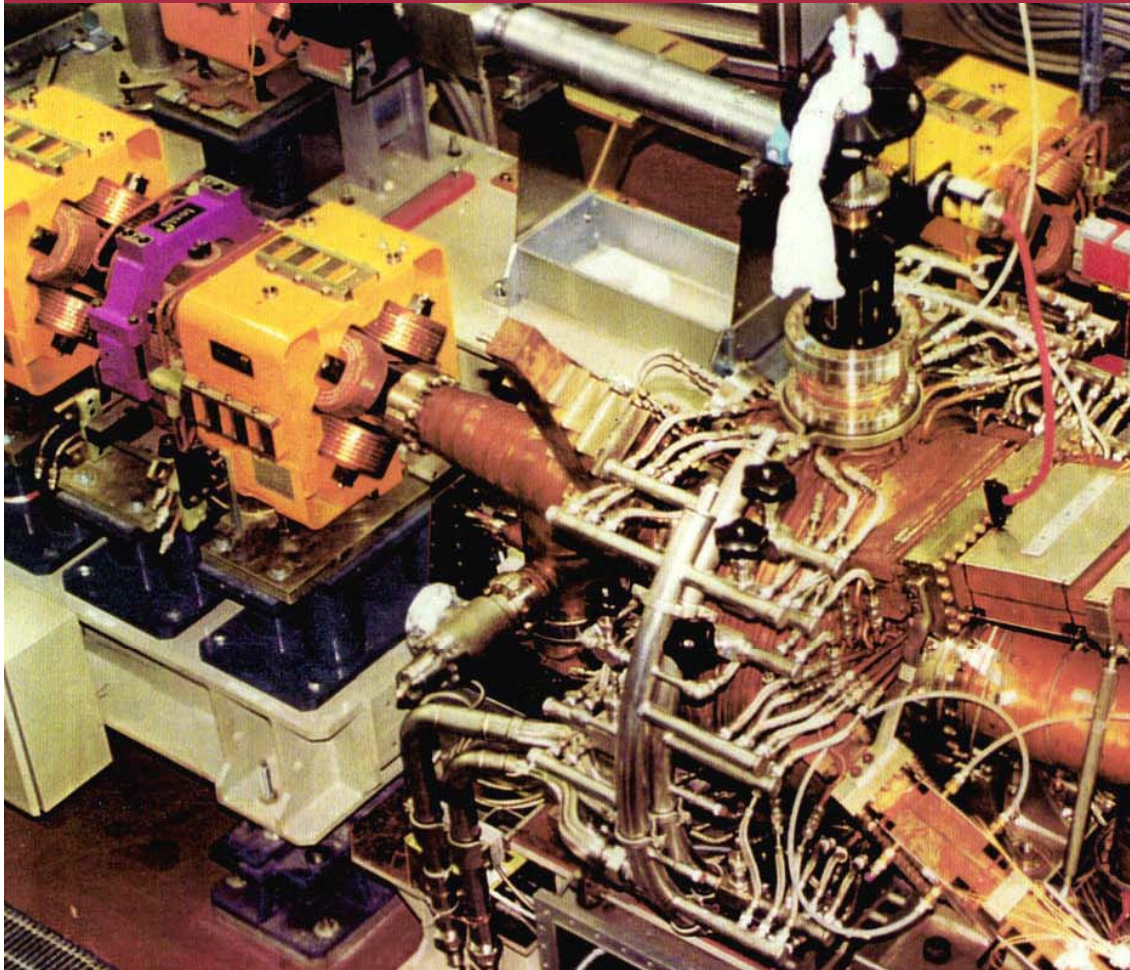
Positron ring : $I_{\max} = 1.5 \text{ A}$

Feedback systems

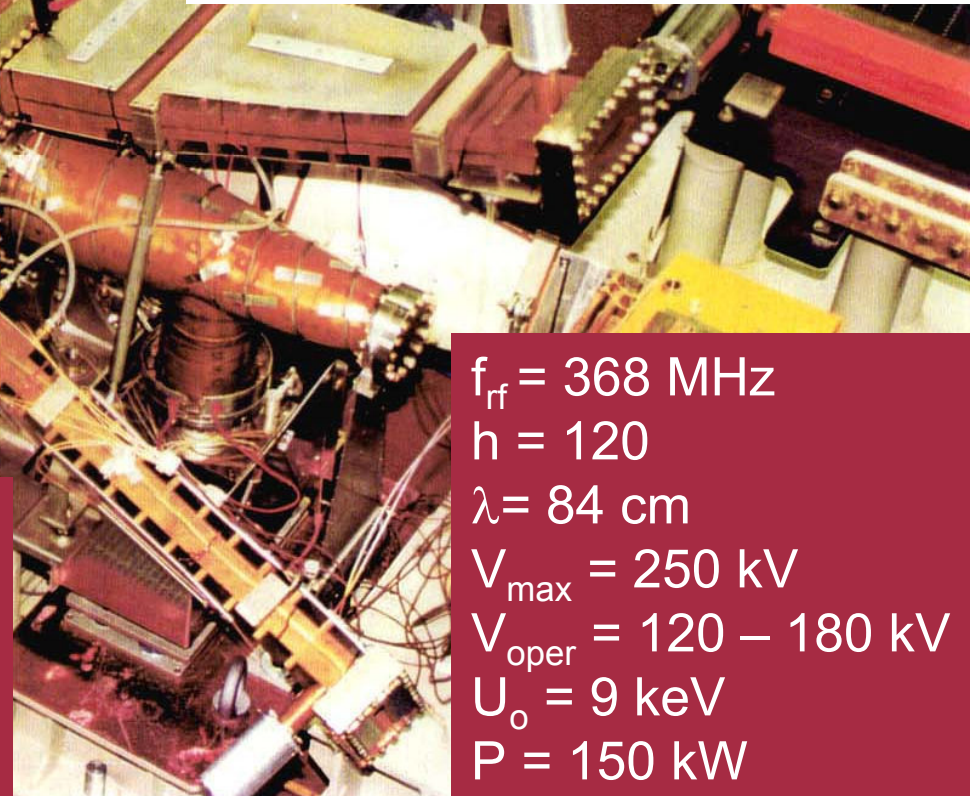
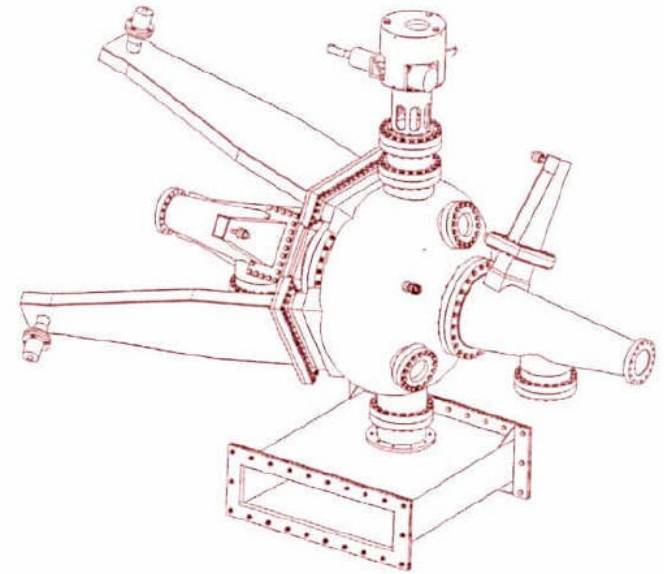
Impedance minimisation

Rf cavity design HOM free

RF cavity



Copper cavity
“rounded profile”
HOM extracted through 5 wave guides
LNF design



$$f_{\text{rf}} = 368 \text{ MHz}$$

$$h = 120$$

$$\lambda = 84 \text{ cm}$$

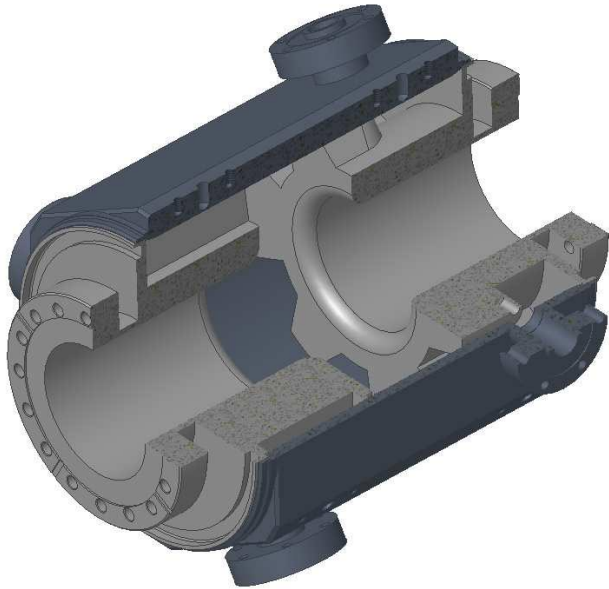
$$V_{\text{max}} = 250 \text{ kV}$$

$$V_{\text{oper}} = 120 - 180 \text{ kV}$$

$$U_0 = 9 \text{ keV}$$

$$P = 150 \text{ kW}$$

Longitudinal feedback for multibunch instabilities



Bunch by bunch feedback
Time domain
based on DSPs (digital signal processors)

Feedback cavity kicker ($f_o = 3.25 f_{rf}$)

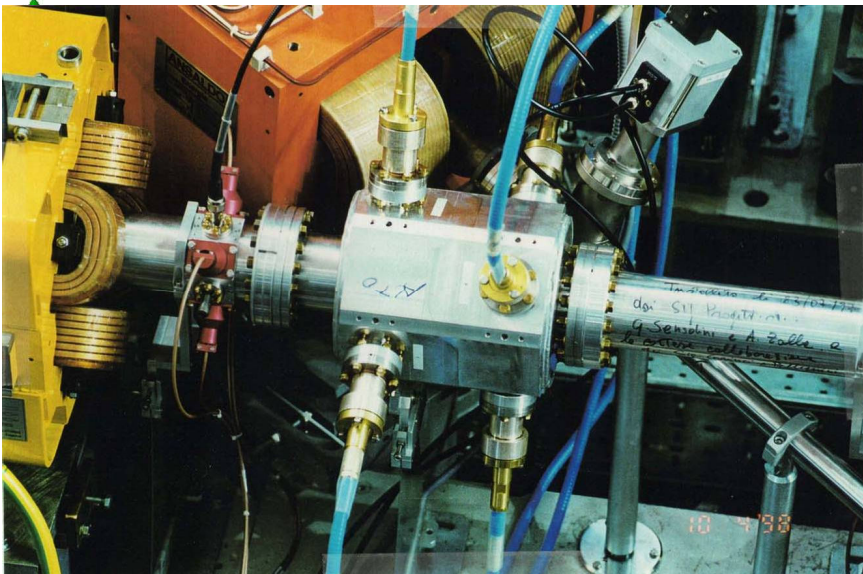
Waveguide overloaded cavity

Broadband

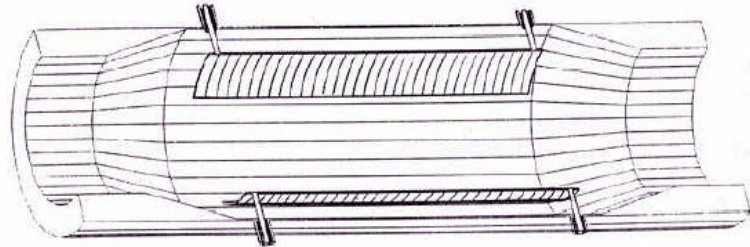
Large bandwidth (180 MHz)

Power dissipated in external loads

Adopted also by KEK-B, PLS, BESSY II, CESR, PEP II, BEPCII, ...

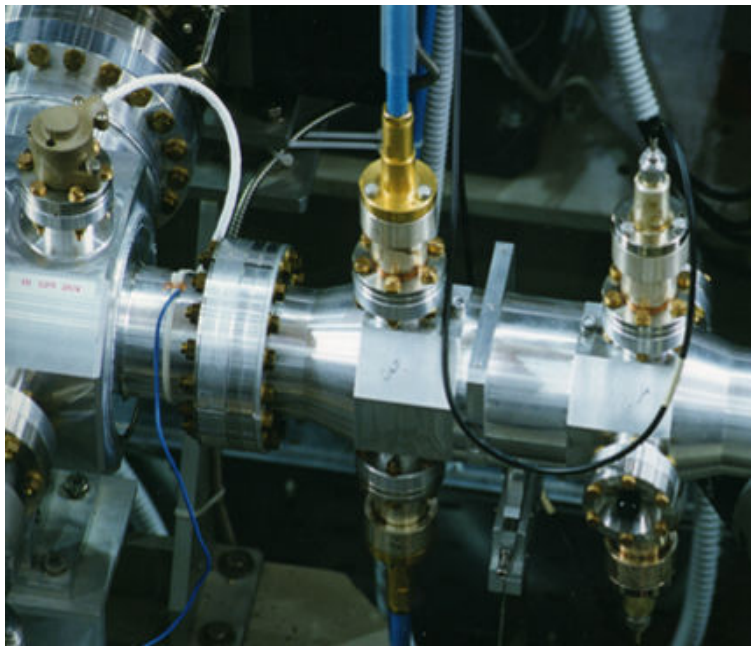


Transverse feedbacks for resistive wall instability



Striplines matched @ 50 Ohm
Characteristic impedance

Different BPMs can be used as pick-ups



Operational from beginning 2000
Every step in current needs feedback
tune-up

DAΦNE challenges

(all enhanced by the low energy)

Coupling correction (0.2 %)

