KLOE=> FINUDA (2nd run)(Apr ÷ Jul 2006)FINUDA=> SIDDHARTA(half 2007)SIDDHARTA => FINUDA (3rd run)(spring 2008)During the shutdown for the FINUDA installation<br/>several upgrades are going to be implemented

DA $\Phi$ NE present plan

the experience coming from the DAFNE operation the good achievements in term of Luminosity:

relying on:

$$\begin{array}{l} L_{peak} = 1.53^* 10^{32} \ cm^{-2} \ s^{-1} \\ L_{jday} = 10 \ pb^{-1} \\ L_{delivered} = 2 \ fb^{-1} \\ \end{array} \quad \mbox{KLOE run May 2004 $\div$ Nov 2005} \end{array}$$

# Upgrades

- Ion-Clearing-Electrodes
- Wires for PCs compensation
- New Injection Kickers
- Longitudinal Feedback
- Titanium evaporation
- Wiggling Wiggler
- FINUDA installation
- KLOE symplified IR

# Simplified KLOE Interaction Region

KLOE detector removed from IR1
4 electromagnetic QUADs
Compensator solenoids off

**Motivation** 

To have a more flexible lattice in order to: release the low beta configuration @ IP1 have a more efficient beam separation

## Wires for BBLR compensation

Install current-carrying wires in the FINUDA interaction region

Motivation minimize the effects of Beam Beam Long Range interactions (parasitic crossing)

Benefits: higher lifetime beam lifetime independent from the other beam current less beam-beam blow up

## Parasitic Crossings compensation in the DAFNE Interaction Region

In the DAFNE Irs the beams experience 24 Beam Beam Long Range interactions limiting the maximum storable current.



Numerical simulations show that BBLR interactions can be compensated by current-carrying windings



(M. Zobov, D. Shatilov)

#### Horizontal orbit deflection due to the 24 Parasitic Crossings



#### **REALIZATION:**

Windings installed in the KLOE Interaction Region



#### First results from BBLR compensation windings @ IR1



**BBLR compensation more demanding @ FINUDA** 

KLOE optics  $\Delta x \sim 15 \sigma_x @ 1^{st}$  parasitic crossing  $\theta_x \sim 30 \text{ mrd}$ Finuda optics  $\Delta x \sim 9 \sigma_x @ 1^{st}$  parasitic crossing  $\theta_x \sim 22 \text{ mrd}$ 



FINUDA IR

- ∫B δl = 2.4 Tm
- 2 superconductive compensator solenoids •
- 4 permanent magnet QUADs •
- 4 electromagnetic QUADs •
- Independent QUADs rotation

## Wiggling Wiggler

## **Motivation**

Build wiggler poles symmetric with respect to the beam orbit in order to reduce unwanted non-linear terms affecting beam dynamics



Benefits: Improved beam stability higher lifetime

# Approach to the wiggler modification (in collaboration with CERN)

Field map computation using the 3D code TOSCA

Impact of the non-linear term on the beam dynamics

Shim cut

Shim installation

Test with the beam

## Possibili modifiche per azzerare $b_4$ sulla traiettoria



(S. Bettoni CERN)



## **Measurements (fall 2000)**



Figure 3: Horizontal tune shift versus horizontal closed orbit bump measured with the wigglers off and on.

Figure 4: Vertical tunes versus horizontal closed orbit bump at each wiggler in the positron ring.

(C. Milardi et al. PAC 01)



- Magnetic Measurements show:
- 3<sup>rd</sup> order term reduced by 2.5
- Tests using the beam
  - confirm magnetic measurements
  - show a factor 2 in the energy acceptance



Preliminary Multipole budget (with respect to standard wiggler)

Quadrupole	25%
Sextupole	55%
Octupole	15%

(M. Preger)

## Upgrades time table

## ICE shielding

•Test with the beam on one modified wiggler ??

New KLOE IR
ICE shielding & removal
Wires for PCs compensation
Longitudinal FBK
Ti coating
Injection kickers ??
Modified Wigglers ??

Injection kickersModified Wigglers ??

Christmas shutdown 2006 ÷ 2007

KLOE -> FINUDA shutdown (Apr ÷ Jul 2006)

Hopefully bf KLOE shutdown (March 2006)