## DAΦNE IRs commissioning and operation

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Run
Commiss
Installed-standby

### 1999 2000 2001 2002 2003 2004 **KLOE** 1st IP DEAR 2<sup>nd</sup> IP **FINUDA** 2<sup>nd</sup> IP

## $DA\Phi NE$ experiments

# 3 experiments

- Time to install-disinstall
- Time to commission experiment and new configuration of the collider
- Loss in both peak and integrated luminosity

## Single bunch luminosity steps

- Much lower coupling than design to counteract beam-beam blow-up (factor 3-4)
- Betas\* lower than design (factor 2)
- Emittance lower than design (factor 1.5-2)
- Separation at 2<sup>nd</sup> IP, detuning when possible
- Working point choice (asymmetric)
- Continuos non linear dynamics optimisation

## **Total luminosity steps**

- Successive Instability threshold increase
- Feedback systems continous tune-up
- Background minimization (scrapers, optics, dynamic aperture)
- Increase of crossing angle for increasing #bunches
- Continuos non linear dynamics optimisation

#### **Beam-beam history (symplified)**



### Crossing angle and parasitic crossings

	design	Day-1	DEAR in	DEAR fin	KLOE I	KLOE II	FINUDA
σ <sub>L</sub> (cm)	3	1.5	1.5	1.5	2.0	2.	1.5
σ <sub>x</sub> (cm)	0.21	0.21	0.19	0.11	0.19	0.15	0.12
heta (mrad)	10-15	10-15	11-16	13-20	10-15	12-18	11-16
Θ	.1421	.0711	.0913	.1827	.1116	.1624	.1420
Ν	120	1	50	100	50	100	100
1 <sup>st</sup> pc (m)	0.42	-	0.84	0.42	0.84	0.42	0.42
#σ @1 <sup>st</sup> pc	4-6	-	10-15	10-15	10-15	9-14	10-15

Piwinski angle:  $\Theta = \theta \sigma_{l} / \sigma_{x}$  ( $\theta$  = half crossing angle)

# Luminometer

- Luminosity measurements are performed by detecting Single Bremsstrahlung at the two interaction points.
- i) capability of performing very fast measurements to allow machine parameters tuning in real time,
- ii) measurement stability with respect to variations of the beam position and angle at the IP
- iii) no interference with the experiments to ensure independent luminosity measurements during the data taking and during the initial phase of the machine commissioning with no experiment installed in the two IRs.

# Luminometer position



IP

#### Beam-beam scans for $\Sigma^*$ measurements

Move one beam vertically or horizontally with IR closed bump Multibunch, Very low current per bunch (no beam-beam effects)



Example of vertical  $\Sigma^{\star}$ 

Beam-beam scans for waist position measurement and fixing

$$\Sigma^* = \sqrt{\sigma_+^2 + \sigma_-^2} = \varepsilon \sqrt{\kappa_+ \beta_+ + \kappa_- \beta_-}$$



### **Coupling correction**



#### NORMAL MODES FORMALISM (sagan, rubin)

The linear motion in the transverse plane can always be described in two independent planes, the normal planes (a,b) The 4x4 one-turn transport matrix **T** in the laboratory system is related to the normal planes via:

$$\mathbf{T} = \begin{pmatrix} \mathbf{M} & \mathbf{m} \\ \mathbf{n} & \mathbf{N} \end{pmatrix} = \mathbf{V}\mathbf{U}\mathbf{V}^{-1}$$

(m=n=0 for a fully uncoupled point in the ring) **U** is the normal modes one-turn transport matrix:

$$\mathbf{U} = \begin{pmatrix} \mathbf{A} & \mathbf{0} \\ \mathbf{0} & \mathbf{B} \end{pmatrix} \qquad \mathbf{V} = \begin{pmatrix} \mathbf{\gamma} \mathbf{I} & \mathbf{C} \\ -\mathbf{C}^+ & \mathbf{\gamma} \mathbf{I} \end{pmatrix}$$

(+ = symplectic conjugate)

 $\gamma$  is a function of *s* along the ring:

$$\gamma^2 + \|\mathbf{C}\| = 1$$

$$\gamma = \sqrt{\frac{1}{2} + \frac{1}{2}} \sqrt{\frac{(Tr[\mathbf{M} - \mathbf{N}])^2}{(Tr[M - N])^2 + 4\|\mathbf{H}\|}}$$

 $\mathbf{H} \equiv \mathbf{m} + \mathbf{n}^+$ 

$$\mathbf{C} = \frac{-\mathbf{H}\operatorname{sgn}(Tr[\mathbf{M} - \mathbf{N}])}{\gamma\sqrt{(Tr[\mathbf{M} - \mathbf{N}])^2 + 4\|\mathbf{H}\|}}$$