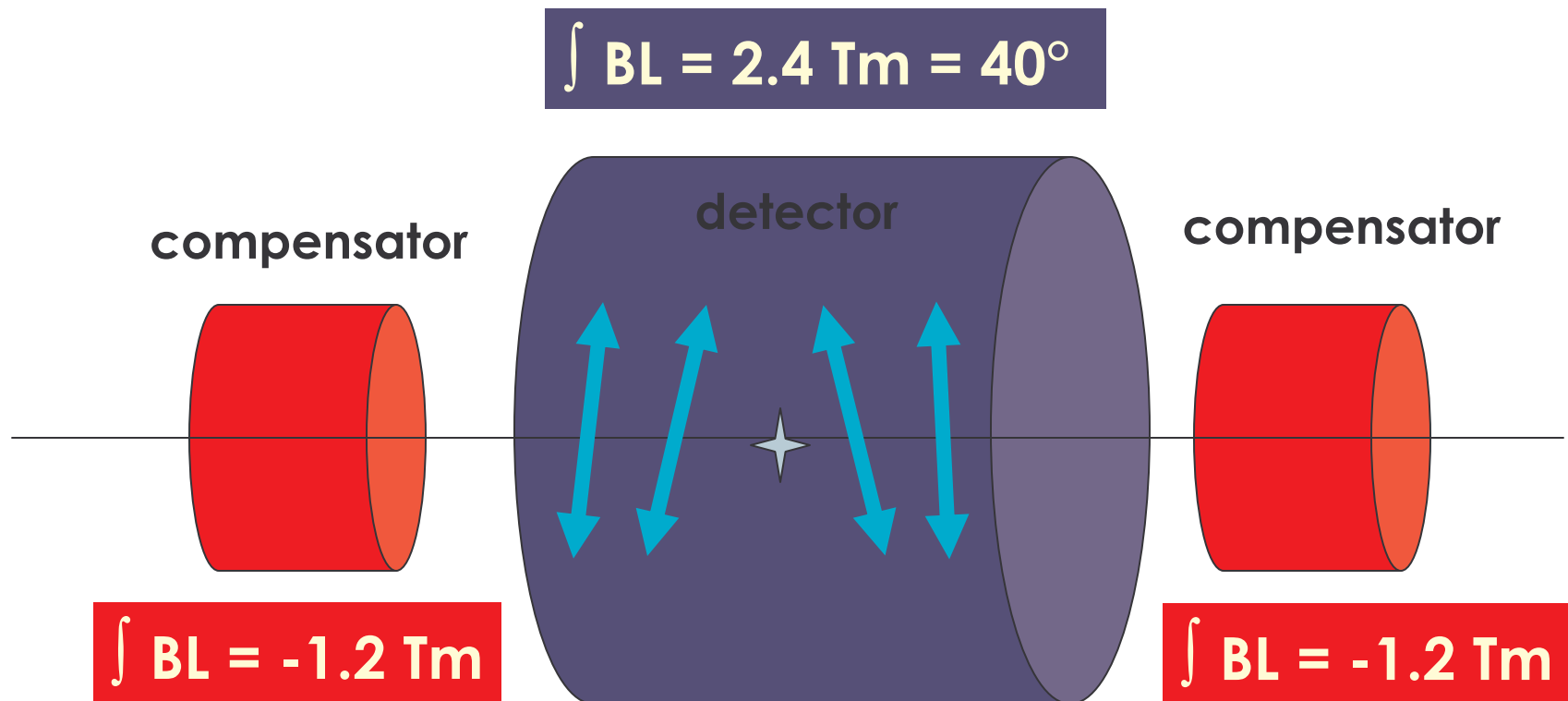


High densities

Low beta @IP
(high chromaticity)

Low impedance
to limit bunch lengthening
And transverse blowup over
Microwave instability threshold

coupling compensation in IR



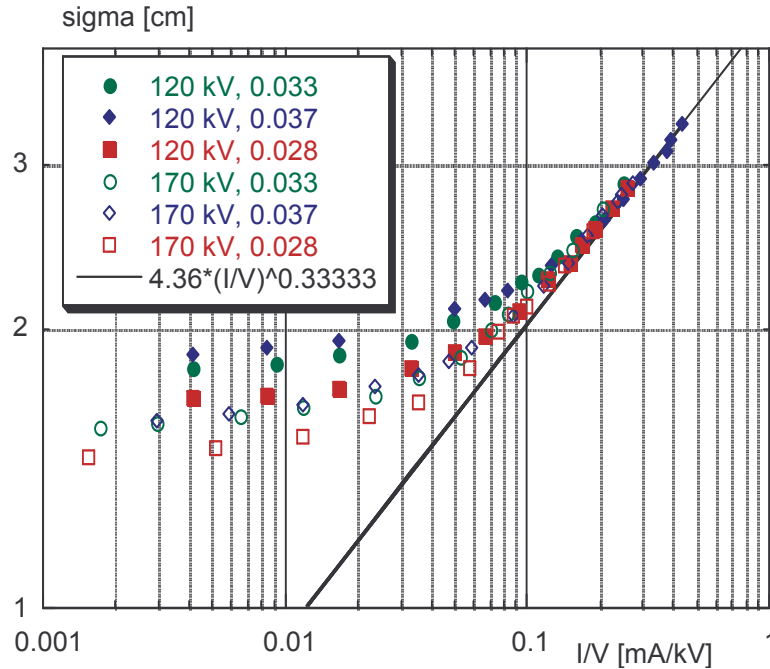
Quads tilted by

$$\frac{1}{2B\rho} \int_{IP}^{s_q} B ds + \delta\theta_q$$

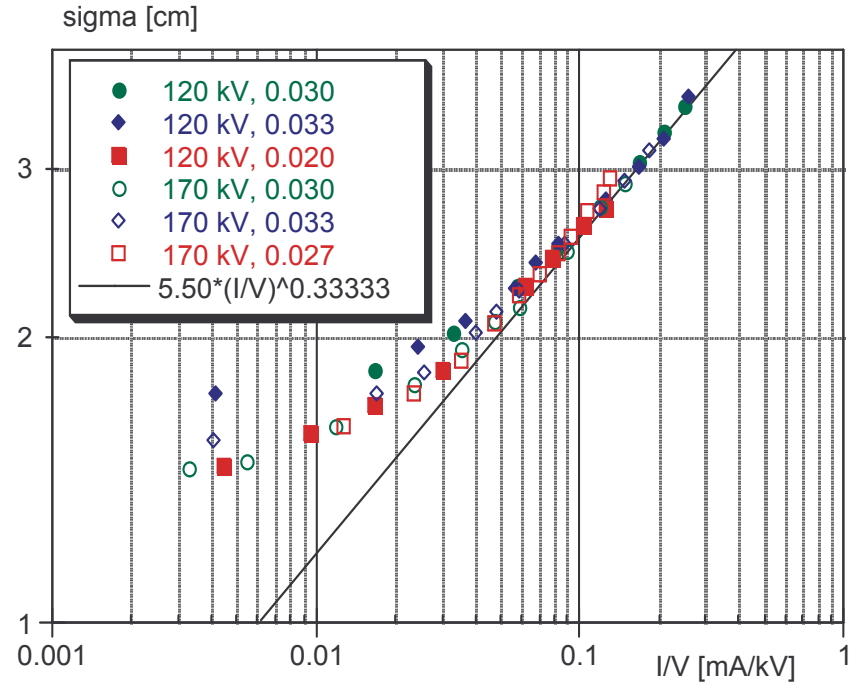
Bunch length and impedance

$$\sigma_z[cm] = 4.36 \times \left(\frac{I[mA]}{V[kV]} \right)^{1/3} ; \text{for positron ring}$$

$$\sigma_z[cm] = 5.50 \times \left(\frac{I[mA]}{V[kV]} \right)^{1/3} ; \text{for electron ring}$$



Positron ring: Z/n = 0.6 Ohm

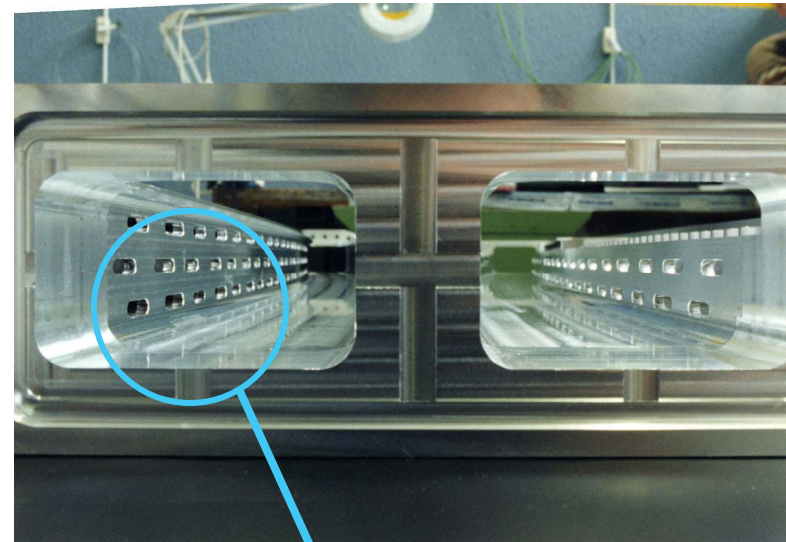
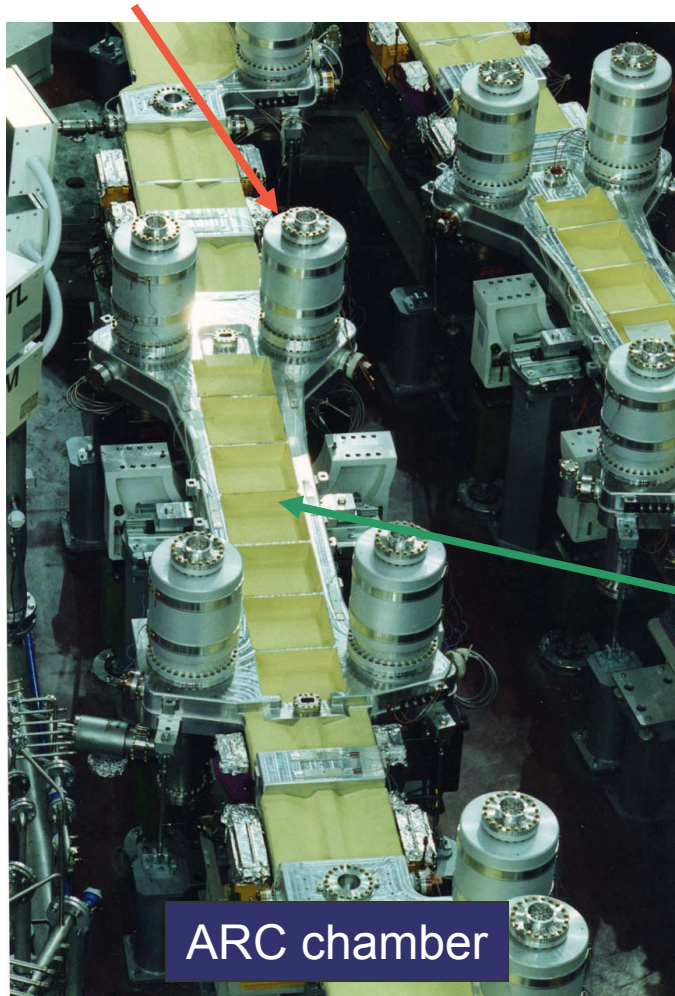


Electron ring: Z/n = 1 Ohm

(ICE presence)

Examples of vacuum chamber parts

Titanium sublimation pumps



Splitter vacuum chamber

Wiggler positions



Asymmetric slots for vacuum pumping
Avoid overlap with beam spectrum

DAΦNE challenges

(all enhanced by the low energy)



Long damping time

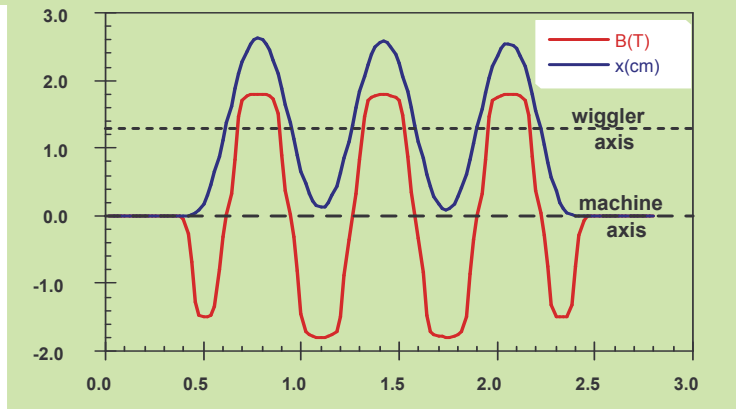
Wigglers to increase radiation
4 (1.8 T) wigglers (8m) per ring

DAFNE is the 1° ring with optics based on wiggler presence

ARC with wigglers

Beam trajectory

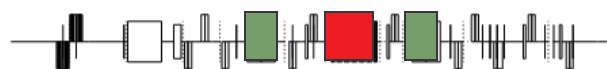
Wiggler field



IR

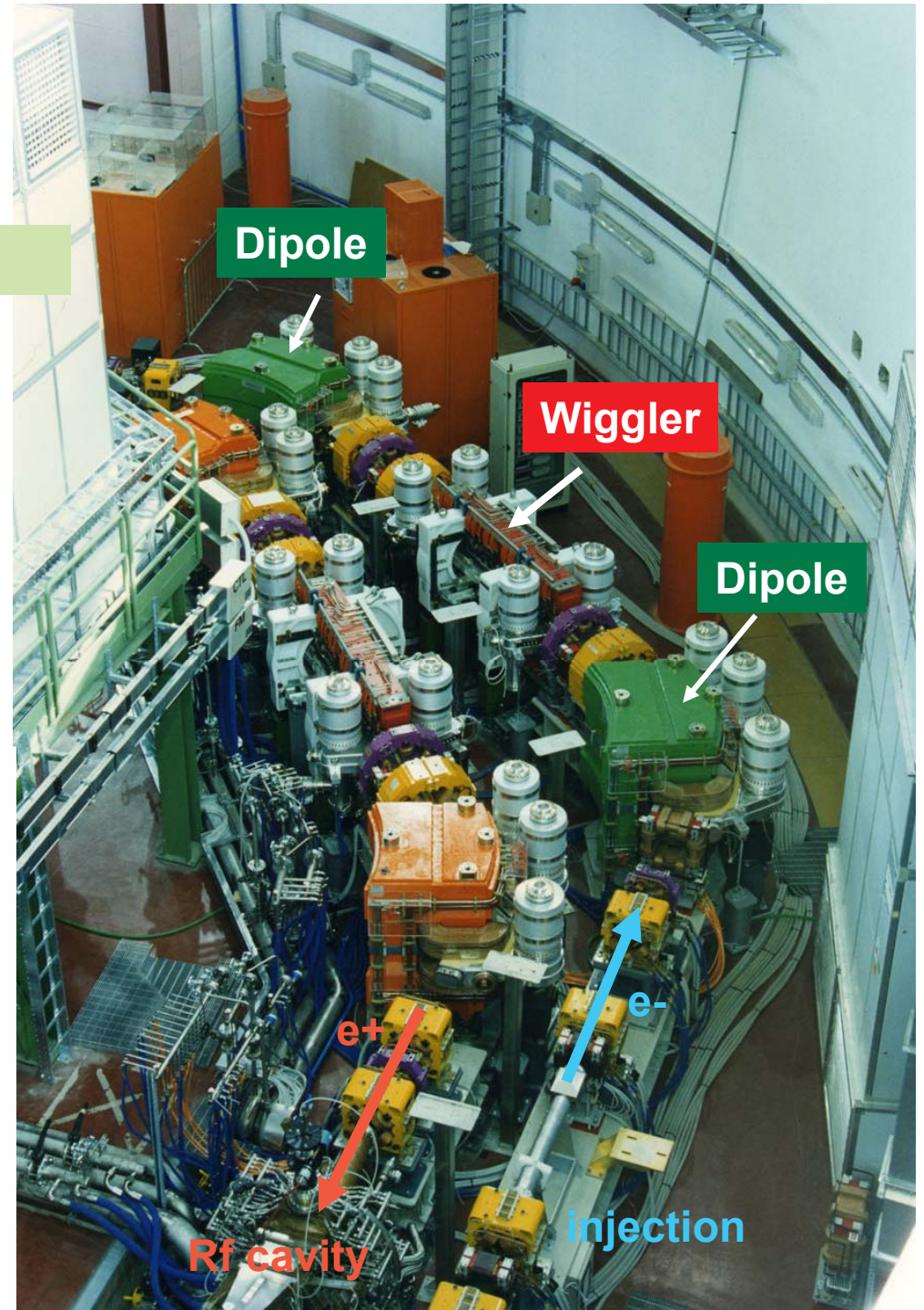
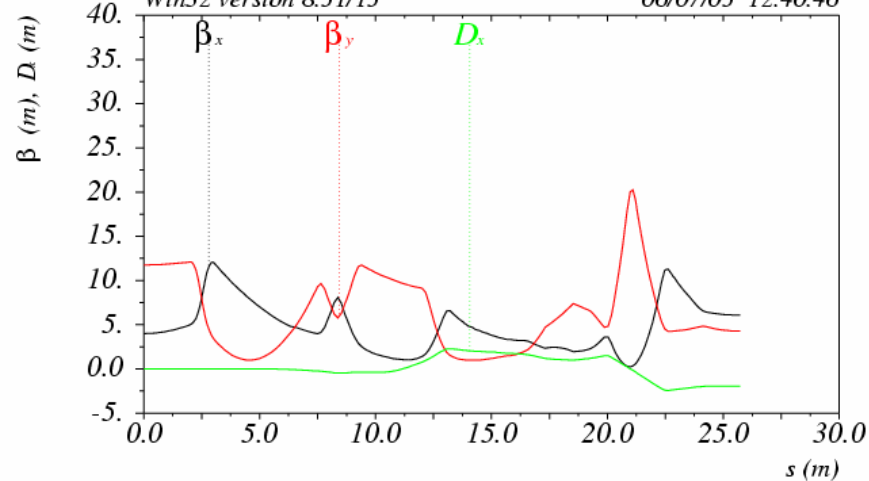
arc

injection



long from kloe before
Positroni: Modello Zero per kloe
Win32 version 8.51/15

06/07/05 12.40.46



Damping time

$$\alpha_x = \frac{C_\alpha E^3}{C} (I_2 - I_4)$$

$$\alpha_y = \frac{C_\alpha E^3}{C} I_2$$

$$\alpha_s = \frac{C_\alpha E^3}{C} (2I_2 + I_4)$$

$$B\rho = 1.7 \text{ Tm}$$

$$\rho_D = 1.4 \text{ m} \quad B_D = 1.4 \text{ T}$$

$$\rho_W = 0.9 \text{ m} \quad B_W = 1.8 \text{ T}$$

	Dipoles	Dipoles + wigglers
$I_2 \text{ [m}^{-1}\text{]}$	4.5	10.2
$\tau_x \text{ [msec]}$	80	35
N_{turns}	240 000	105 000

DAΦNE challenges

(all enhanced by the low energy)

Large emittance (wigglers)

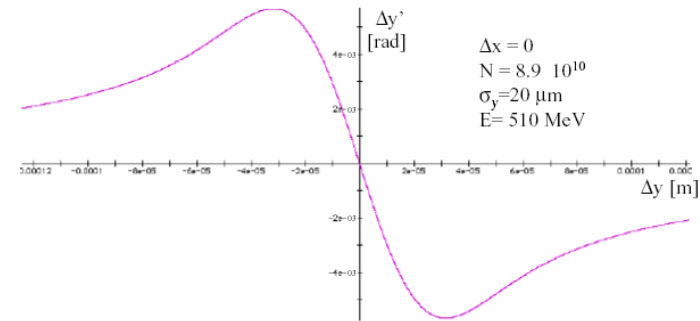
Working point choice

Non linear dynamics driven by
Non linearities + sextupoles



Strong Beam-beam effect

Beam – beam effect



Beam – beam force

$$Q_{x,y} = Q_{x,y} + \xi_{x,y}$$

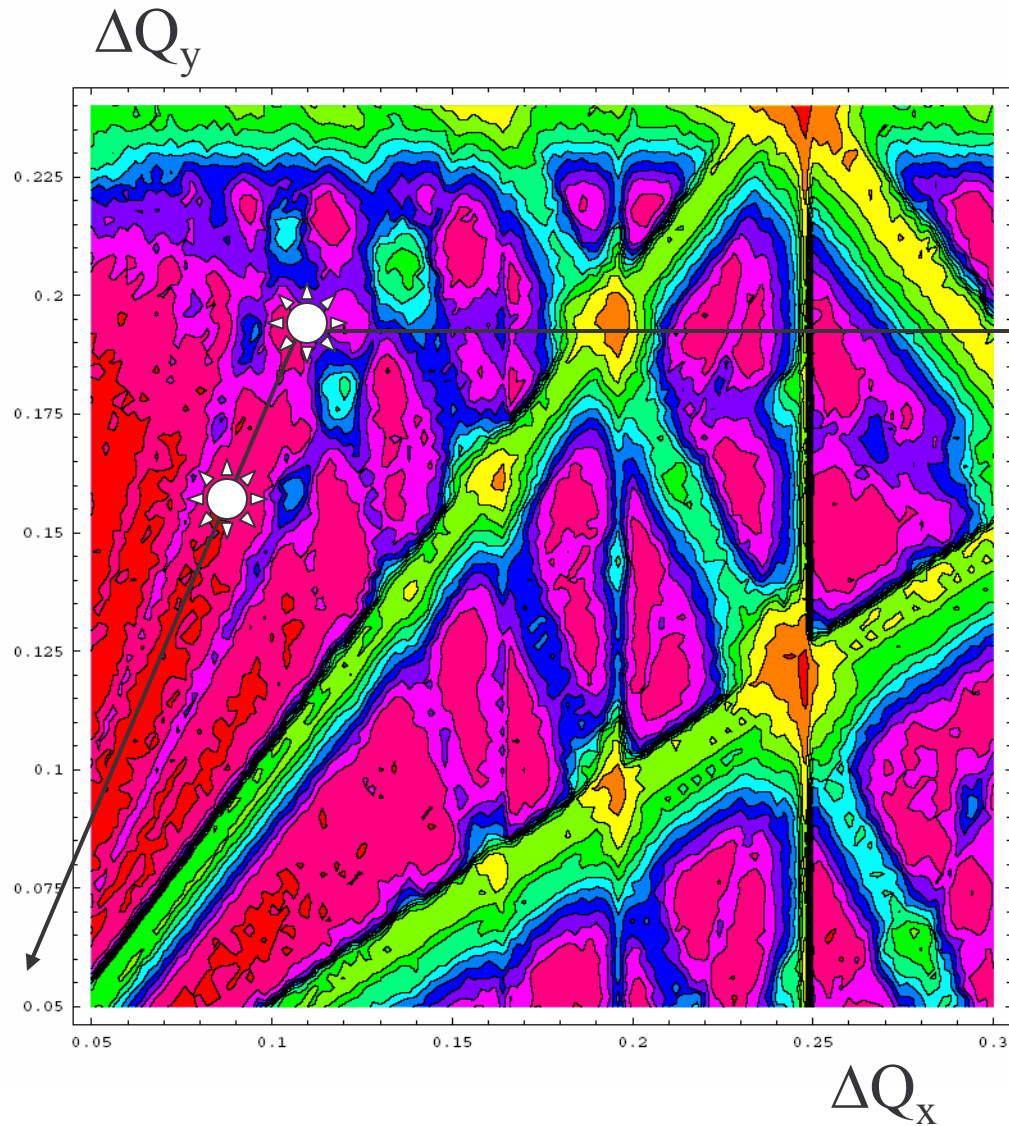
Linear tune shift < 0.04

$$\xi_x = \frac{r_e}{2\pi\gamma} \frac{N\beta_x}{\sigma_x(\sigma_x + \sigma_y)} \approx \frac{r_e}{2\pi\gamma} \frac{N}{\varepsilon_x}$$

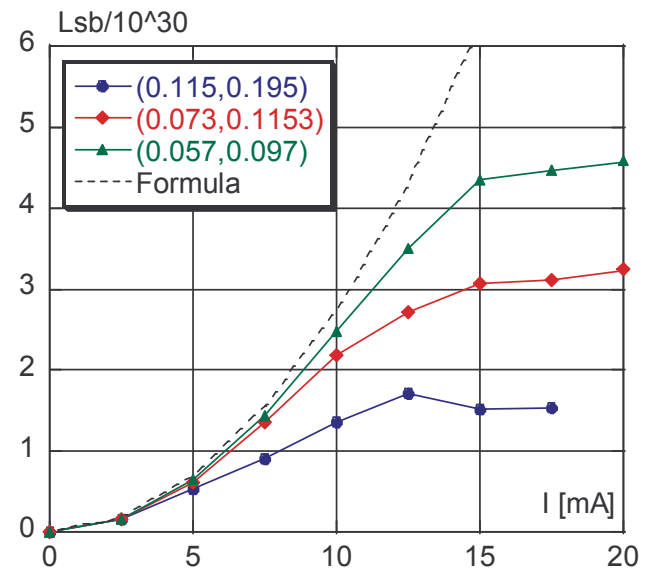
$$\xi_y = \frac{r_e}{2\pi\gamma} \frac{N\beta_y}{\sigma_y(\sigma_x + \sigma_y)} \approx \xi_x \sqrt{\frac{\beta_y}{\kappa\beta_x}}$$