Normal planesLaboratory frame $\mathbf{a} = (a, a', b, b')$  $\Leftrightarrow$  $\mathbf{x} = (x, x' y, y')$ 

related by

$$\mathbf{a} = \mathbf{V}^{-1}\mathbf{x}$$

$$\begin{pmatrix} x \\ x' \\ y \\ y' \end{pmatrix} = \begin{pmatrix} \gamma & 0 & C_{11} & C_{12} \\ 0 & \gamma & C_{21} & C_{22} \\ -C_{22} & C_{12} & \gamma & 0 \\ C_{21} & -C_{11} & 0 & \gamma \end{pmatrix} \begin{pmatrix} a \\ a' \\ b \\ b' \end{pmatrix}$$

The ratio  $\kappa$  is a characteristic of the ring:

$$\kappa = \frac{\varepsilon_b}{\varepsilon_a}$$

 $\sigma^2 = \sigma_a^2 + \sigma_b^2$ 

The dimensions in the real space (x,y) are given by the quadratic contribution of the two modes:

$$\begin{aligned} \sigma_{x,a} &= \gamma \sqrt{\varepsilon_a \beta_a} \\ \sigma_{x,b} &= \sqrt{\varepsilon_b} \sqrt{\beta_b C_{11}^2 - 2\alpha_b C_{12} C_{11} + \gamma_b C_{12}^2} \\ \sigma_{y,b} &= \gamma \sqrt{\varepsilon_b \beta_b} \\ \sigma_{y,a} &= \sqrt{\varepsilon_a} \sqrt{\beta_a C_{22}^2 + 2\alpha_a C_{12} C_{22} + \gamma_a C_{12}^2} \end{aligned}$$

$$\theta_a = C_{22} + \frac{\alpha_a}{\beta_a} C_{12}$$

Angle between the laboratory frame and the normal modes axis

$$\theta_b = C_{11} - \frac{\alpha_b}{\beta_b} C_{12}$$

Uncoupled motion: Mode a = h Mode b = v

Coupled motion C12 = 0 Mode a projection = line Ellipse area = uncoupled case

Coupled motion C12 ≠ 0 Mode a projection = ellipse Ellipse area > uncoupled



 any not locally compensated coupling source produces: LINEARLY along the ring Tilt of 1<sup>st</sup> mode •  $C_{12}(s)$ • + QUADRATICALLY

transfer of emittance in the 2<sup>nd</sup> mode

## **TRANSVERSE PLANE (X,Y) AROUND THE IP:** $\kappa = 1\%$ (simulations)





#### Coupling correction by tuning IR solenoidal field



### **Detuned Lattice, Coupling Correction**



- R is the beam aspect ratio as measured at the SLM
- α is the measured amount of Horizontal oscillation transferred to the Vertical plane

 $\alpha \rightarrow 0$  means no coupling !

**κ < 0.2%** 



## After 2003 shutdown

- Rotation of both IRs quads free
- Possibility of correcting coupling perfectly

### but

- Possibility of creating unwanted coupling easily:
- Need of new correction system

## Coupling Correction with low-beta quads rotations by RM fitting\*

- Response Matrix
- Used for c.o. correction (SVD method)



\* Catia Milardi et al. :"Coupling correction at DA $\Phi$ NE by low- $\beta$  quadrupoles rotation", to be published

For c.o. correction is model independent

RM: measured and modelled (MAD): good agreement after steering calibration



Response in one monitor to horizontal excitation of all steerings  $\alpha$  in all the monitors along the ring Related to C\_{22} term of coupling matrix



Depend on coupling sources

Measured with all possible coupling sources off (skews, sext, critical steerings) Fitted through the model with 8 low-beta quad rotations: RM<sup>+</sup>, RM<sup>-</sup>, together  $\delta\theta$  (°) = -1, -1.2, 0.9, 1.4, -1.3, -0.1, -0.7, -0.4



From here on the variation in the quadrupole rotation are below the mechanical resolution of the system

## Coupling hystory

Design			1%	1%
Day-one	1998	No solenoids	Steering and skew quads	0.6 %
KLOE+	2001	One solenoid	+	0.4 %
lowbeta@2 <sup>nd</sup> IP			Tuning solenoids	
KLOE +	2002	One solenoid	+	0.2 %
Detuned 2 <sup>nd</sup> IP			Minimize kicks	
KLOE+FINUDA	2003	F solenoid on	+	0.4 %
		K solenoid off	RM matrix fitting	

1% coupling produces beam-beam blowup at relatively low currents

## Operation at high currents

- Highest currents:
- KLOE : I+ 1.1 A, I- 0.8 A 50 bunches
- DEAR : I+ 1.0 A, I-1.3 A 100 bunches

- No problems found in technological IR aspects
- Good vacuum after some tens of Ah

Bellows with mini bellows Between IR and arcs



After 4 years of operation good



After 4 years of operation bad

### $DA\Phi NE$ peak luminosity 2000-2003



luminosity (cm<sup>-2</sup>s<sup>-1</sup>)