- Large emittance
- Demand on damping time
- Demand on dynamic aperture

Working Point Choice



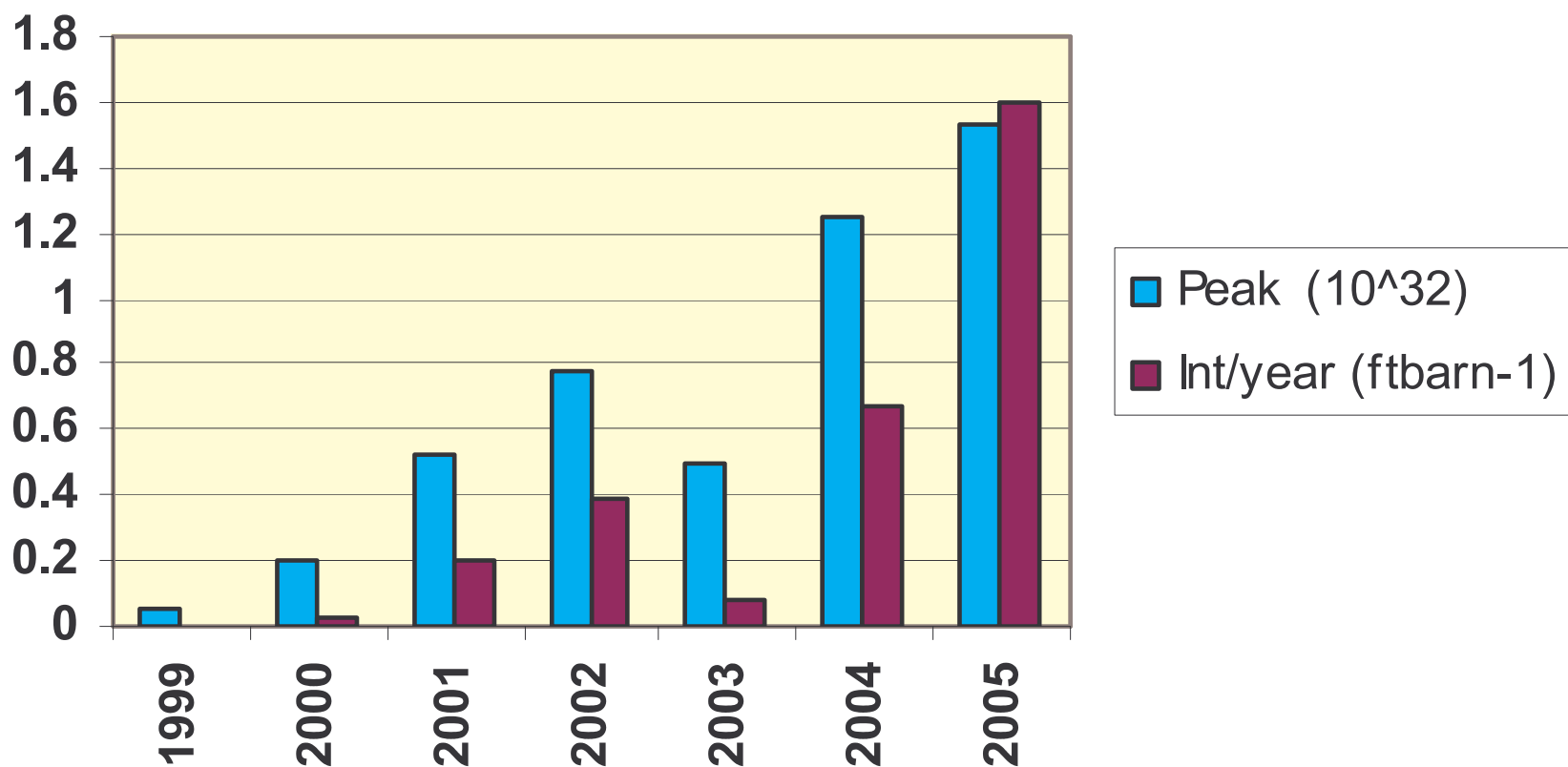
Mainly driven by beam-beam effects



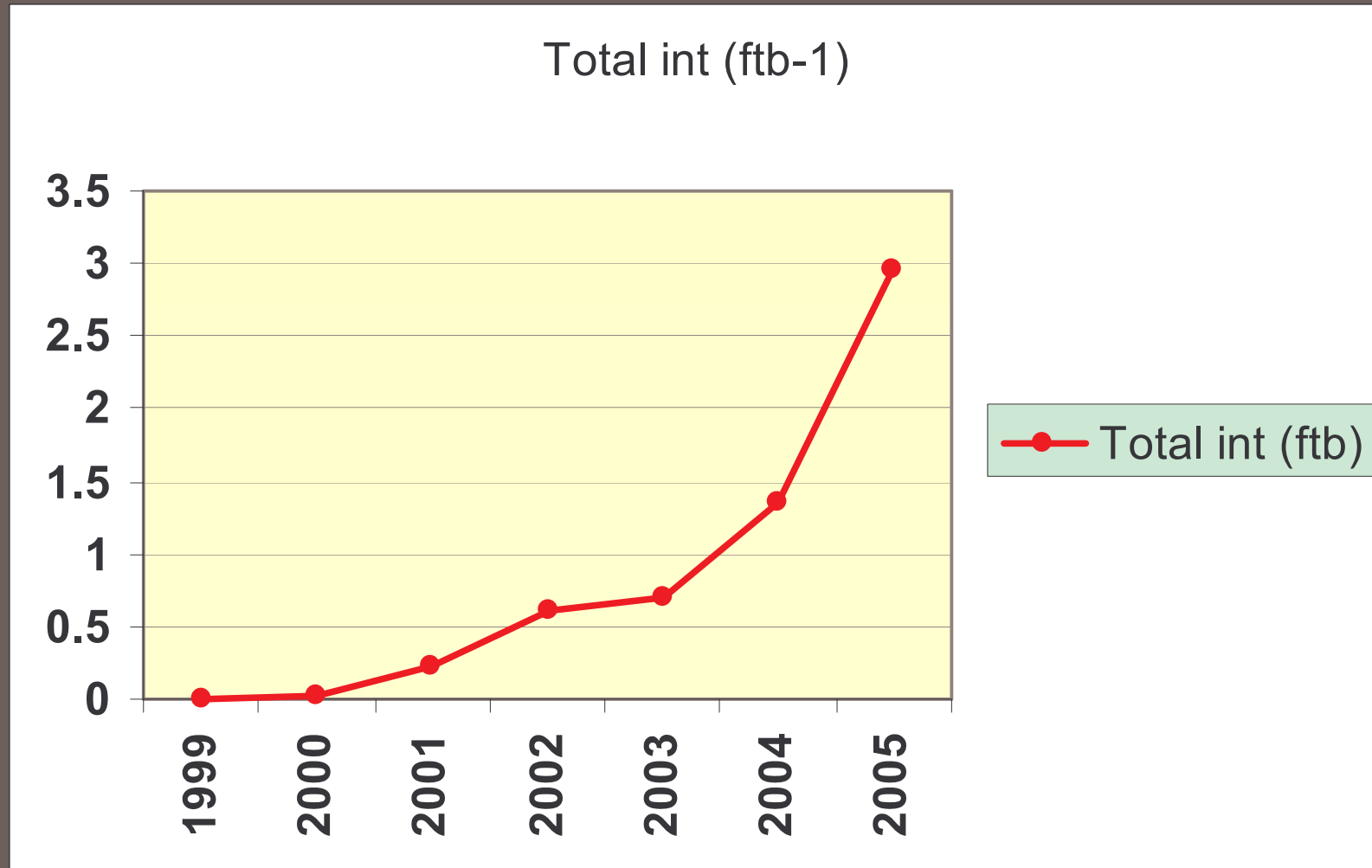
DAΦNE main parameters

Energy per beam	E	510 <i>MeV</i>
Luminosity	L	$1.5 \cdot 10^{32} \text{ cm}^{-2} \text{ s}^{-1}$
Circumference	C	97.69 <i>m</i>
Emittance	ε	$0.4 \cdot 10^{-6} \text{ rad m}$
Coupling	κ	0.3 % - 1% (out-in collision)
Beta functions at IP	β_x^* / β_y^*	1.8 / 0.019 <i>m</i>
Crossing angle at IP	θ_x^*	$\pm 12.5 \text{ mrad}$
Beam size at IP	σ_x^* / σ_y^*	0.85 / 0.005 <i>mm</i>
Bunch length	σ_z	1.5 – 2.5 <i>cm</i>
Betatron tunes e-	ν_x / ν_y	5.11 / 5.17
Betatron tunes e+	ν_x / ν_y	5.14 / 5.19
Momentum compaction	α_c	0.024
Number of bunches		110 (over 120)
RF frequency	f_{RF}	368.26 <i>MHz</i>
Beam currents @ L_{max}	$I_{\text{max}}^+ / I_{\text{max}}^-$	1.3/1.4 <i>A</i>

Daφne Integrated and peak luminosity per year

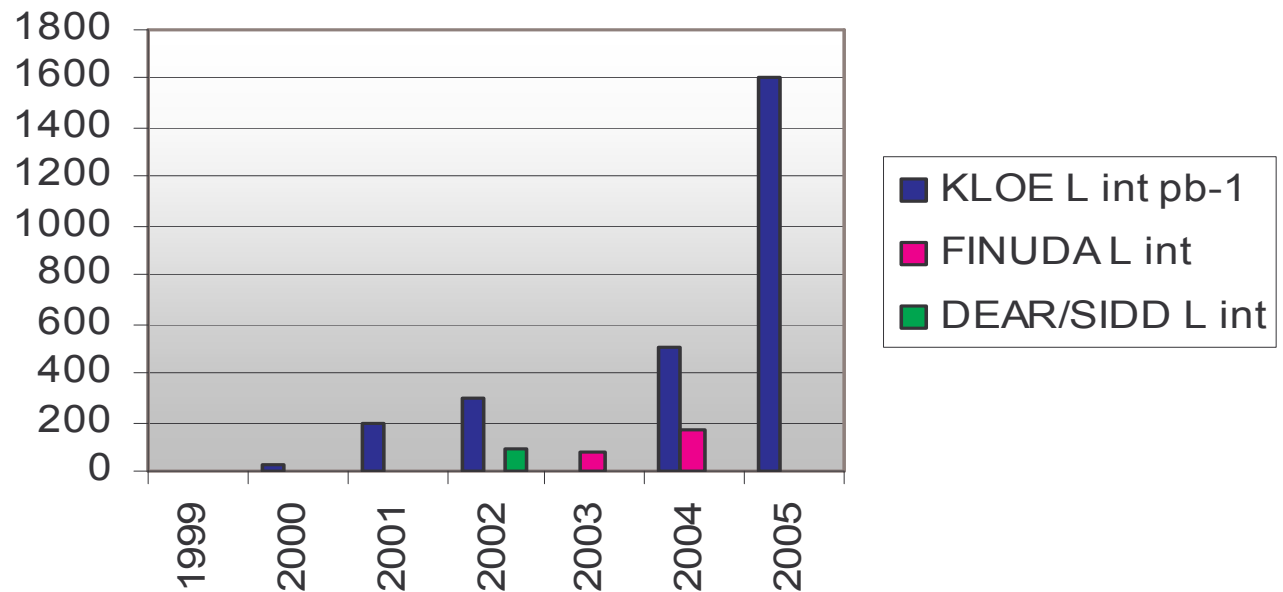
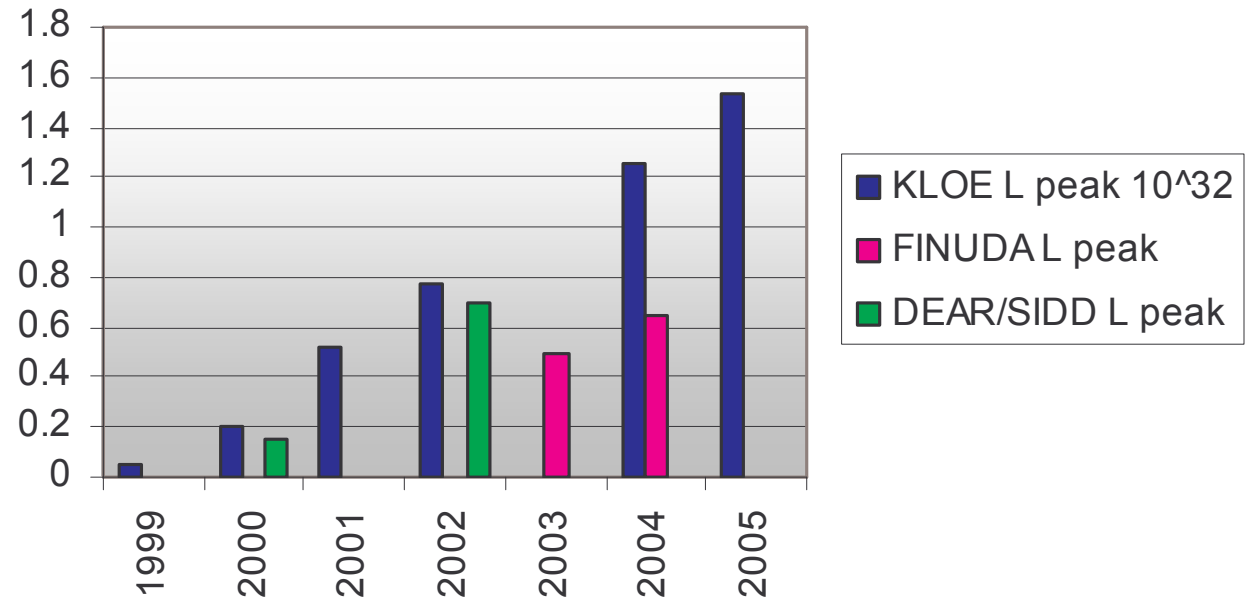


DAΦNE total integrated luminosity



DAΦNE
shared
luminosity
by three
Experiments:

KLOE
FINUDA
DEAR



Near term future

2006 – Final KLOE run

- Shutdown for FINUDA installation
- FINUDA run

2007 – FINUDA run (up to 1 fbarn⁻¹)

- Shutdown for SIDDHARTA installation
- SIDDHARTA run

2008 – SIDDHARTA run (up to 1 fbarn⁻¹)

- Shutdown for FINUDA installation
- FINUDA run (up to 2 fbarn⁻¹)

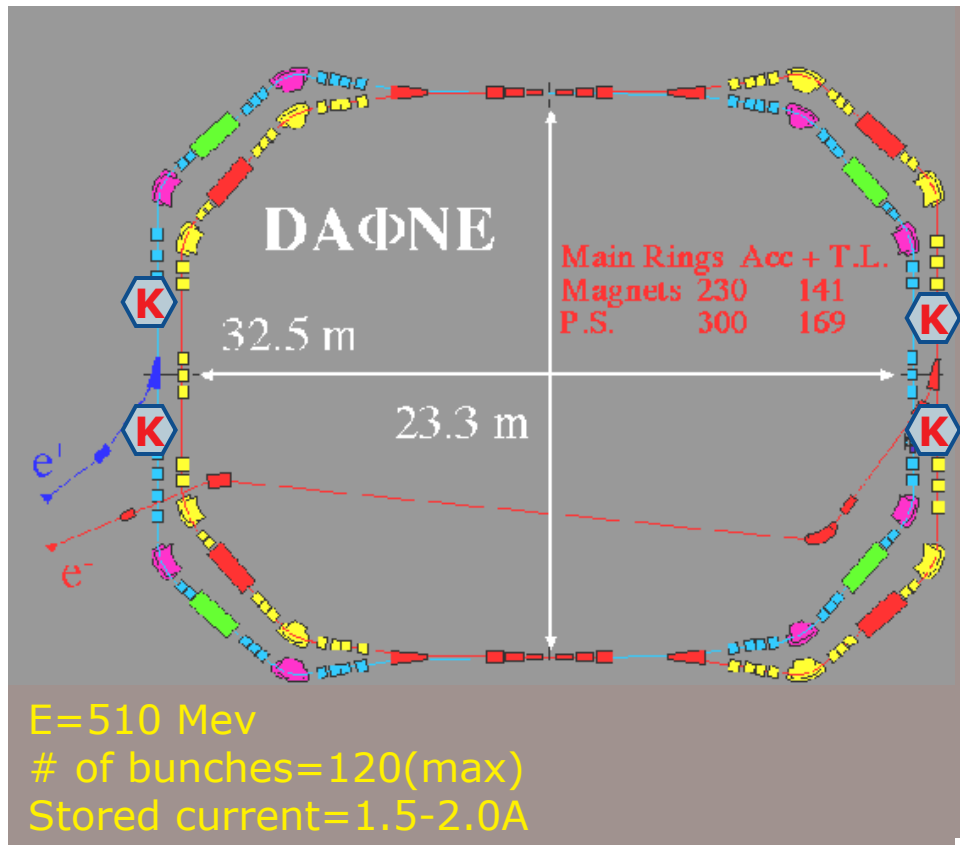
Present Luminosity limits due to:

- Bunch lengthening + vertical size blow up, specially e-ring
- E+ current threshold (e- cloud)
- Beam-beam limit
- Beam lifetime dropping at higher current
- Parasitic crossing beam-beam

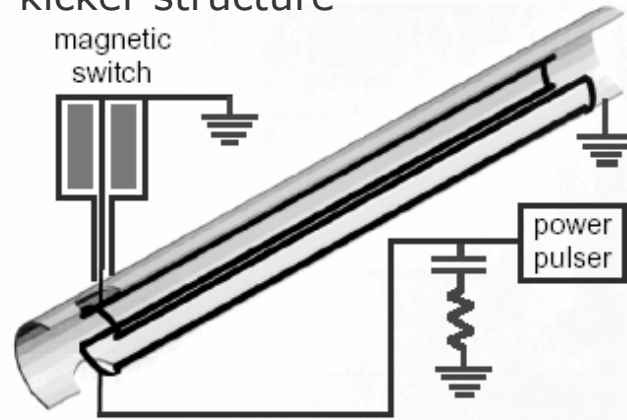
Foreseen upgrades to increase luminosity during next runs

- ICE shieldings => decrease of e- vacuum chamber impedance => shorter bunches
- Short pulse injector kickers => increase of injection efficiency and positron current
- Remodelling of wiggler poles => increase of beam lifetime
- Ti coating of e+ vacuum chamber => increase of positron current
- Optimisation of feedbacks systems, IR set ups (new experiments), ...

STUDIES FOR NEW DAFNE INJECTION KICKERS



Schematic of the present injection kicker system and kicker structure

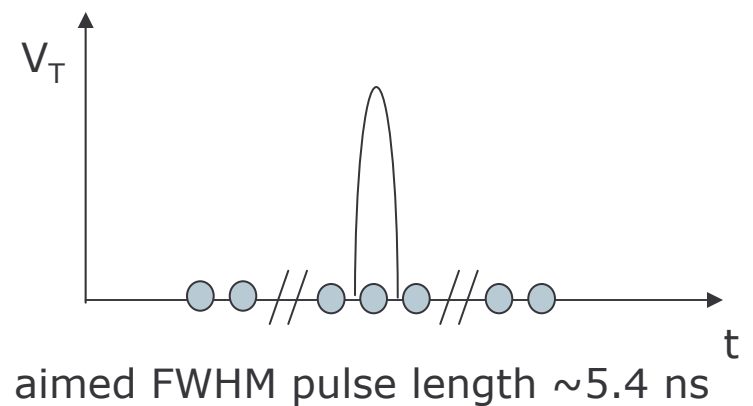
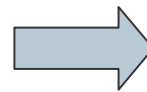
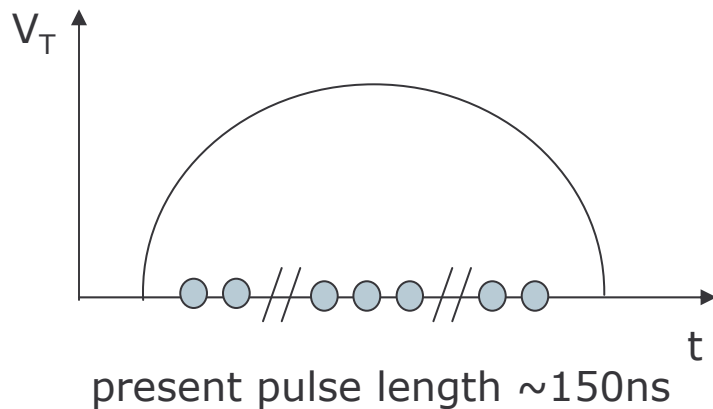


2 kickers for each ring

$\phi \sim 10$ mrad

Beam pipe radius = 44 mm

Kicker length = 1m



Extra possibilities

- Crab cavity
- Longitudinal modulated vertical β^* by Rf quadrupole

Physics prospects at LNF after DAΦNE

- K physics (www.lnf.infn.it/kloe/kloe2)
- Neutron – antineutron form factor
(www.lnf.infn.it/conference/nucleon05/)
Workshop on Nucleon Form Factors - LNF, 12-14 October, 2005
- Physics of $\gamma - \gamma$ (www.roma1.infn.it/people/bini/roadmap)
- Nuclear physics
(<http://www.lnf.infn.it/committee/talks/31talks/31Feliciello.pdf>)
- Kaonic physics
(http://www.lnf.infn.it/esperimenti/dear/LOI_FINAL_15sept.pdf,
<http://www.lnf.infn.it/committee/talks/31talks/31CurcZmes.ppt>)
- Synchrotron light source
(http://www.lnf.infn.it/esperimenti/sr_dafne_light)

Present and next future e⁺e⁻ colliders

VEPP 4 – operation since 1990
VEPP2000 – first beam 2006

CESR-c – shutdown 2008

BEPC – first beam 2007

PEP II – shutdown 2008

KEK B – operation until 2009
SUPER KEKB – to be approved

SuperB ?

DAΦNE – operation until 2008

DANAE

(DAfne New – Adjustable Energy)
PHI-factory + Wide energy range
High luminosity at PHI energy

DAFNE



Bernini – Galleria Borghese

DANAE



Correggio – Galleria Borghese

Danaë, the daughter of Acrisius, King of Argos, and of Eurydice, had been shut up by her father in a tower with bronze doors, as it had been prophesied that she would give birth to a son who would be the cause of Acrisius' own death. But Zeus visited her in the form of a shower of gold falling from a cloud, and from their union Perseus was born

DANAE

Energy and Luminosity Range

Energy @center of mass (GeV)	1.02	2.4
Integrated Luminosity per year (fbarn ⁻¹) >	10	1
Total integrated luminosity >	50	3
Peak luminosity > (cm ⁻² sec ⁻¹)	10 ³³	10 ³²

Use of DAΦNE buildings

Use of DAΦNE infrastructures

Use of DAΦNE injection system + upgrade of transfer lines

Use of large part of magnets, diagnostics

New

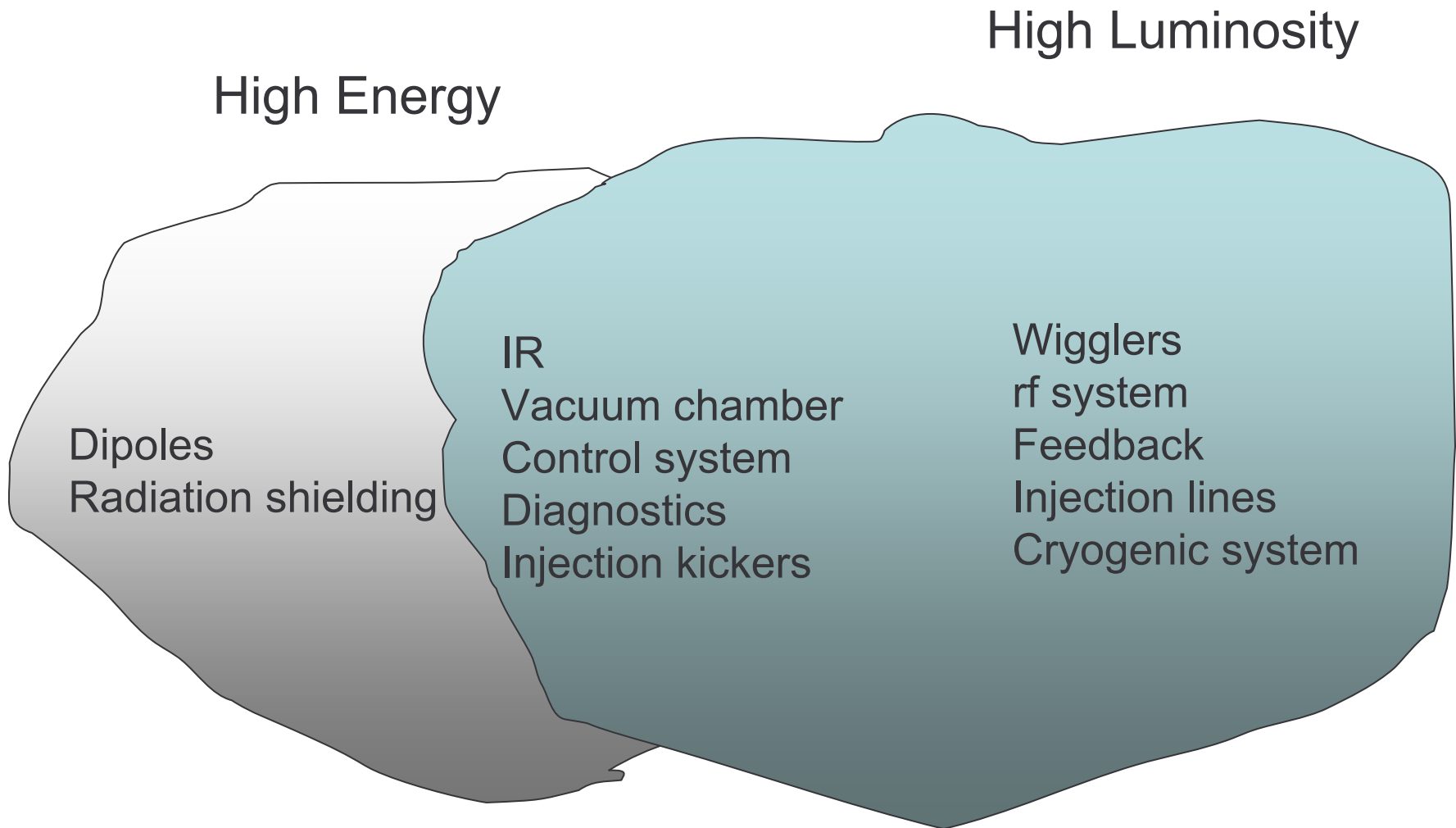
- Dipoles
- Wigglers
- Rf system
- Vacuum chamber
- Interaction region

Application of new technologies

Use of all expertise and experience of DAΦNE

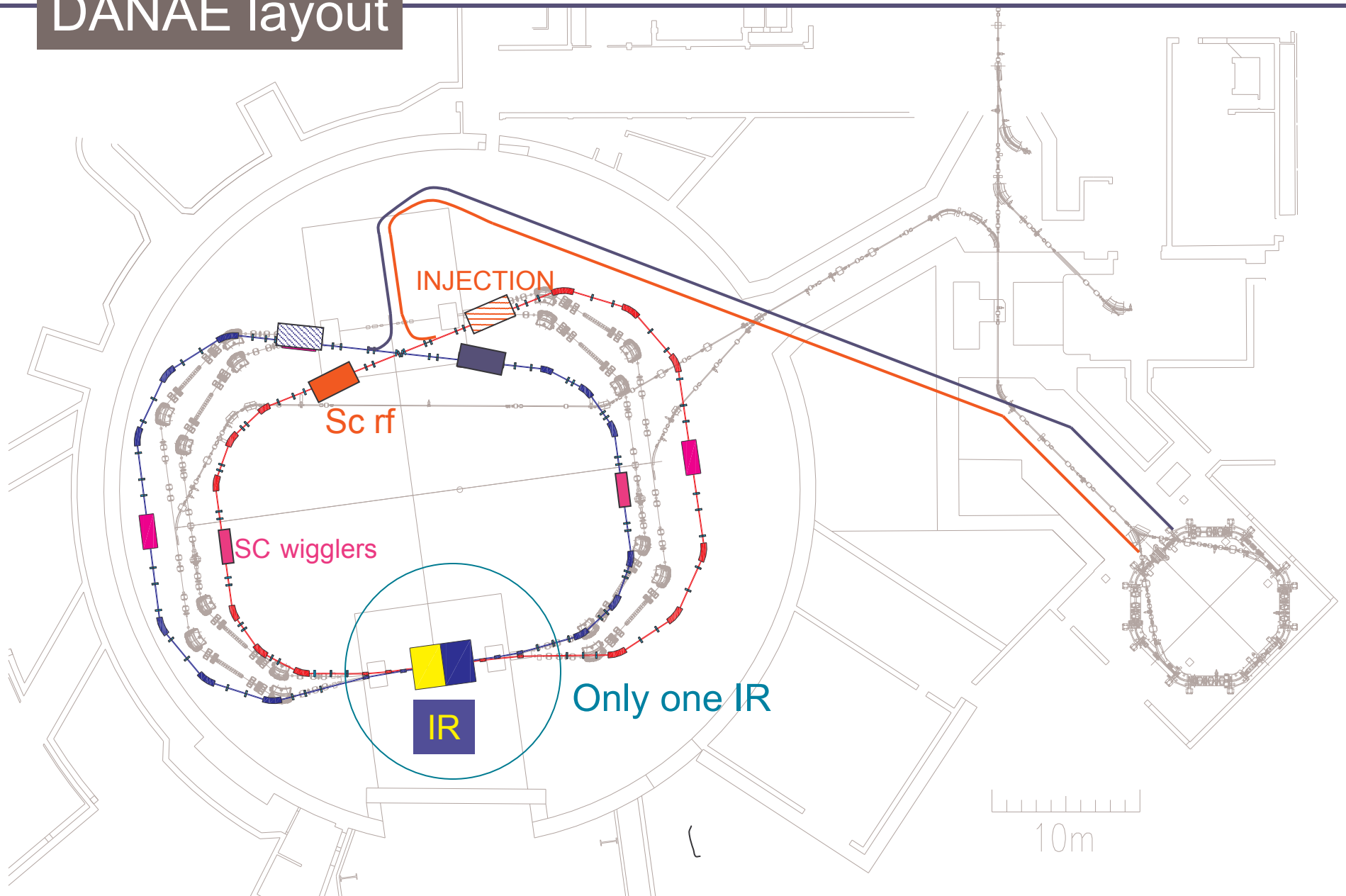
Use of DAΦNE runs for R&D while increasing L for next experiments

From DAΦNE to DANAE



(Simplified scheme)

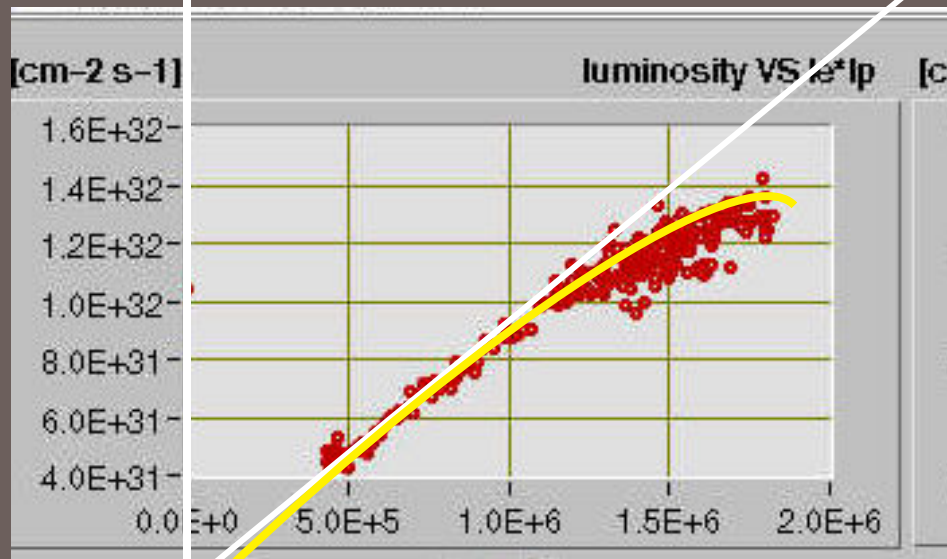
DANAE layout



$$L = \frac{f_{coll}}{4\pi} \frac{N^+ N^-}{\sigma_x^* \sigma_y^*}$$

Higher luminosities

DAΦNE highest L



Increasing of cross section with current due

- Beam-beam
- Single beam effects (Single bunch effects + Total current effects)

Stronger for lower energy

$N^+ N^-$

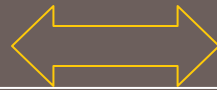
Increasing the luminosity by:

Increasing the slope (smaller cross section)

Increasing the current

Fighting the blowup effects

Higher energies



Higher Magnetic fields

EASIER

Increasing the luminosity by:

Increasing the slope (smaller cross section)

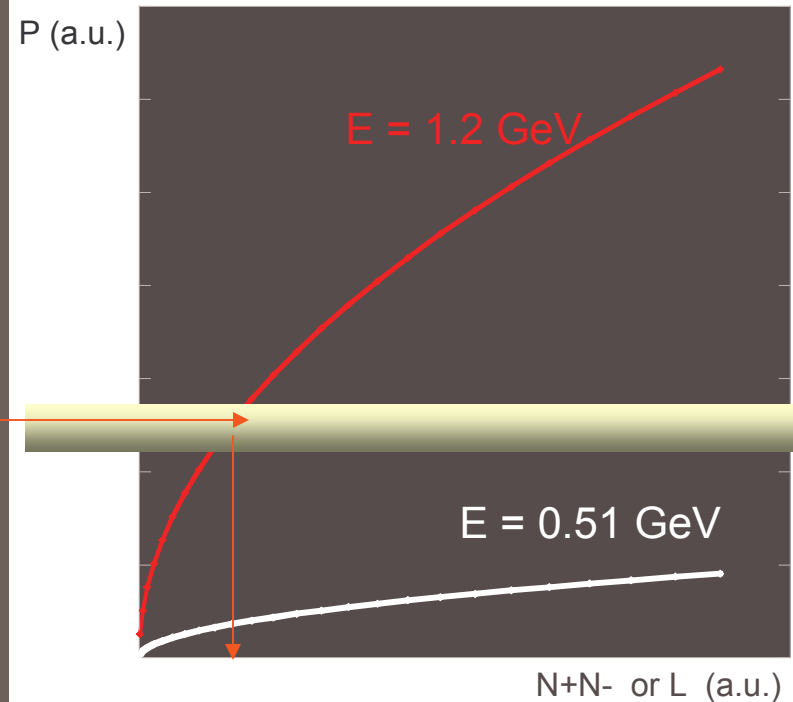
Fighting the blowup effects

BUT

Power = Current x Energy loss

$$U_o \propto (I_{2dip} E^4, I_{2wig} E^2)$$

Limit in power =
Limit in current



DANAE PARAMETERS			Φ	N-N
Energy per beam	E	GeV	0.51	1.2
Circumference	C	m	100	100
Luminosity	L	cm ⁻² sec ⁻¹	10 ³³	10 ³²
Current per beam	I	A	2.5	0.5
N of bunches	N _b		150	30
Particles per bunch	N	10 ¹⁰	3.1	3.4
Emittance	ε	mm mrad	0.4	0.6
Horizontal beta*	β_x	m	1	1
Vertical beta*	β_y	cm	0.8	1.5
Bunch length	σ_L	cm	1	1.5
Coupling	κ	%	0.5	1
Energy lost per turn	U _o	(keV)	25	189
H damping time	τ_x	(msec)	13	5
Beam Power	P _w	(kW)	62 (55w + 7d)	94.6 (42w + 53d)
Power per meter	P _w /m	(kW/m)	8.6w + 0.5d	8.4w + 3.8d

DANAE lattice and dynamic aperture

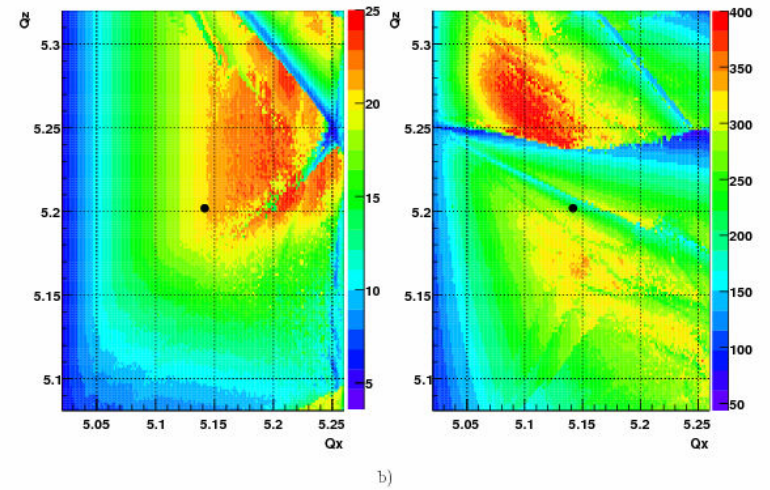
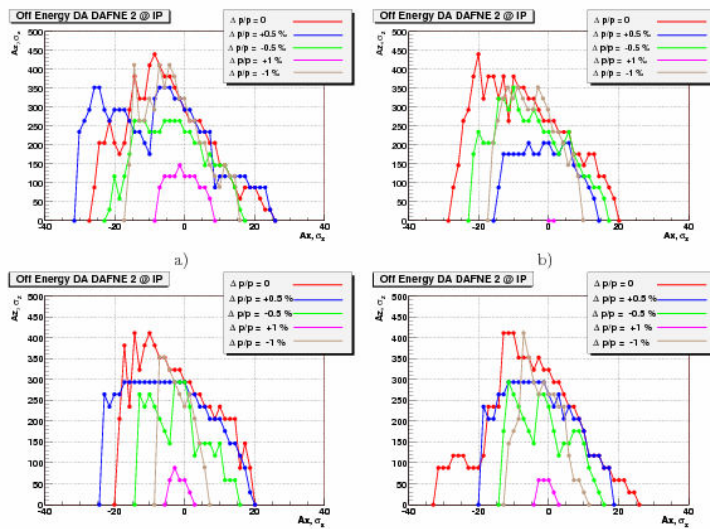
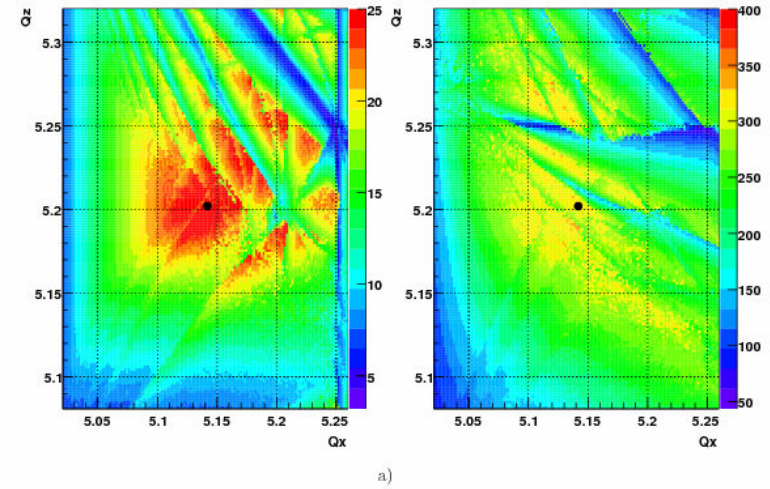
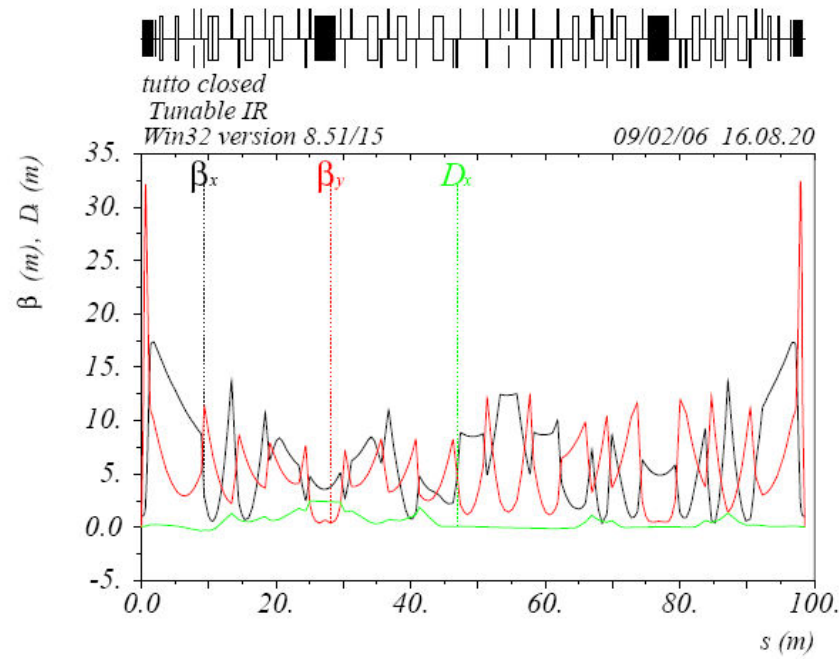


Figure 4: 4D dynamic aperture betatron tune scan.

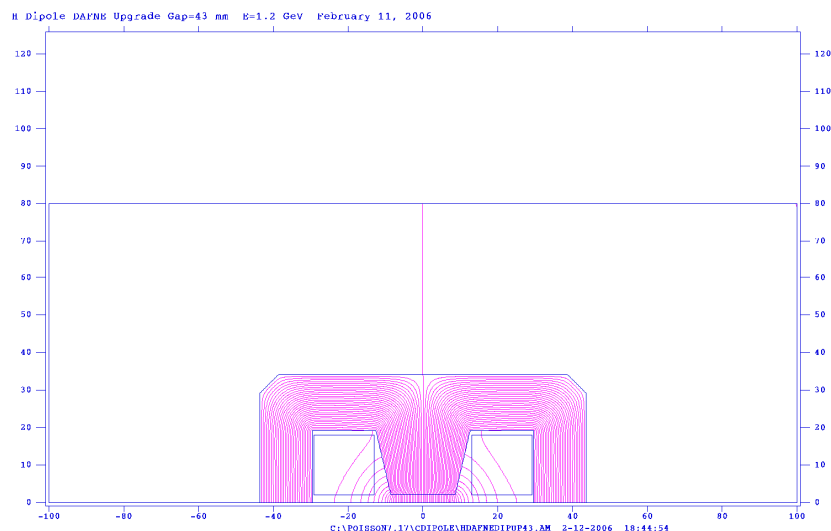
DIPOLES

normal conducting dipoles

Maximum field:

1.72 T @1.2 GeV

$$l_2 = 2.7 \text{ m}^{-1}$$



1.72 T Dipole Magnet,
POISSON simulation

Dipoles per ring	12
B (T)	0.73 – 1.72
ρ (m)	2.33
Gap (cm)	4.3
Current (A)	198 / 517

SC W wigglers to further increase radiation

$$L_w = 6 \text{ m @ } B = 4 \text{ T}$$

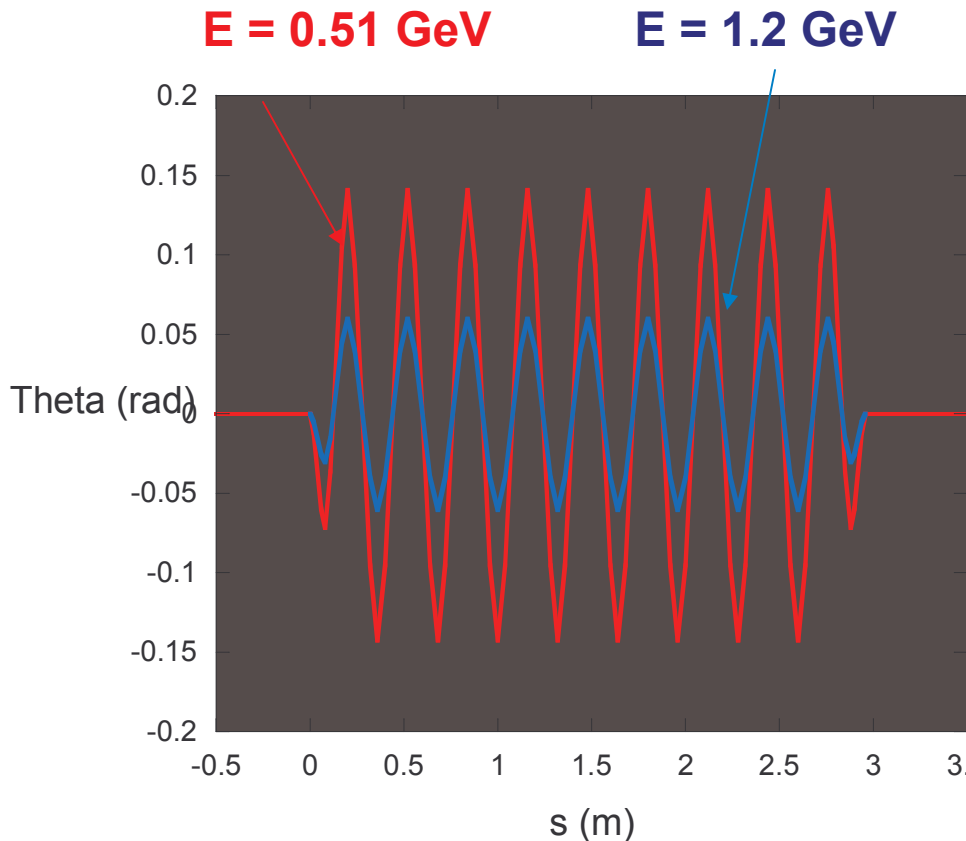
$$\tau_x (\text{@510 MeV}) = 13 \text{ msec} \quad I_2 = 22 \text{ m}^{-1}$$

$$\tau_x (\text{@1.2 GeV}) = 5 \text{ msec} \quad I_2 = 6 \text{ m}^{-1}$$

$$i_2 = \frac{1}{2} \left(\frac{B}{B\rho} \right)^2 L_w$$

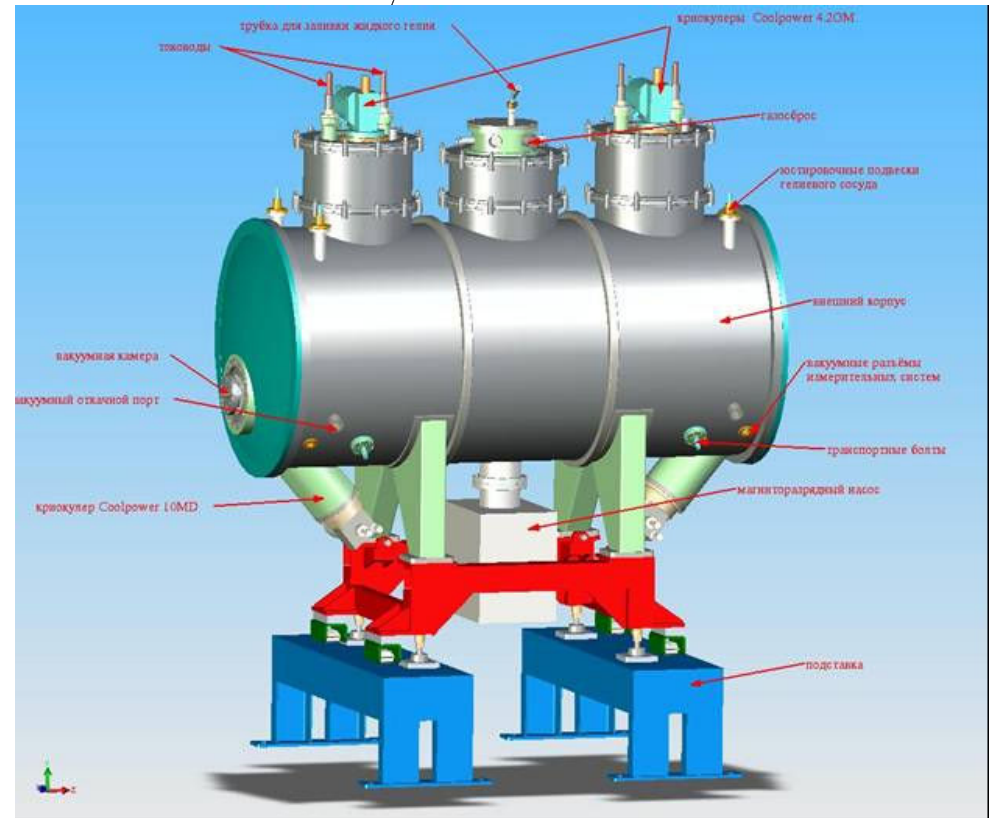
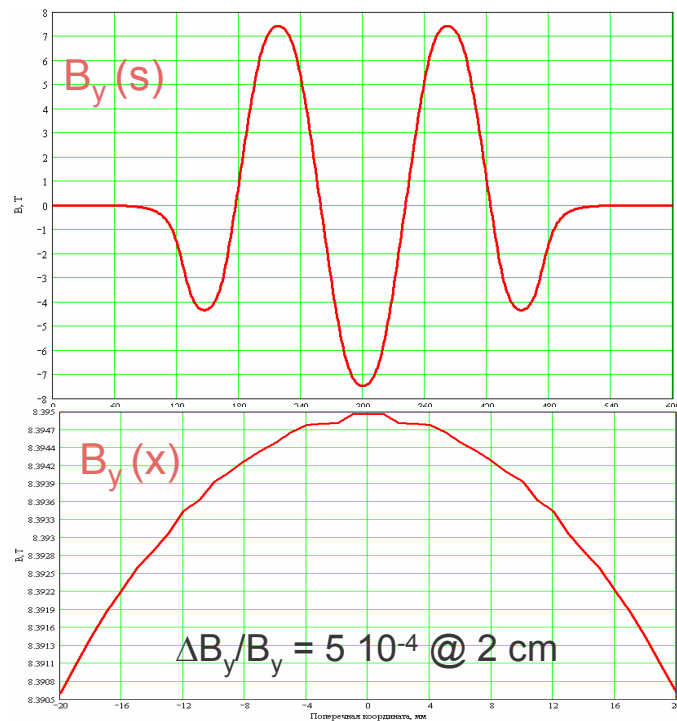
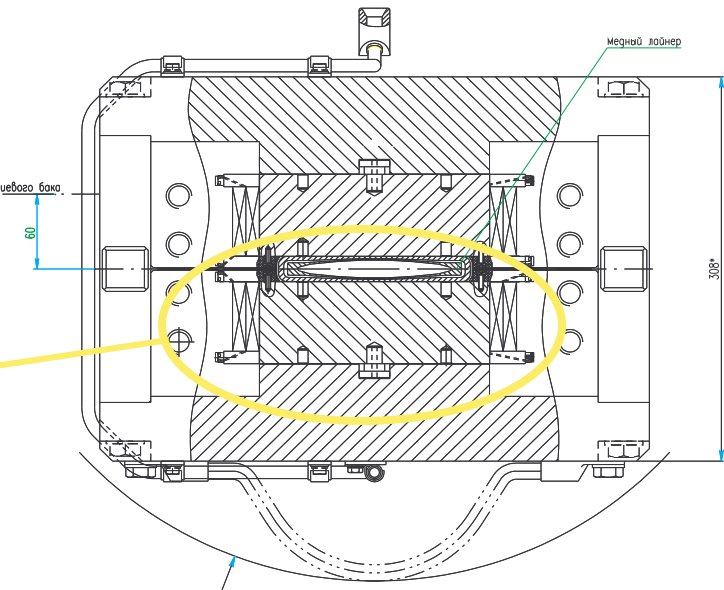
DANAE wiggler parameters

Energy		0.51	1.2
Maximum magnetic field B_{\max}	T	4	4
Total number of poles		19	19
Total length	m	2.96	2.96
Central pole length	cm	16	16
End poles length	cm	8	8
2 nd and penultimate poles length	cm	12	12
End poles field ratio with B_{\max}		0.5	0.5
2 nd and penultimate field ratio with B_{\max}		1	1
Max trajectory oscillation	mm	6	2.5
Path – wiggler length difference	mm	11.8	2.1
Total vertical beam stay clear	cm	2	2
Total horizontal beam stay clear	cm	8.5	8.5



Collaboration with BINP group:

SC Wiggler
built at BINP
 $B_{\max} = 7 \text{ T}$
for SIBERIAII



RF system @ 500 MHz

Harmonic number : 160

Maximum # bunches: 150

Our candidate cavity is the SC cavity
operating at KEKB

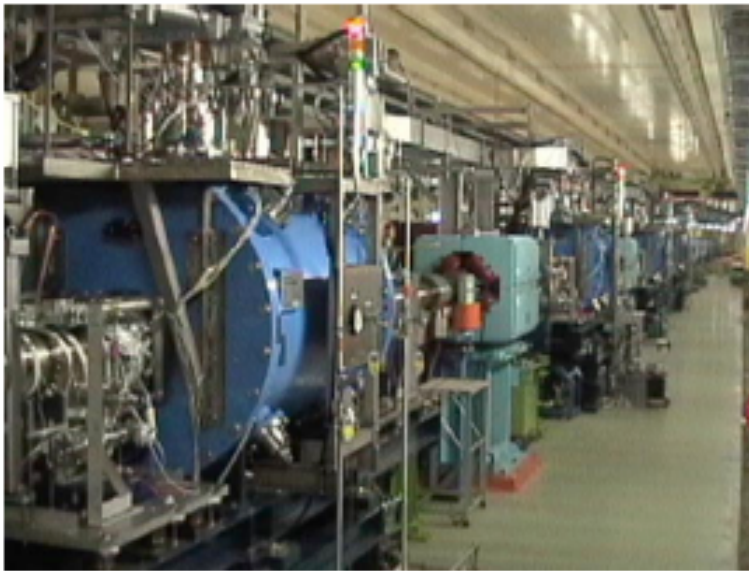
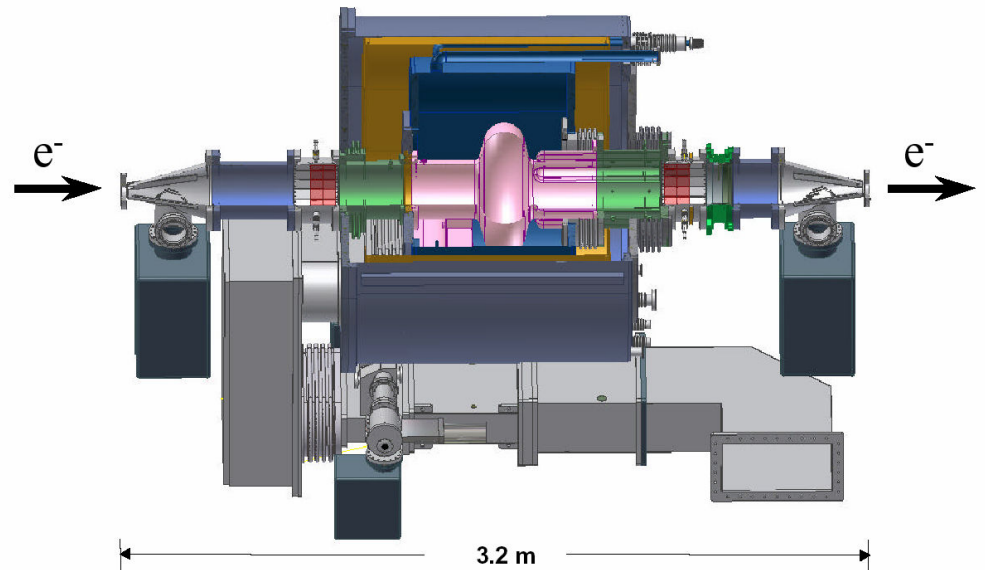


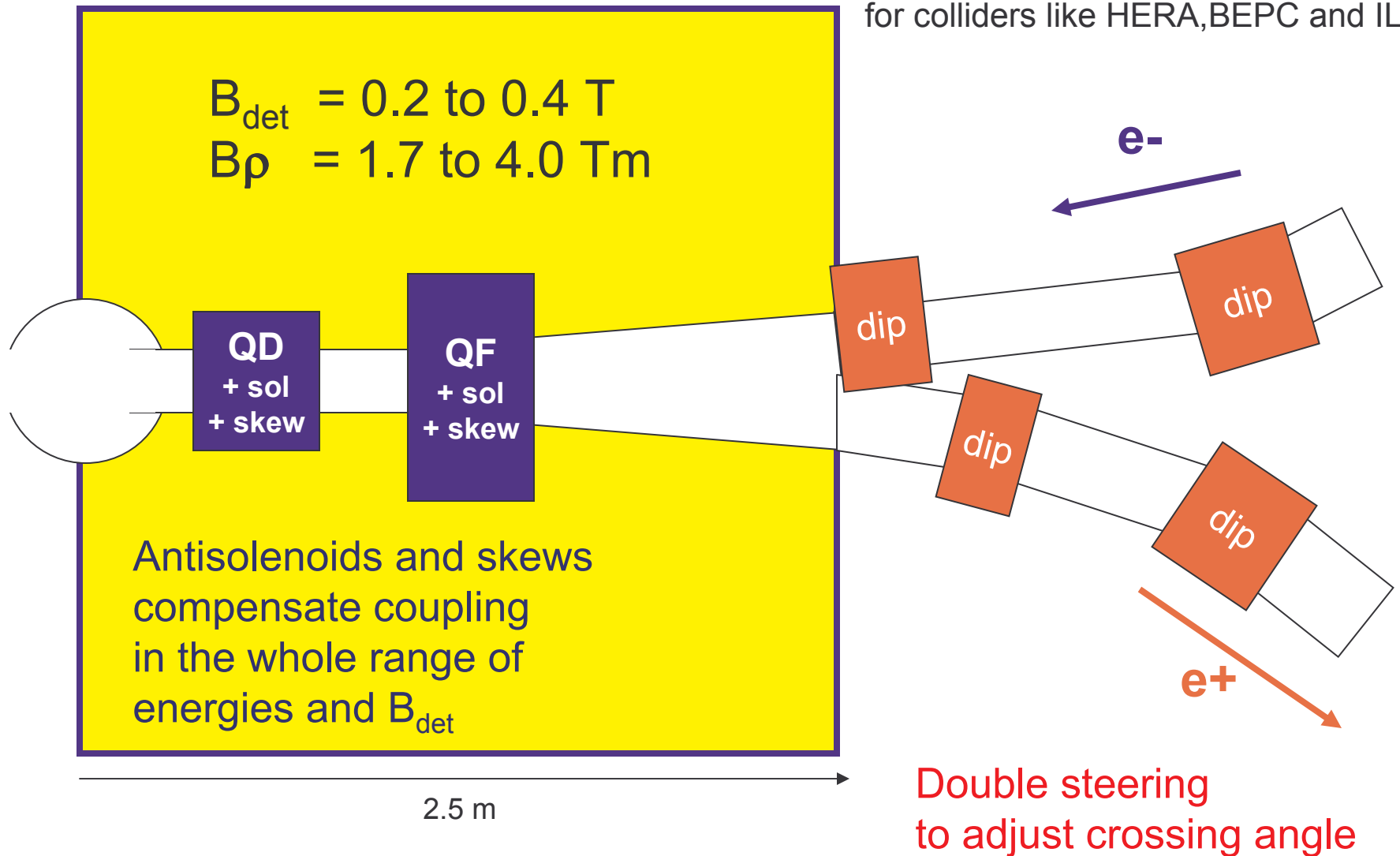
Figure 2: A picture of four SCC modules in Nikko-D11 tunnel

3D Structure of SRRC SRF Cavity



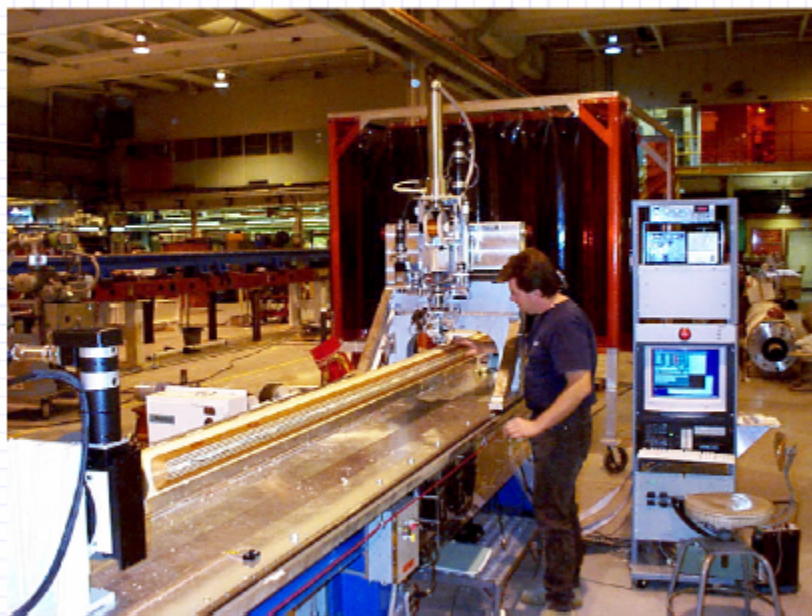
IR Tunable design

Based on SC technology
(Lately developed
for colliders like HERA, BEPC and ILC)



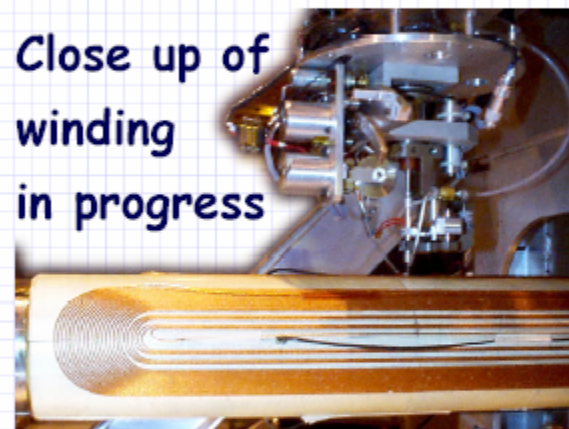
Take advantage of BNL experience making superconducting magnets for HERA-II.

...BNL Direct Wind Superconducting Magnets



Production of IR magnets for the HERA-II luminosity upgrade using a computer controlled winding machine.

Close up of
winding
in progress



Ultrasonic heating
bonds epoxy coated
conductor to substrate
on a support tube
(tack in place).

Energy spread – bunch length – rf system

Natural bunch length and energy spread at low current are defined by the magnetic lattice, the momentum compaction and the rf system

$$\left(\frac{\sigma_E}{E} \right)^2 = C_q \gamma^2 \frac{I_3}{2I_2 + I_4} \approx \frac{C_q \gamma^2}{\rho}$$

More radiation –
larger energy spread –
longer bunch

$$\sigma_L = \frac{c |\alpha_c|}{\omega_s} \frac{\sigma_E}{E} = \frac{\sqrt{2\pi} c}{\omega_o} \sqrt{\frac{\alpha_c E}{h e V}} \frac{\sigma_E}{E}$$

Bunch length can be shortened
by increasing h, V

Short bunch length at high current:

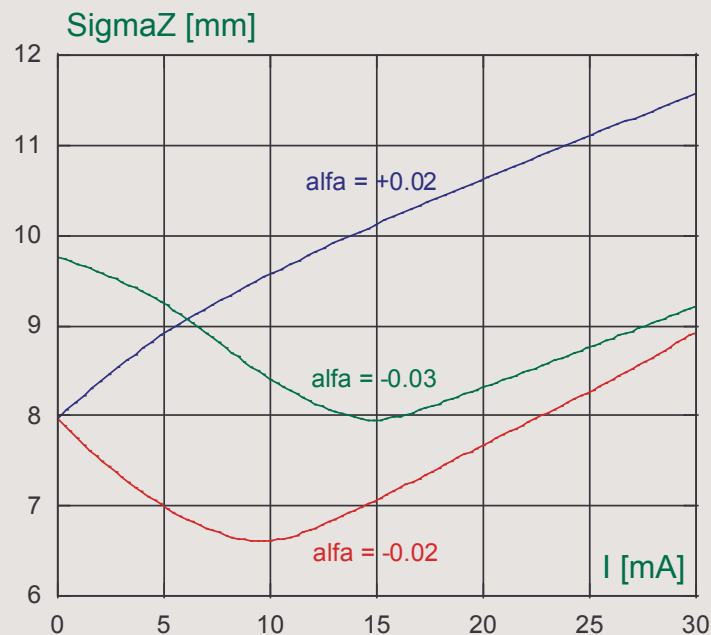
- Low impedance
- High voltage

Above the microwave instability
current threshold

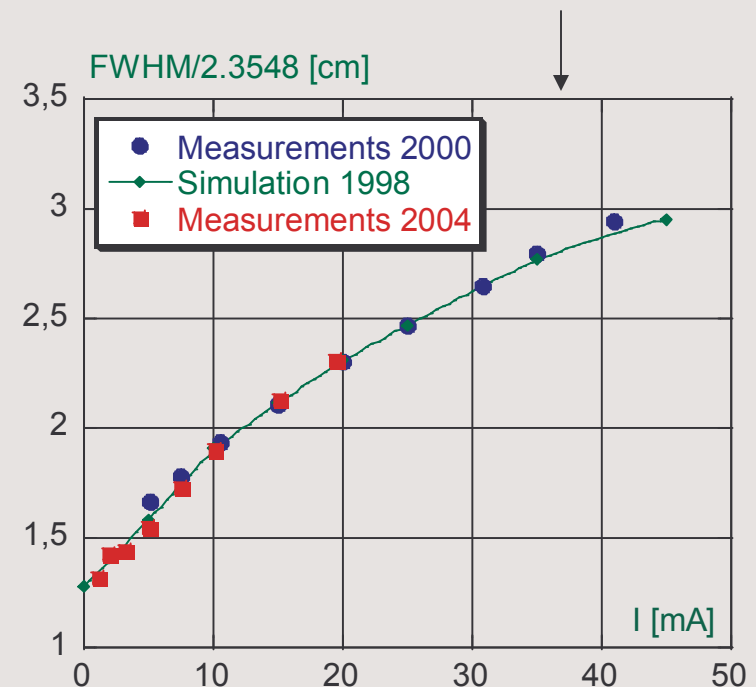
σ_L increases with the current,
not depending on α_c

$$I_{th} = \sqrt{2\pi} \frac{\alpha_c E / e (\sigma_E / E)^2 \sigma_l}{|Z_{\square} / n| R}$$

SIMULATIONS for DANAE



SIMULATIONS and MEASUREMENTS ON DAΦNE



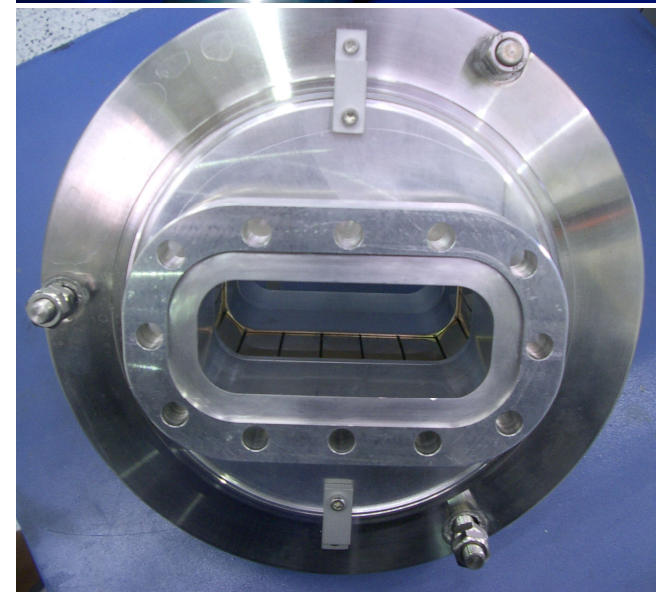
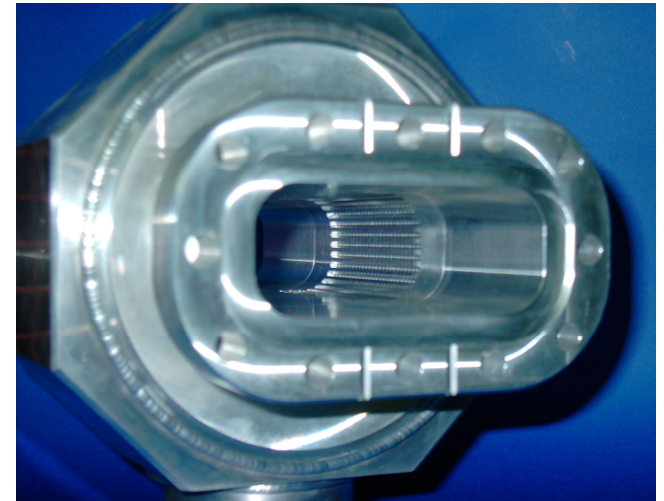
VACUUM CHAMBERS

Keep more regular vacuum chamber shape (experience from DAΦNE and CTF3)

Use of small ICE with negligible impedance

Ti coating for e^+ surfaces

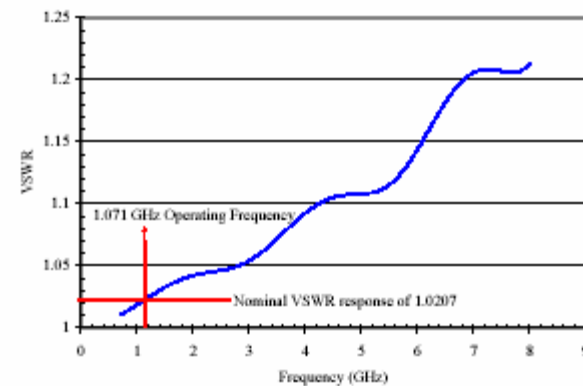
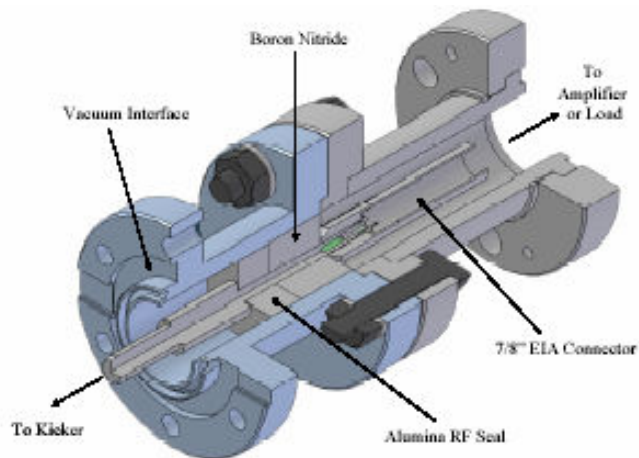
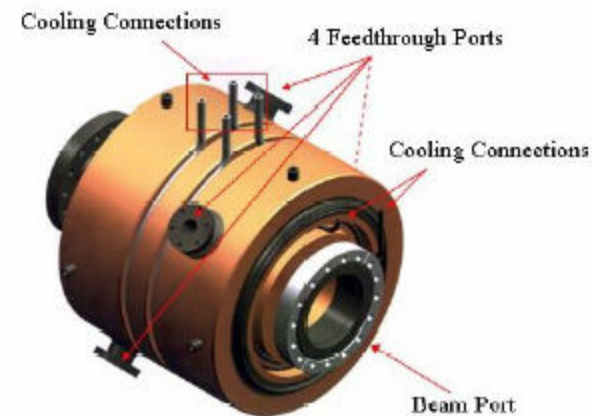
Optimisation of slots and bellows for 1 cm bunch lengths



CTF3 vacuum chambers

Longitudinal Feedback kicker

Parameters of PEPII kicker,
designed by LNF,
almost equal to DANAE ones.








Injection system

- Linac + Accumulatore OK
- Doubling transfer lines for optimizing $\langle L \rangle$
- New kickers (R&D on DAΦNE in progress)
- Ramping for high energy option

The High Luminosity option needs
continuous injection

Tentative schedule

- To  CDR and Project approval (2006)
- To + 1 year  call for tender
- To + 2 years  construction and delivery
- To + 3 years  DAΦNE decommissioning and DANAE installation
- To + 4 years  1st beam for commissioning and for 1st experiment (2010)

Many HE labs are questioning their future
Programs are defined for the next few years

Frascati history:

ADA	1960 - 1962
ADONE	1969 - 1993
DAΦNE	1998 - 2009

with

DANAE

based on DAΦNE,

and amplifying its goals in terms of energy and luminosity
we are proposing to the international community to gather around the
project.

LNF can be the HE physics lab in Europe where
to continue the lepton physics at low energy in LHC era
and before ILC comes to reality